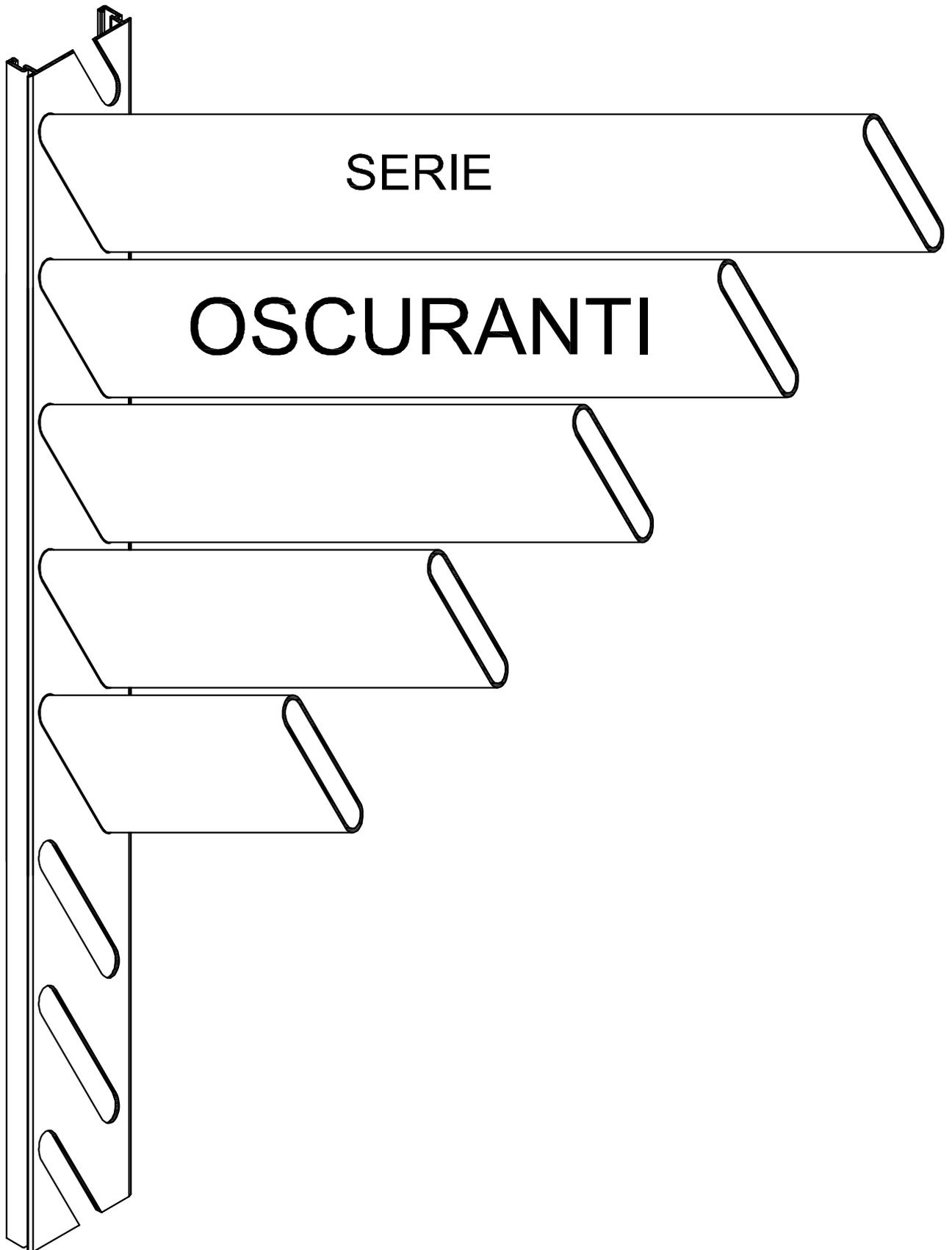
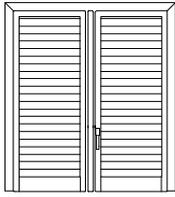


Estrusione Tecnologie Avanzate S.p.A.



[www. etaspa.net](http://www.etaspa.net)

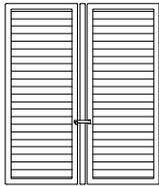
SERIE OSCURANTI



Persiana con telaio Easy DEFENCE⁴⁰⁰

- Linea Storica
- Linea Scorniciata
- Linea Bombata

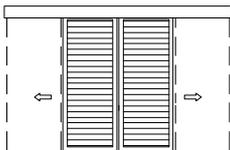
Gruppo A - B - C - D



Persiana senza telaio

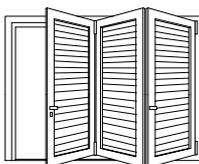
- Linea Storica
- Linea Scorniciata

Gruppo E



Persiana scorrevole

Gruppo F

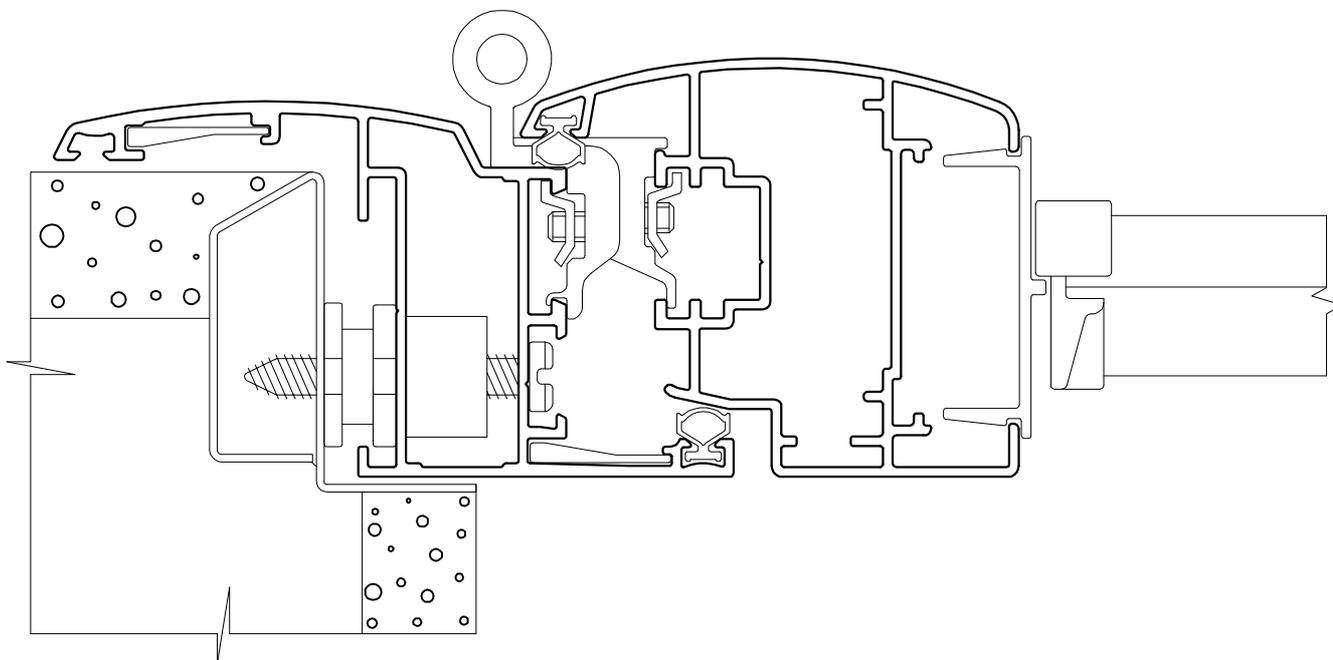


Persiana pieghevole a libro

Gruppo G

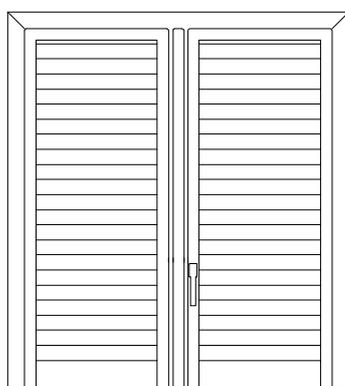
ETA

www.etaspa.net



PERSIANA CON TELAIO

START
DEFENCE 400



PERSIANA CON TELAIO - DEFENCE

DESCRIZIONE TECNICA

La gamma di profili in alluminio di questa serie, consente la realizzazione di persiane a battente del tipo complanare sul lato esterno e sormonto all' interno e complanare interno/esterno. Permette la costruzione di persiane e porte-persiane con apertura ad una o più ante, con lamelle fisse ed orientabili e l'inserimento delle fasce.

Le linee ornamentali si dividono in: Storica; Scorniciata; Bombata.

● CARATTERISTICHE DIMENSIONALI

Dimensioni base del sistema :

- sezione del telaio fisso	mm 41
- sezione telaio soluzione complanare	mm 50
- sezioni delle ante	mm 41 – 56
- sovrapposizione a muro del telai fissi	mm 23 –25 – 40 - 45
- aperture cava per lamelle	mm 22.5 - 25 – 35.4
- sovrapposizione di battuta (sormonto)	mm 6
- sede alloggiamento accessori	camera europea (14 – 18)

- Tolleranze dimensionali e spessori dei profilati secondo normativa UNI 755.
- Lunghezza commerciale barre 6500 mm .
- Il peso dei profilati è quello teorico e può variare in funzione delle tolleranze dimensionali e di spessore previste dalla norma UNI 755.

● CARATTERISTICHE DEL MATERIALE

Profili estrusi in lega di alluminio A.A. 6060 (UN 573.3) - stato fisico T5

● TRATTAMENTI SUPERFICIALI

I profili a taglio termico devono essere trattati superficialmente osservando i criteri previsti dalle direttive per l'ottenimento del Marchio Qualanod per l'anodizzazione e Qualicoat per la verniciatura.

● ACCESSORI

Gli accessori devono essere utilizzati nei modi e quantitativi indicati sui fogli di lavorazione e sulle tabelle relative agli schemi di realizzazione dei serramenti.

Le chiusure avvengono tramite cremonese che movimentata l'astina permettendo il serraggio tra telaio e anta.

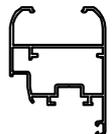
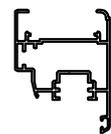
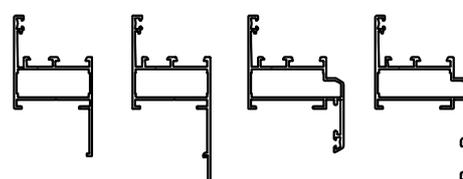
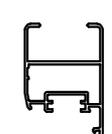
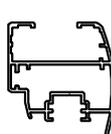
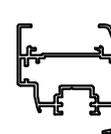
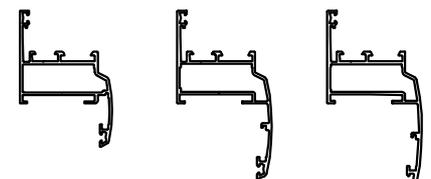
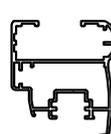
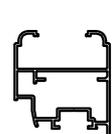
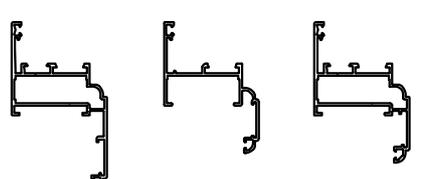
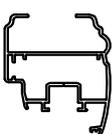
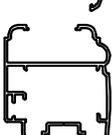
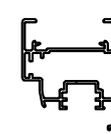
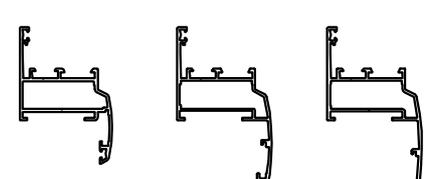
● POSA IN OPERA

Il fissaggio della persiana alla muratura viene effettuato tramite viti, su un controtelaio in lamiera di acciaio zincato o profilo di alluminio, premurati.

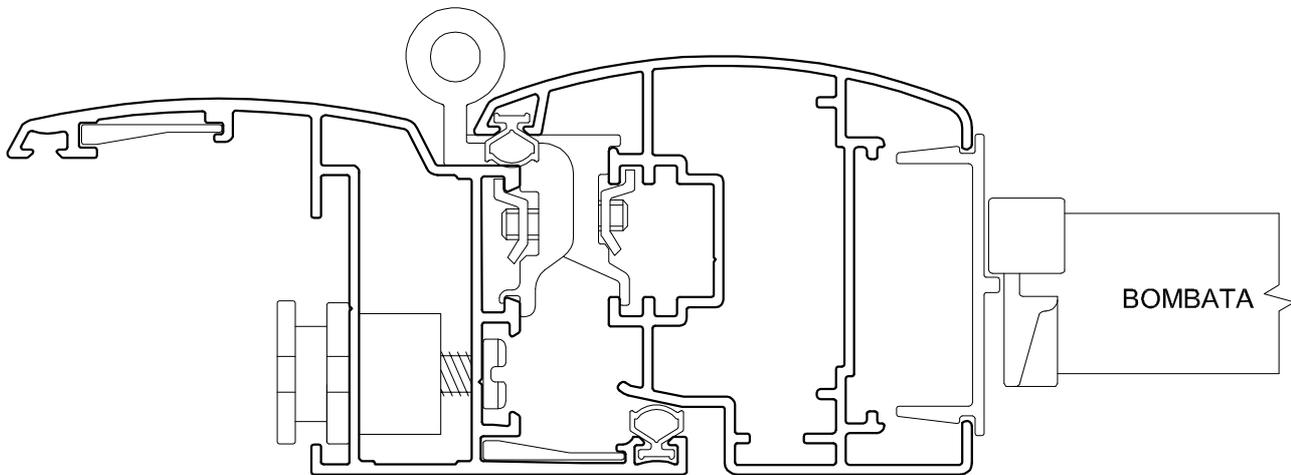
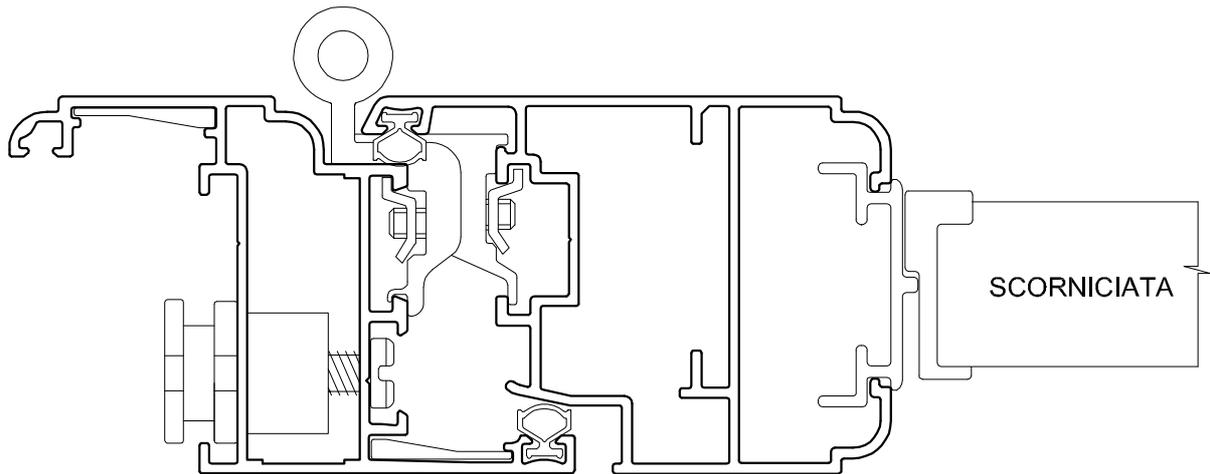
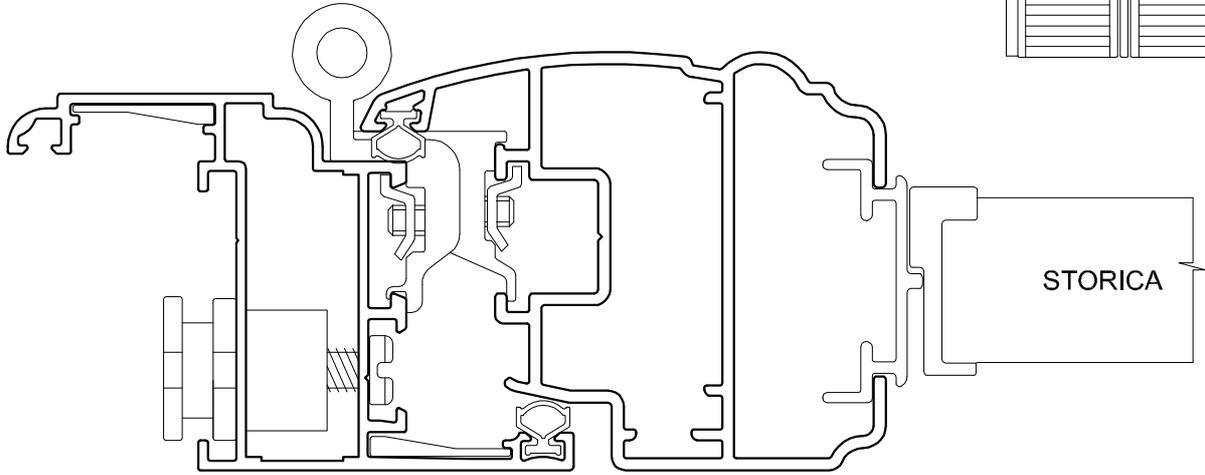
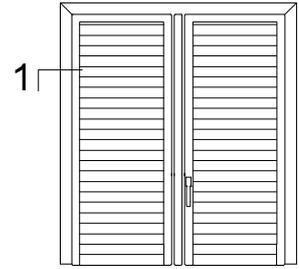
La regolazione del fissaggio alla muratura, avviene tramite dei pressori registrabili, fissati al telaio .

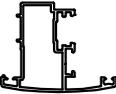
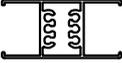
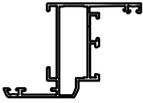
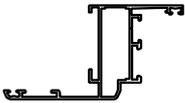
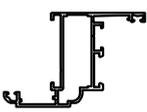
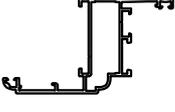
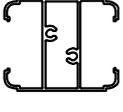
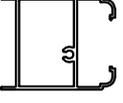
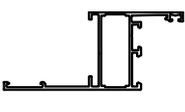
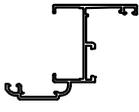
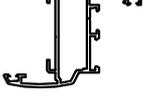
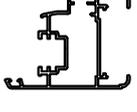
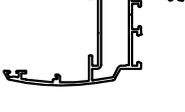
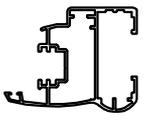
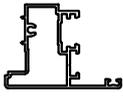
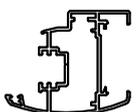
● DIMENSIONI

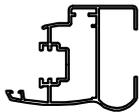
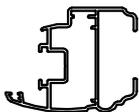
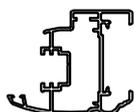
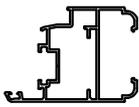
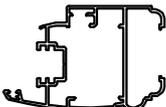
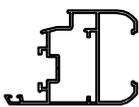
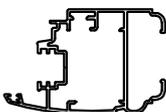
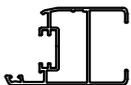
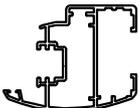
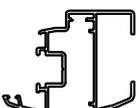
Per determinare le dimensioni del serramento occorre valutare un certo numero di fattori quali: il momento d'inerzia dei profili, le dimensioni delle ante mobili, la portata degli accessori, il tipo ed il numero di fissaggi a muro.

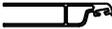
LINEA ANTE	CAVA 22.5mm	CAVA 24.8mm	CAVA 35.4mm	TELAJ CONSIGLIATI
CLASSICA		 E 41407 1.021 Kg/m	 E 41401 1.010 Kg/m	 E 41003 0.817 Kg/m E 41036 0.923 Kg/m E 41004 0.912 Kg/m E 41018 1.037 Kg/m
LEGGERA		 E 41409 0.885 Kg/m		
ARROTONDATA	 E 41411 1.298 Kg/m	 E 41412 1.215 Kg/m	 E 41403 1.197 Kg/m	 E 41044 0.990 Kg/m E 41035 1.000 Kg/m E 41045 1.088 Kg/m
BOMBATA	 E 41402 1.180 Kg/m	 E 41404 1.072 Kg/m		
SCORNICIATA		 E 41406 1.035 Kg/m		 E 41029 0.978 Kg/m E 41037 0.667 Kg/m E 41027 0.908 Kg/m
STORICA		 E 41416 1.226 Kg/m  E 41419 1.413 Kg/m	 E 41417 1.198 Kg/m	 E 41044 0.990 Kg/m E 41035 1.000 Kg/m E 41045 1.088 Kg/m

SEZ.1



CODICE PESO Kg/m	PROFILO	DESCRIZIONE	CODICE PESO Kg/m	PROFILO	DESCRIZIONE
E41000 0.135		ASTINA PER MOVIMENTAZIONE	E41205 0.869		RIPORTO CENTRALE TONDO
E41003 0.817		TELAIO Z ALETTA 25mm	E41310 1.092		FASCIA DA 60mm ENTRATA 25mm
E41004 0.912		TELAIO Z COMPLANARE ALETTA 23mm	E41311 1.550		FASCIA DA 110mm ENTRATA 25mm
E41018 1.037		TELAIO Z ALETTA 45mm	E41313 1.600		FASCIA SCORNICIATA DA 120mm ENTRATA 25mm
E41027 0.908		TELAIO Z COMPLANARE ALETTA 25mm	E41314 1.560		ZOCCOLO SCORNICIATO DA 117.5mm ENTRATA 25mm
E41029 0.978		TELAIO Z COMPLANARE ALETTA 40mm	E41315 1.120		FASCIA SCORNICIATA DA 60mm ENTRATA 25mm
E41035 1.000		TELAIO Z COMPLANARE ALETTA 40mm	E41316 0.990		ZOCCOLO SCORNICIATO DA 60mm ENTRATA 25mm
E41036 0.923		TELAIO Z COMPLANARE ALETTA 45mm	E41321 2.000		FASCIA SCORNICIATA DA 140mm ENTRATA 25mm
E41037 0.667		TELAIO Z APERTO	E41322 1.965		ZOCCOLO SCORNICIATO DA 140mm ENTRATA 25mm
E41044 0.990		TELAIO Z COMPLANARE ALETTA 23mm	E41401 1.010		ANTA CLASSICA ENTRATA 35.4mm
E41045 1.088		TELAIO Z COMPLANARE ALETTA 45mm	E41402 1.180		ANTA BOMBATA ENTRATA 22.5mm
E41202 0.842		RIPORTO CENTRALE PIANO	E41403 1.197		ANTA ARROTONDATA ENTRATA 35.4mm

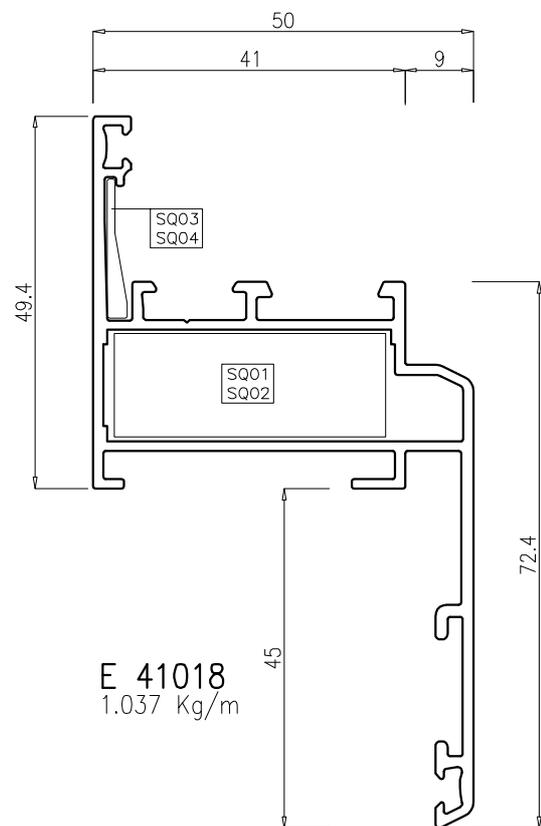
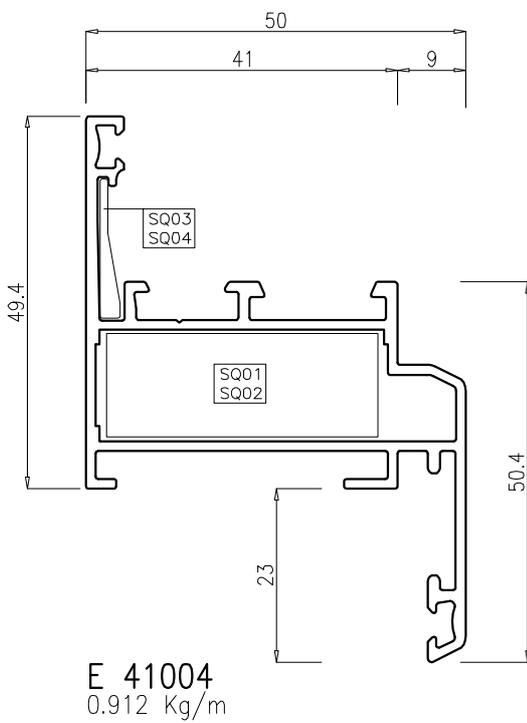
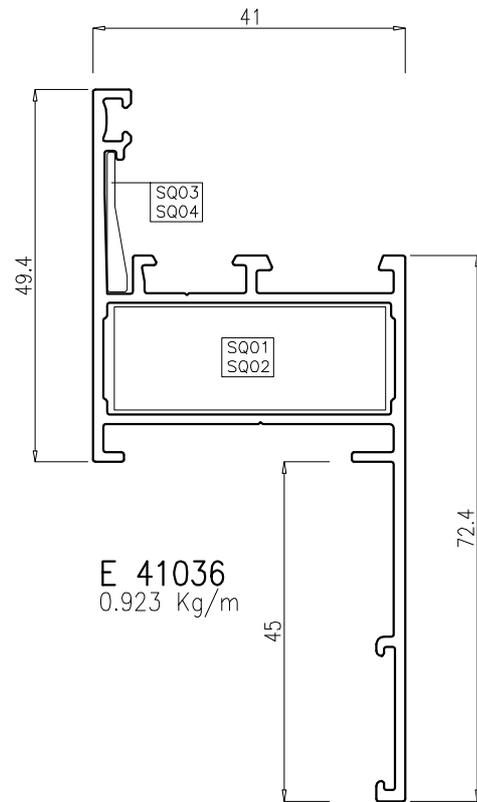
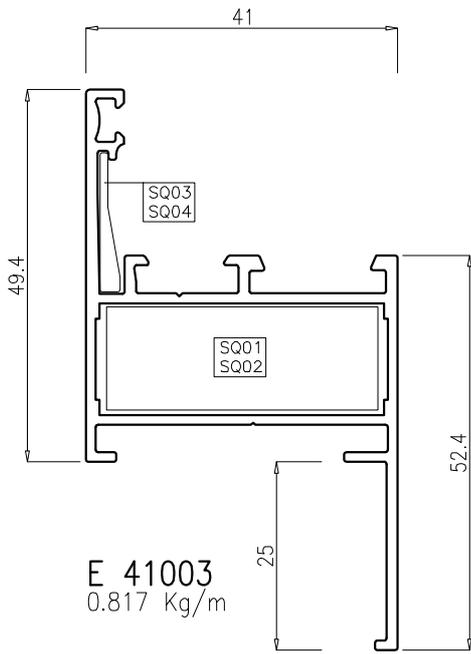
CODICE PESO Kg/m	PROFILO	DESCRIZIONE	CODICE PESO Kg/m	PROFILO	DESCRIZIONE
E41404 1.072		ANTA BOMBATA ENTRATA 25mm	E41416 1.224		ANTA STORICA ENTRATA 25mm
E41405 1.360		FASCIA DA 100.4 ENTRATA 35.4mm	E41417 1.198		ANTA STORICA ENTRATA 35.4mm
E41406 1.035		ANTA SCORNICIATA ENTRATA 25mm	E41419 1.413		ANTA STORICA MAGGIORATA ENTRATA 25mm
E41407 1.021		ANTA CLASSICA ENTRATA 25mm	E41420 1.453		ANTA STORICA PERSIANA/FINESTRA MAGGIORATA ENTRATA 25mm
E41408 0.302		PROFILO CHIUDI CAVA ENTRATA 35.4mm	E41606 0.318		PROFILO CHIUDI CAVA ENTRATA 25mm
E41409 0.885		ANTA CLASSICA LEGGERA ENTRATA 25mm	E41630 0.280		PROFILO PORTA SPAZZOLINO
E41410 1.415		FASCIA LISCIA DA 80mm	E41644 0.359		POSIZIONATORE A SCATTO DA 25mm A 12.6mm
E41411 1.303		ANTA ARROTONDATA ENTRATA 22.5mm	V80008 0.534		LAMELLA ORIENTABILE TIPO TEKNALSYSTEMS
E41412 1.220		ANTA ARROTONDATA ENTRATA 25mm	V80009 0.263		COMPENSATORE MINIMO PER LAMELLA TIPO TEKNALSYSTEMS
E41413 1.504		FASCIA DA 100.4 ENTRATA 35.4mm	V80010 0.384		COMPENSATORE MASSIMO PER LAMELLA TIPO TEKNALSYSTEMS
E41414 1.774		FASCIA DA 130.4 ENTRATA 35.4mm	V80011 0.414		POSIZIONATORE A SCATTO DA 35.4mm A 12.6mm
E41415 0.362		PROFILO PORTA COMPENSATORE	V80020 0.506		OVALINA 72.5x8mm ORIENTABILE TIPO METALTECNICA

CODICE PESO Kg/m	PROFILO	DESCRIZIONE	CODICE PESO Kg/m	PROFILO	DESCRIZIONE
V80056 0.374		POSIZIONATORE AD INFILARE DA 25mm A 12.6mm	E11039 0.323		COMPENSATORE MINIMO PER LAMELLA TIPO PERLA 70
V80059 1.700		FASCIA DA 120mm ENTRATA 22.5mm METALTECNICA	E11040 0.466		COMPENSATORE MASSIMO PER LAMELLA TIPO PERLA 70
V80060 1.175		FASCIA DOPPIO TERMINALE METALTECNICA	E11041 0.158		PROLUNGA PER COMPENSATORE LAMELLA TIPO PERLA 70
V80061 0.524		TERMINALE COMPENSATORE METALTECNICA	E11258 1.170		FASCIA DA 80mm PER PROFILO E41409
V80085 0.505		LAMELLA SEK METALTECNICA	NRA 1438 0.360		COMPENSATORE PER OVALINA 50x10mm
V80087 0.712		LAMELLA SEKFORTE METALTECNICA	3335 0.190		PROFILO DX-SX PRETRANCIATO PER OVALINA 50x10mm
V80181 0.359		POSIZIONATORE A SCATTO DA 35.4mm A 12.6mm			
V80184 0.524		LAMELLA ORIENTABILE TIPO TEKNALSYSTEMS			
V80185 0.532		LAMELLA ORIENTABILE TIPO TEKNALSYSTEMS			
V80186 0.418		COMPENSATORE MASSIMO PER LAMELLA TIPO TEKNALSYSTEMS			
E10013 0.348		OVALINA 50x10 CLASSICA			
E11037 0.590		LAMELLA ORIENTABILE TIPO PERLA 70			

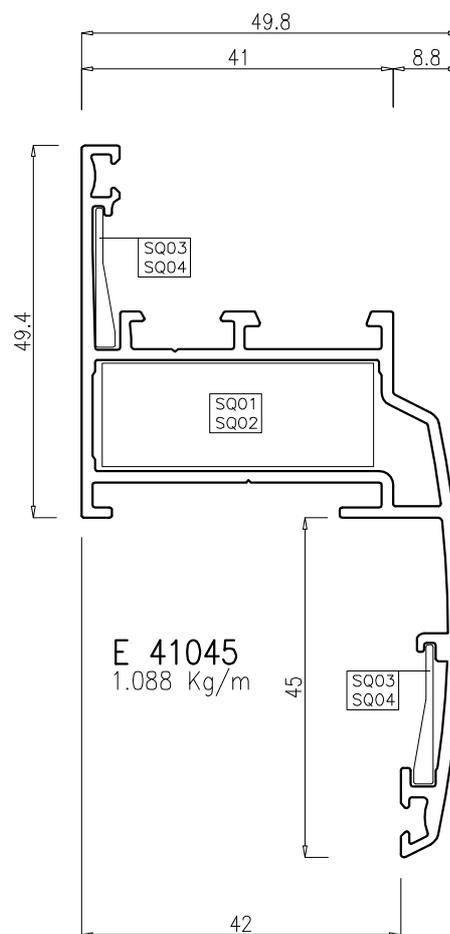
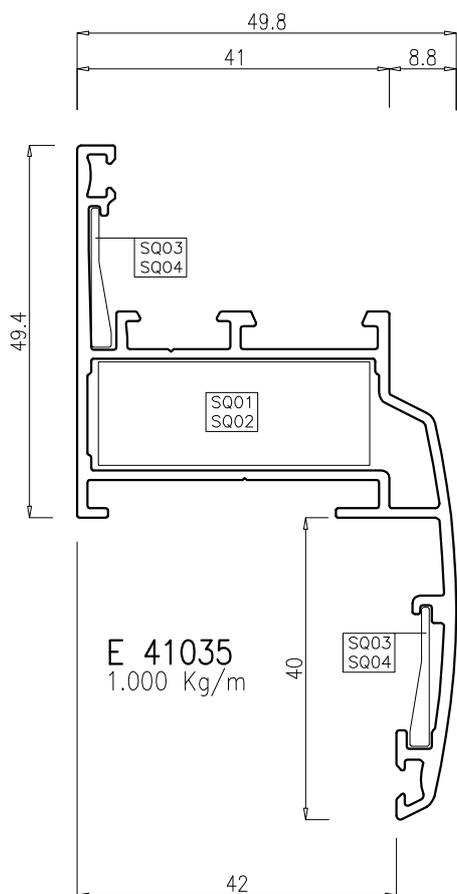
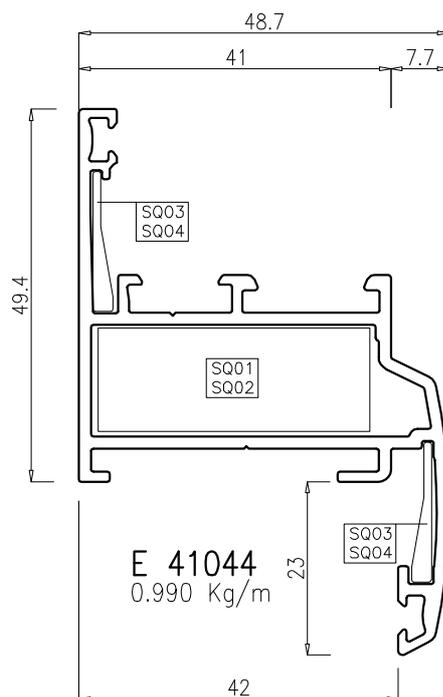
ACCESSORI

CODICE	DESCRIZIONE
1083	Sella per ovalina 50x10mm profilo E10013 cava 25
1092	meccanismo movimentazione per apertura esterna
3335	barre pretranciate entrata 35,4mm per ovalina 50x10 mm profilo E10013
AP03	cremonese per apertura interna/esterna interasse 104/108 mm
AP14	perno di trascinamento per astina L=23
AP17	meccanismo movimentazione per apertura esterna
AP18	cremonese apertura esterna per macchinetta AP17 - 1092
C1744	Guarnizione per profilo pretranciato art. 3335
CE03	cerniera per terza anta con collo lungo
CE08	cerniera a collo lungo per anta persiana DX e SX
CM01	catenaccio a comando diretto in nylon
CM02	riscontro asta singolo in nylon
CM03	riscontro asta doppio in nylon
CM04	terminale asta
CM06	perno di chiusura supplementare da 9 mm
CM13	catenaccio a leva per finestre
CM14	corpo di manovra per catenaccio
CM18	riscontro asta singolo in zama
CM32	boccola registrabile per terminale asta CM04
GU02	guarnizione di battuta a palloncino con base rigida
GU22	guarnizione di battuta da 1mm
NRA 1438	profilo compensatore 35,4mm per ovalina 50x10 mm
PR01	pressore per registro telaio
SL7	spazzolino 4,8x7,5 con pinna
SQ01	squadretta a pulsante pressofusa 35,9x14,7 filettata
SQ02	squadretta a pulsante pressofusa 35,9x14,7 con dado
SQ03	squadretta di allineamento meccanica 2,7x19 mod.Fuji
SQ04	squadretta di allineamento in nylon 2,7x19
SQ15	squadretta a pulsante pressofusa 36x29,2 con dado
TP08	tappo chiudi tubolarità su profili E41401-E41403-E41412-E41411
TP09	tappo chiudi tubolarità su profili E41202-E41205
TP12	tappo per giunto su fasce E41305-E41310-E41311
TP14	tappo di battuta su riporto centrale E41202-E41205
TP16	tappo chiudi tubolarità su profili E41402-E41404
TP17	tappo per giunto fascia E41405-E41410-E41413
TP18	sella per ovalina 50x10mm profilo E10013 cava 35,4
TP19	tappo chiudi tubolarità su profili E41406-E41407
TP52	tappo chiudi tubolarità su profilo E41420
PU02	punzonatrice per lavorazioni profili
FR03	fresa per fasce E41305-E41310-E41311
FR13	fresa per fasce E41313-314-315-316-321-322
FR23	fresa per fascia E11258-E41410
FR24	fresa per fasce E41405-410-413-414

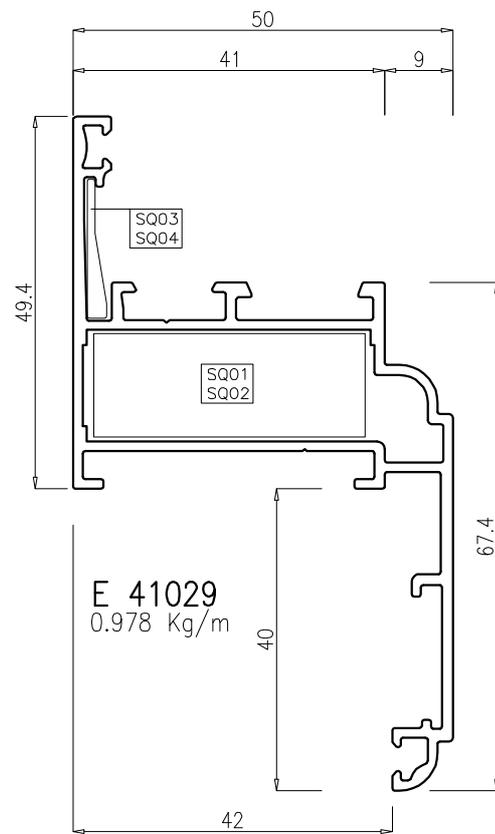
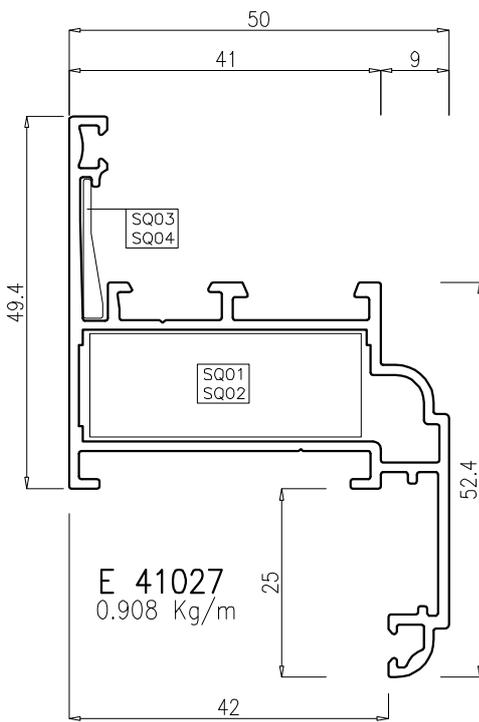
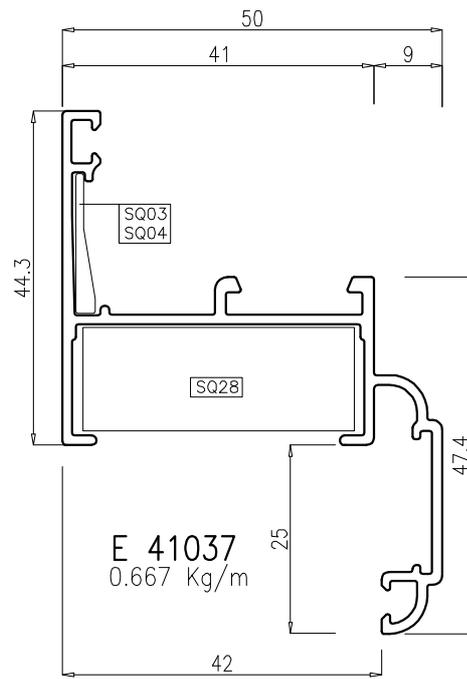
TELALI CONSIGLIATI PER ANTA CLASSICA E LEGGERA



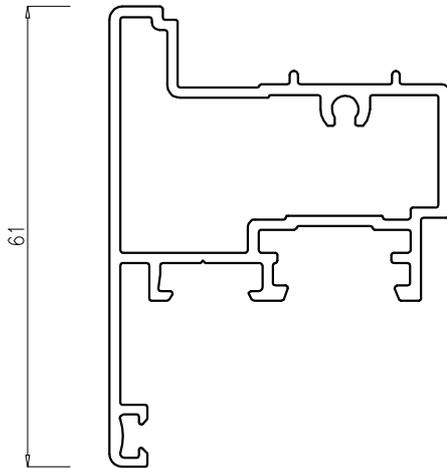
TELALI CONSIGLIATI PER ANTE ARROTONDATE - BOMBATE - STORICA



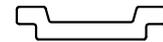
TELAGI CONSIGLIATI PER ANTE SCORNICIATE



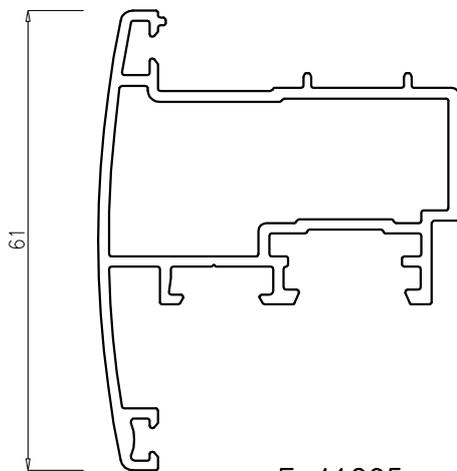
RIPORTI COMUNI PER BATTUTA CENTRALE



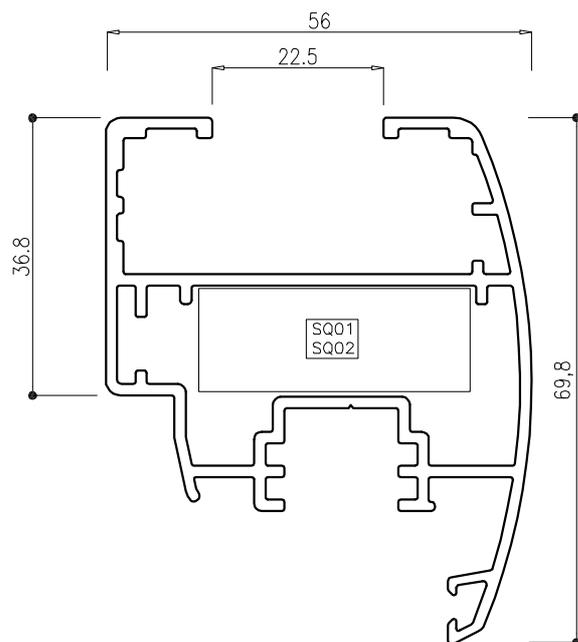
E 41202
0.842 Kg/m



E 41000
0.135 Kg/m

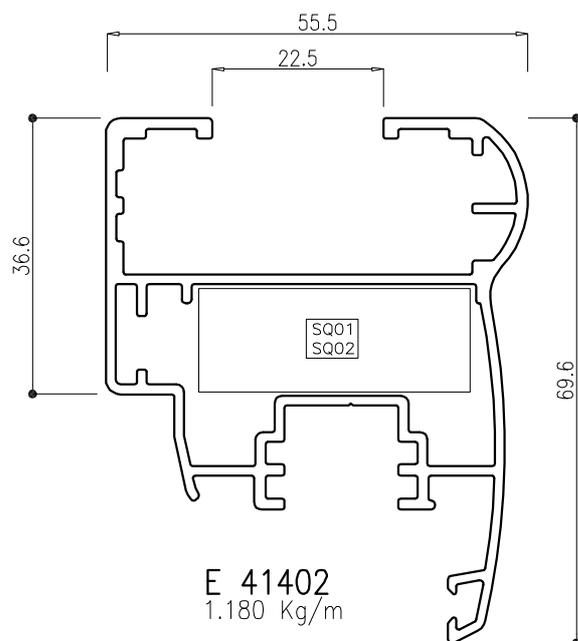


E 41205
0.869 Kg/m



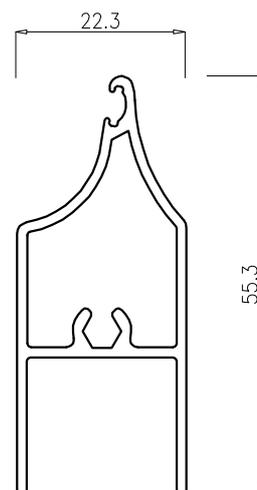
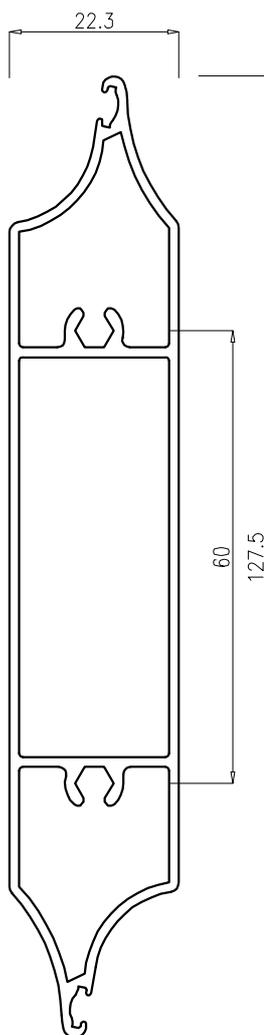
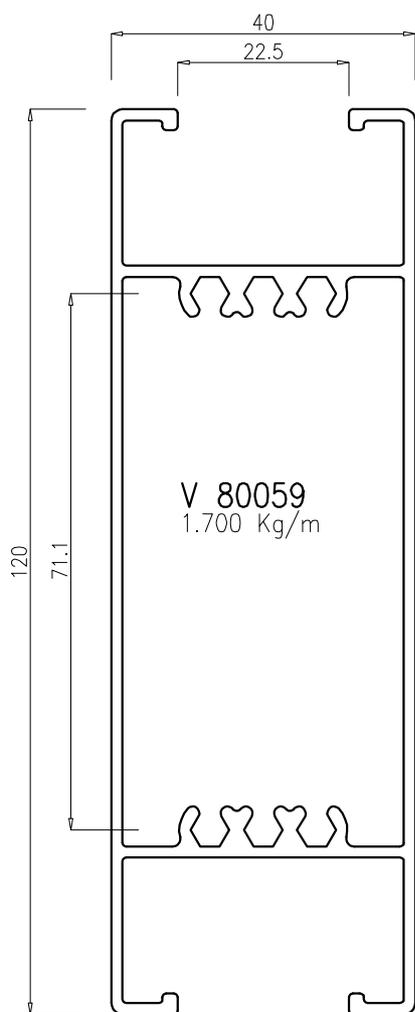
E 41411
1.298 Kg/m

ARROTONDATA

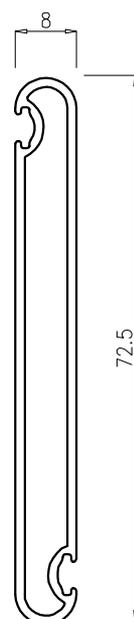
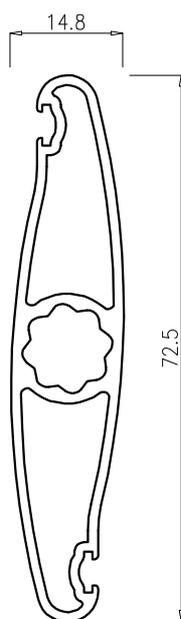
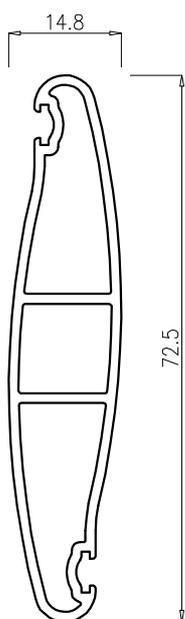


E 41402
1.180 Kg/m

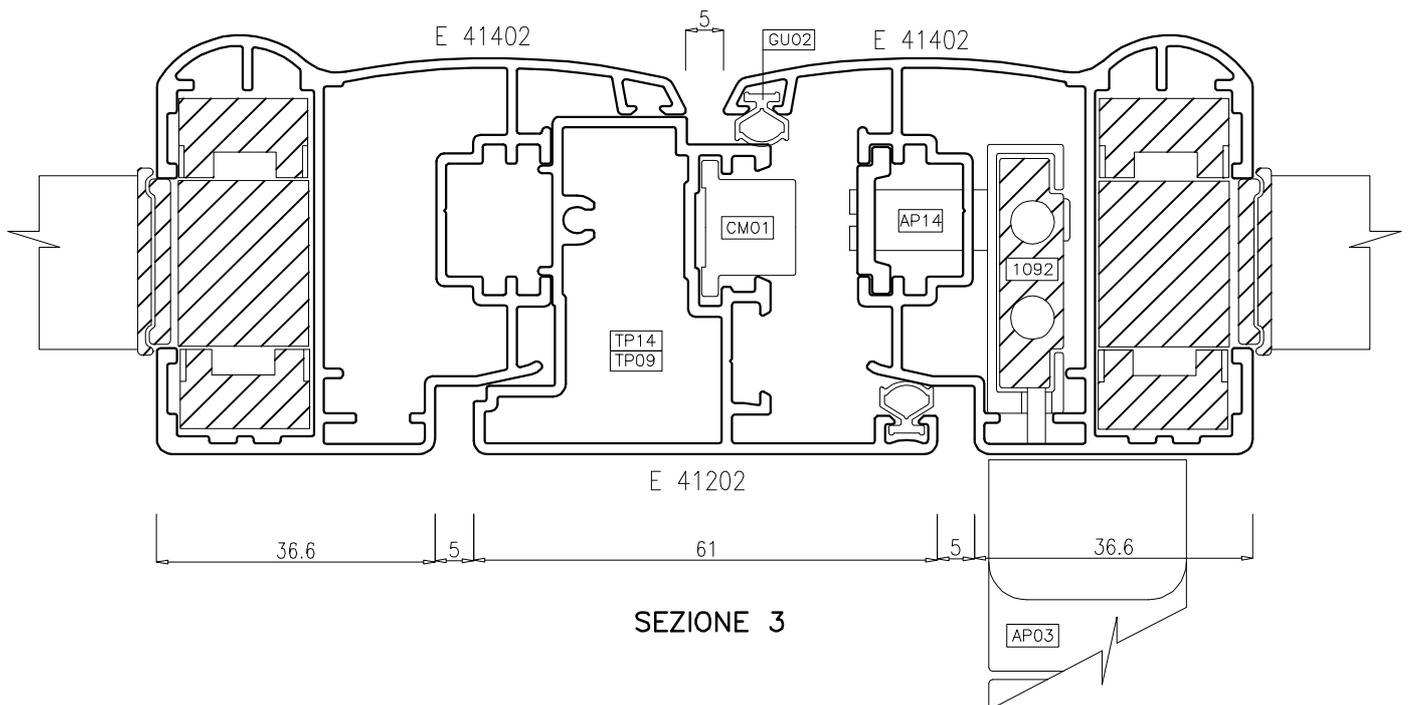
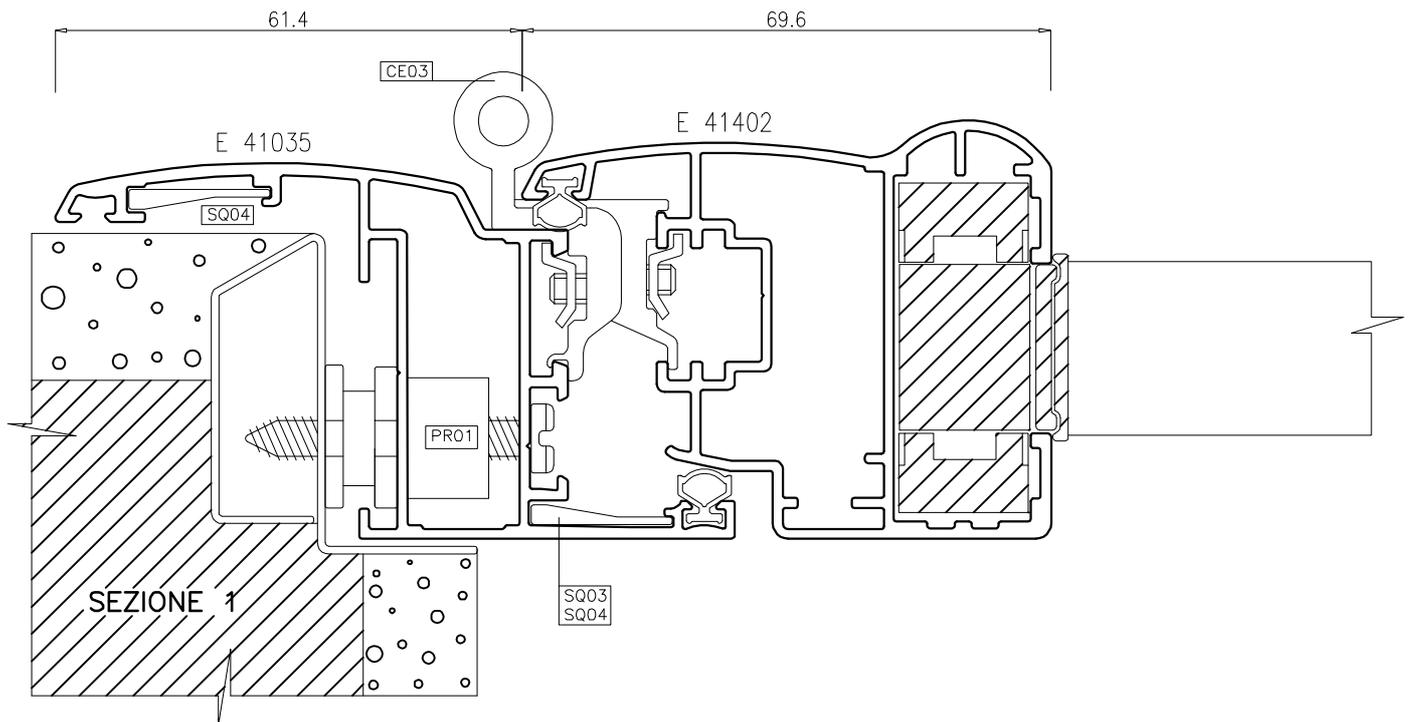
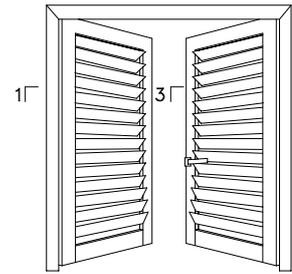
BOMBATA



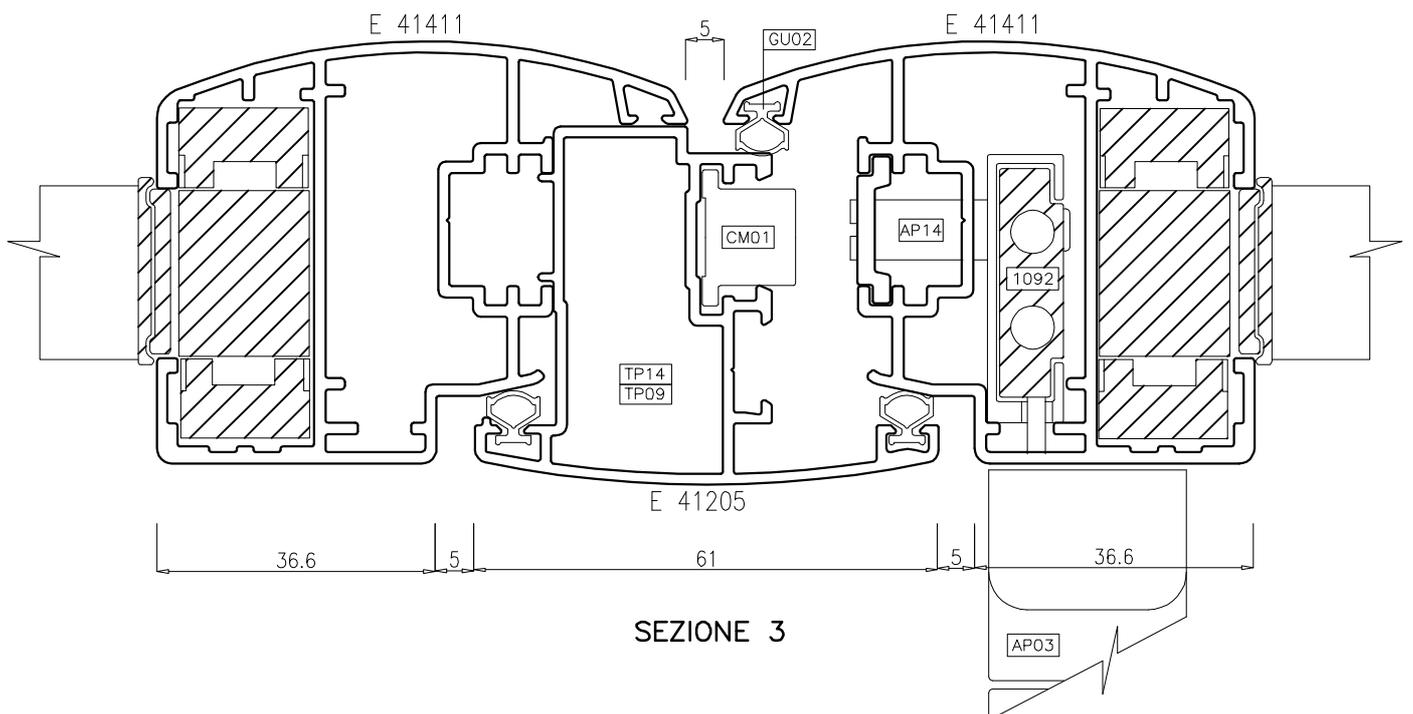
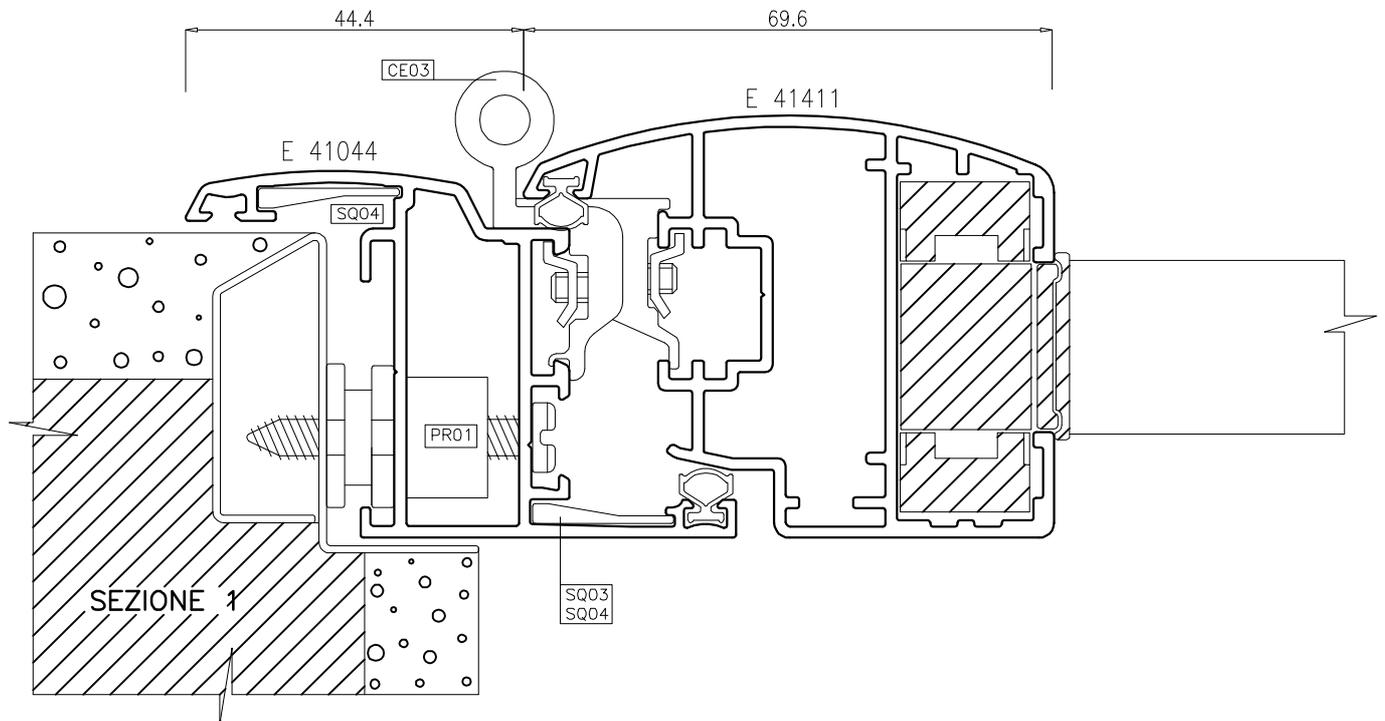
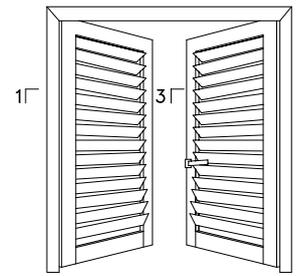
-MOVIMENTAZIONE METALTECNICA "KOSMICA"



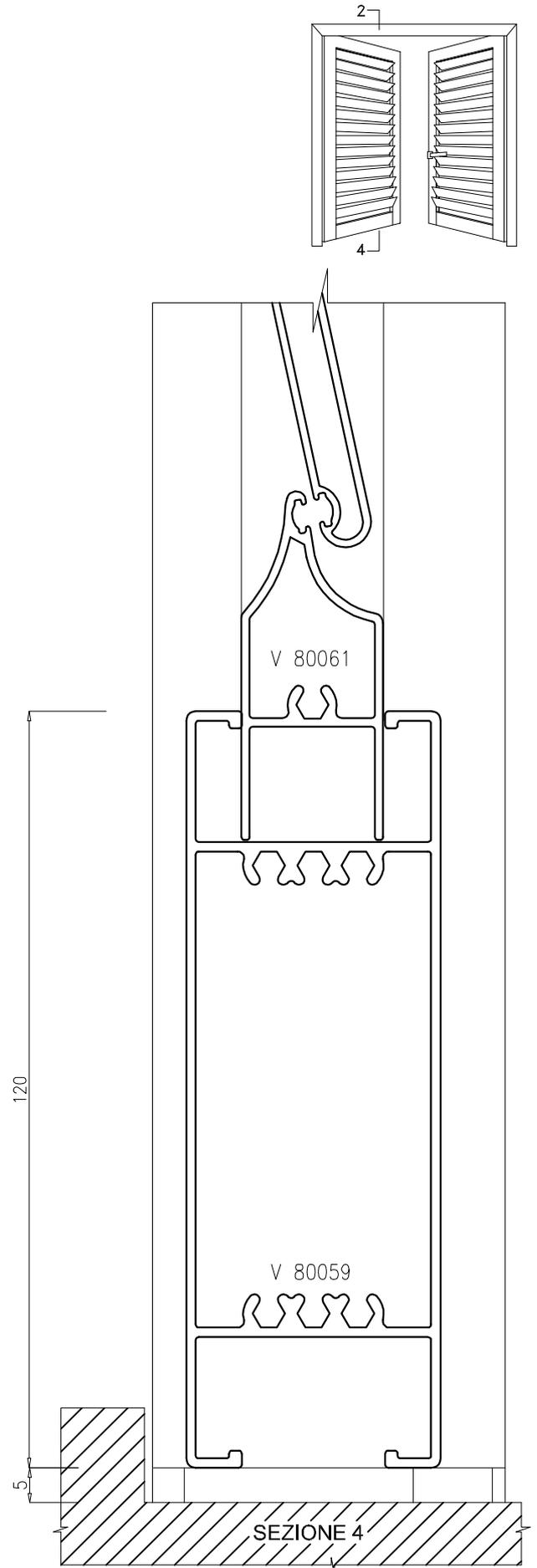
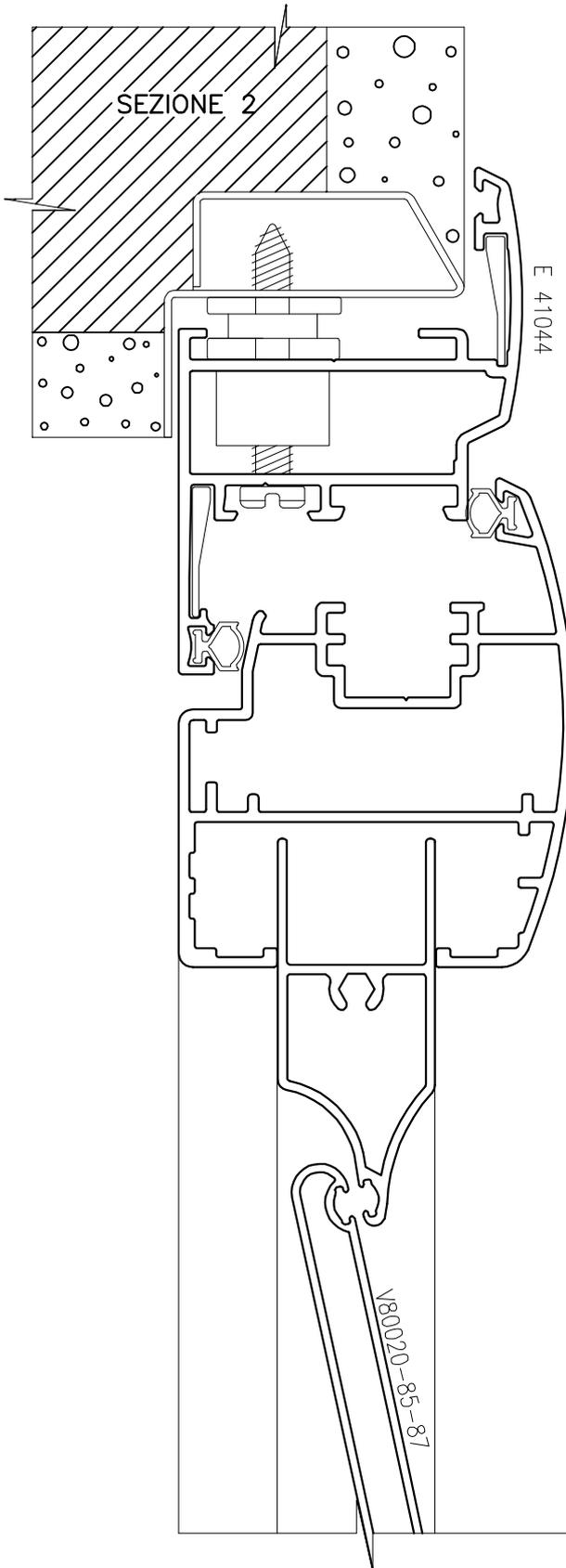
SOLUZIONE LINEA BOMBATA



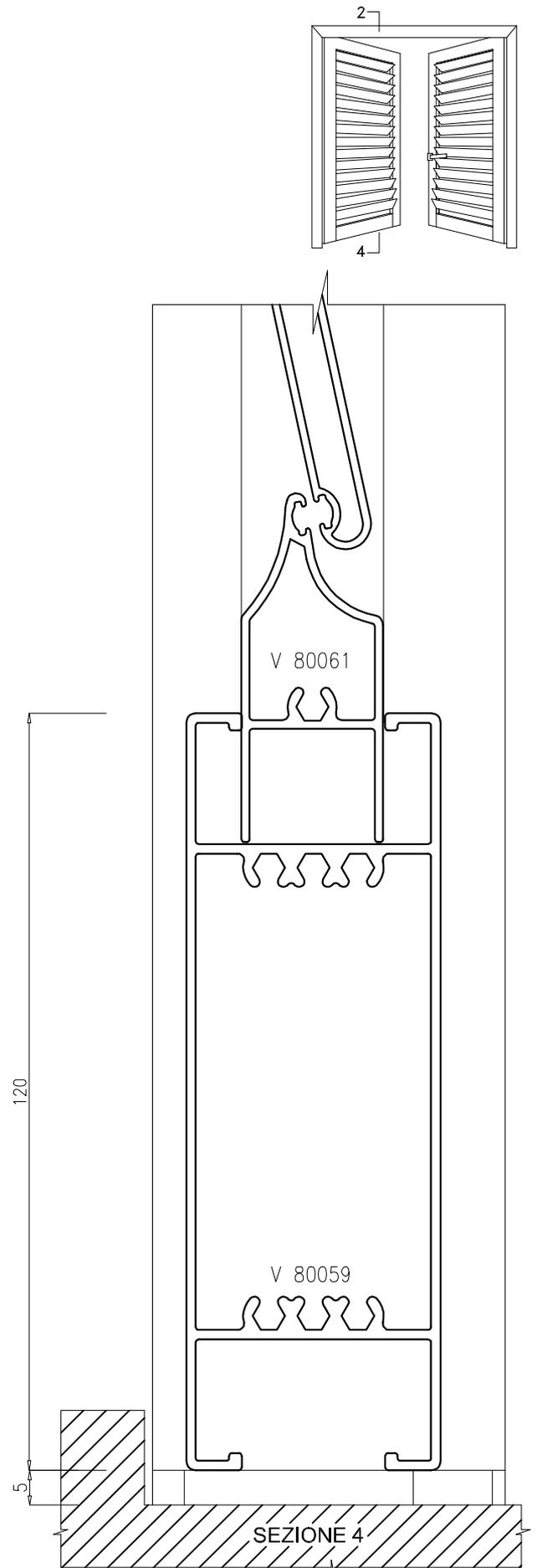
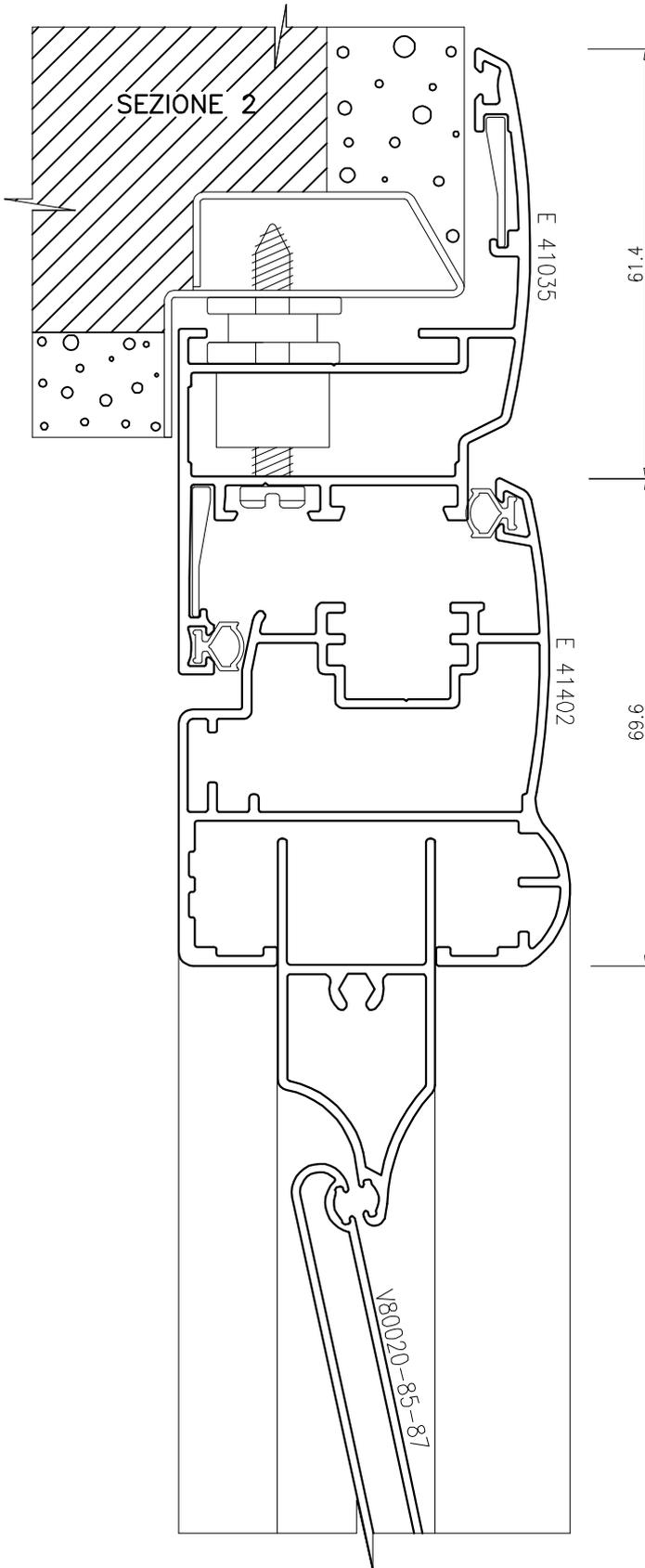
SOLUZIONE LINEA ARROTONDATA

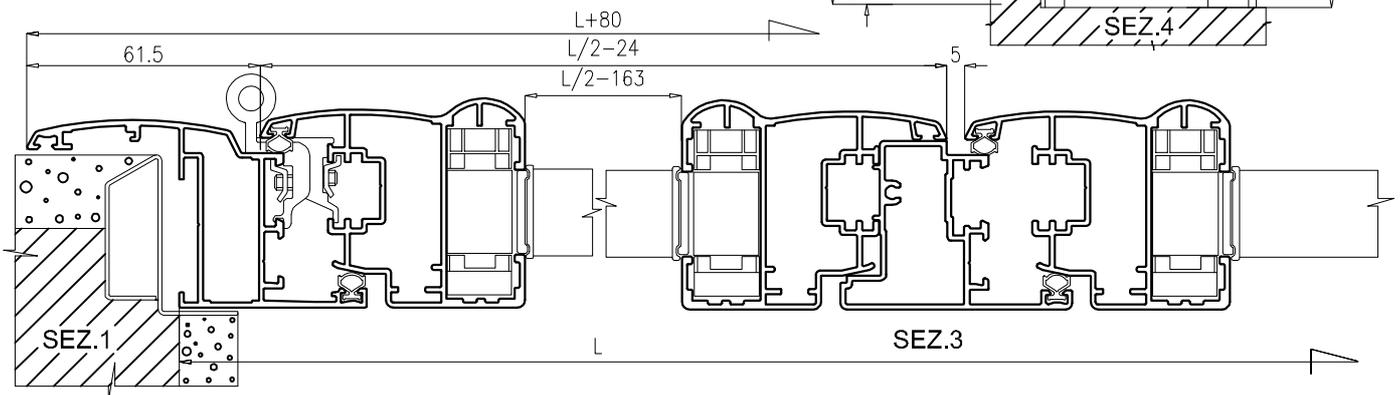
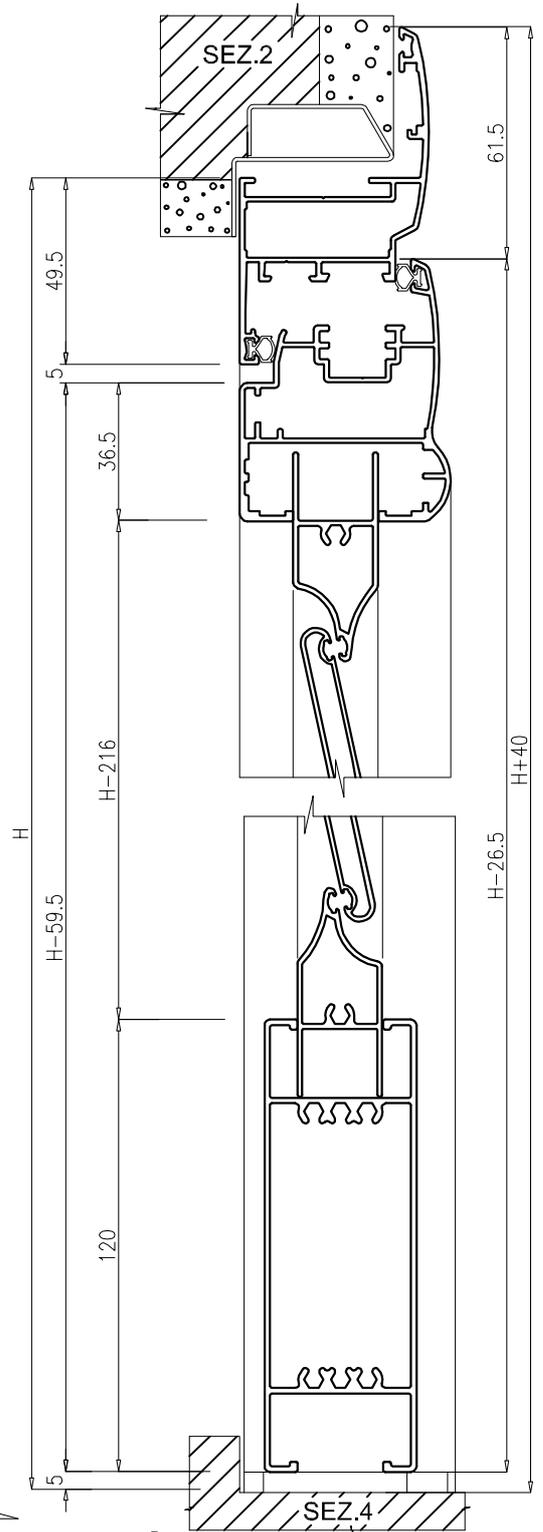
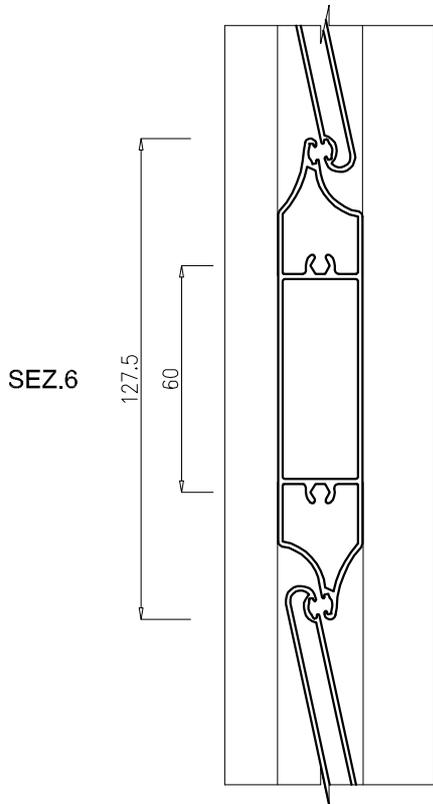
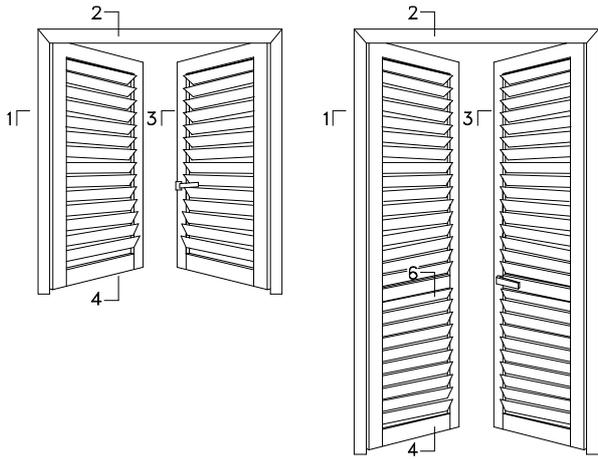


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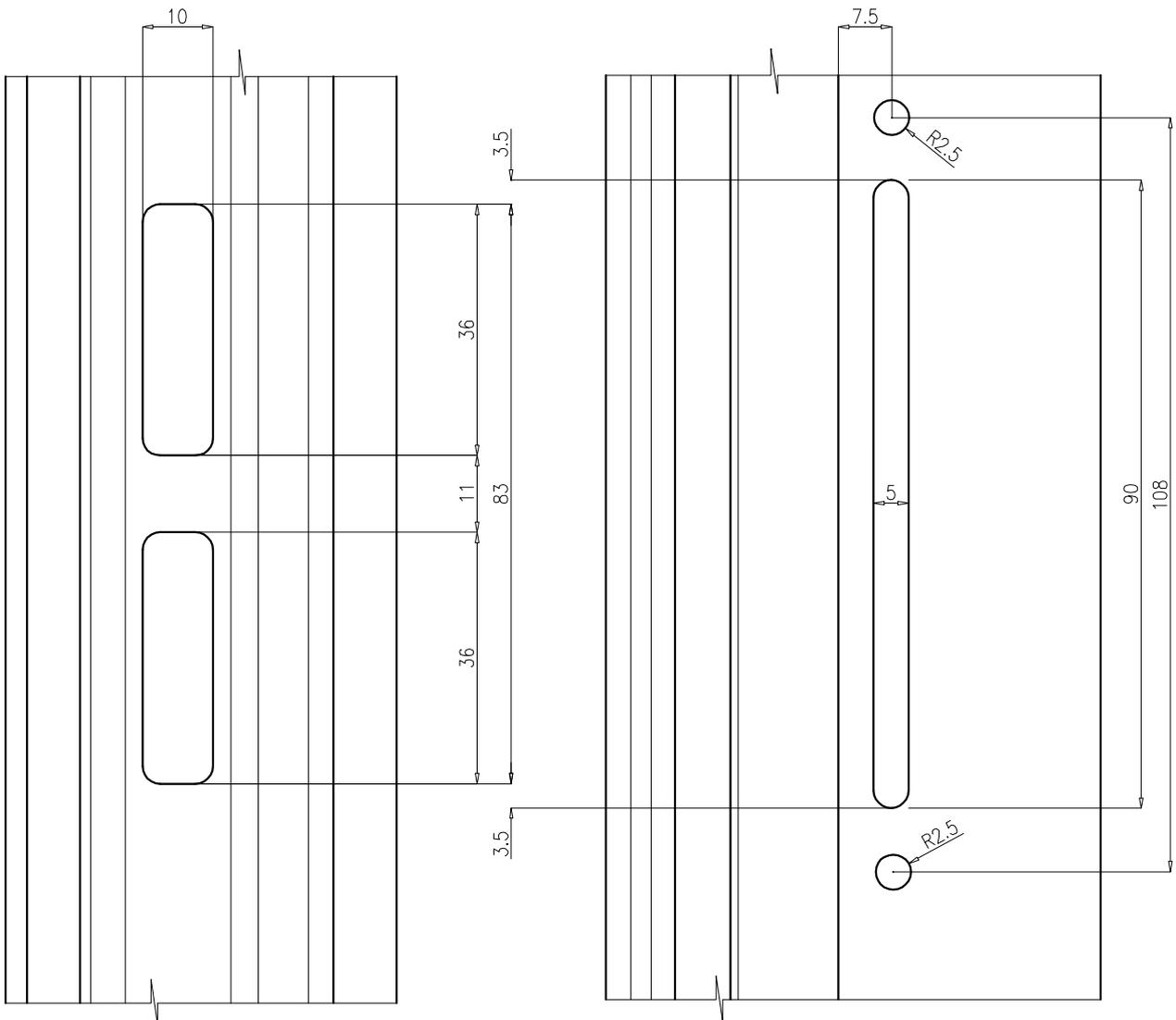
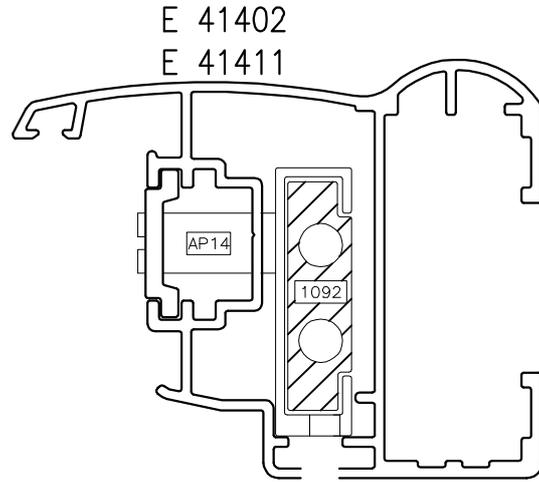
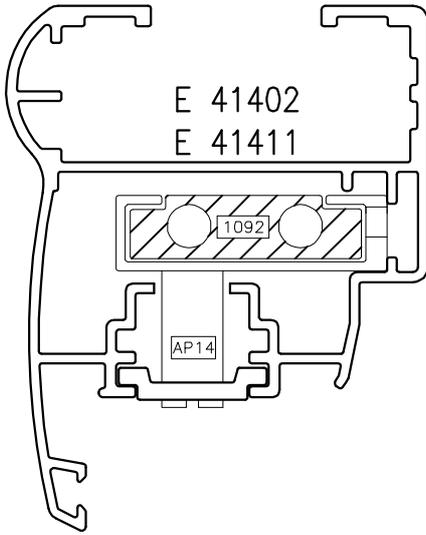


SOLUZIONE LINEA BOMBATA

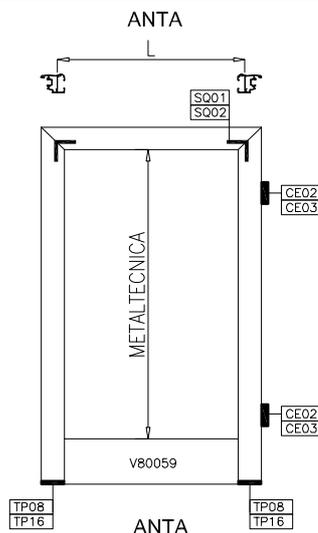
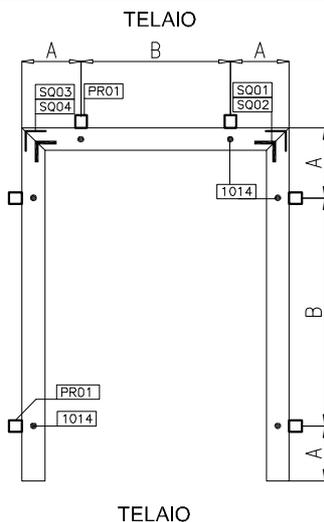
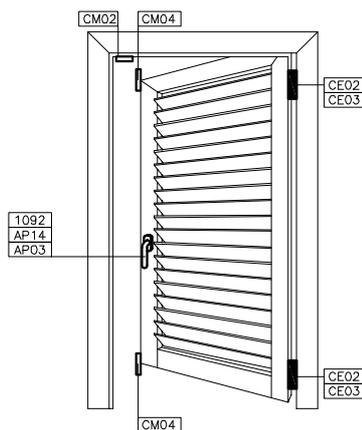




- LAVORAZIONE ART.: AP14-AP18-1092



- ACCESSORI PER PERSIANA 1 ANTA LAMELLA FISSA ENTRATA 22.5 mm



FISSAGGIO ALLA MURATURA

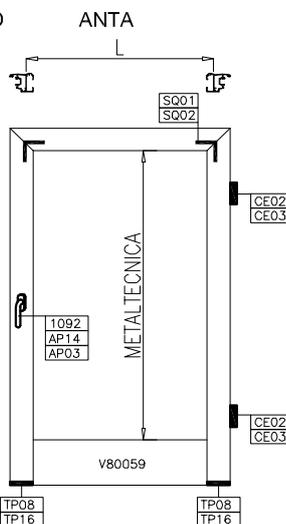
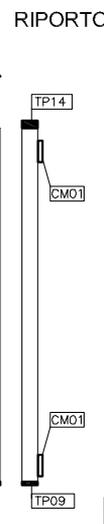
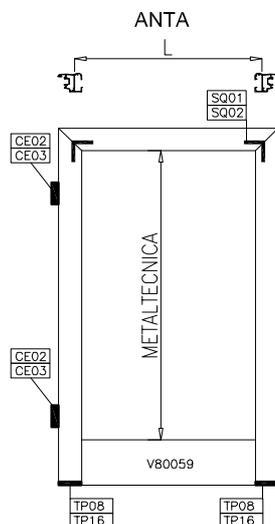
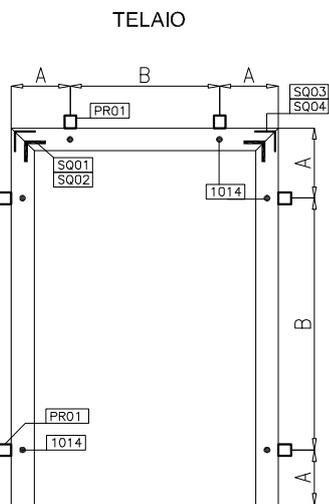
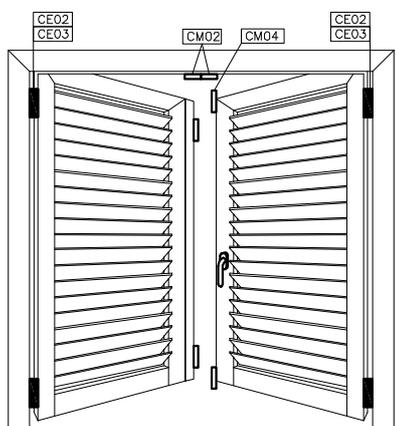
A = 150-200 mm
B = 500 mm MAX

ACCESSORI		
CODICE	PEZZI	NOTE
1014	-	VEDI FISSAGGIO ALLA MURATURA
1092	1	ANTE E41402-E41411
APO3	1	-
AP14	2	-
CE02	2	-
CE03	2	PER TELAI COMPLANARI
CM02	1	-

ACCESSORI		
CODICE	PEZZI	NOTE
CM04	2	-
PR01	-	VEDI FISSAGGIO ALLA MURATURA
SQ01	4	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	1 COPPIA	CHIUDI TUBOLARITA' ANTA
TP16	1 COPPIA	CHIUDI TUBOLARITA' ANTA
GU02	mt/l	GUARNIZIONE BATTUTA TELAI

ACCESSORI		
CODICE	PEZZI	NOTE

- ACCESSORI PER PERSIANA 2 ANTE LAMELLA FISSA ENTRATA 22.5 mm



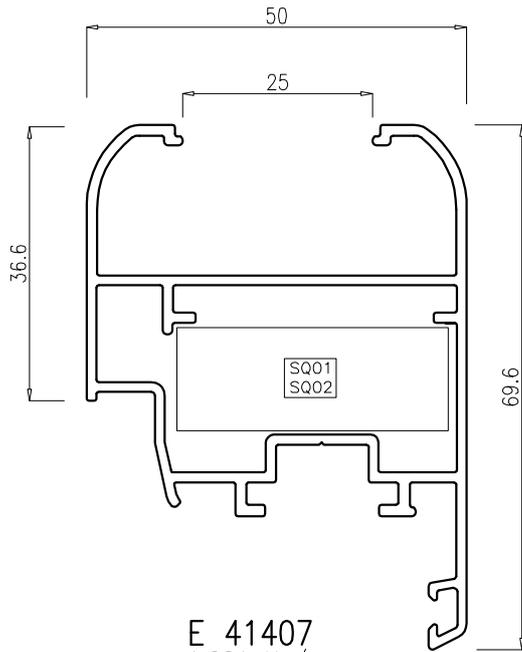
FISSAGGIO ALLA MURATURA

A = 150-200 mm
B = 500 mm MAX

ACCESSORI		
CODICE	PEZZI	NOTE
1014	-	VEDI FISSAGGIO ALLA MURATURA
1092	1	ANTE E41402-E41411
APO3	1	-
AP14	2	-
CE02	4	-
CE03	4	PER TELAI COMPLANARI
CM01	2	-
CM02	2	-

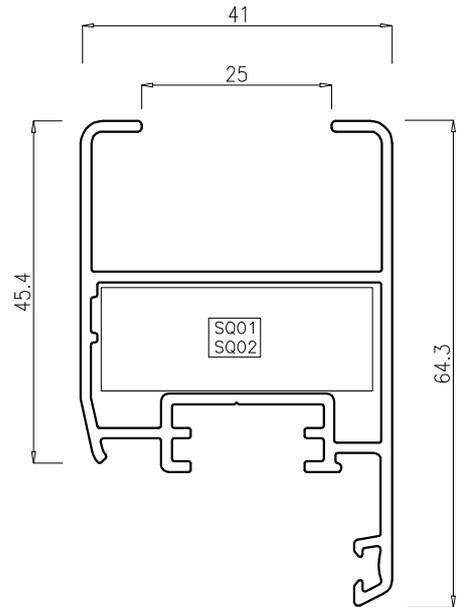
ACCESSORI		
CODICE	PEZZI	NOTE
CM04	2	-
PR01	-	VEDI FISSAGGIO ALLA MURATURA
SQ01	6	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	2 COPPIE	CHIUDI TUBOLARITA' ANTA
TP09	2 COPPIE	CHIUDI TUBOLARITA' ANTA
TP14	1 COPPIE	BATTUTA RIPORTO E41202 E41205
TP16	2 COPPIA	CHIUDI TUBOLARITA' ANTA

ACCESSORI		
CODICE	PEZZI	NOTE
GU02	mt/l	GUARNIZIONE BATTUTA TELAI



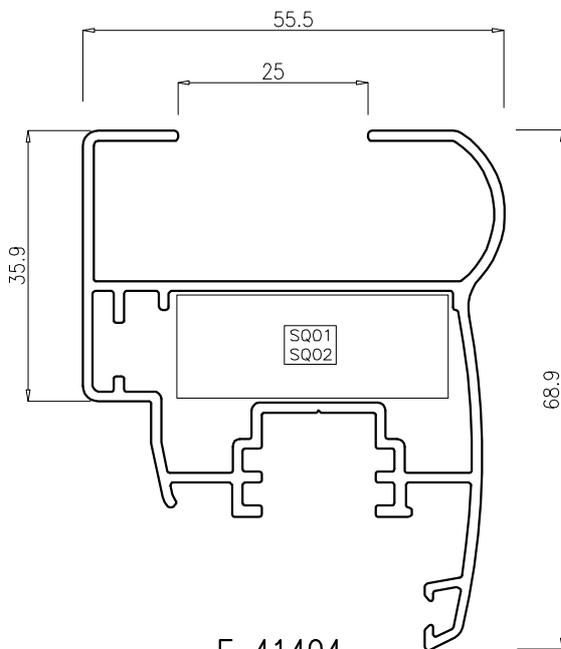
E 41407
1.021 Kg/m

CLASSICA



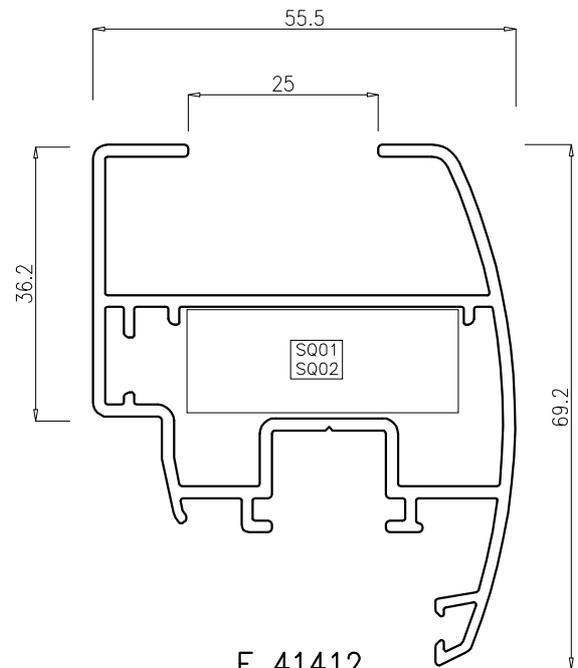
E 41409
0.885 Kg/m

CLASSICA LEGGERA



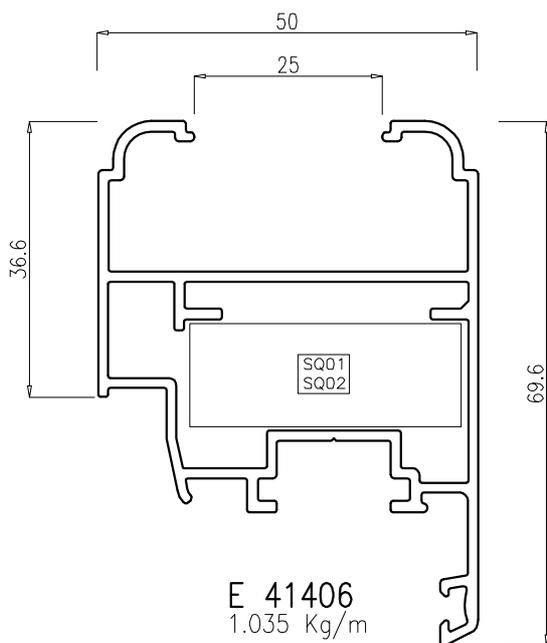
E 41404
1.072 Kg/m

BOMBATA



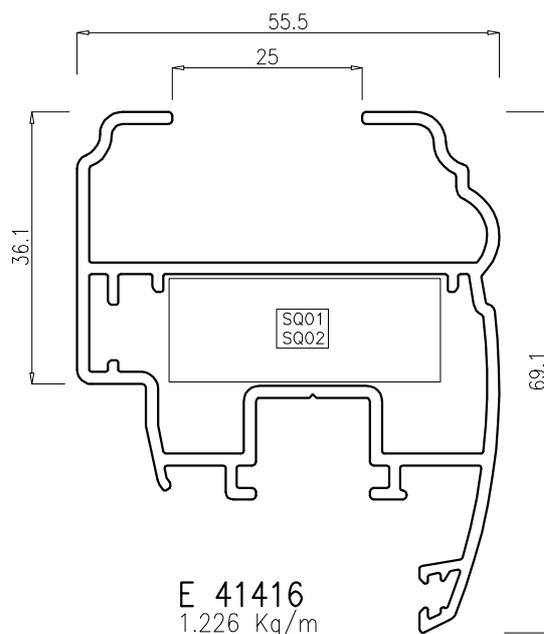
E 41412
1.215 Kg/m

ARROTONDATA



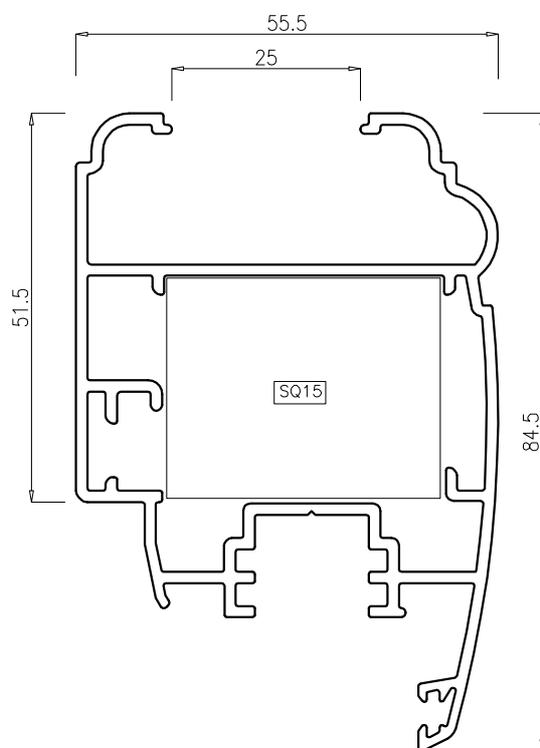
E 41406
1.035 Kg/m

SCORNICIATA



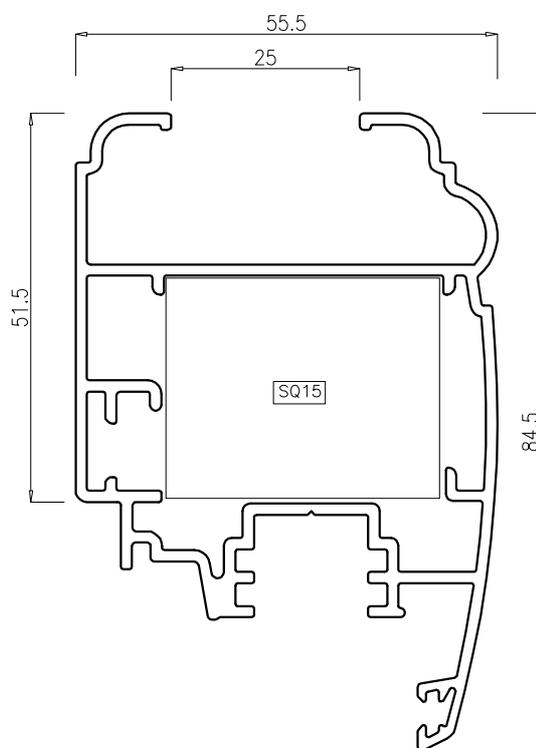
E 41416
1.226 Kg/m

STORICA



E 41419
1.413 Kg/m

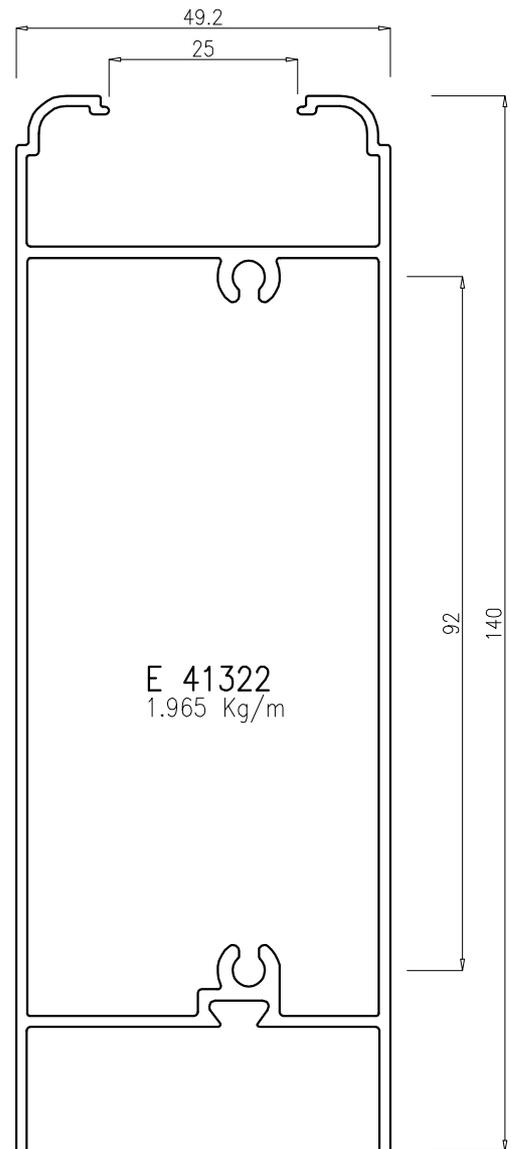
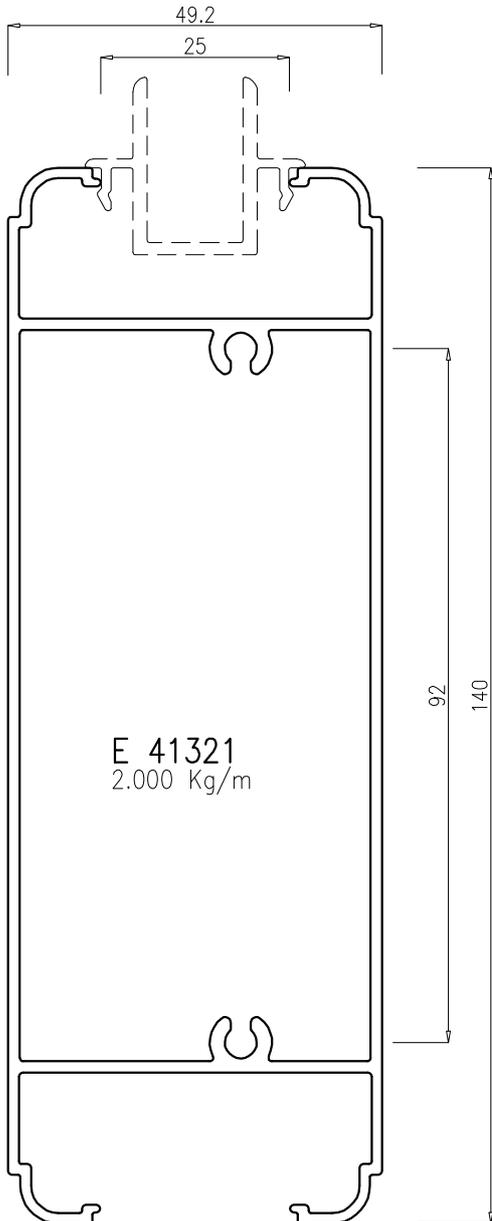
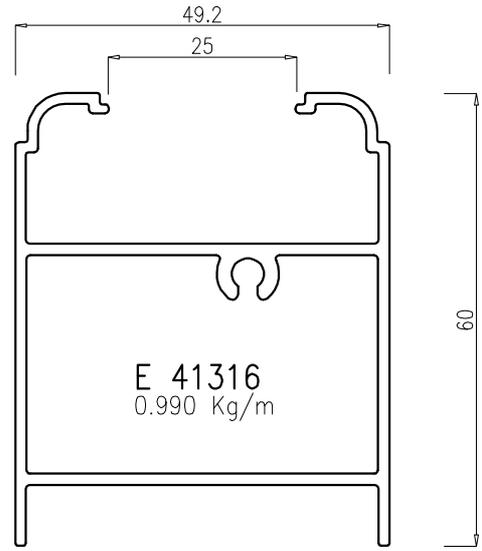
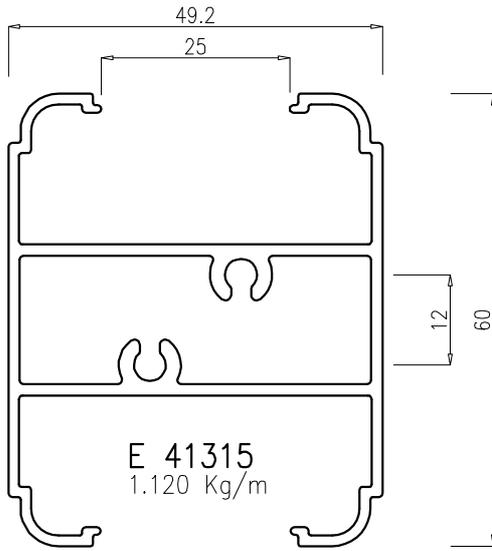
STORICA MAGGIORATA



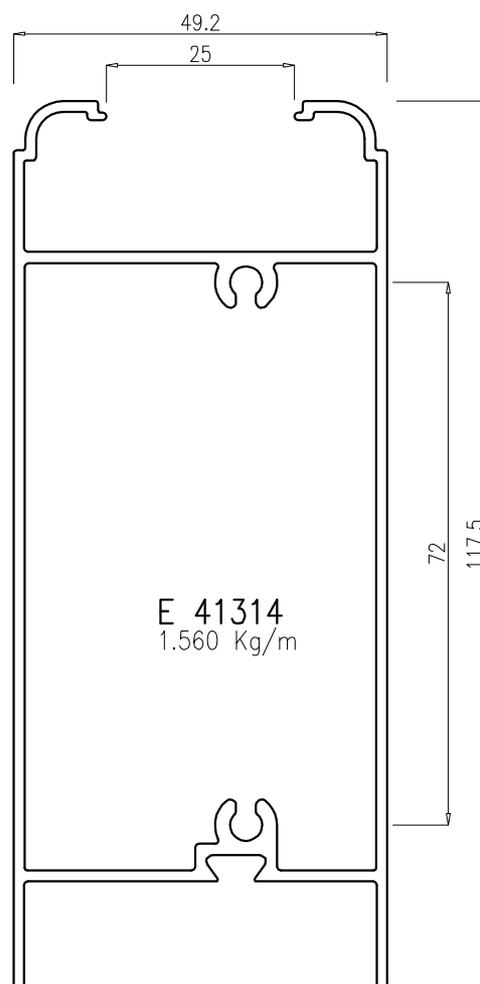
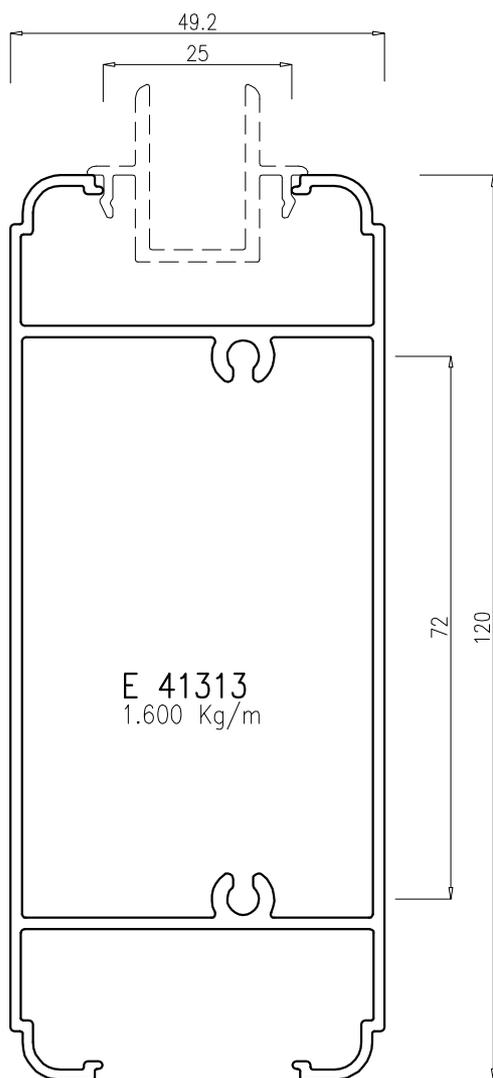
E 41420
1.453 Kg/m

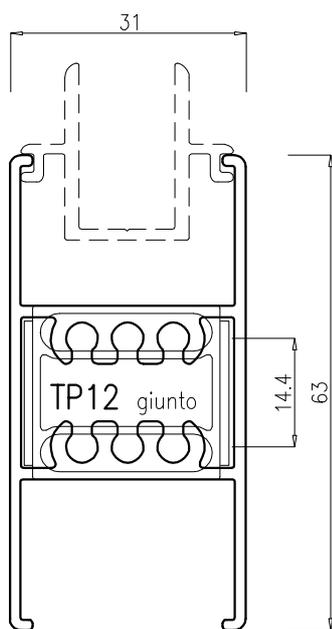
ANTA PERSIANA/FINESTRA

PROFILI FASCE E ZOCCOLI PER ANTE:
 E41406 SCORNICIATA - E41419-E414120 STORICA MAGGIORATA

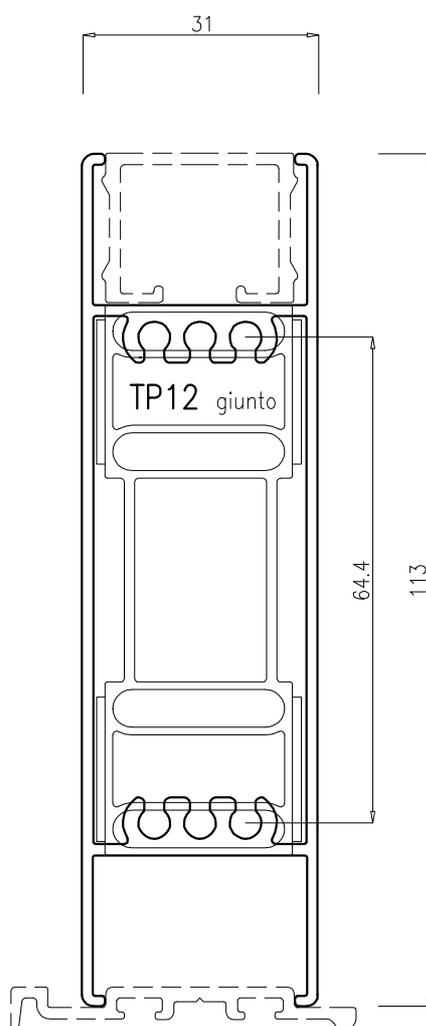


PROFILI FASCE E ZOCCOLI PER ANTE:
E41406 SCORNICIATA - E41419-E414120 STORICA MAGGIORATA

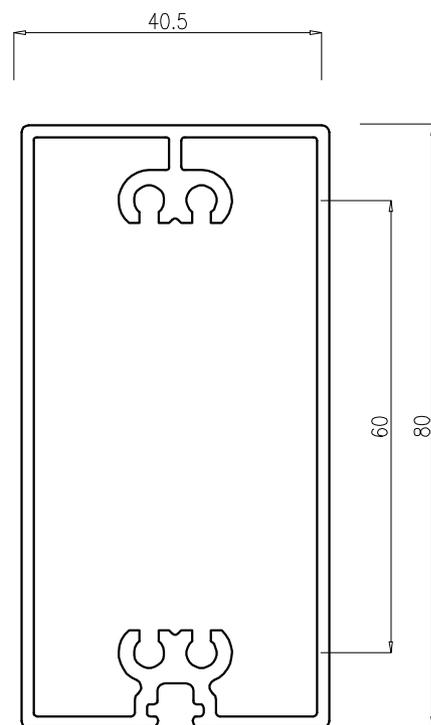




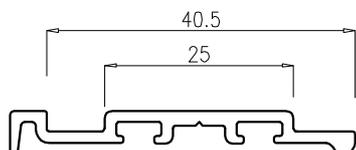
E 41310
1.092 Kg/m



E 41311
1.550 Kg/m

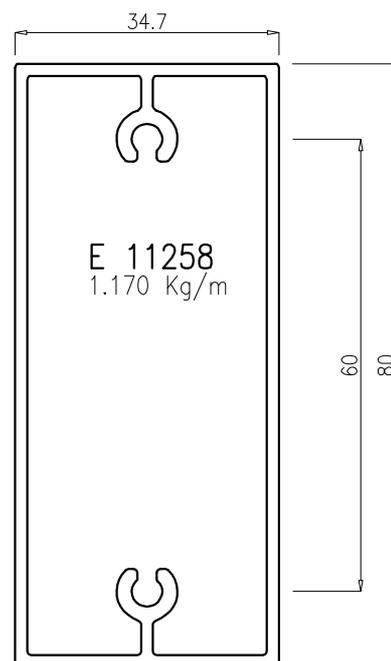


E 41410
1.415 Kg/m



E 41630
0.280 Kg/m

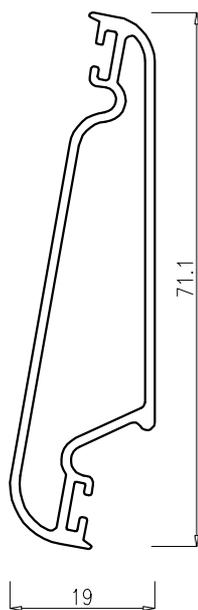
PROFILO FASCIA- ZOCCHOLO PER ANTA:
E41409 CLASSICA LEGGERA



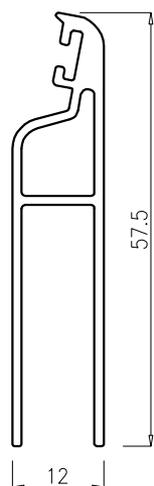
E 11258
1.170 Kg/m

– PERSIANA ORIENTABILE

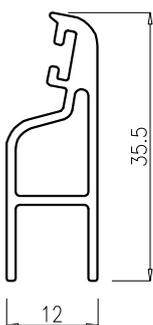
movimentazione NACO "PERLA 70"



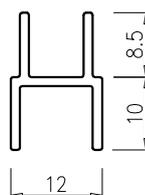
E 11037
0.590 Kg/m



E 11040
0.466 Kg/m

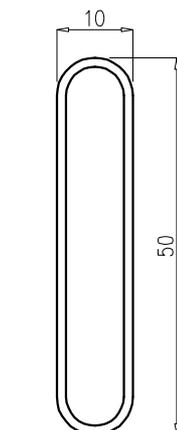


E 11039
0.323 Kg/m

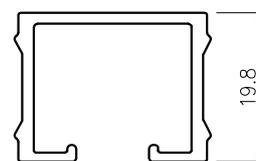


E 11041
0.158 Kg/m

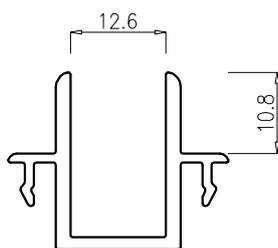
– LAMELLA FISSA



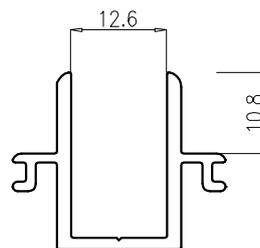
E 10013
0.348 Kg/m



E 41606
0.318 Kg/m



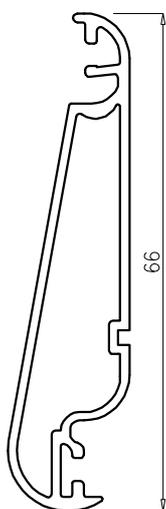
E 41644
0.359 Kg/m



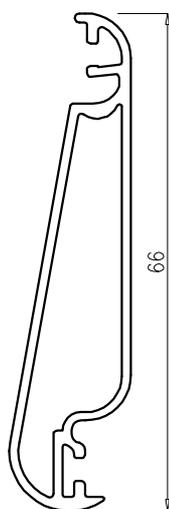
V 80056
0.374 Kg/m

– PERSIANA ORIENTABILE

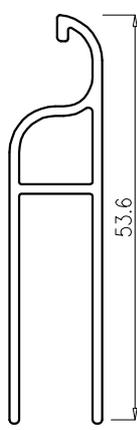
movimentazione TEKNALSYSTEMS " UNIVERSAL



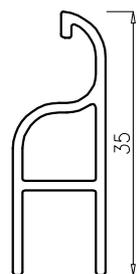
V 80008
0.534 Kg/m



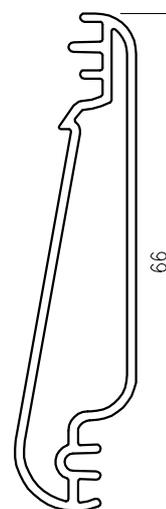
V 80184
0.524 Kg/m



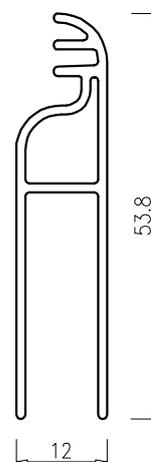
V 80010
0.384 Kg/m



V 80009
0.263 Kg/m



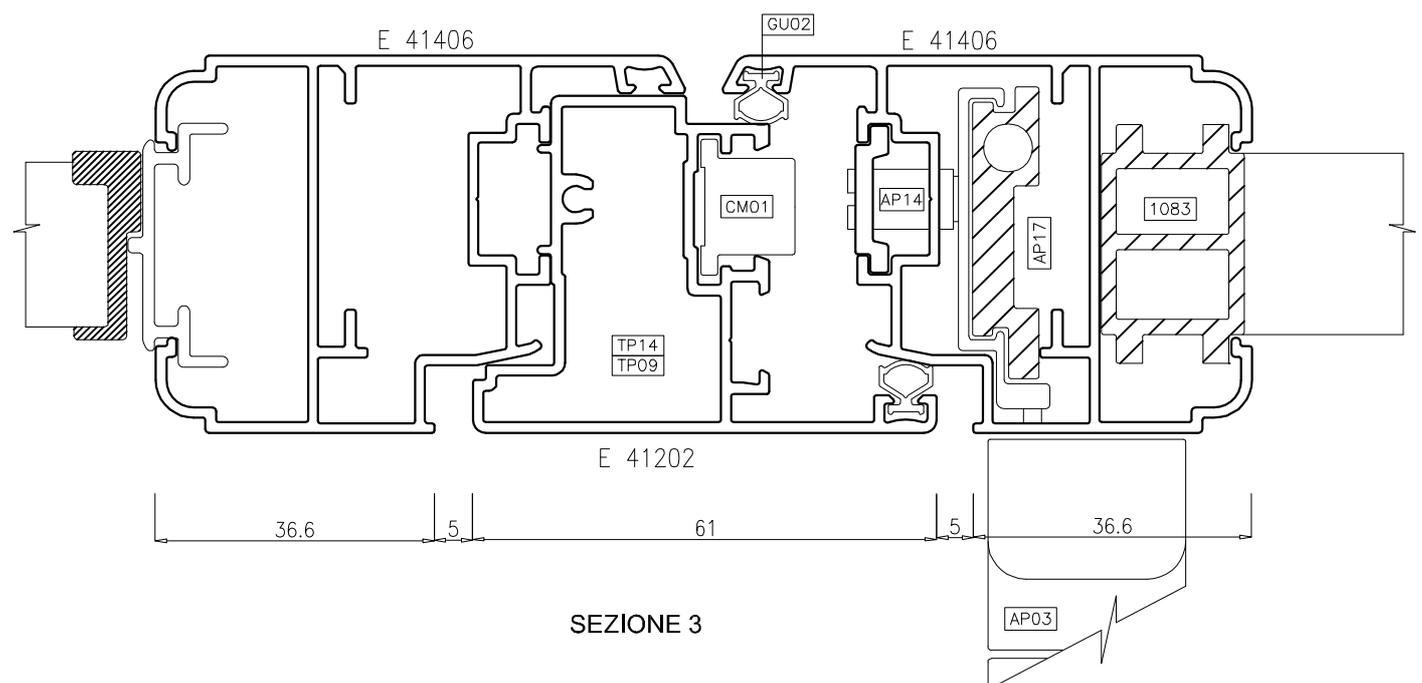
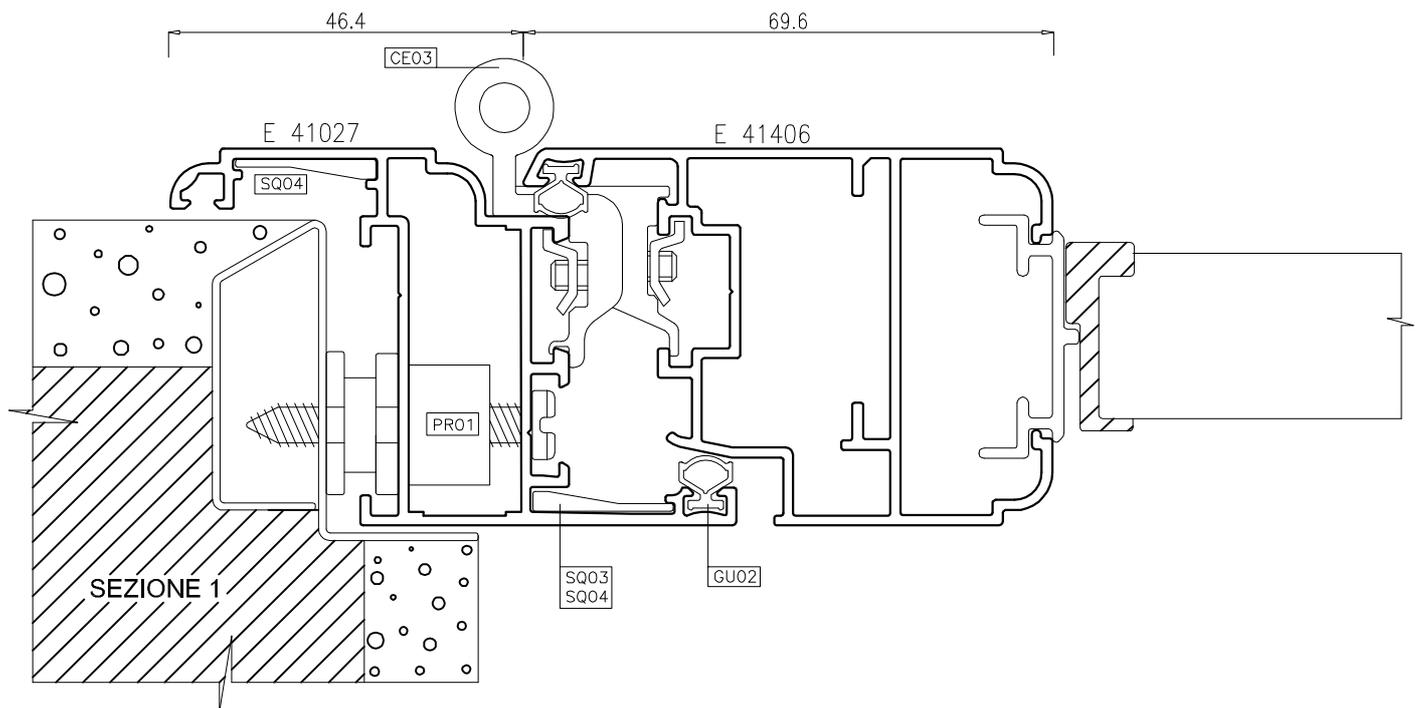
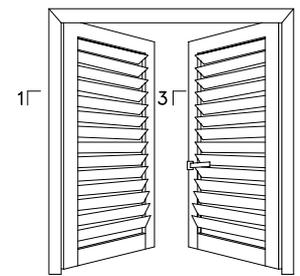
V 80185
0.532 Kg/m



V 80186
0.418 Kg/m

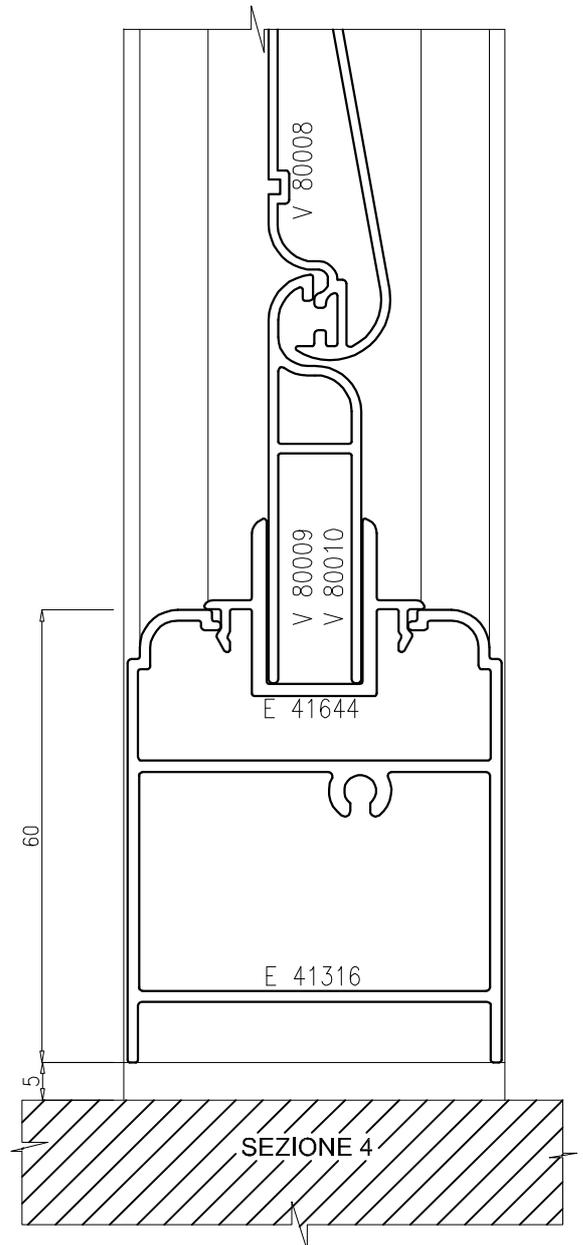
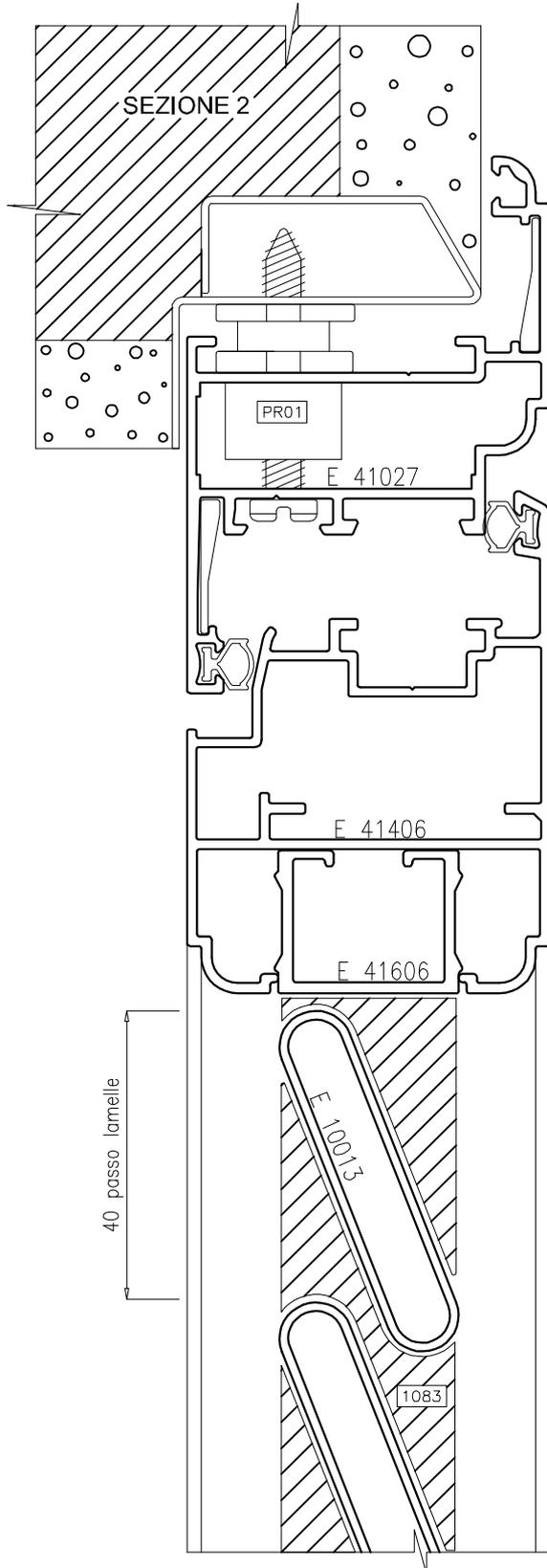
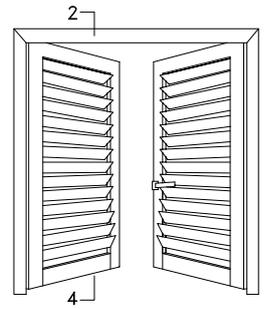
SOLUZIONE LINEA SCORNICIATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL



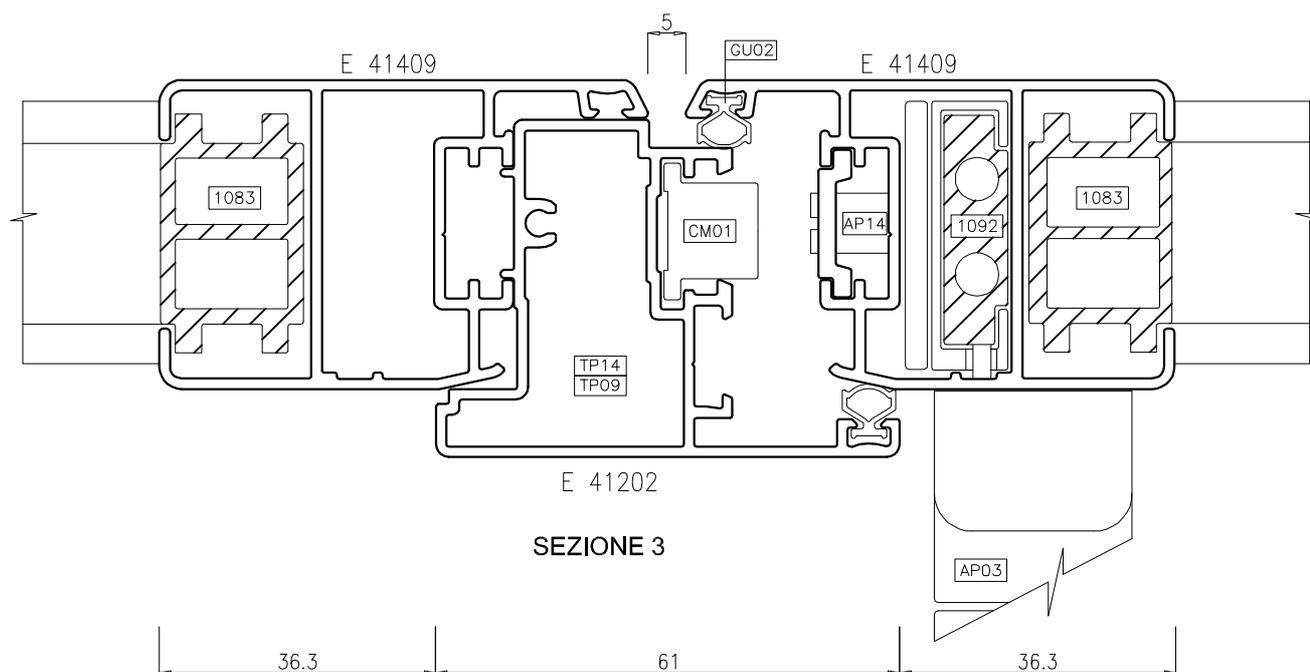
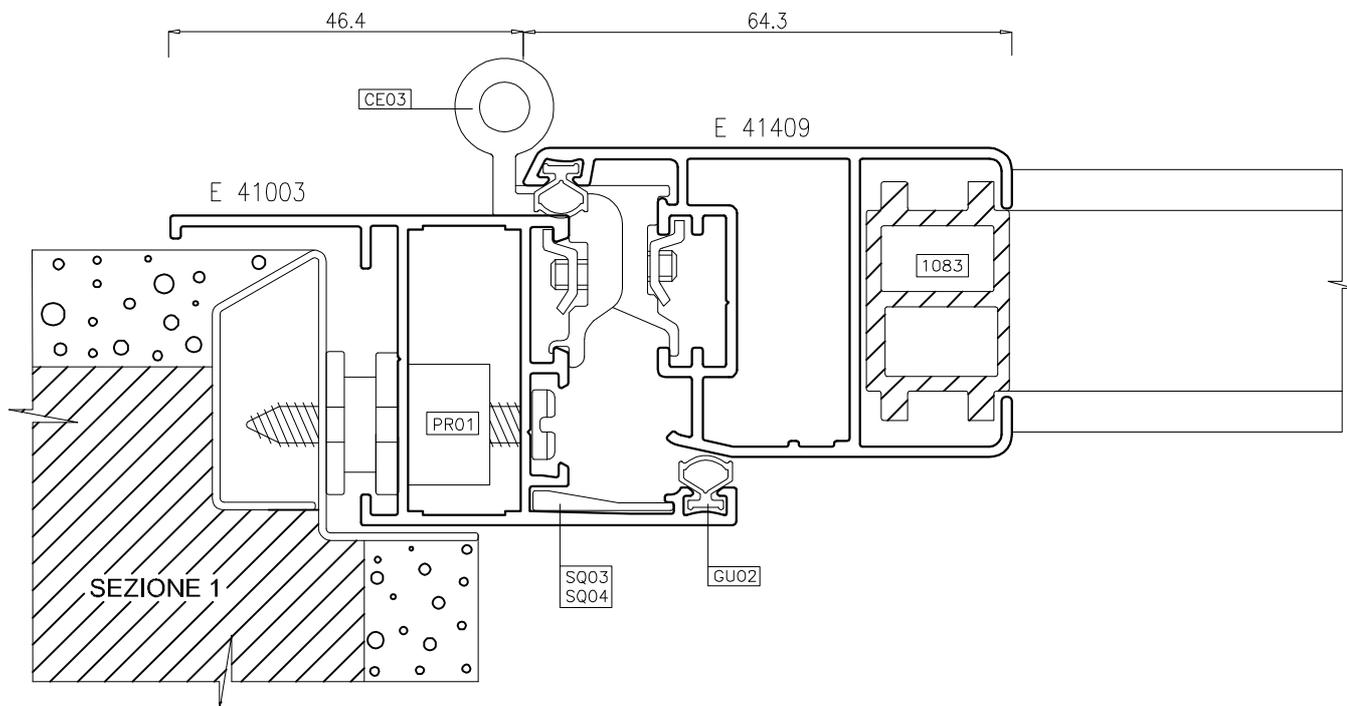
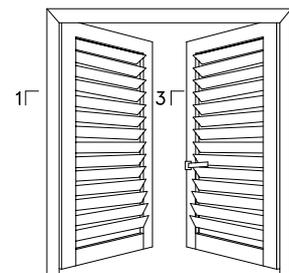
SOLUZIONE LINEA SCORNICIATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL



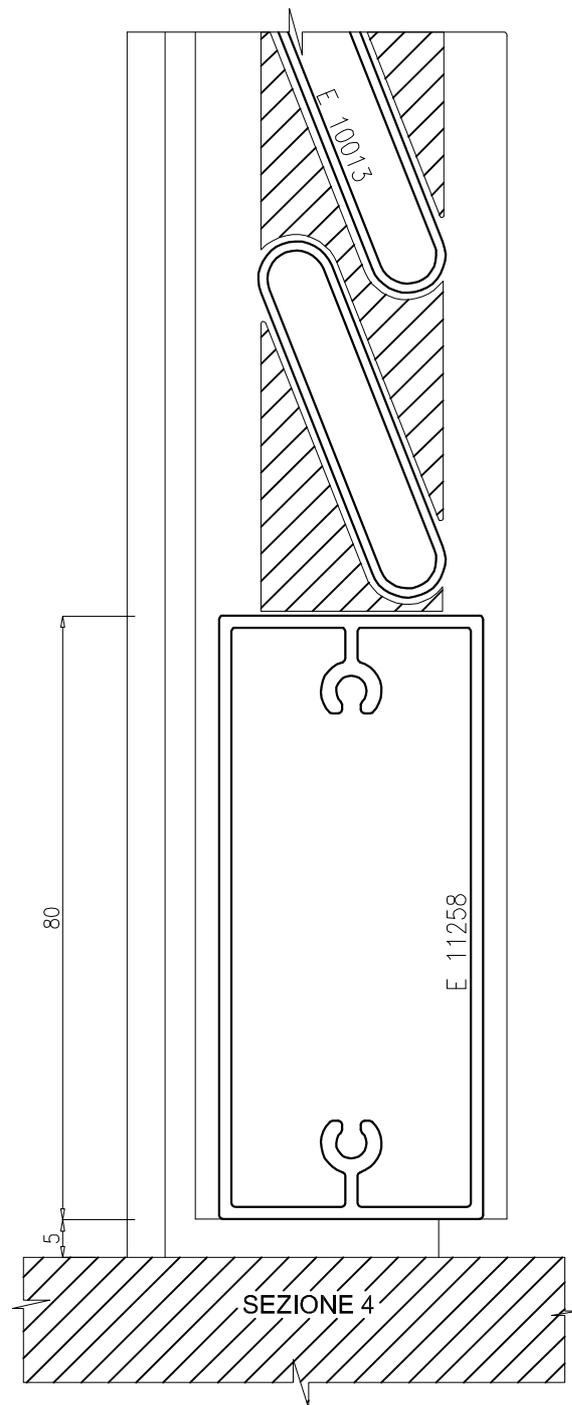
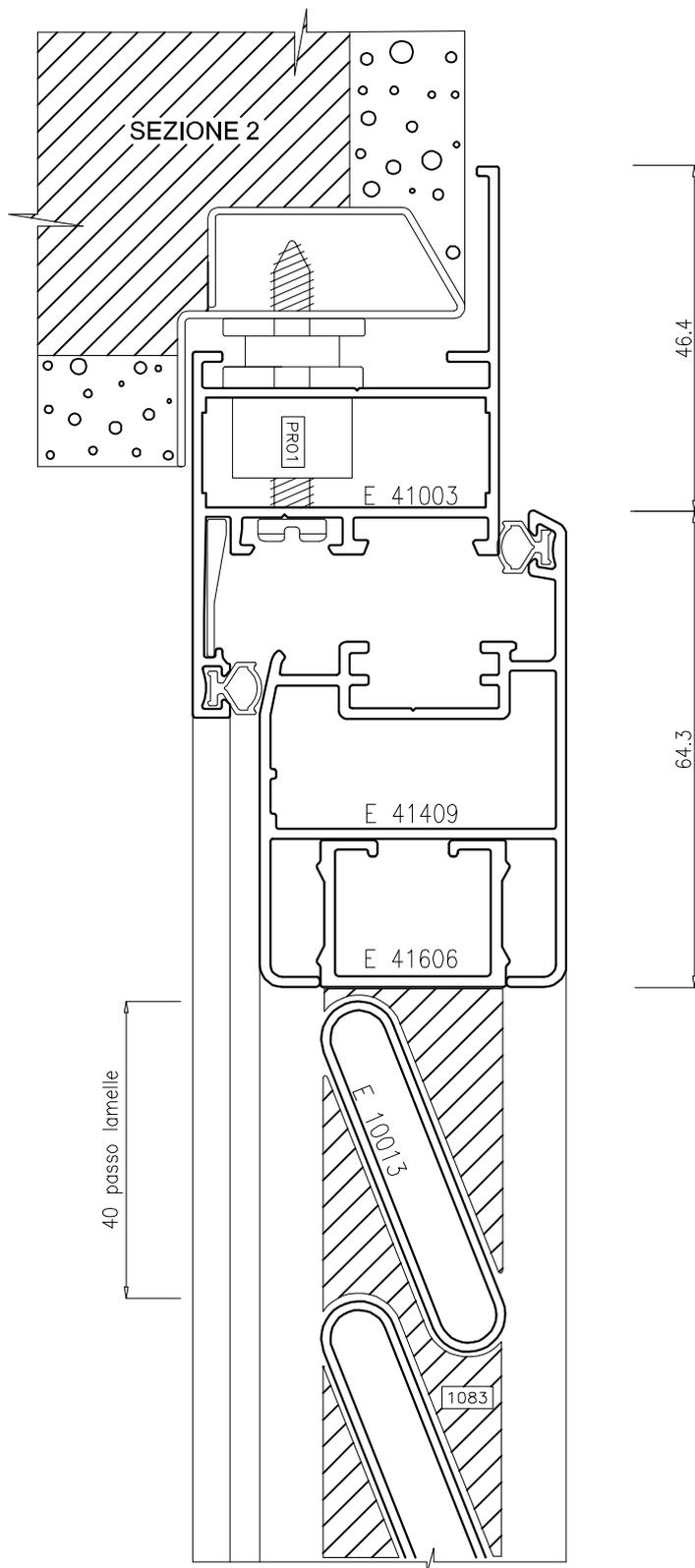
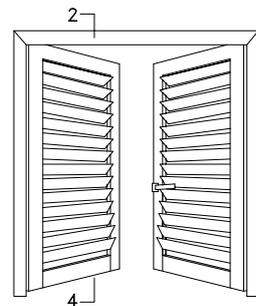
SOLUZIONE LINEA CLASSICA LEGGERA

- PERSIANA CON LAMELLA FISSA



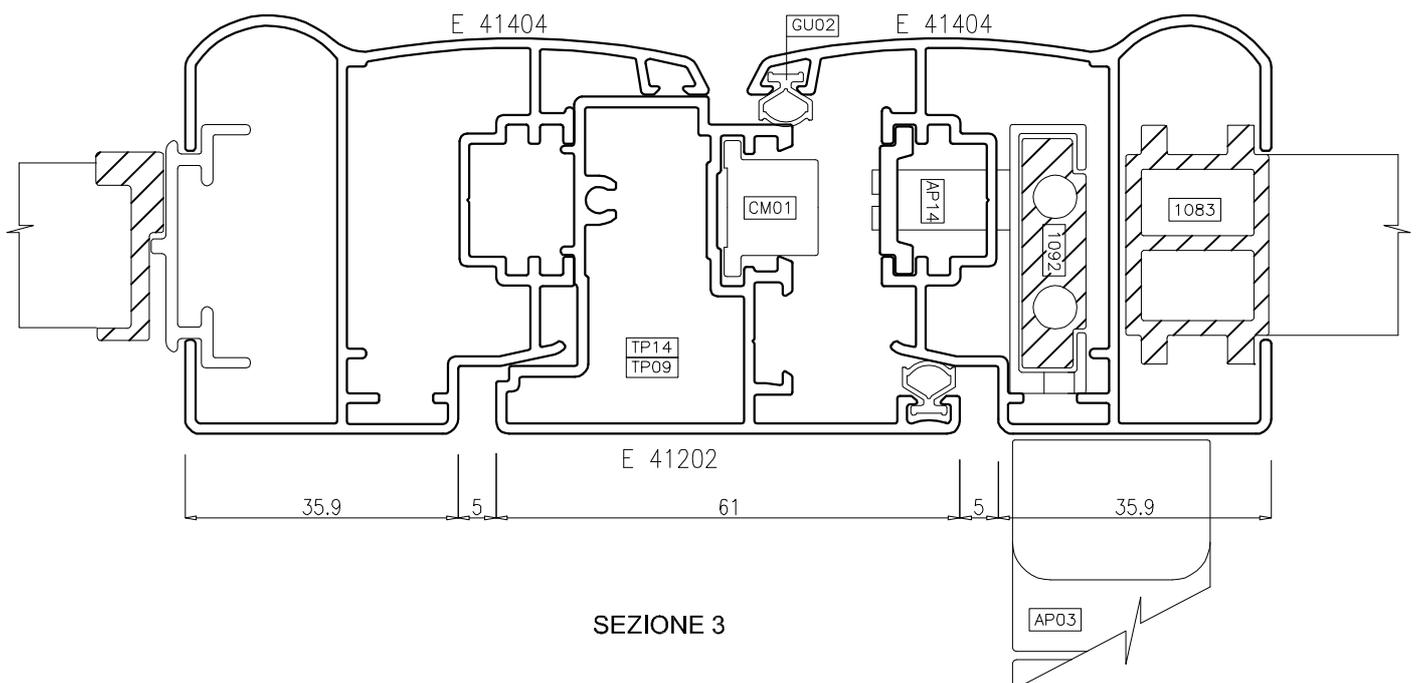
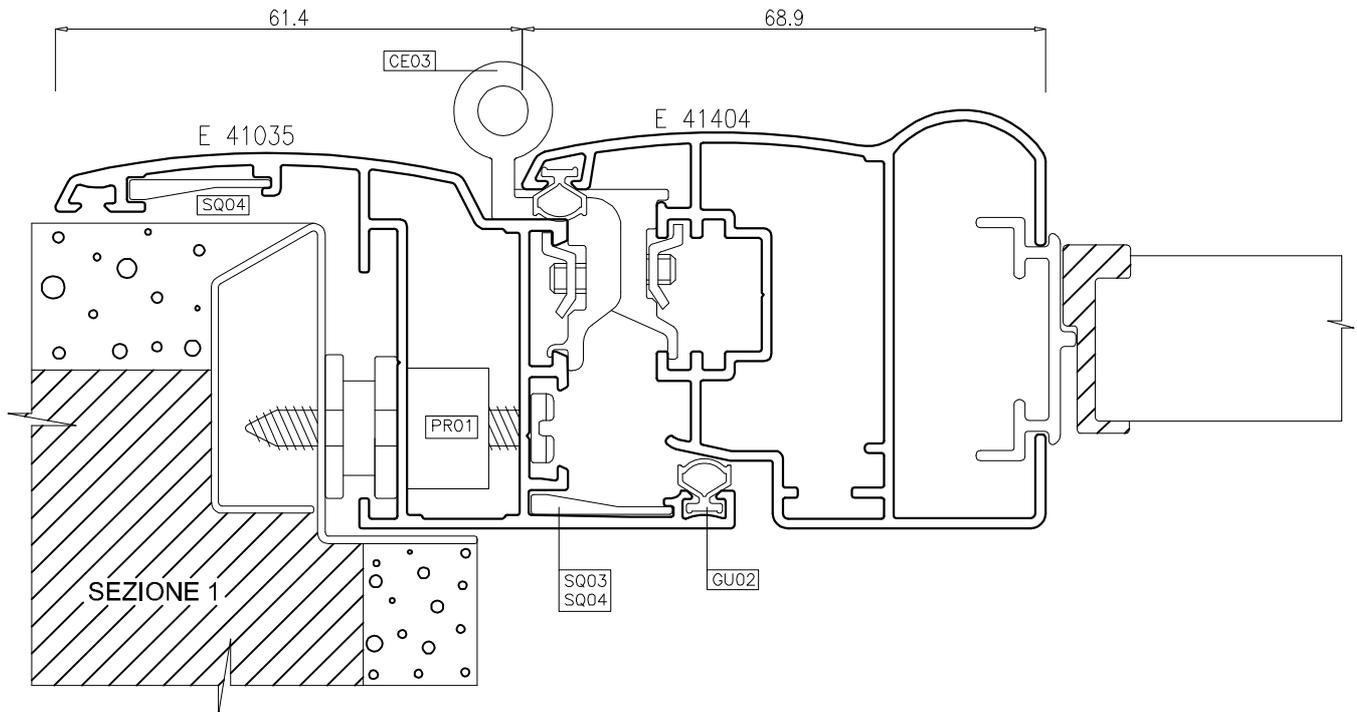
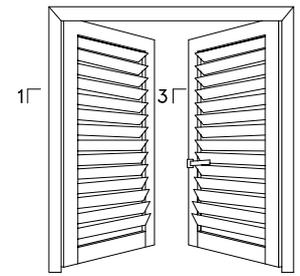
SOLUZIONE LINEA CLASSICA LEGGERA

- PERSIANA CON LAMELLA FISSA



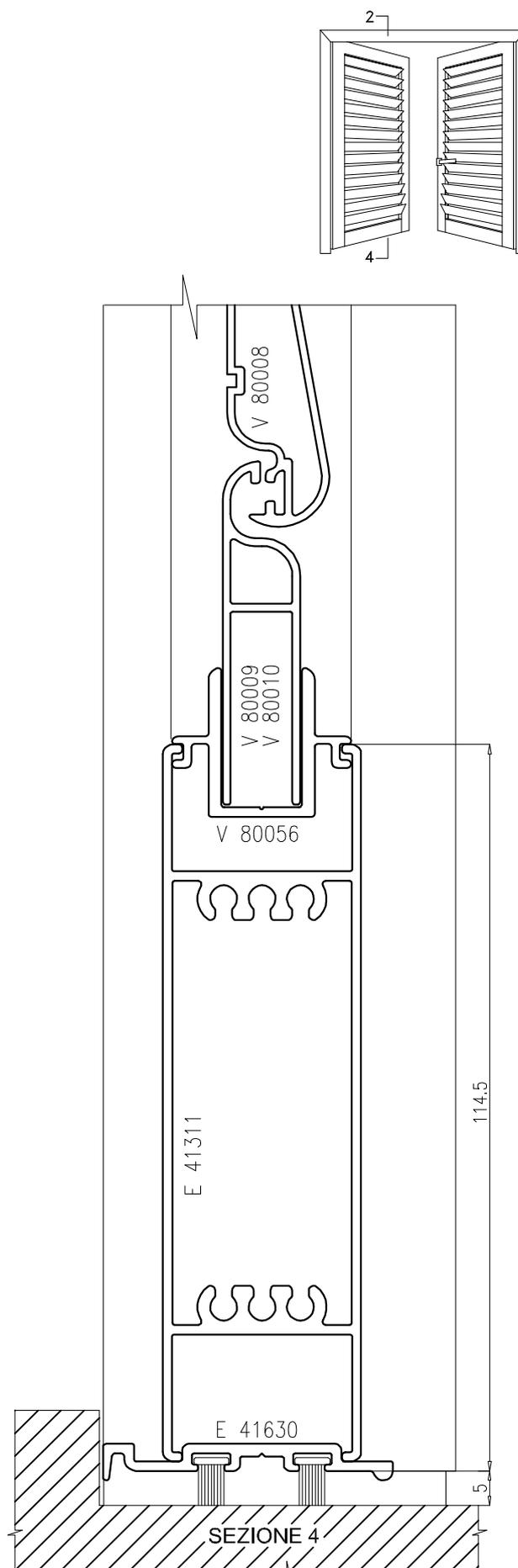
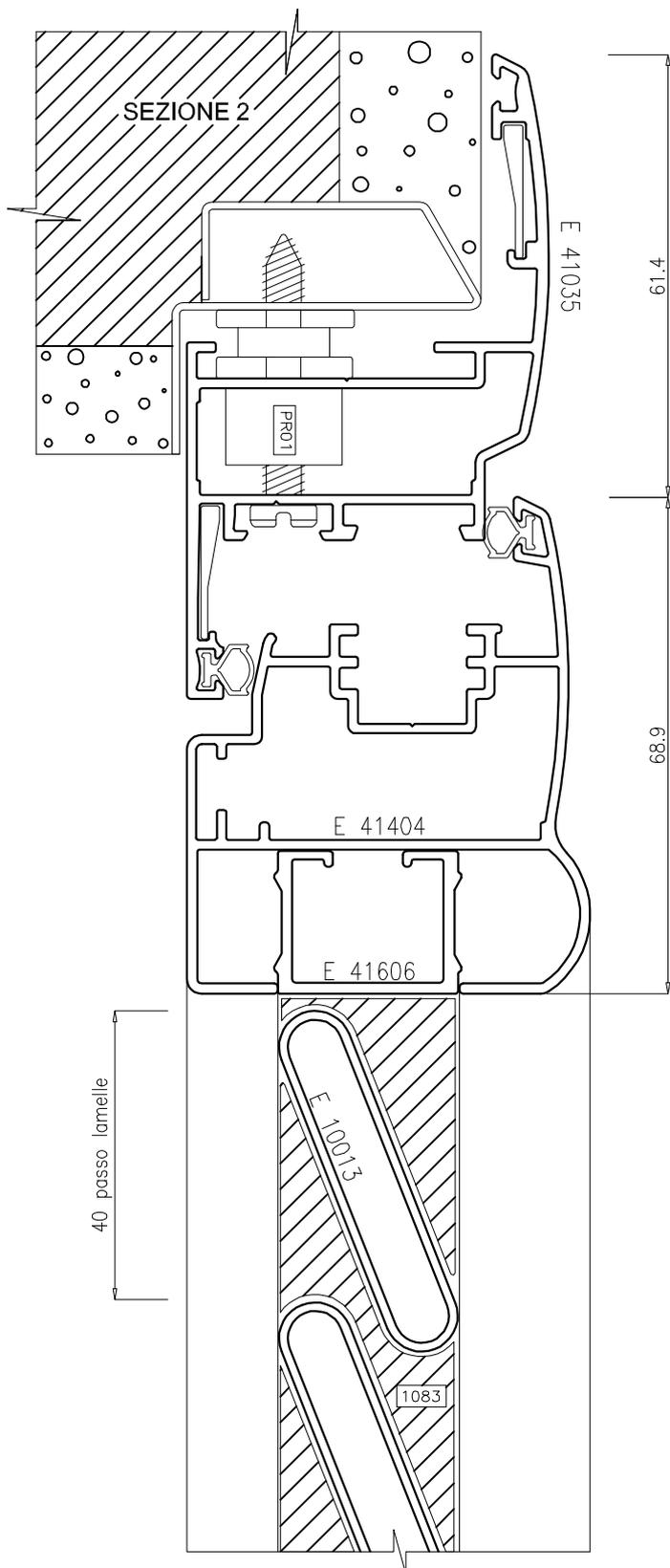
SOLUZIONE LINEA BOMBATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL



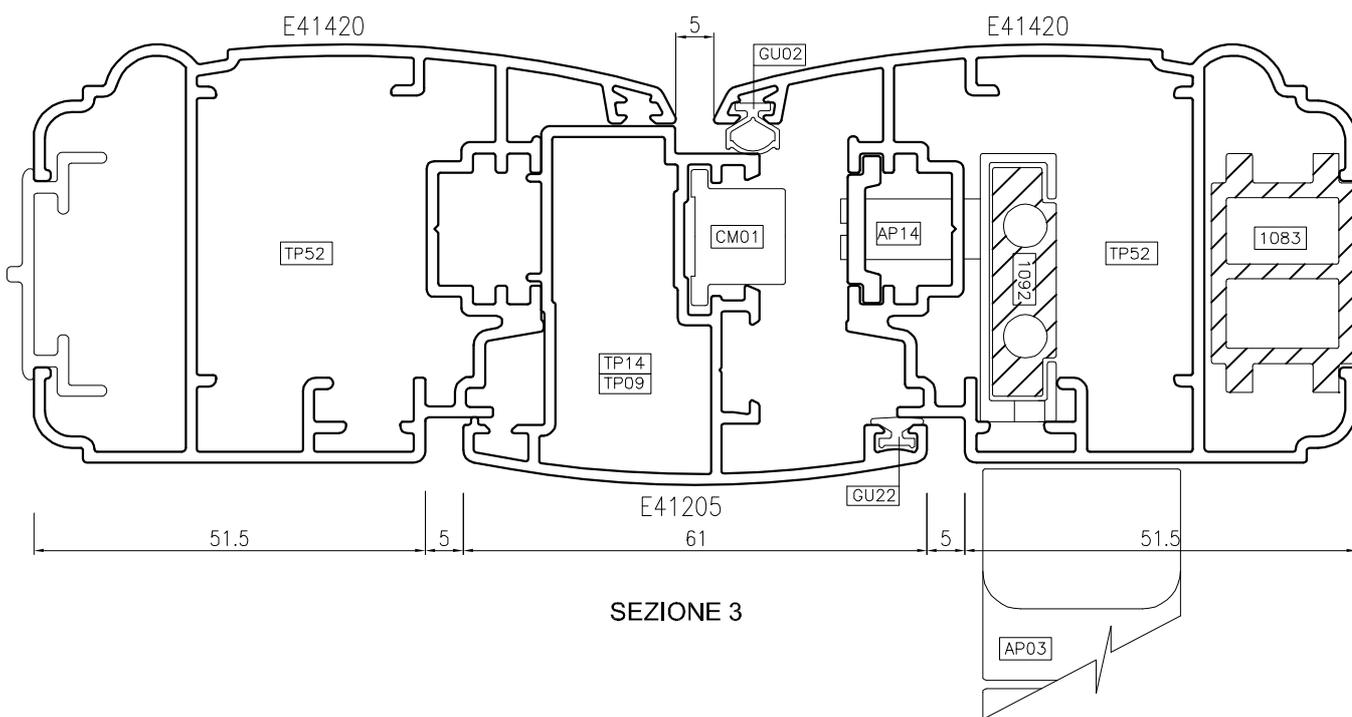
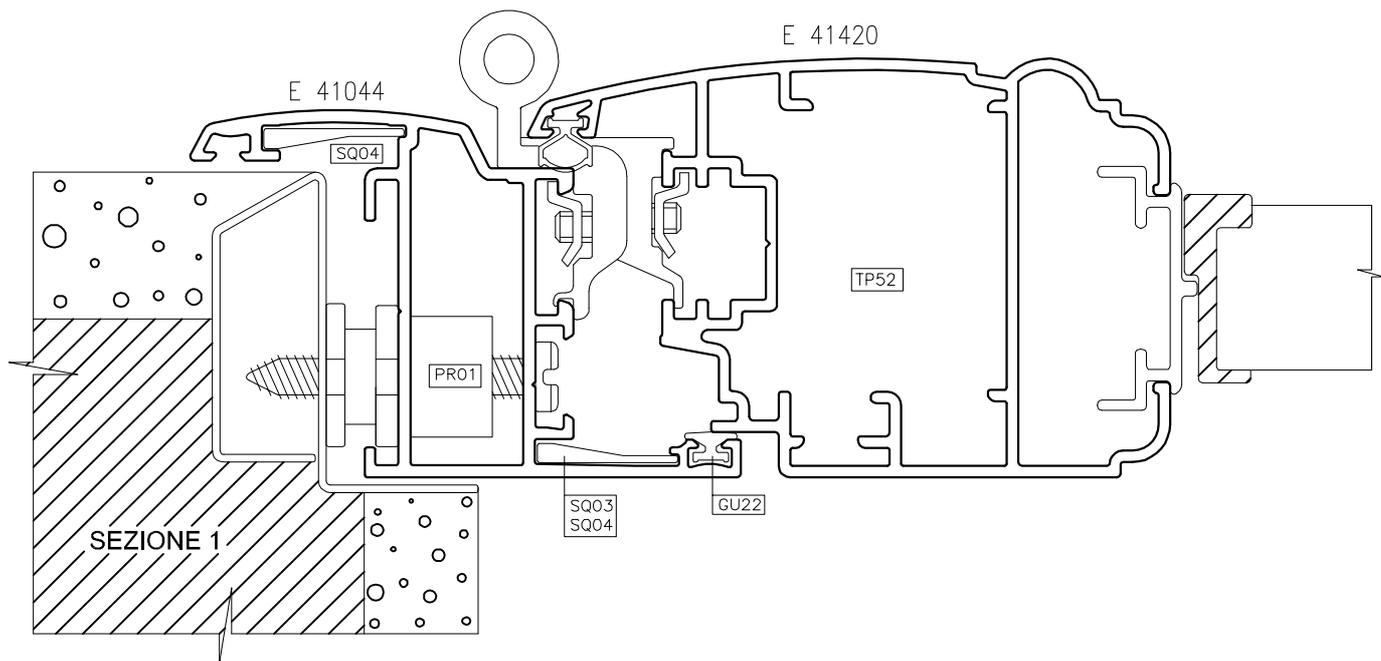
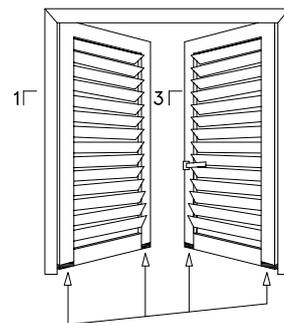
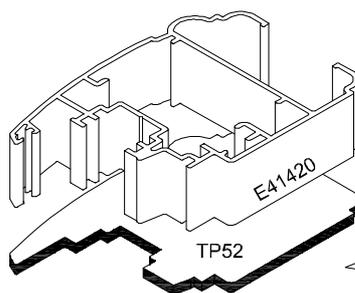
SOLUZIONE LINEA BOMBATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL



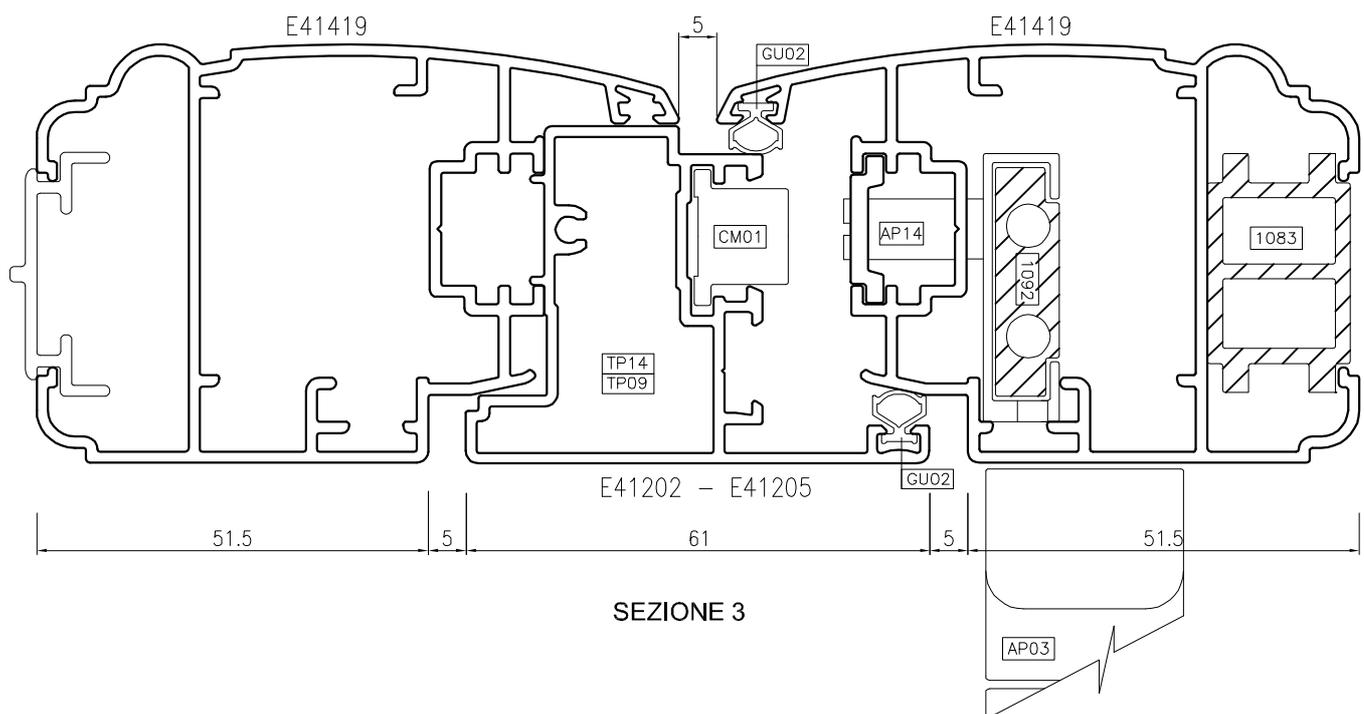
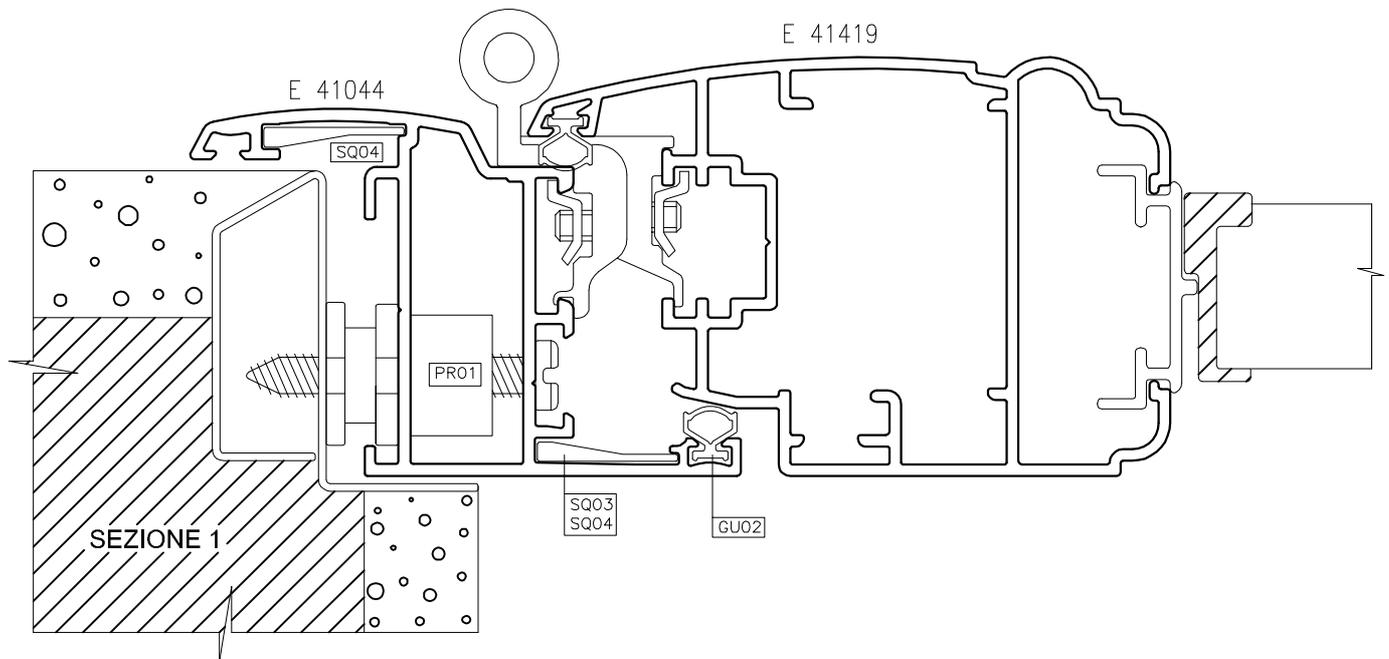
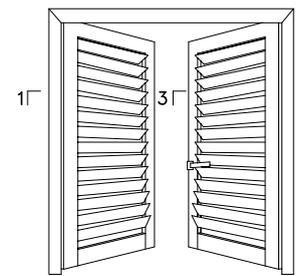
SOLUZIONE LINEA STORICA MAGGIORATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL

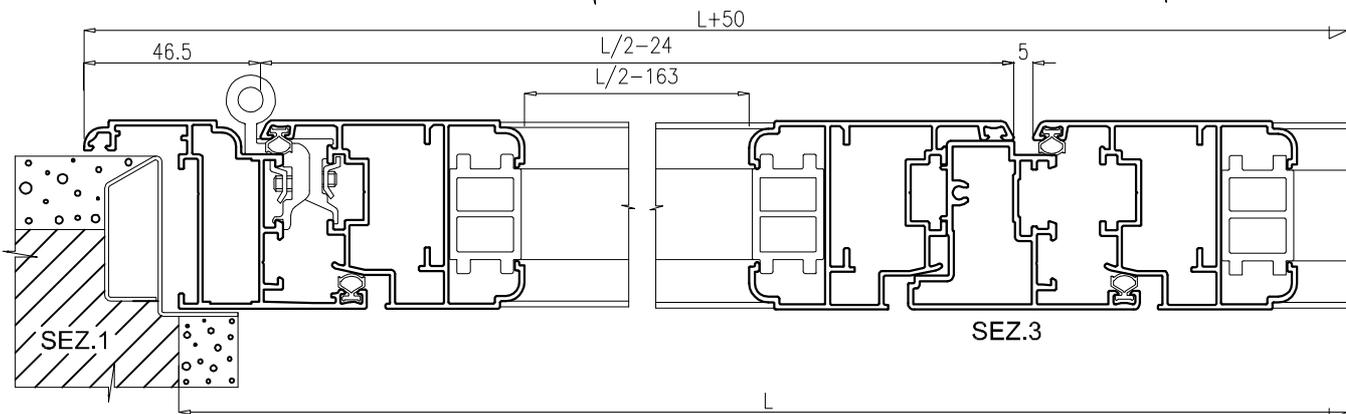
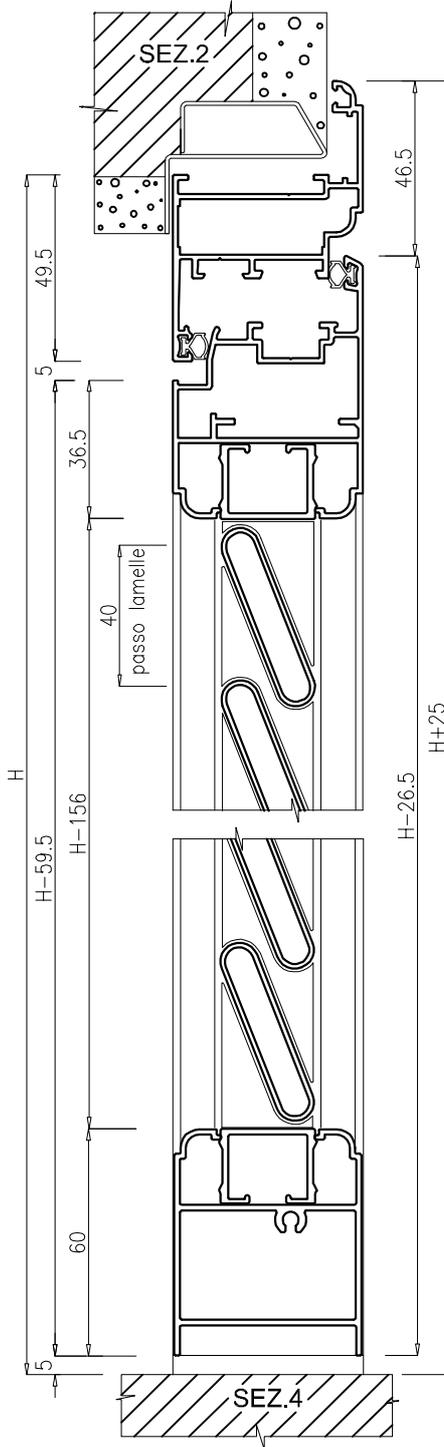
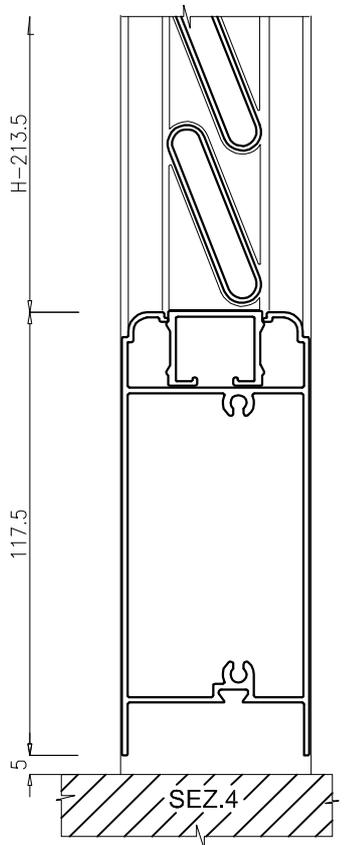
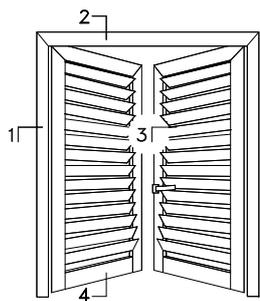


SOLUZIONE LINEA STORICA MAGGIORATA

- PERSIANA CON LAMELLA FISSA
 - PERSIANA CON LAMELLA ORIENTABILE
- movimentazione TEKNALSYSTEMS " UNIVERSAL

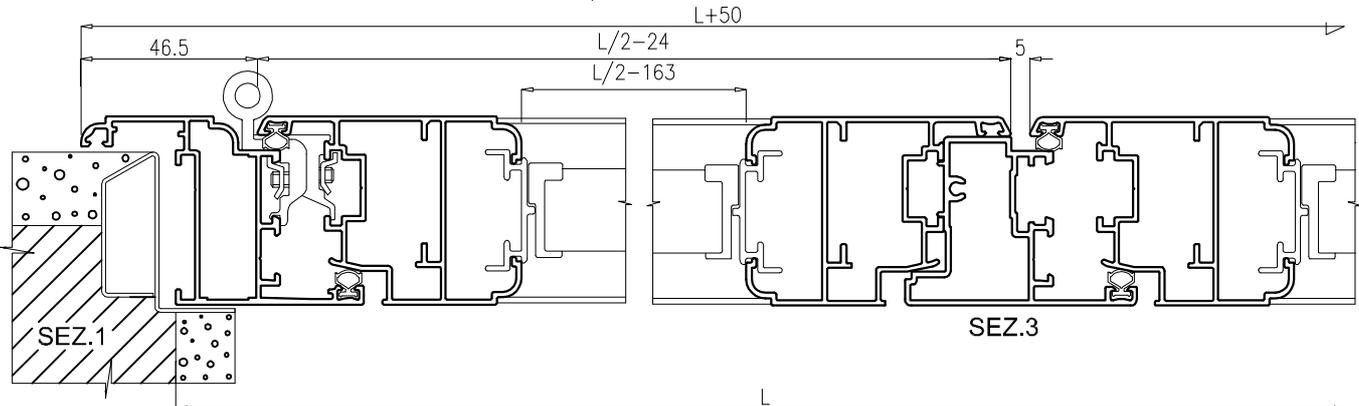
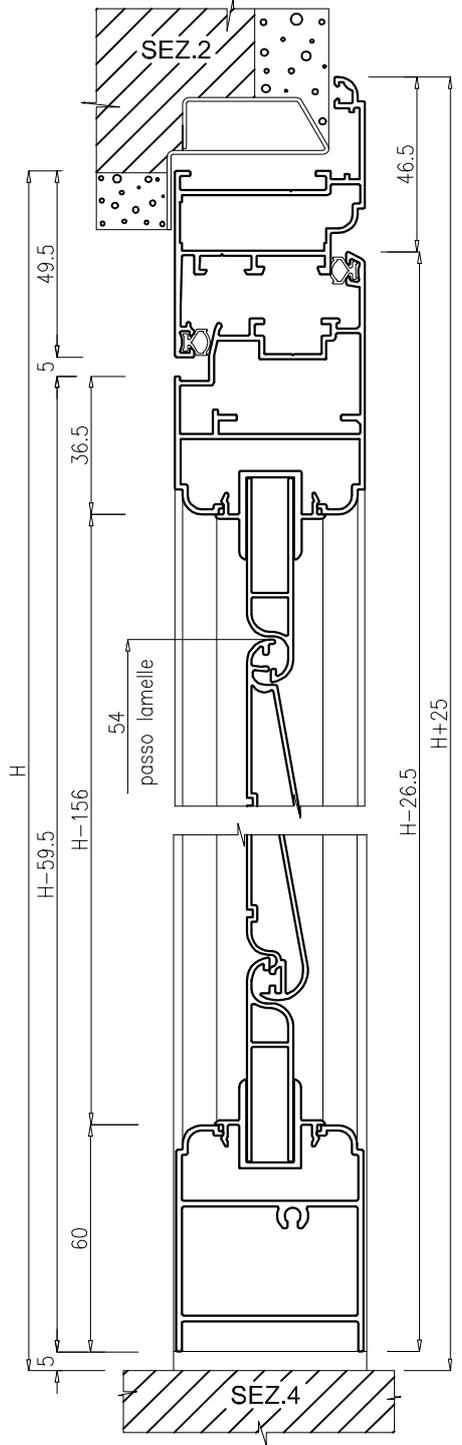
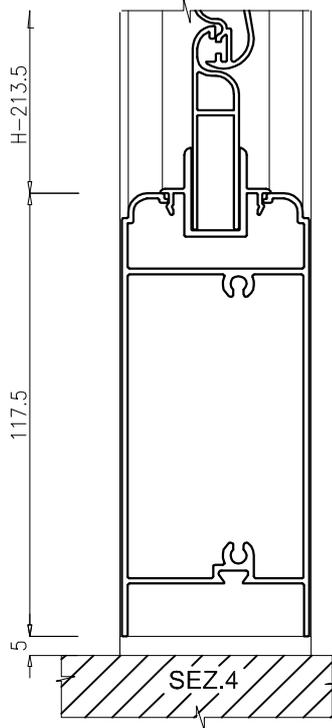
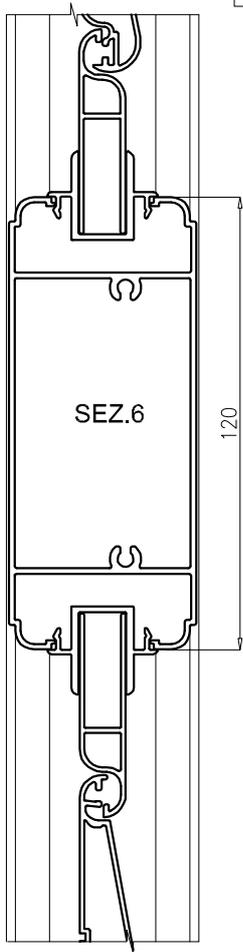
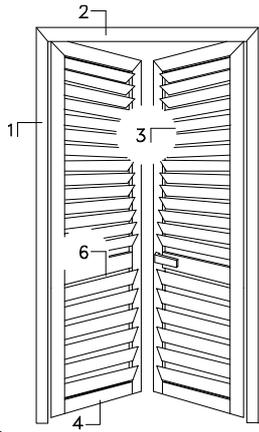
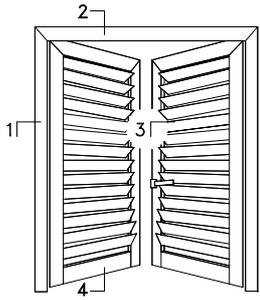


- PERSIANA CLASSICA

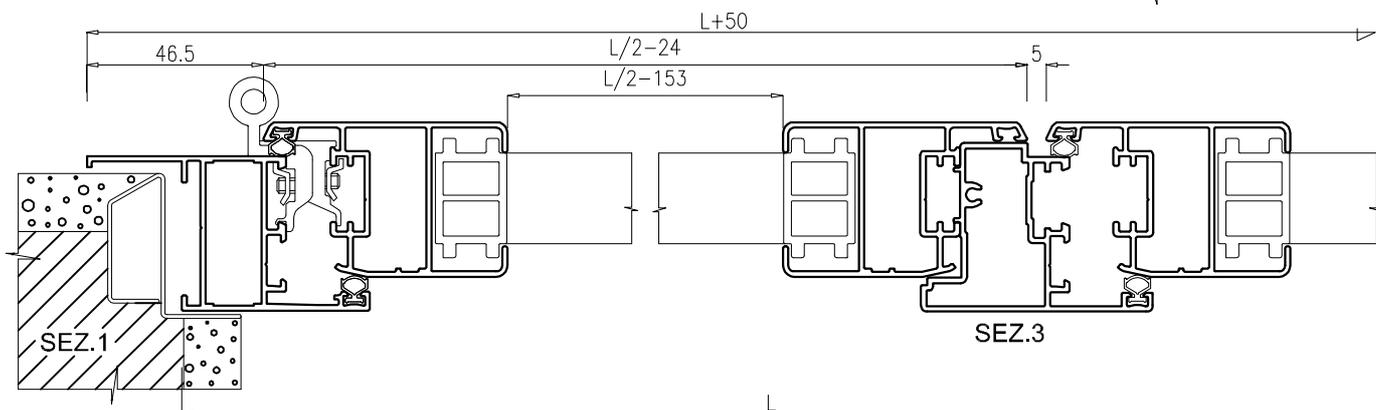
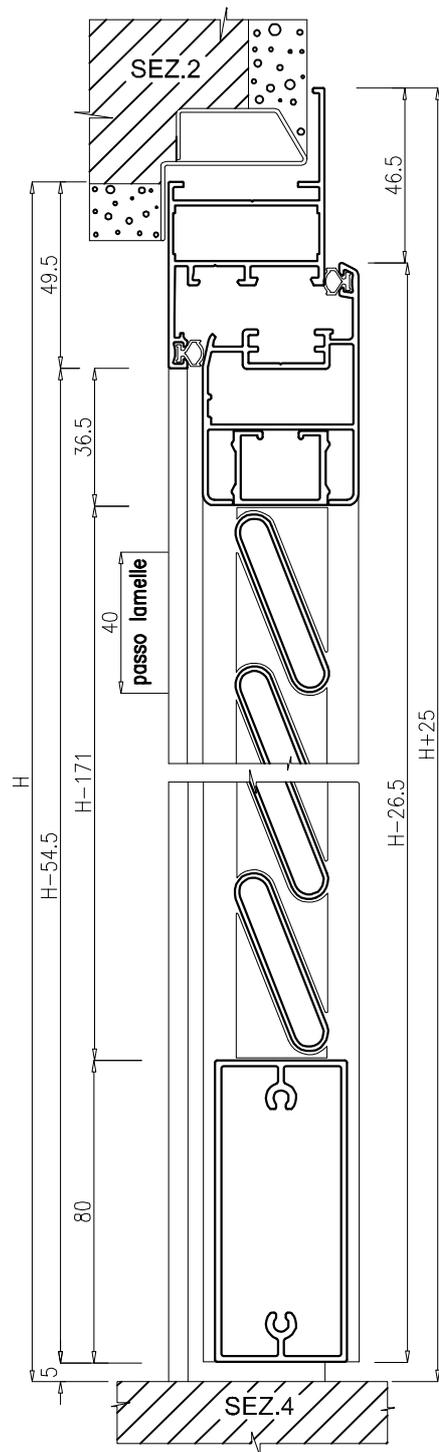
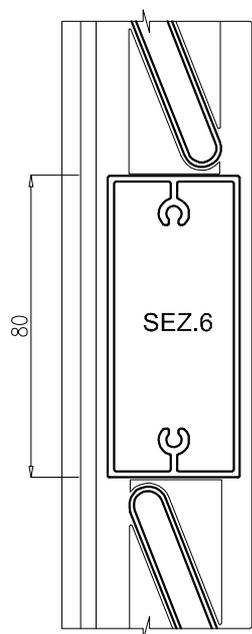
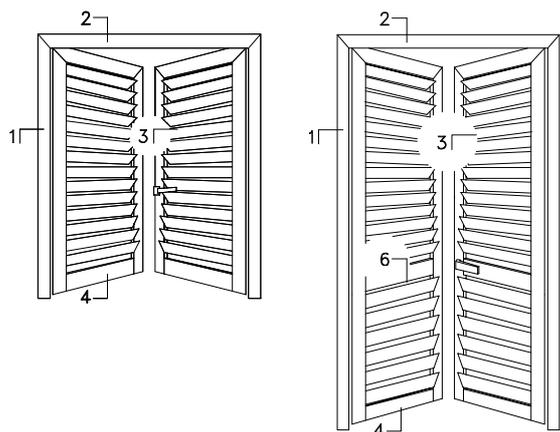


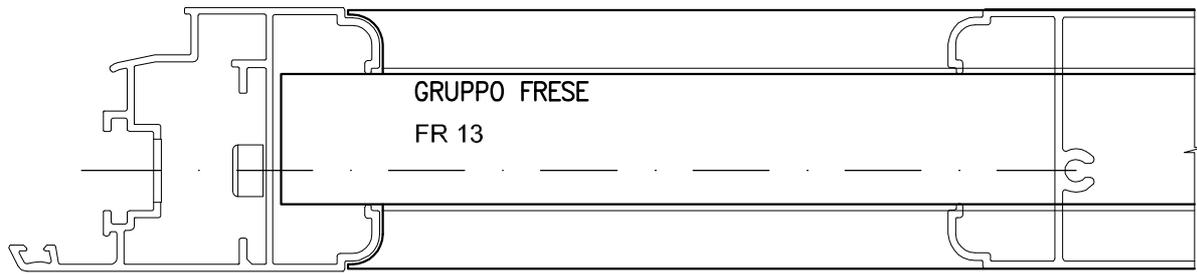
- PERSIANA ORIENTABILE

movimentazione TEKNALSYSTEMS™ UNIVERSAL



- PERSIANA CLASSICA LEGGERA





E 41406

E41313-314
E41315-316
E41321-322

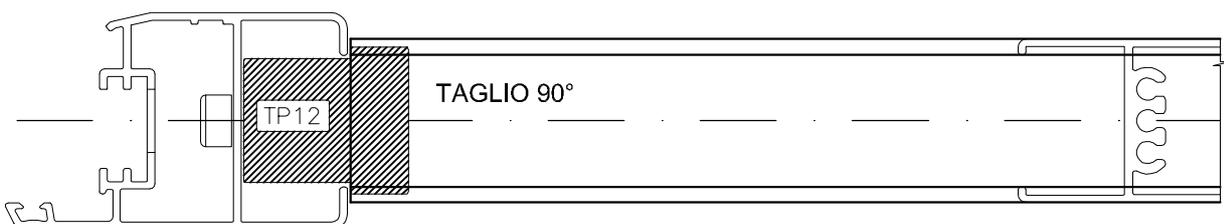


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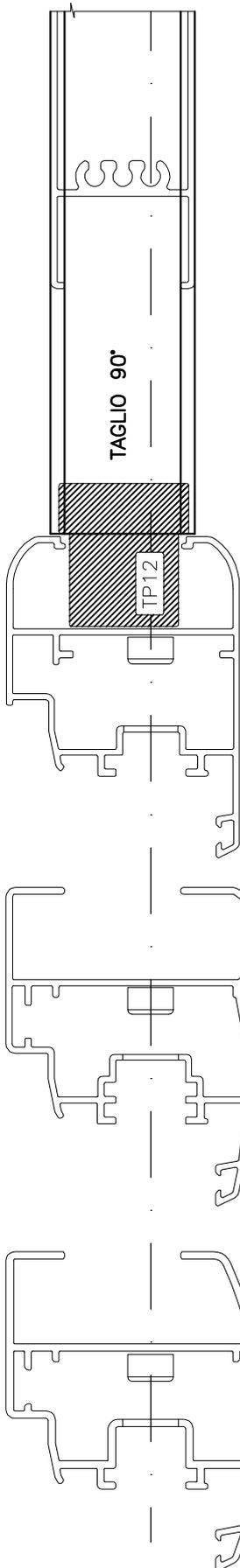
E 11258



E41310-311



E41310-311

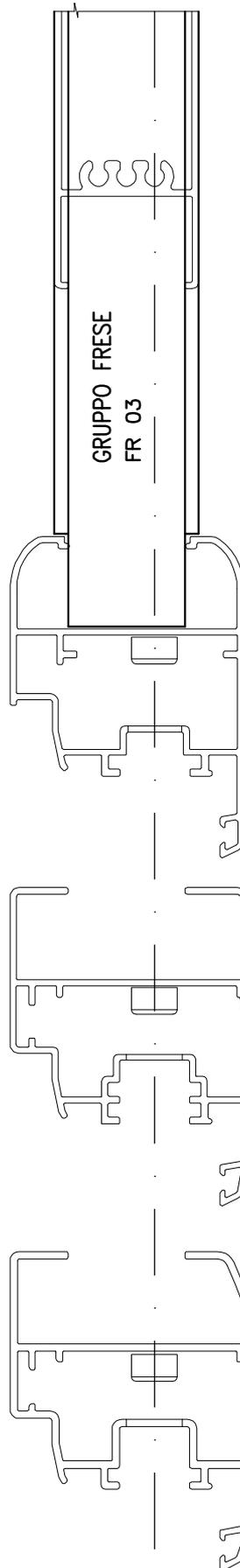


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E 41407

E 41404

E 41412

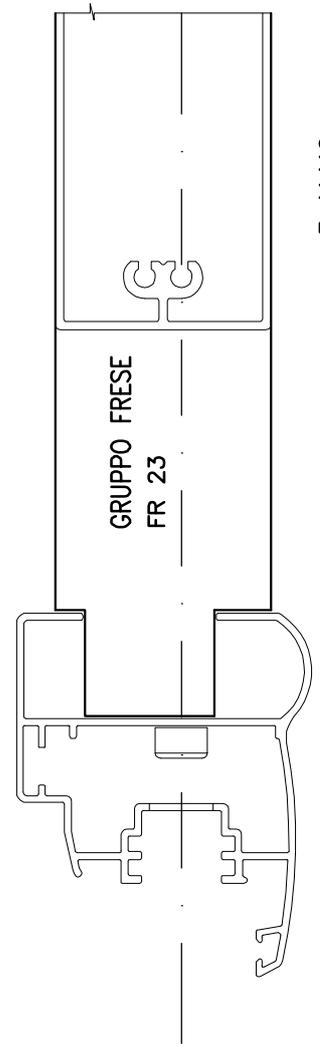


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E 41404

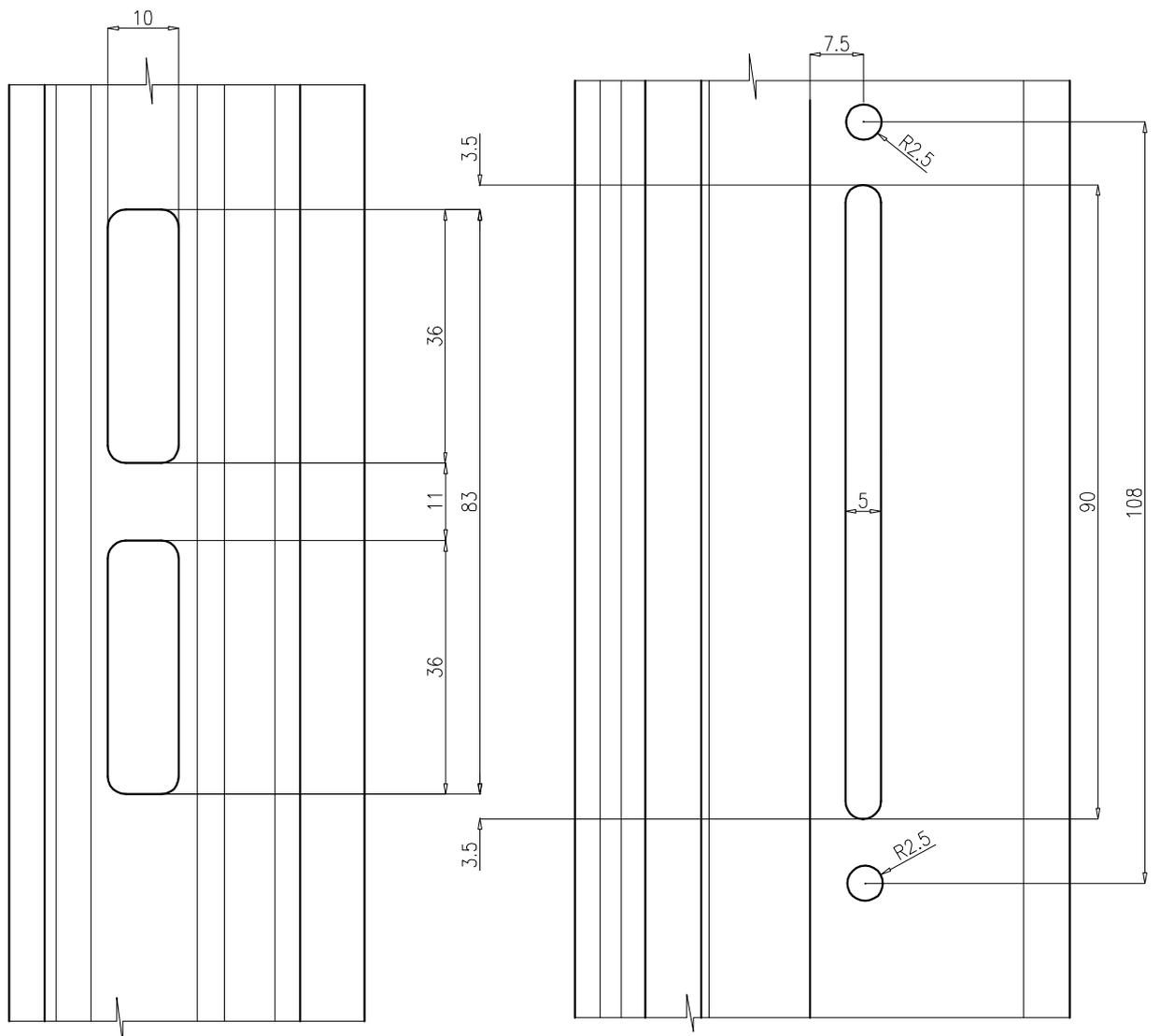
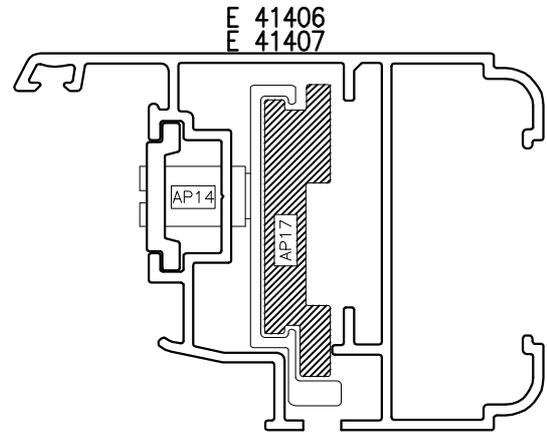
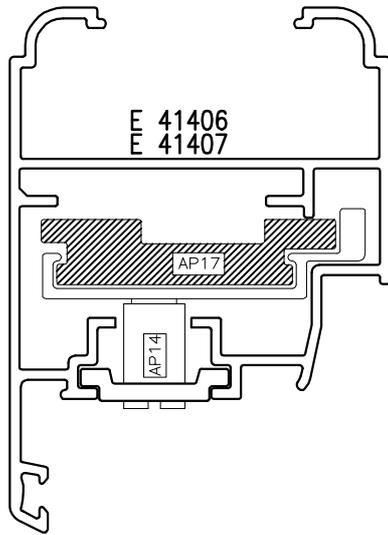
E 41412



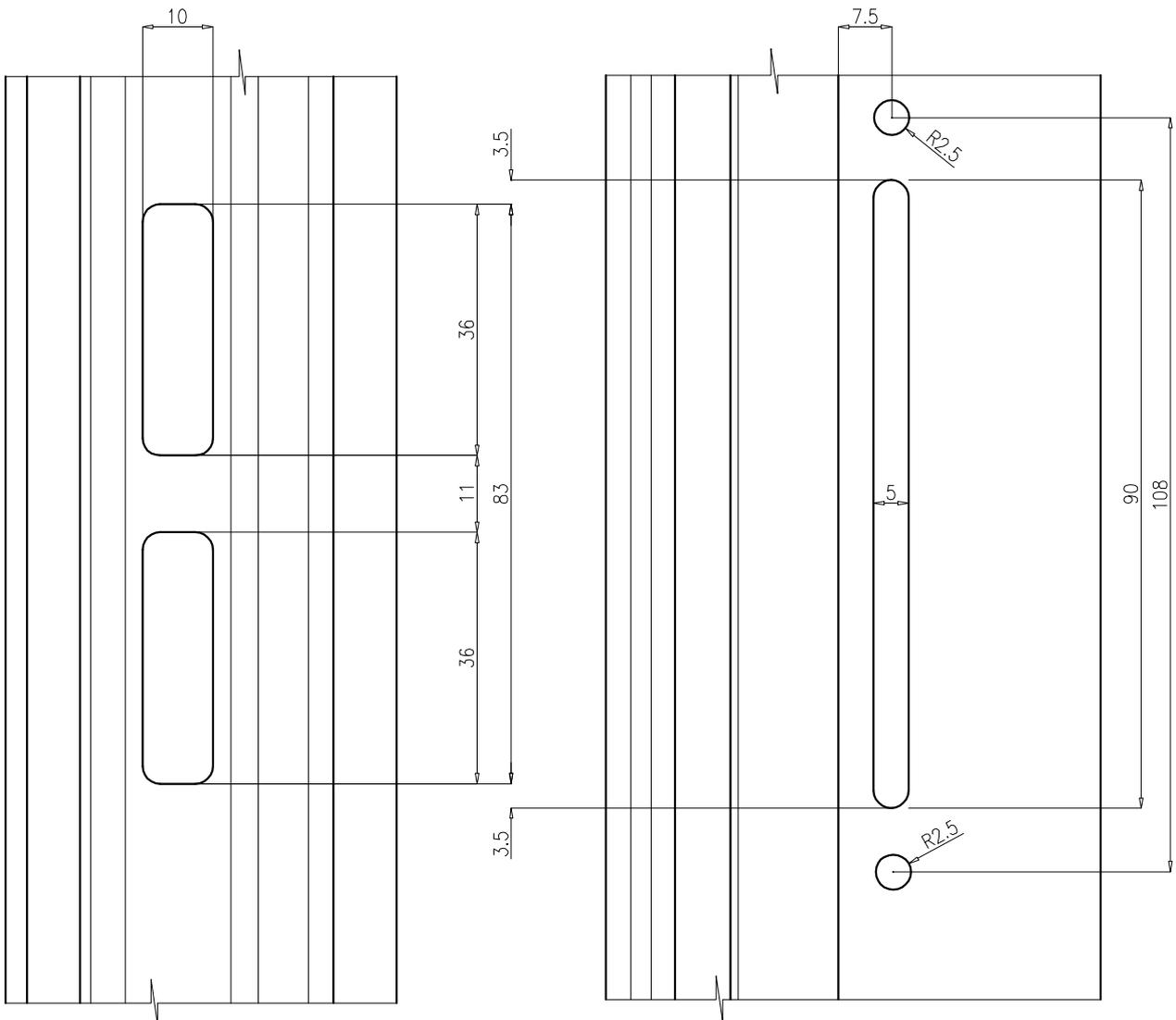
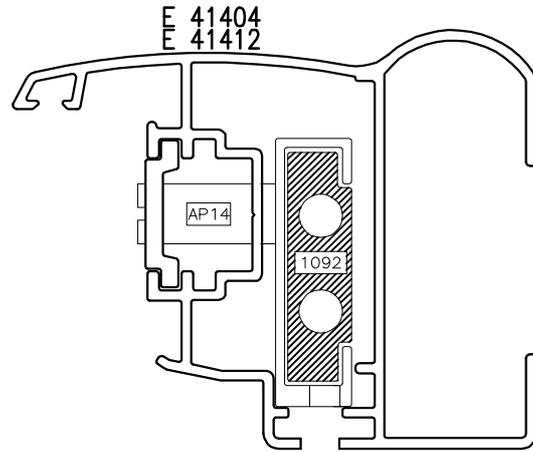
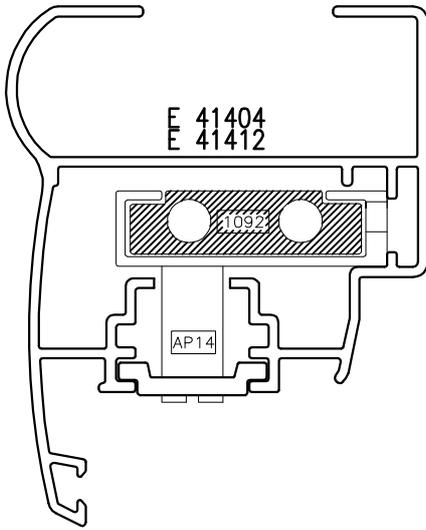
E 41410

E 41404

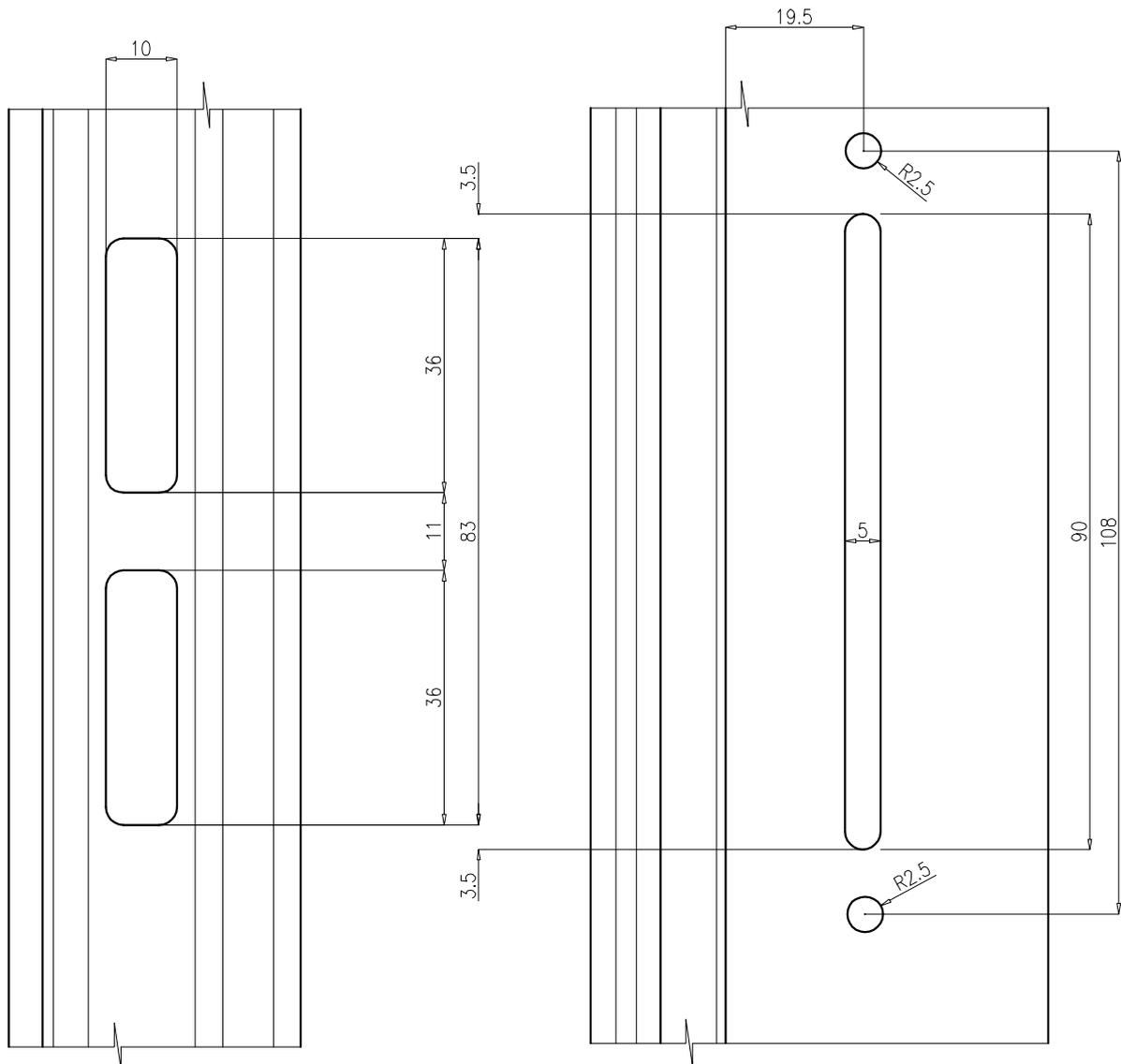
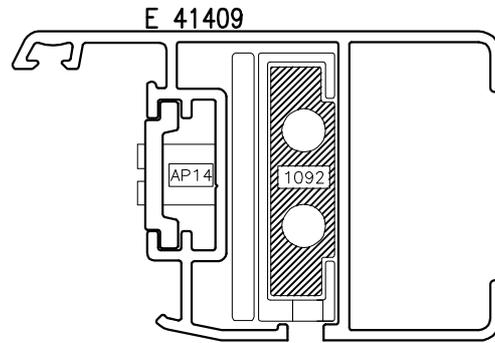
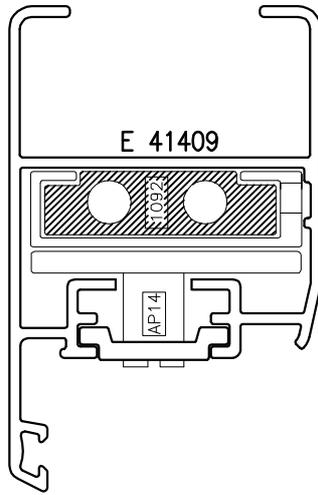
- LAVORAZIONE ARTICOLI: AP14-AP17-AP03



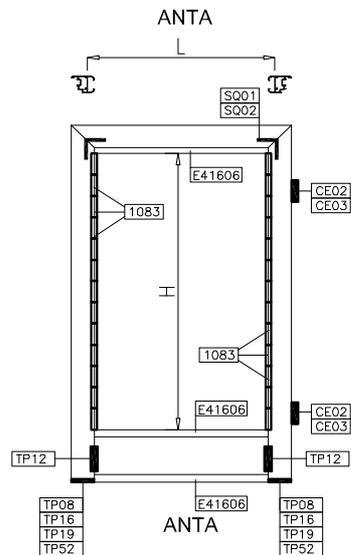
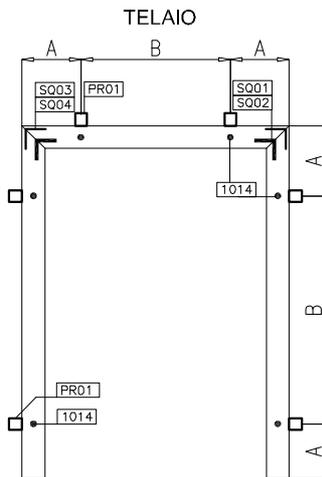
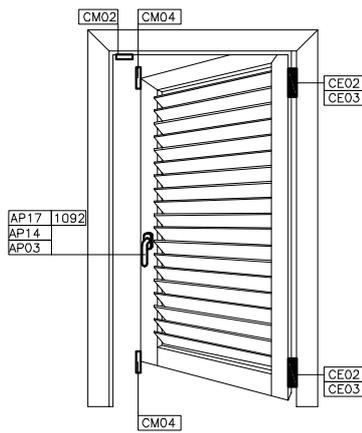
- LAVORAZIONE ARTICOLI: AP14-AP03-1092



- LAVORAZIONE ARTICOLI: AP14-AP03-1092



- ACCESSORI PER PERSIANA 1 ANTA LAMELLA FISSA ENTRATA 25 mm



FISSAGGIO ALLA MURATURA

A = 150-200 mm
B = 500 mm MAX

DIVISIONE E TAGLIO LAMELLA E10013

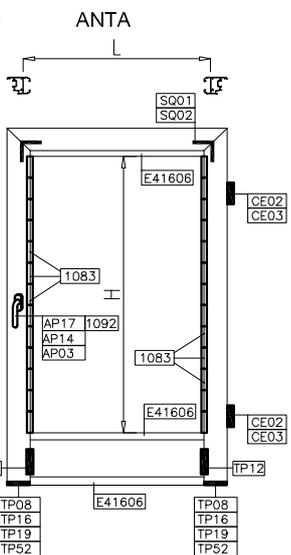
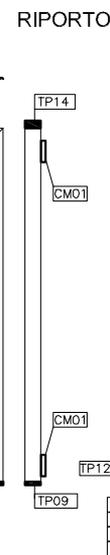
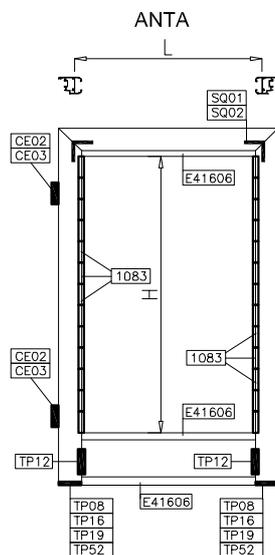
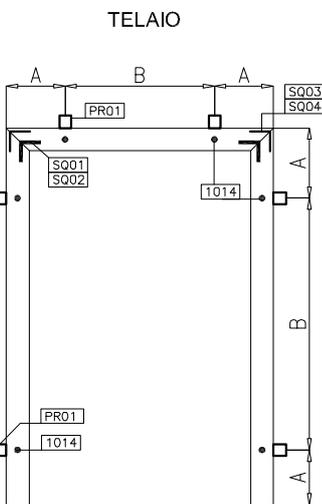
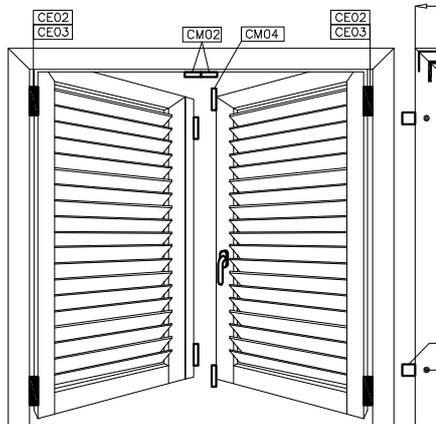
H = LUCE INTERNA ANTA (passo lamella 40 mm)
L = LUCE INTERNA FINO ALLA BASE DELLA CAMERA

ACCESSORI		
CODICE	PEZZI	NOTE
1014	-	VEDI FISSAGGIO ALLA MURATURA
1083	-	VARIABILE H
1092	1	ANTE E41404-409-412-416-419-420
AP03	1	-
AP14	2	-
AP17	1	ANTE E41406-407
CE02	2	-

ACCESSORI		
CODICE	PEZZI	NOTE
CE03	2	PER TELAI COMPLANARI
CM02	1	-
CM04	2	-
PR01	-	VEDI FISSAGGIO ALLA MURATURA
SQ01	4	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	1 COPPIA	CHIUDI TUBOLARITA' ANTA

ACCESSORI		
CODICE	PEZZI	NOTE
TP12	2	-
TP16	1 COPPIA	CHIUDI TUBOLARITA' ANTA
TP19	1 COPPIA	CHIUDI TUBOLARITA' ANTA
TP52	1 COPPIA	CHIUDI TUBOLARITA' ANTA
GU02	mt/l	GUARNIZIONE BATTUTA TELAI0
.	.	.
.	.	.

- ACCESSORI PER PERSIANA 2 ANTE LAMELLA FISSA ENTRATA 25 mm



FISSAGGIO ALLA MURATURA

A = 150-200 mm
B = 500 mm MAX

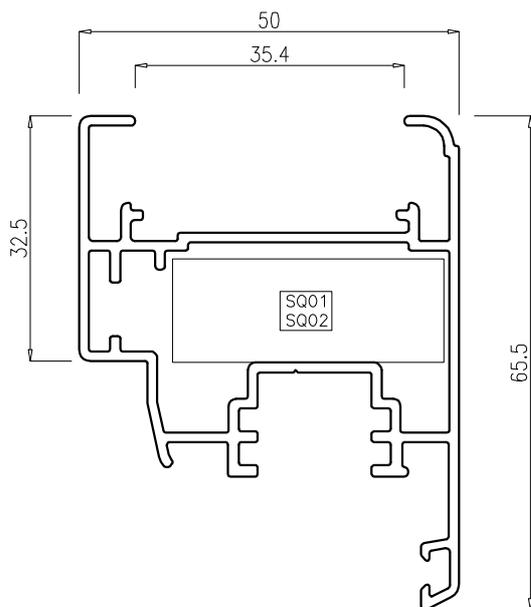
DIVISIONE E TAGLIO LAMELLA E10013

H = LUCE INTERNA ANTA (passo lamella 40 mm)
L = LUCE INTERNA FINO ALLA BASE DELLA CAMERA

ACCESSORI		
CODICE	PEZZI	NOTE
1014	-	VEDI FISSAGGIO ALLA MURATURA
1083	-	VARIABILE H
1092	1	ANTE E41404-409-412-416-419-420
AP03	1	-
AP14	2	-
AP17	1	ANTE E41406-407
CE02	4	-
CE03	4	PER TELAI COMPLANARI

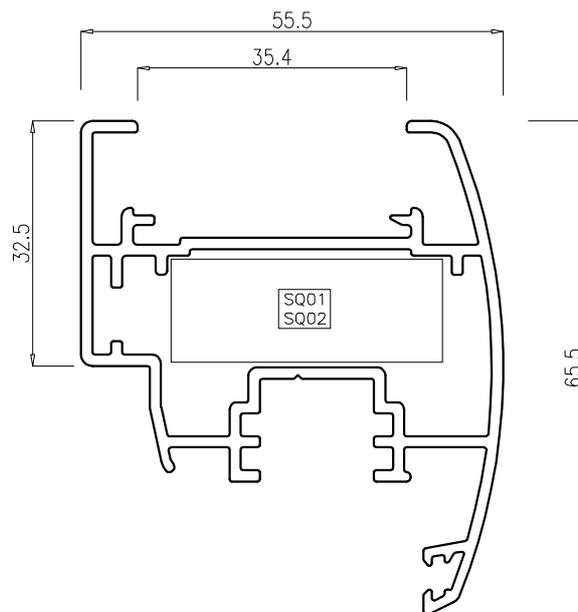
ACCESSORI		
CODICE	PEZZI	NOTE
CM01	2	-
CM02	2	-
CM04	2	-
PR01	-	VEDI FISSAGGIO ALLA MURATURA
SQ01	6	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	2 COPPIE	CHIUDI TUBOLARITA' ANTA
TP09	2 COPPIE	CHIUDI TUBOLARITA' ANTA

ACCESSORI		
CODICE	PEZZI	NOTE
TP12	4	-
TP14	1 COPPIE	BATTUTA RIPORTO E41202 E41205
TP16	2 COPPIA	CHIUDI TUBOLARITA' ANTA
TP19	1 COPPIA	CHIUDI TUBOLARITA' ANTA
TP52	1 COPPIA	CHIUDI TUBOLARITA' ANTA
GU02	mt/l	GUARNIZIONE BATTUTA TELAI0
.	.	.
.	.	.



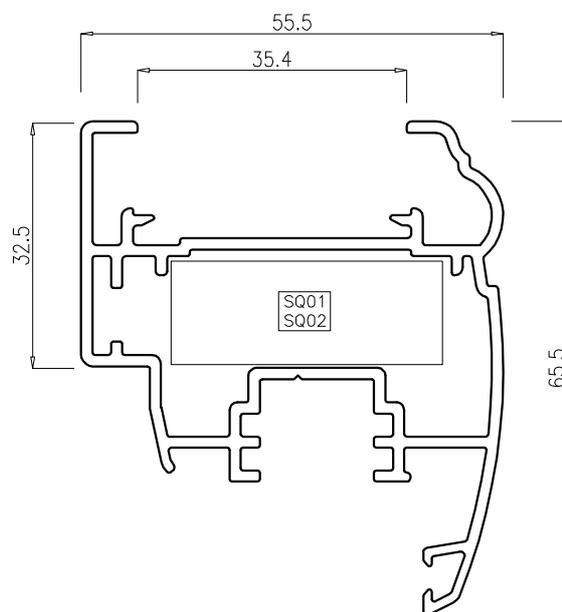
E 41401
1.010 Kg/m

CLASSICA



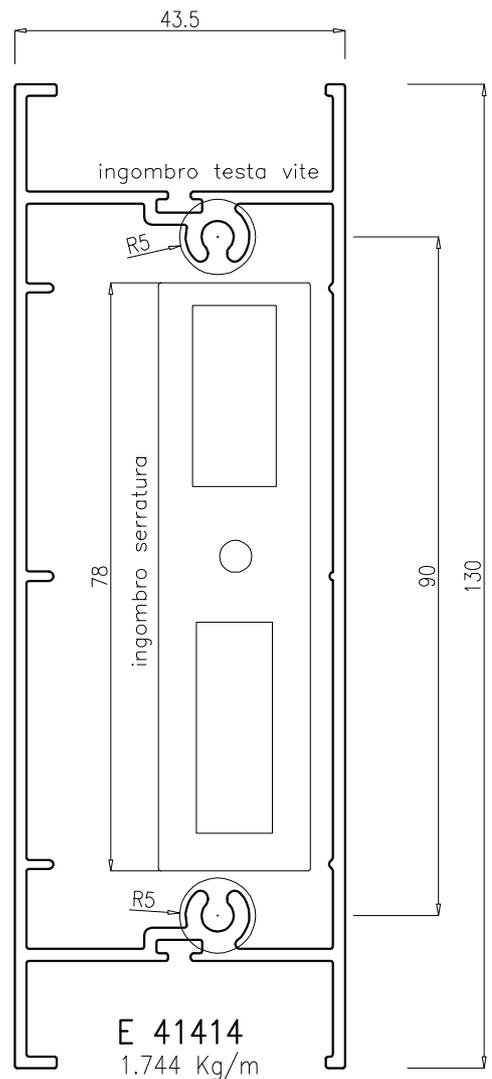
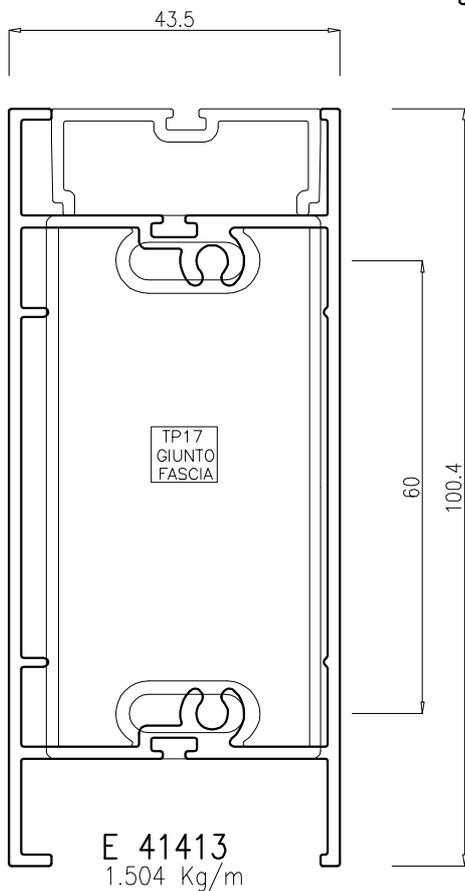
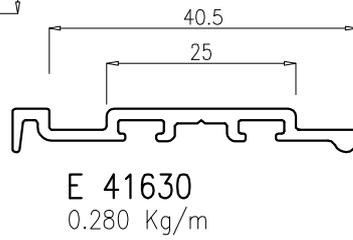
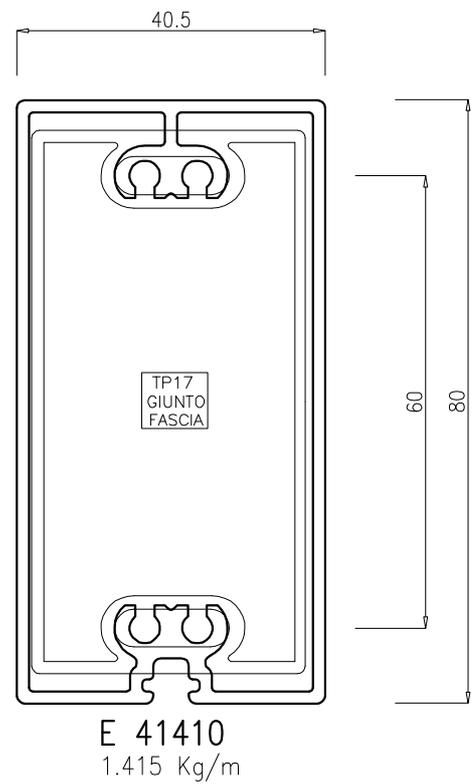
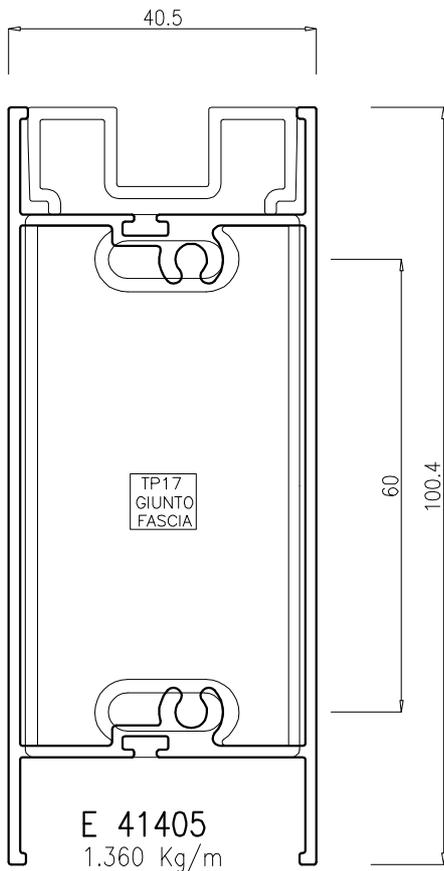
E 41403
1.180 Kg/m

ARROTONDATA

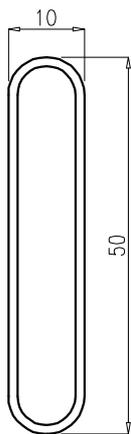


E 41417
1.198 Kg/m

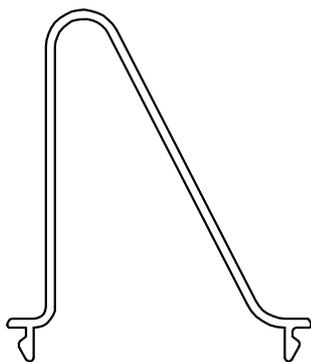
STORICA



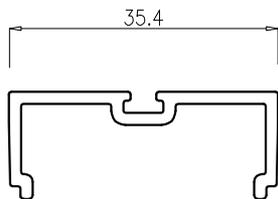
Persiana "CLASSICA"



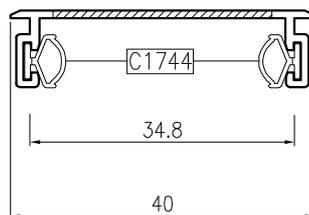
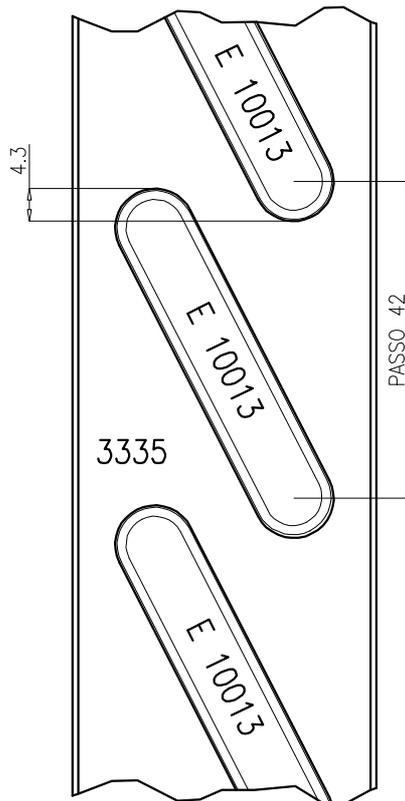
E 10013
Kg/ml 0.348



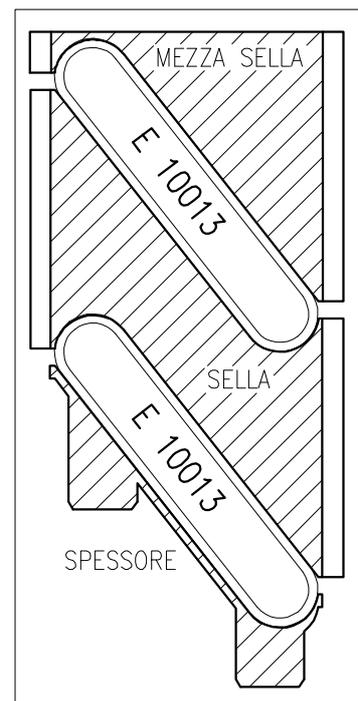
NRA1438
Kg/ml 0.360



E 41408
0.302 Kg/m



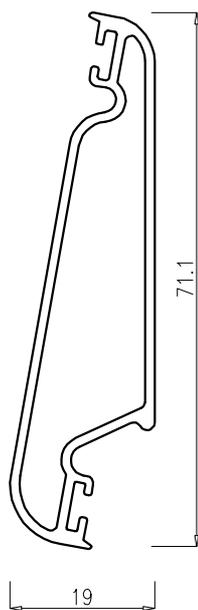
3335
profilo pretranciato DX-SX
Kg/ml 0.190



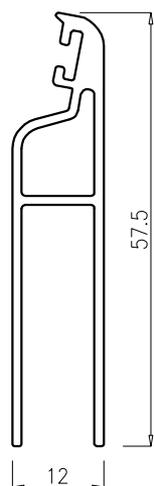
TP18 sella

– PERSIANA ORIENTABILE

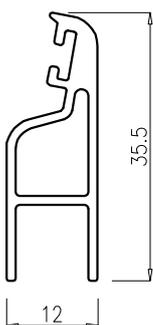
movimentazione NACO "PERLA 70"



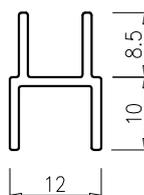
E 11037
0.590 Kg/m



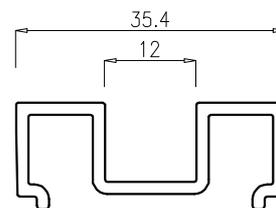
E 11040
0.466 Kg/m



E 11039
0.323 Kg/m



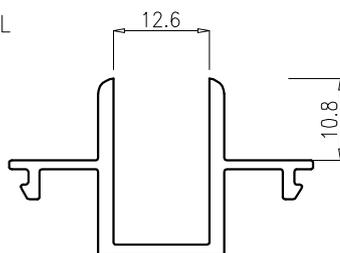
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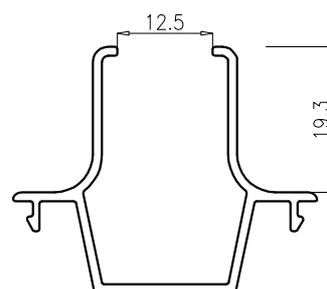
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– PERSIANA ORIENTABILE

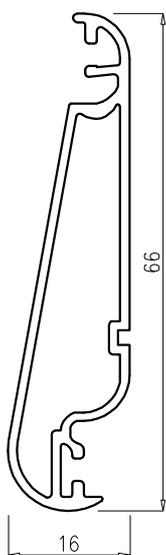
movimentazione TEKNALSYSTEMS "UNIVERSAL"



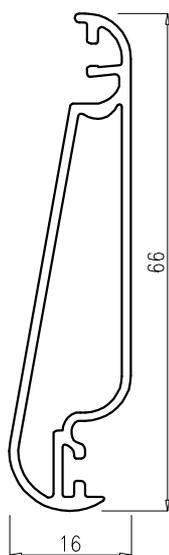
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0.414 Kg/m



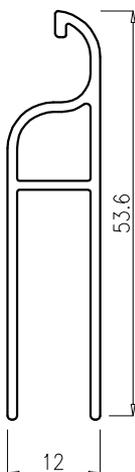
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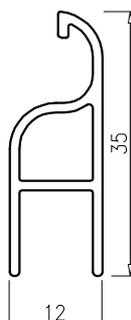
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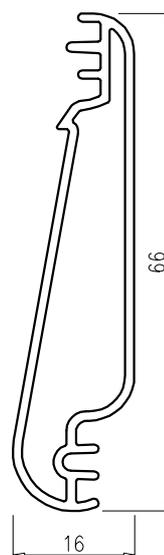
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0.524 Kg/m



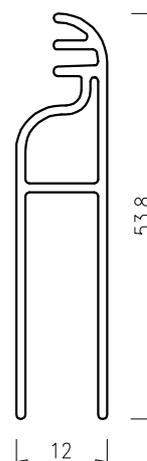
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0.384 Kg/m



V 80009
0.263 Kg/m

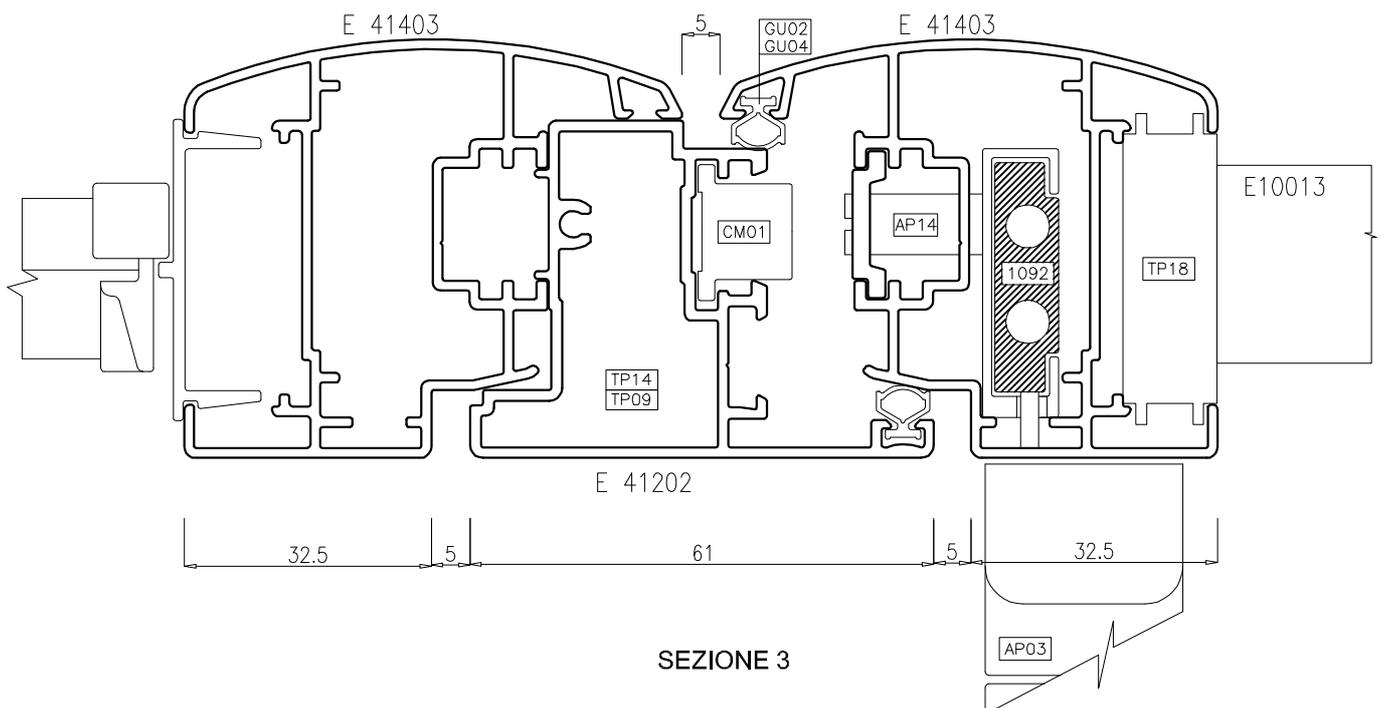
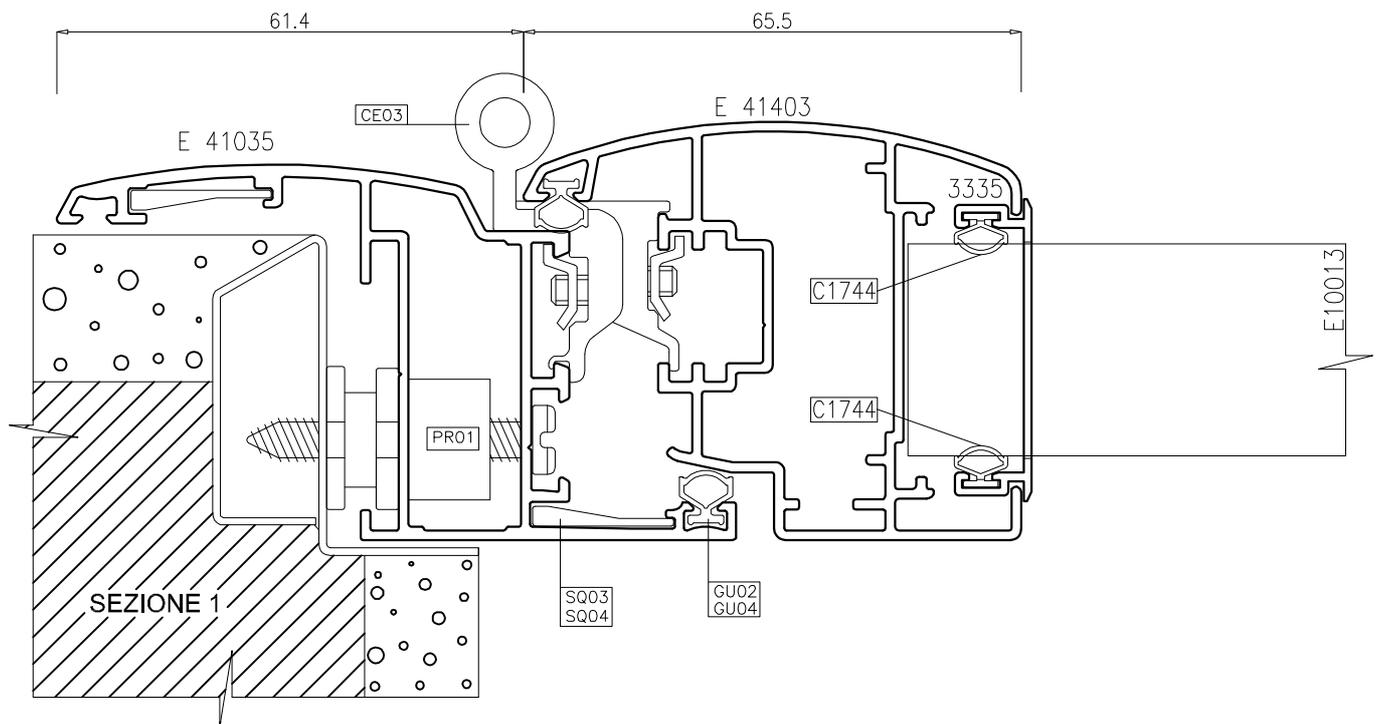
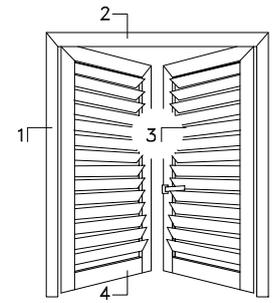


V 80185
0.532 Kg/m



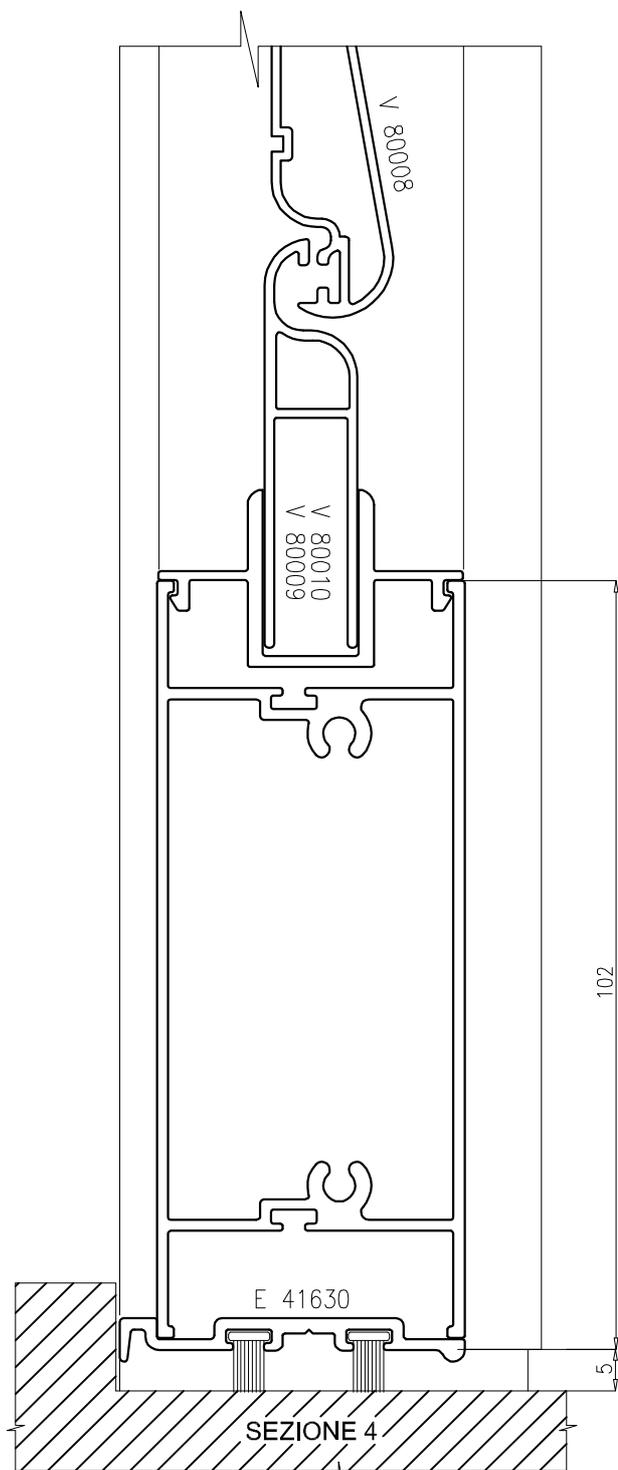
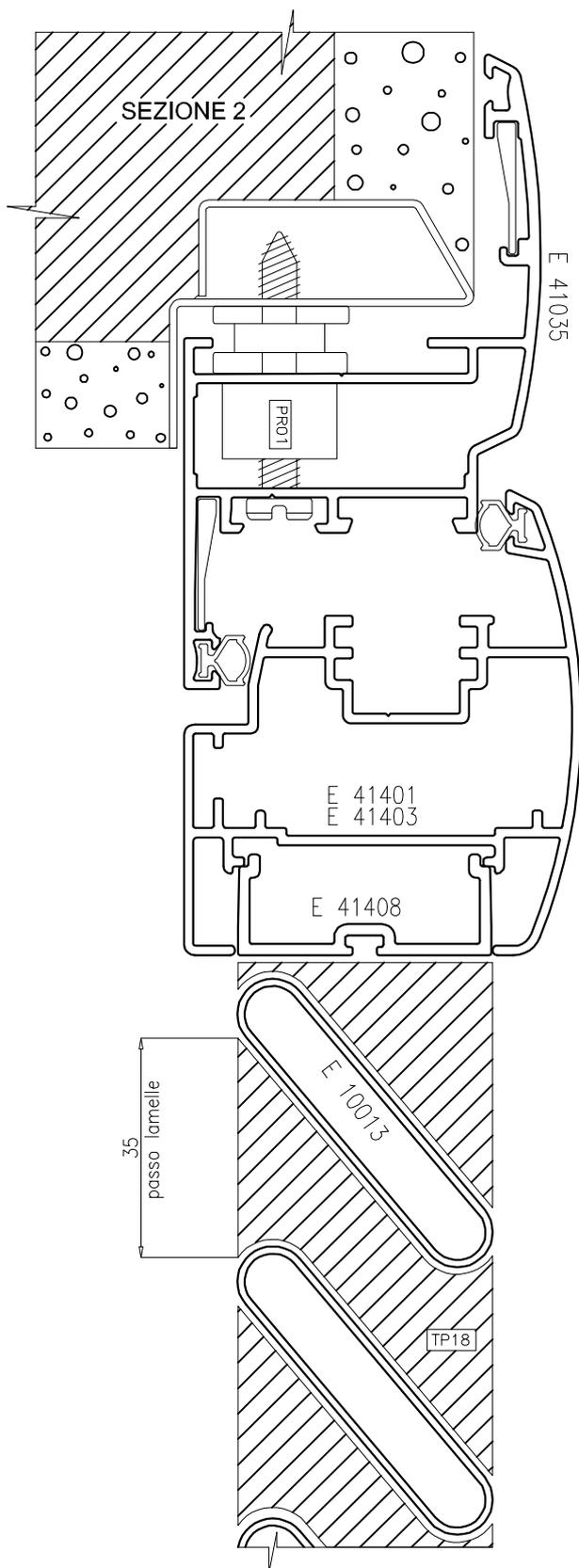
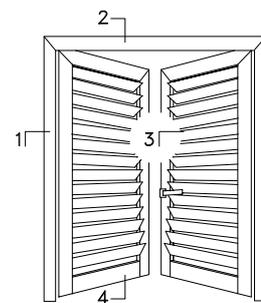
V 80186
0.418 Kg/m

- PERSIANA CLASSICA
- PERSIANA ORIENTABILE

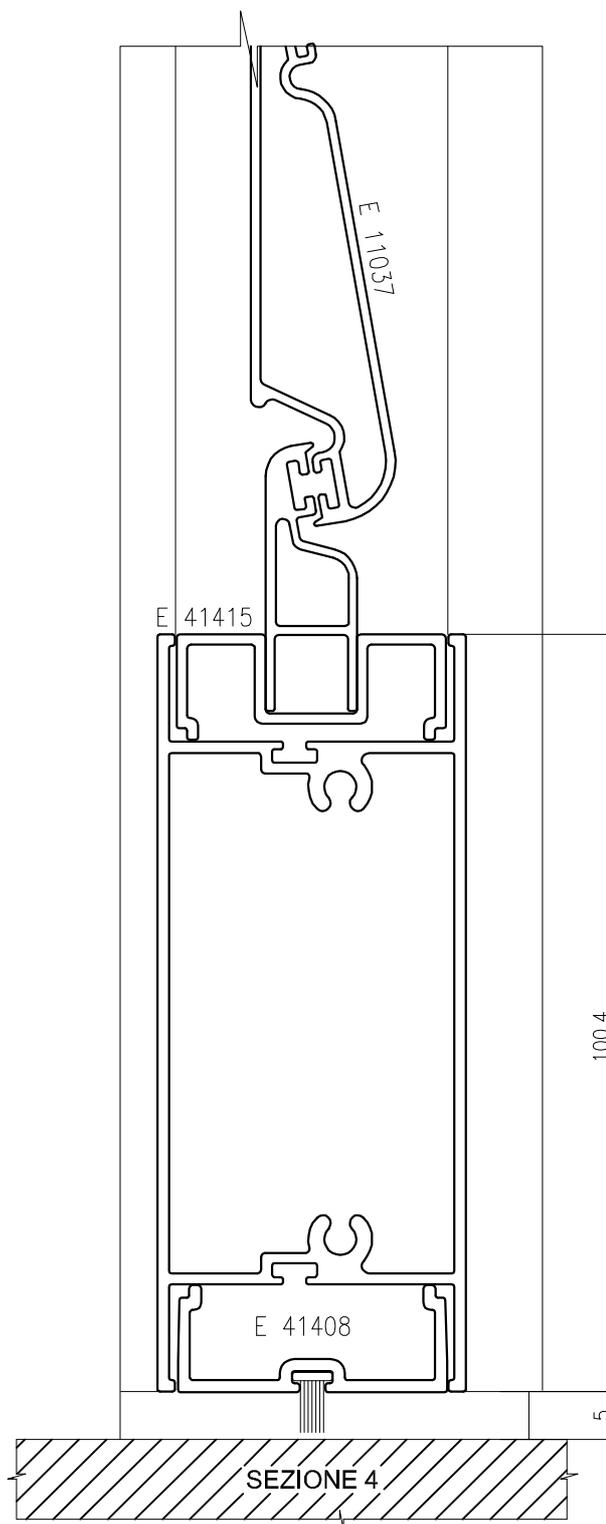
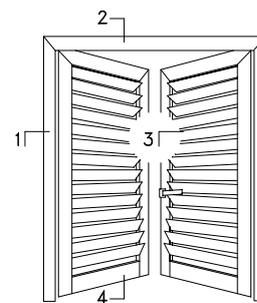
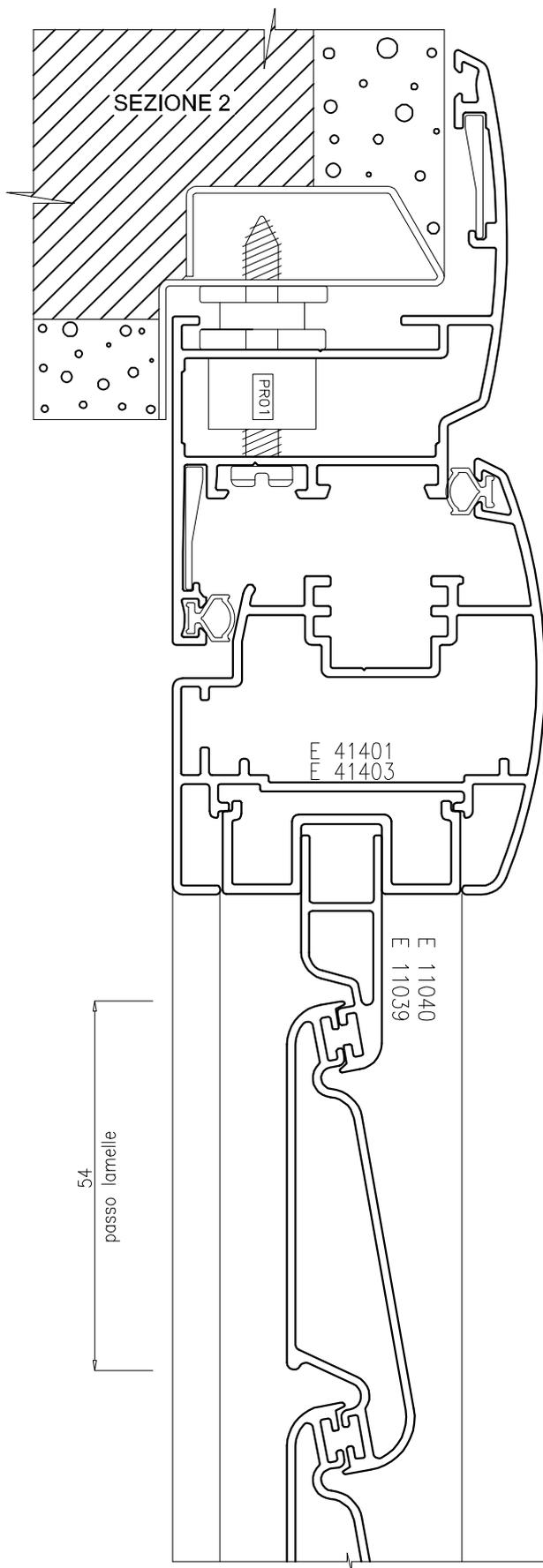


- PERSIANA CLASSICA
- PERSIANA ORIENTABILE

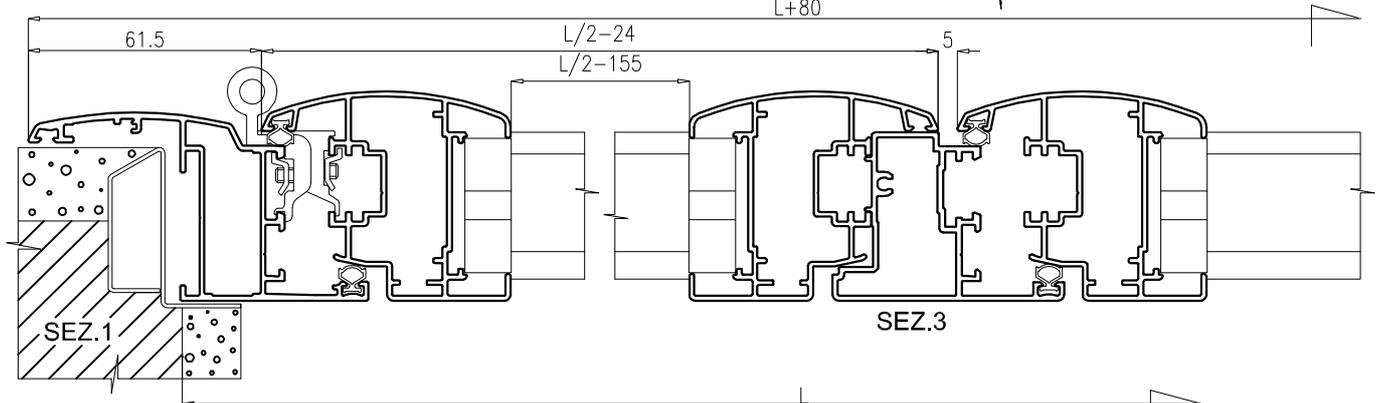
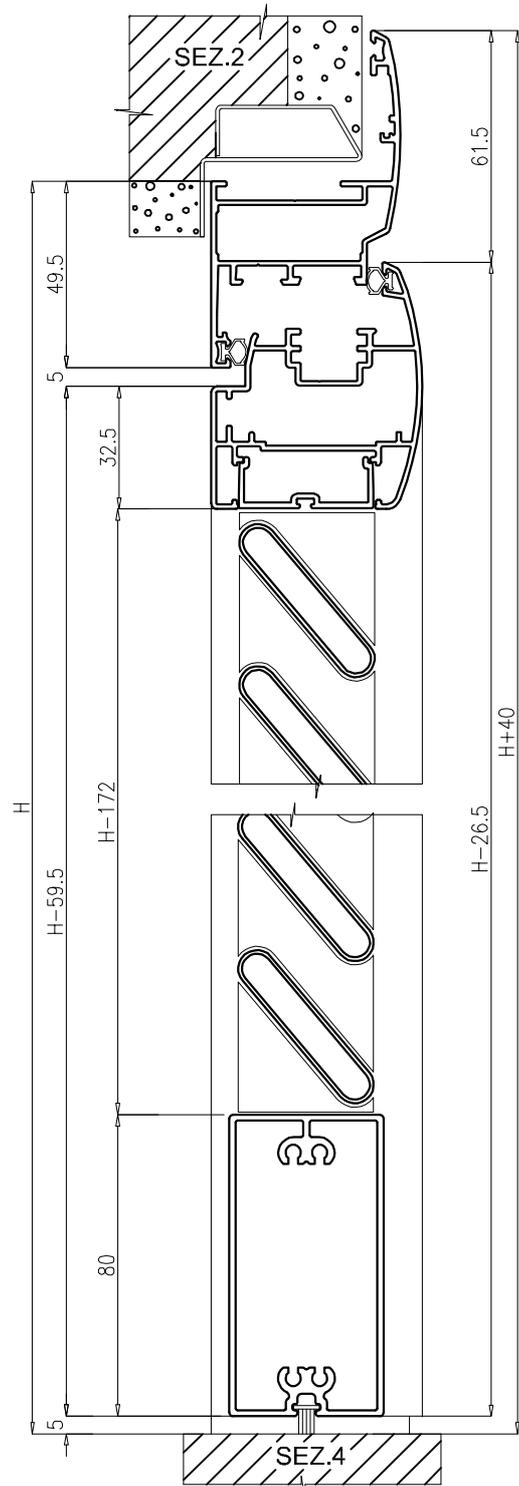
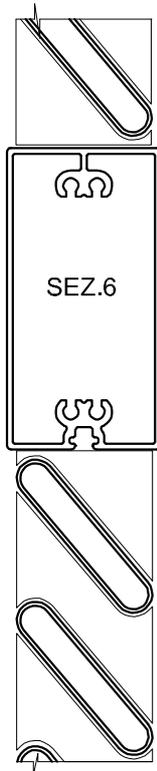
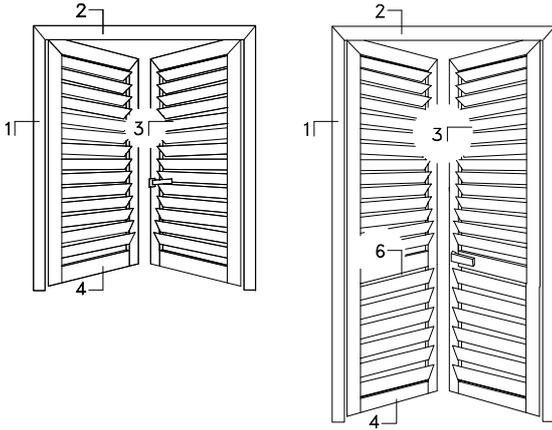
movimentazione TEKNALSYSTEMS " UNIVERSAL



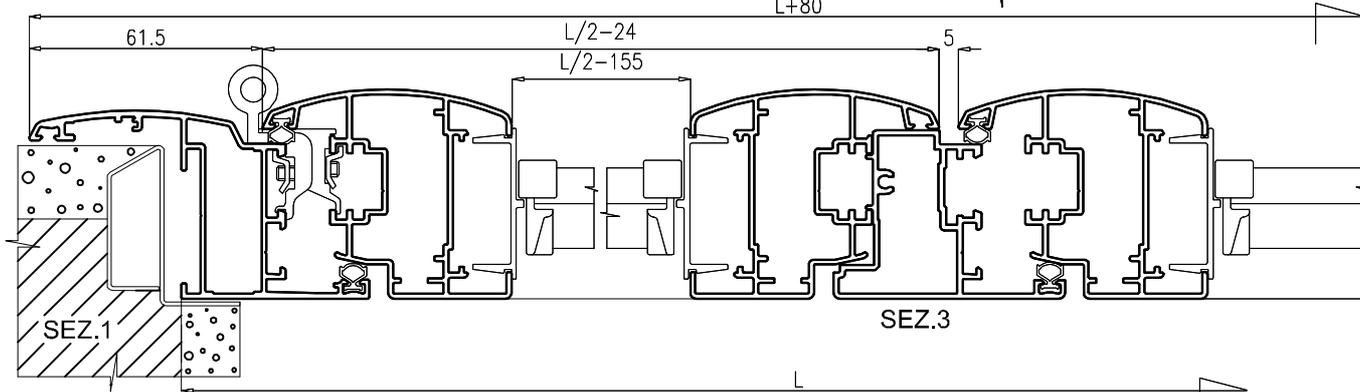
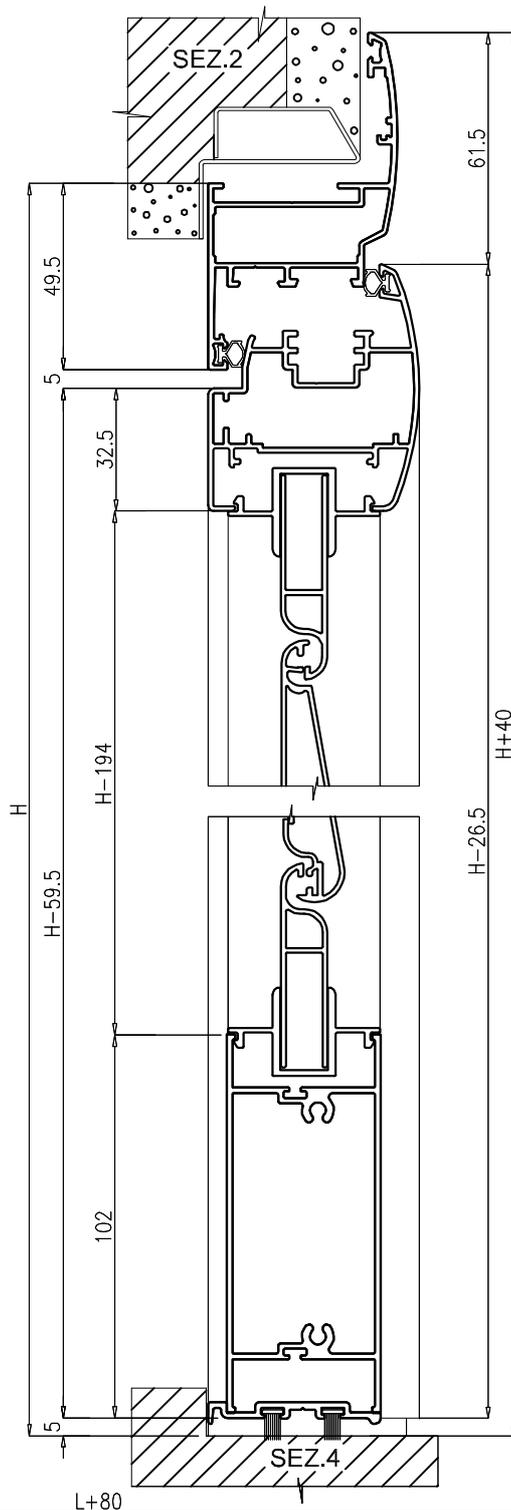
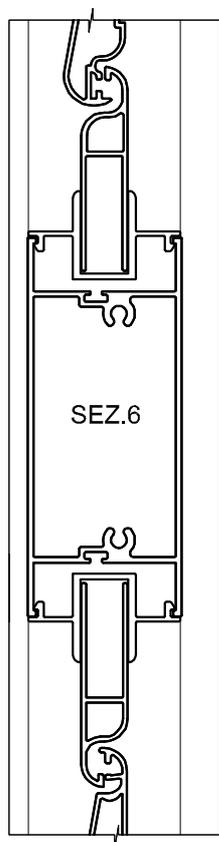
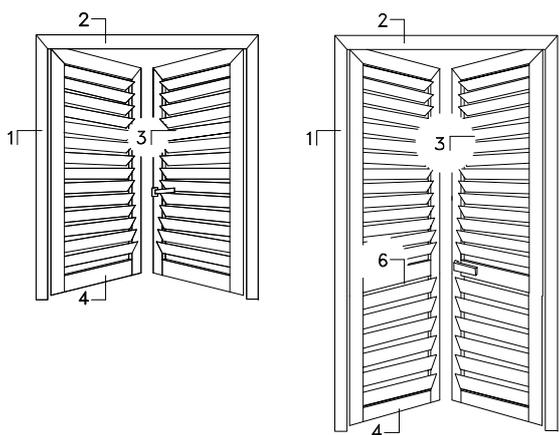
– PERSIANA ORIENTABILE
 movimentazione NACO "PERLA 70"



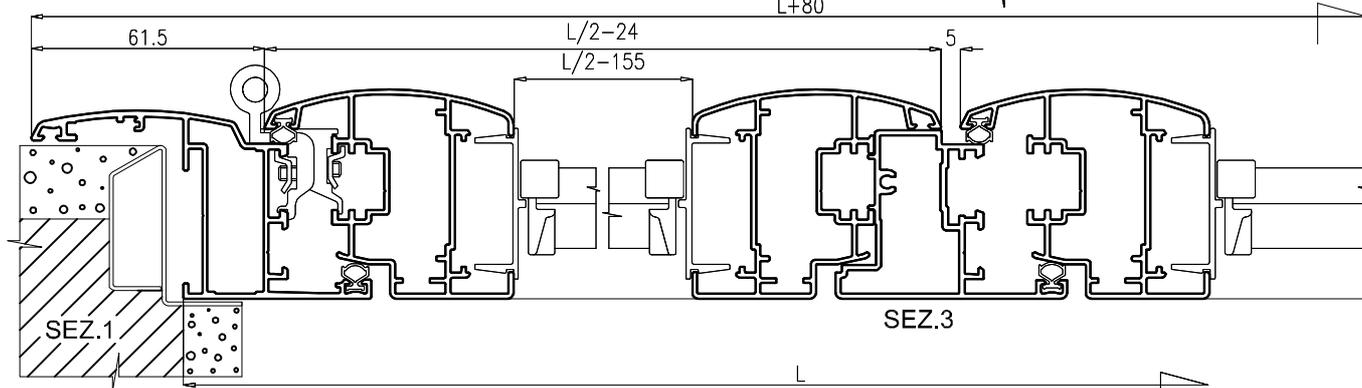
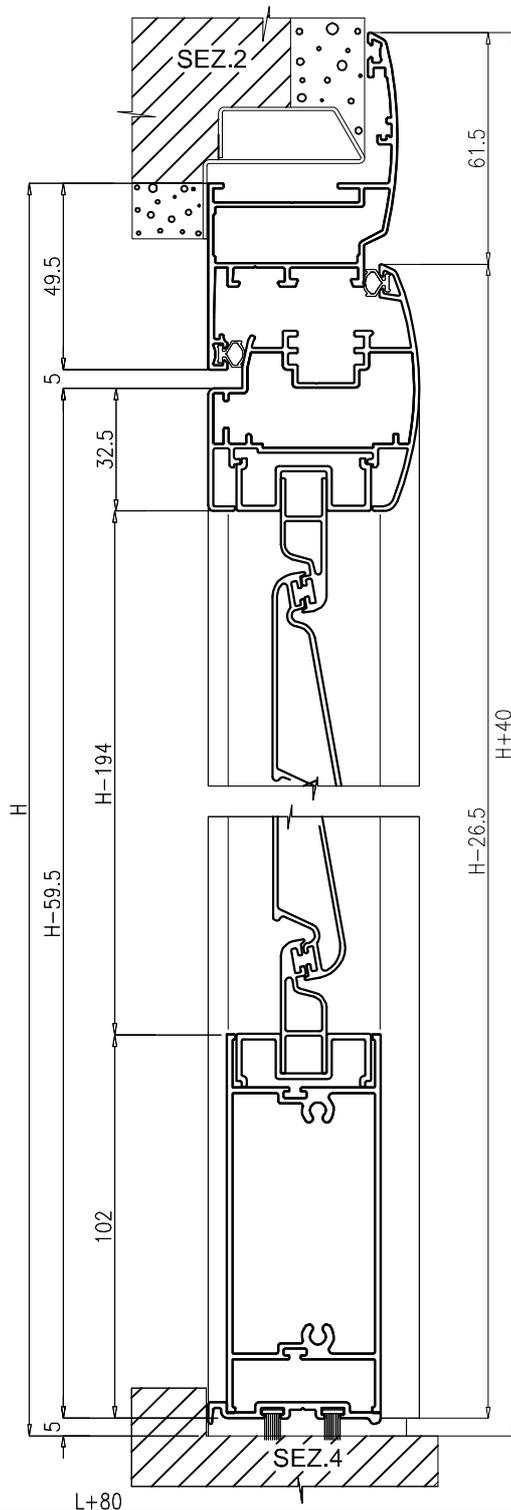
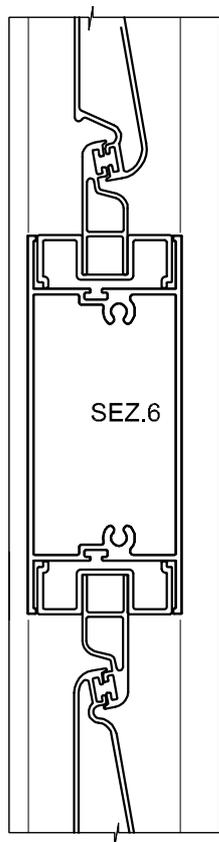
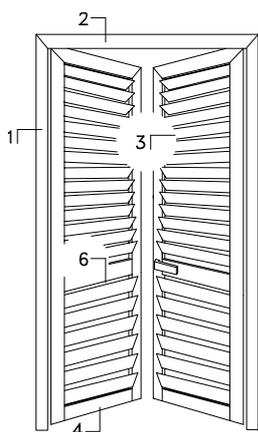
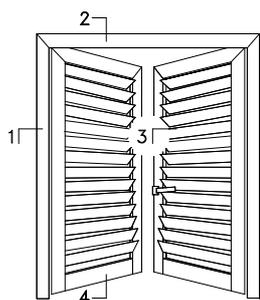
- PERSIANA CLASSICA

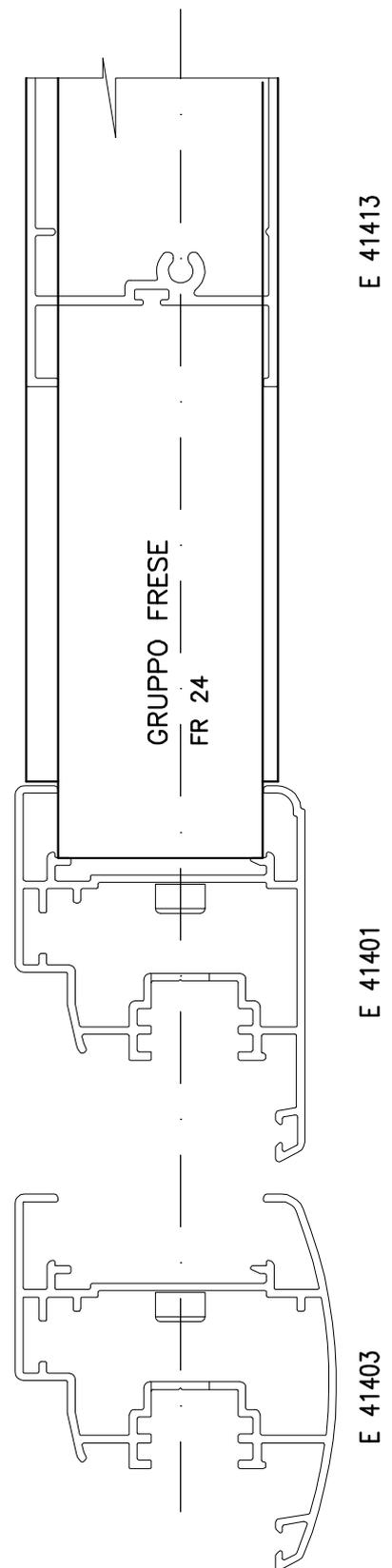
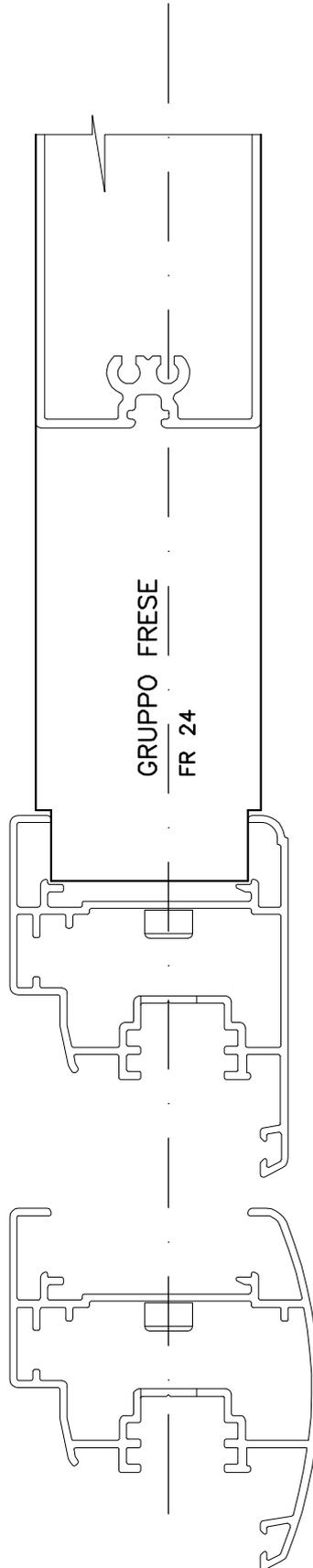
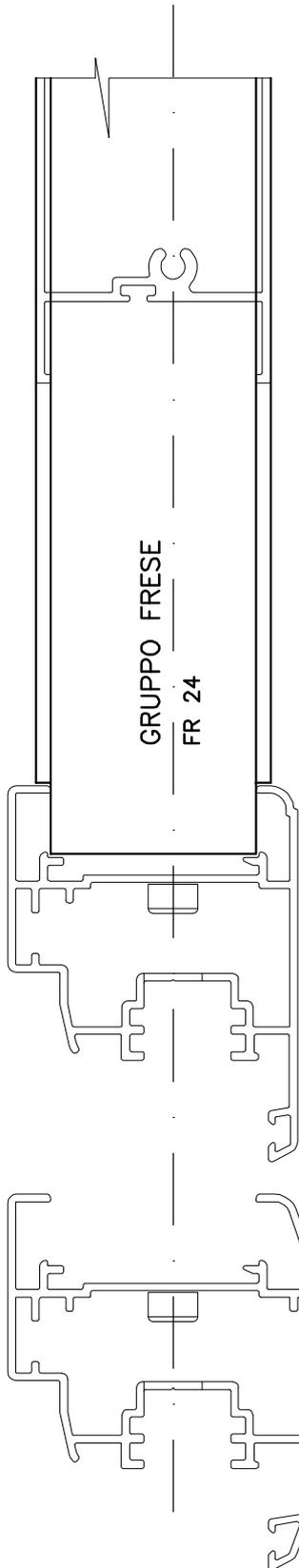


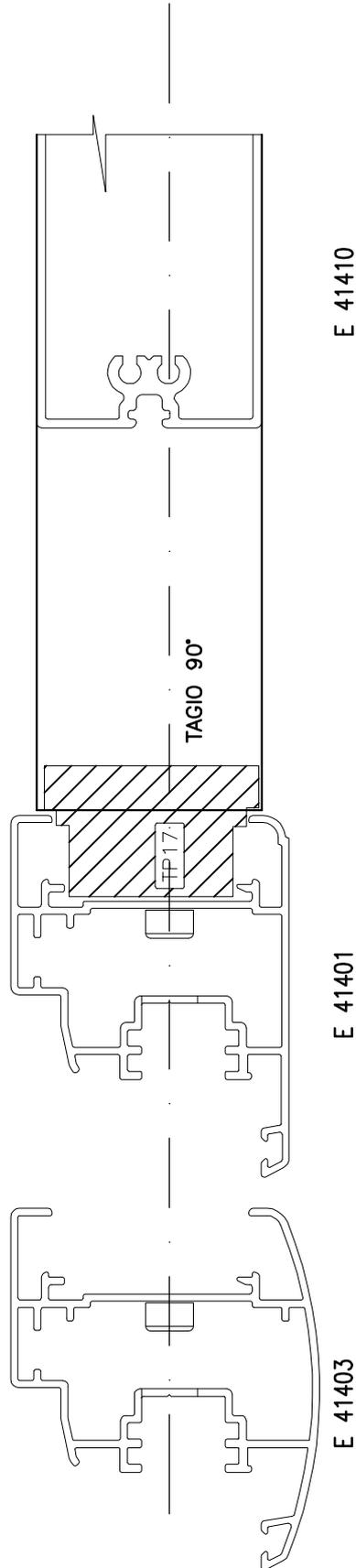
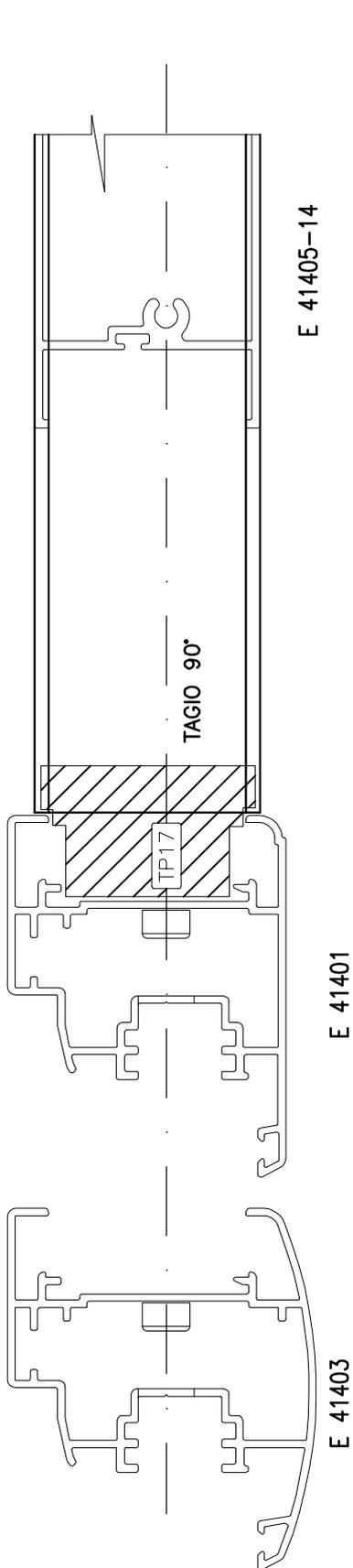
– PERSIANA ORIENTABILE
 movimentazione TEKNALSYSTEMS™ UNIVERSAL



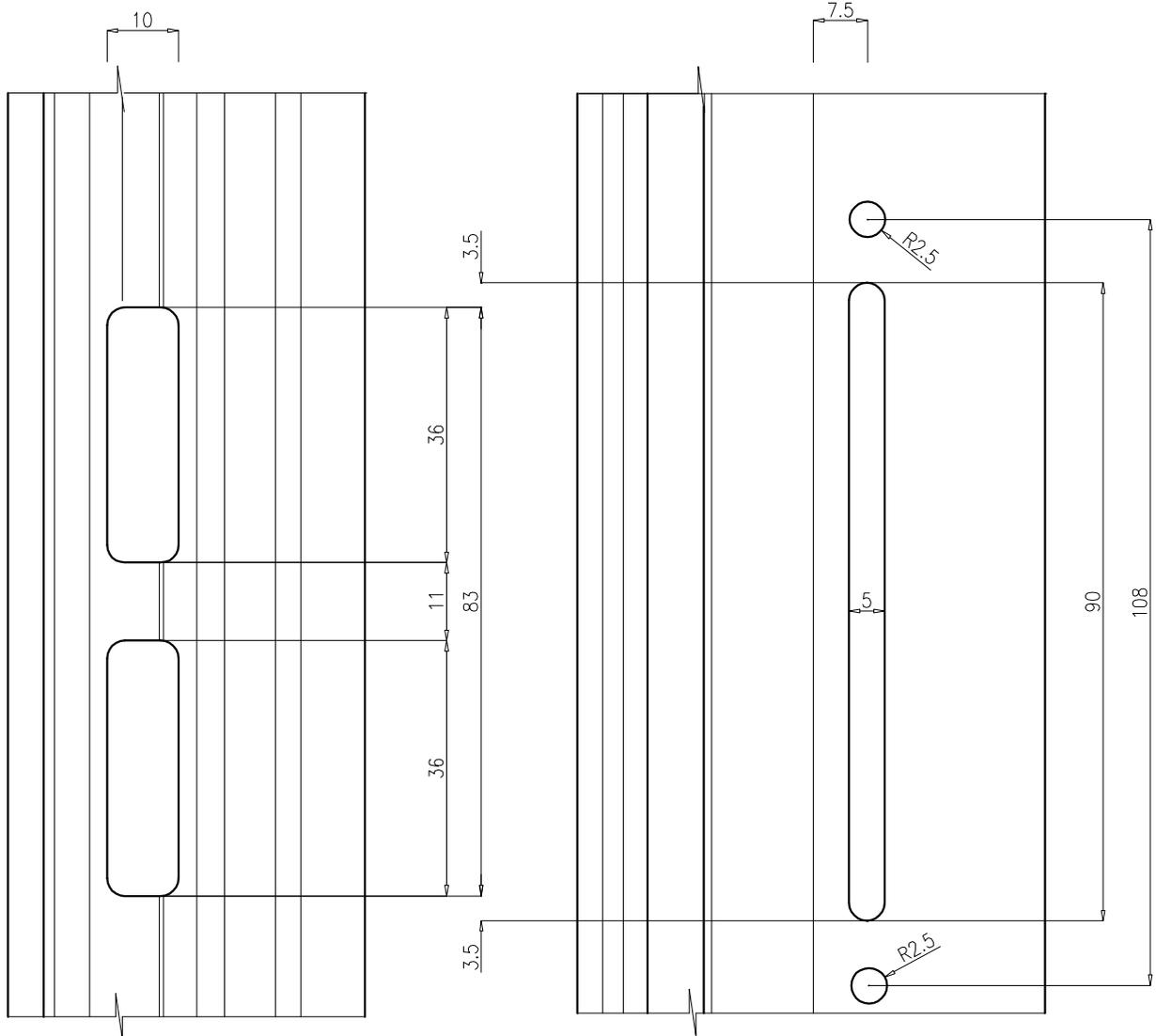
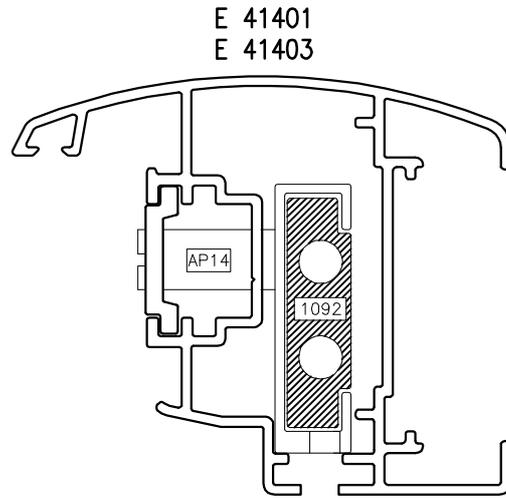
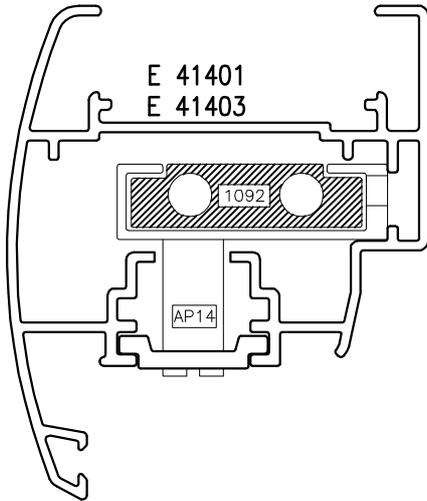
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movimentazione NACO "PERLA 70"



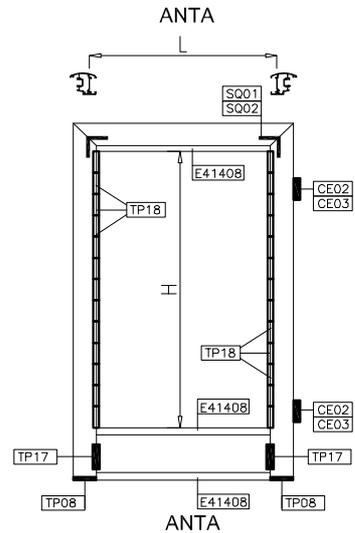
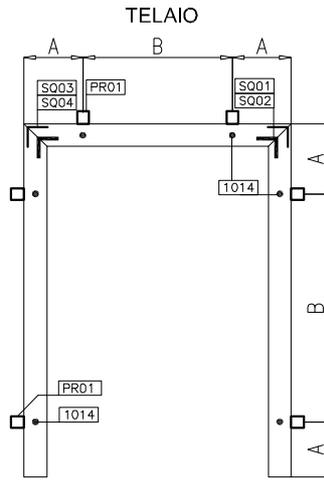
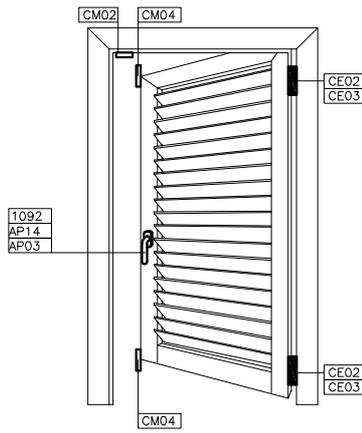




- LAVORAZIONE ARTICOLO: AP14-AP03-1092



- ACCESSORI PER PERSIANA 1 ANTA LAMELLA FISSA ENTRATA 35.4 mm



FISSAGGIO ALLA MURATURA

A = 150–200 mm
B = 500 mm MAX

DIVISIONE E TAGLIO LAMELLA E10013

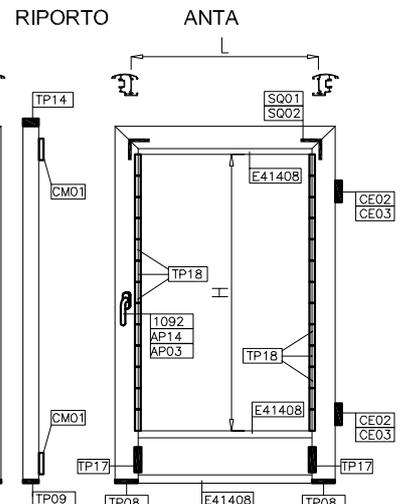
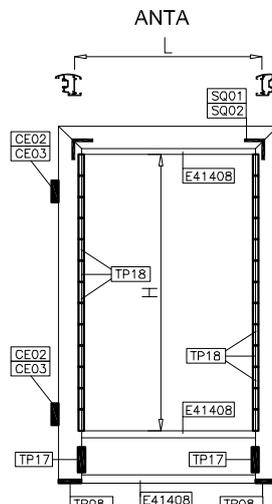
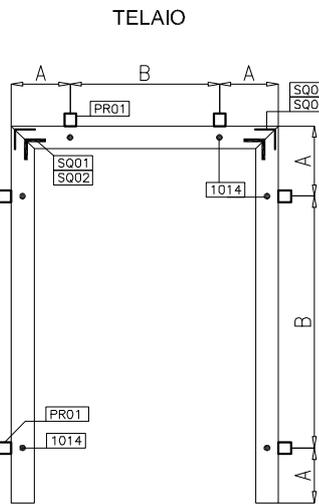
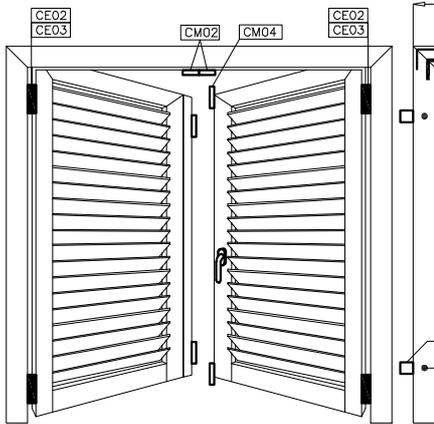
H = LUCE INTERNA ANTA (passo lamella 40 mm)
L = LUCE INTERNA FINO ALLA BASE DELLA CAMERA

ACCESSORI		
CODICE	PEZZI	NOTE
1014	–	VEDI FISSAGGIO ALLA MURATURA
TP18	–	VARIABILE H
1092	1	ANTE E41401–E41403–E41417
AP03	1	–
AP14	2	–
CE02	2	–
CE03	2	PER TELAI COMPLANARI

ACCESSORI		
CODICE	PEZZI	NOTE
CM02	1	–
CM04	2	–
PR01	–	VEDI FISSAGGIO ALLA MURATURA
SQ01	4	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	1 COPPIA	CHIUDI TUBOLARITA' ANTA
TP17	2	FASCE E41405 E41410 E41413

ACCESSORI		
CODICE	PEZZI	NOTE
GU02	mt/l	GUARNIZIONE BATTUTA TELAI0
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.	.	.
.	.	.
.	.	.
.	.	.
.	.	.

- ACCESSORI PER PERSIANA 2 ANTE LAMELLA FISSA ENTRATA 35.4 mm



FISSAGGIO ALLA MURATURA

A = 150–200 mm
B = 500 mm MAX

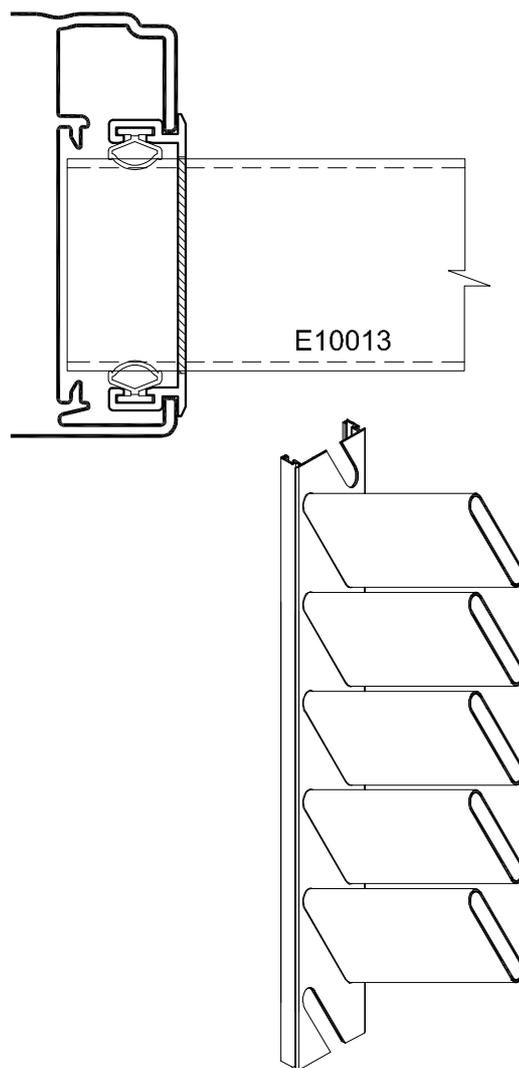
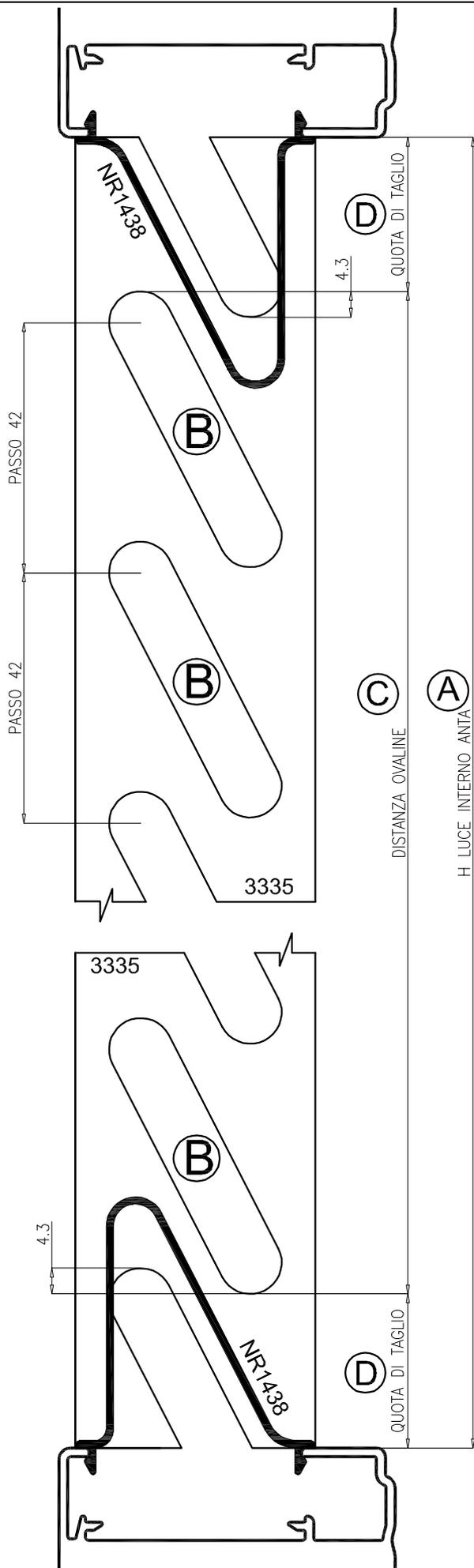
DIVISIONE E TAGLIO LAMELLA E10013

H = LUCE INTERNA ANTA (passo lamella 40 mm)
L = LUCE INTERNA FINO ALLA BASE DELLA CAMERA

ACCESSORI		
CODICE	PEZZI	NOTE
1014	–	VEDI FISSAGGIO ALLA MURATURA
TP18	–	VARIABILE H
1092	1	ANTE E41401–E41403–E41417
AP03	1	–
AP14	2	–
CE02	4	–
CE03	4	PER TELAI COMPLANARI

ACCESSORI		
CODICE	PEZZI	NOTE
CM01	2	–
CM02	2	–
CM04	2	–
PR01	–	VEDI FISSAGGIO ALLA MURATURA
SQ01	6	ALTERNATIVA SQ02
SQ03	2	ALTERNATIVA SQ04
TP08	2 COPPIE	CHIUDI TUBOLARITA' ANTA

ACCESSORI		
CODICE	PEZZI	NOTE
TP09	2 COPPIE	CHIUDI TUBOLARITA' ANTA
TP14	1 COPPIE	BATTUTA RIPORTO E41202 E41205
TP17	4	FASCE E41405 E41410 E41413
GU02	mt/l	GUARNIZIONE BATTUTA TELAI0
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.	.	.
.	.	.



UTILIZZO PRETRANCIATO 3335+NR1438			
	RIFERIMENTO SCHEMA	FORMULA PER IL TAGLIO	ESEMPIO DI TAGLIO
(A)	H LUCE INTERNO ANTA	$H - 42 = X$	$300 - 42 = 258$
(B)	N° OVALINE	$X : 42 = X$	$258 : 42 = 6 *$
		$X \times 42 = X$	$6 \times 42 = 252$
(C)	DISTANZA OVALINE	$x + 4.3 = Z$	$252 + 4.3 = 256.3$
		$H - Z = X$	$300 - 256.3 = 43.7$
(D)	QUOTA DI TAGLIO	$X : 2 = T$	$43.7 : 2 = 21.85$

* = RISULTATO DA ARROTONDARE