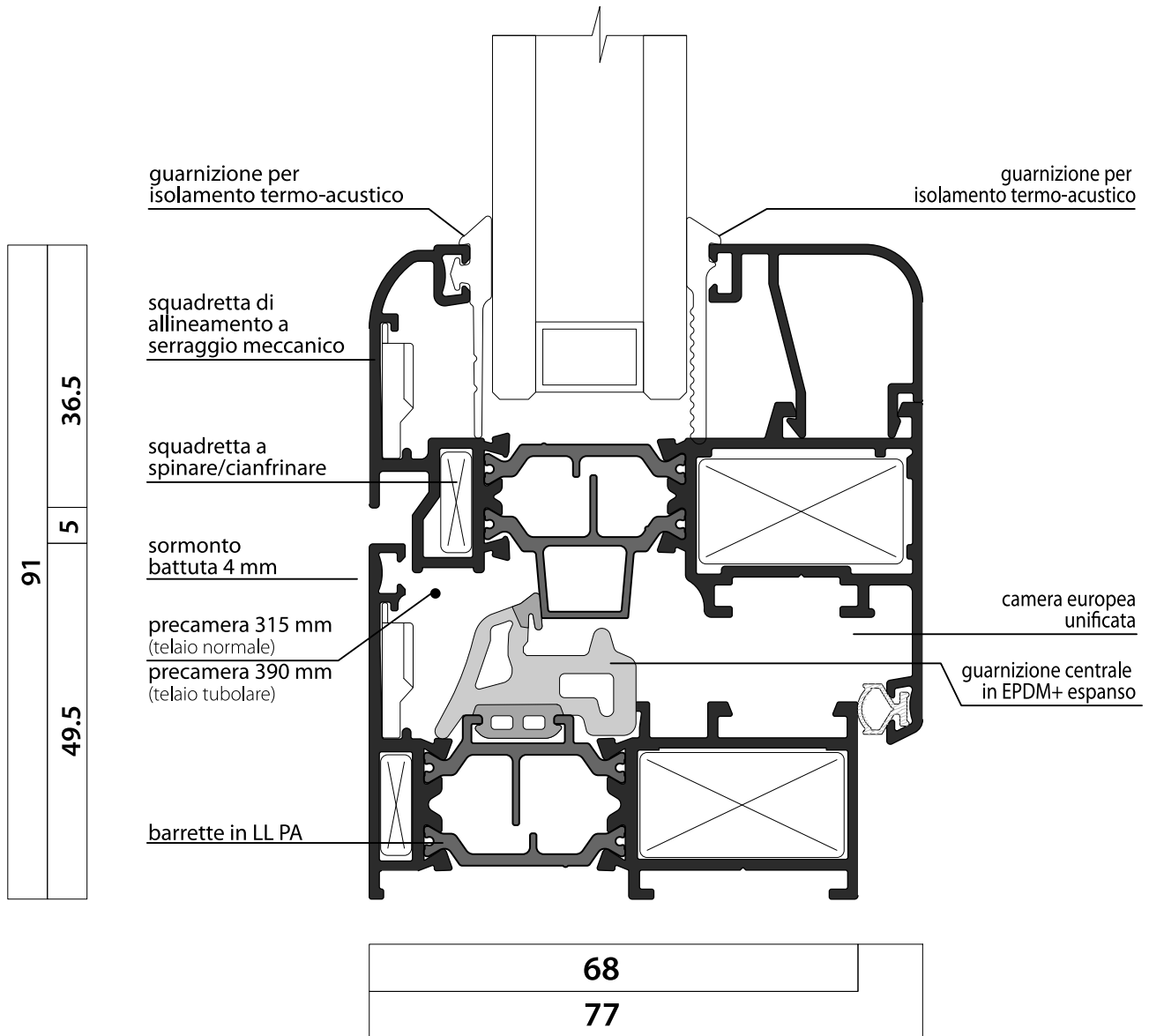


FIRE 680TT



DESCRIZIONE TECNICA DEL SISTEMA FIRE 680TT

Il sistema di profili in alluminio **FIRE 680TT** consente la realizzazione di infissi a battente con taglio termico e sistema di tenuta a giunto aperto.

Le tipologie comprendono finestre e porte - balcone con apertura interna/esterna ad una o più ante, a wasistas, ad anta ribalta, vetrate fisse.

CARATTERISTICHE DIMENSIONALI

- sezione del telaio fisso	68 / 72 mm
- sezione dell'anta	77 mm
- sovrapposizione a muro del telai fissi	25 mm
- altezza sede vetro	22 mm
- larghezza massima per vetro o pannello	61 mm

Tolleranze dimensionali e spessori dei profilati secondo normativa UNI 12020-2.

Lunghezza commerciale barre 6500 mm .

Il peso dei profilati è quello teorico e può variare in funzione delle tolleranze dimensionali e di spessore.

CARATTERISTICHE DEL MATERIALE

Profili estrusi in lega di alluminio primario EN AW-6060 (UNI 573-3) - stato fisico T5

Caratteristiche meccaniche conformi alla norma UNI EN 755-2

TAGLIO TERMICO

Per l'interruzione del ponte termico vengono utilizzate barrette in - LL PA di altezza pari a 28 mm, inserite in apposite sedi tra i due profili in alluminio e successivamente bloccate mediante rullatura dall'esterno; tali sedi dovranno essere precedentemente zigriate per limitare le possibilità di scorrimento dei due profili in alluminio.

TRATTAMENTI SUPERFICIALI

I profili devono essere trattati superficialmente osservando i criteri previsti dalle direttive Qualanod per l'anodizzazione e Qualicoat per la verniciatura.

ACCESSORI

Il sistema **FIRE 680TT** utilizza accessori a camera europea.

Gli accessori devono essere utilizzati nei modi e quantitativi indicati sui fogli di lavorazione, sulle tabelle relative agli schemi di realizzazione dei serramenti e sulle schede tecniche redatte dalle aziende produttrici.

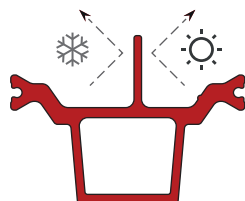
TENUTA ARIA ACQUA

E' ottenuta tramite sistema a giunto aperto con guarnizione centrale in EPDM espanso, con guarnizione di battuta parapolvere e antirumore inserita nella cava sull'aletta interna dell'anta.

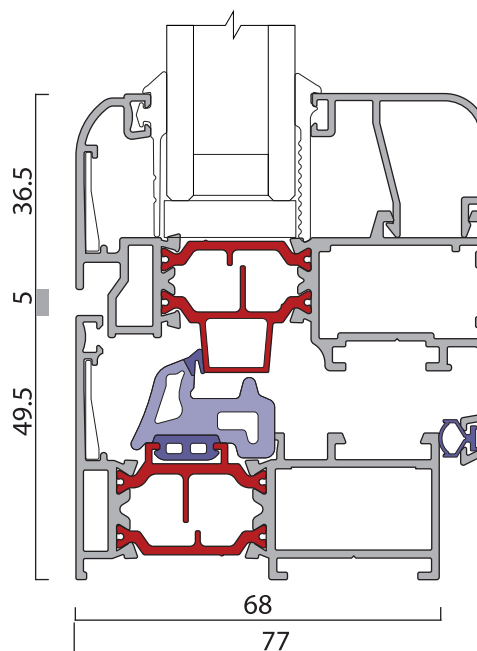
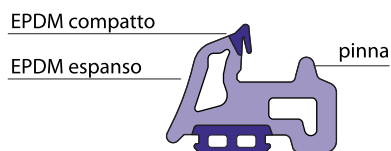
VETRATURA

Sono utilizzabili, compatibilmente con le prescrizioni di portata di ferramenta e cerniere, vetri e pannelli di dimensioni fino a 60 mm.

barrette in poliammide da 28 mm, realizzate con nuova tecnologia Bautec "Low Lambda", a bassa conducibilità termica e setti interni isolanti



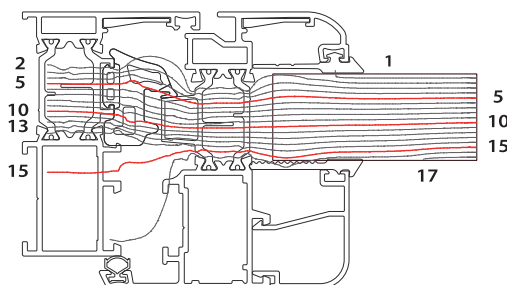
Nuova guarnizione centrale in EPDM coestruso, con corpo centrale in espanso a bassa conducibilità termica e pinna aggiuntiva per ridurre lo spazio libero tra telaio e anta



TRASMITTANZA TERMICA



U_f TELAI



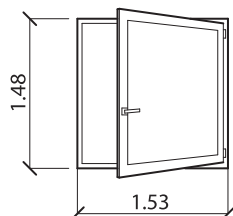
NODO LATERALE

U_f = 1,8 W/m² K

NODO CENTRALE

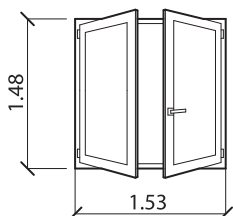
U_f = 1,8 W/m² K

U_w FINESTRE



U_w = 1,3 W/m² K
U_g 1.0 W/m² K, Ψ_g 0,036 W/m K

U_w = 0,9 W/m² K
U_g 0.6 W/m² K, Ψ_g 0,031 W/m K



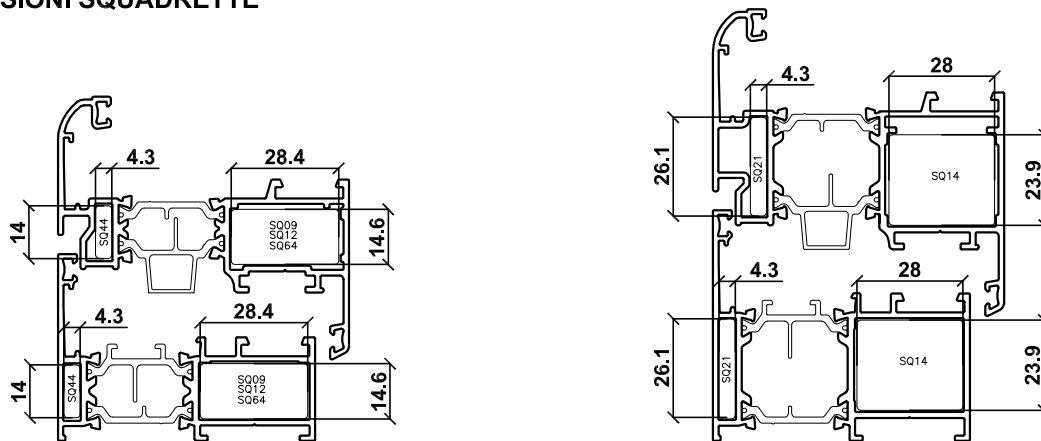
U_w = 1,4 W/m² K
U_g 1.0 W/m² K, Ψ_g 0,036 W/m K

U_w = 1,1 W/m² K
U_g 0.6 W/m² K, Ψ_g 0,031 W/m K

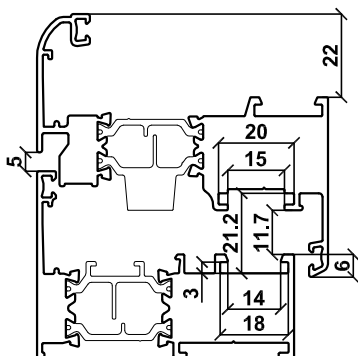
DIMENSIONI PROFILI POLIAMMIDE- Barretta 28 mm - LL PA



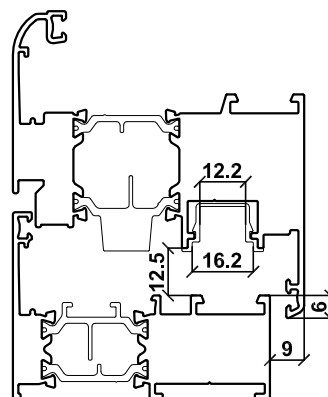
DIMENSIONI SQUADRETTE












DIMENSIONI CAMERA EUROPEA UNIFICATA


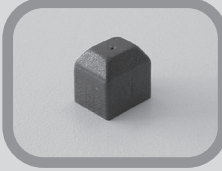
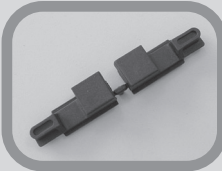



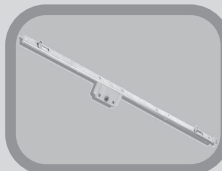
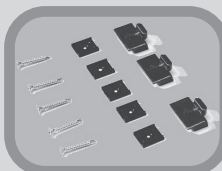
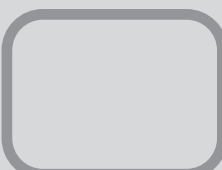



FERRAMENTA PERIMETRALE A NASTRO









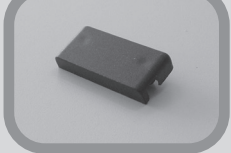


AN 01	angolo pressofuso universale	
3071	martellina	
AP 01 AP 02 AP 02-C AP 02-E	cremonese per anta/ribalta cremonese con interasse 104-130 mm cremonese AP02 con chiave cremonese AP02 con contropiastra in nylon	
AP 03 AP 03-C	cremonese apertura interna/esterna interasse 104-108 mm cremonese AP03 con chiave	
AP 07	cricchetto per aperture a wasistas	
BR 01 BR 02	braccio anta ribalta corto 370-440 mm braccio anta ribalta medio 600-1350 mm	
BR 03 BR 04	limitatori apertura wasistas (altezza anta da 600 a 1600 mm - max 70 kg) limitatori apertura wasistas (altezza anta da 260 a 800 mm - max 70 kg)	
BR 07 BR 08 BR 09	braccio supplementare a/r braccio extra corto braccio anta ribalta intermedio 440-600 mm	
CE 01	cerniera anta affiancata a/r	

CE 02	cerniera universale a montaggio rapido (portata max 80 kg)	
CE 03	cerniera reversibile 3° anta a montaggio rapido	
CE 04	cerniera a tre ali (piastrino zama)	
CE 05	cerniera a tre ali terza anta (piastrino zama)	
CE 06	coppia cerniere per wasistas aperture a 30° e 75° (L max 1000 mm, H max 600 mm, portata max 15 kg)	
CE 07	coppia cerniere per wasistas apertura a 30° (L max 1000 mm, H max 600 mm, portata max 15 kg)	
CE 09	cerniera porte regolabile in larghezza (max 80-100 Kg)	
CE 10	cerniera porte regolabile in altezza (max 80-100 Kg)	
CE 11	rosto anti-strappo	
1063	cerniera porte piane per apertura esterna	
1064	cerniera porte piane per apertura interna	
DM 02	dima per cerniere 1063 - 1064	
CM 01	catenaccio a comando diretto nylon	
CM 01-C	catenaccio CM01 con perno in ottone	
CM 02	incontro asta singolo nylon	
CM 03	incontro asta doppio in nylon	
CM 18	incontro asta singolo in zama	

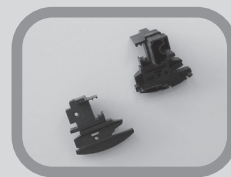
CM 04	terminale asta	 
CM 04-C	terminale asta con perno in ottone da 8 mm	
CM 32	boccola registrabile per terminale asta CM04	
CM 05	coppia blocchetti di collegamento	
CM 06	perno per chiusura supplementare 9 mm	
CM 13	catenaccio a leva per finestre	
CM 14	corpo di manovra per catenaccio	
CM 36	asta di comando per aperture est, L= 600 mm	
CM 37	asta di comando per aperture est, L= 1000 mm	
CM 38	asta di comando per aperture est, L= 1600 mm	
CM 39	kit 2 punti di chiusura per CM36	
CM 40	kit 3 punti di chiusura per CM37	
CM 41	kit 3 punti di chiusura per CM38	
CM 42	staffa per fissaggio profili inversione battuta	
FR 52	fresa per intestatura fasce-zoccoli su telai fissi	
FR 53	fresa per intestatura fasce-zoccoli su ante apribili	

ME 01	kit base meccanismo anta ribalta portata max 70 kg	
ME 03	kit anta ribalta portata max 150 kg	
ME 02	chiusura supplementare anta ribalta	
PR 01	pressore per registro telaio	 
PR 02	pressore per vetro	
PR 03	pressore universale corpo in zama	
PR 04	punta a due diametri per inserimento PR03	
PR 05	chiave regolo	
PR 06	spessore 5 mm per regolo PR03	
PU 02-A	completa	
PU 16 + KIT	tutte le lavorazioni	
SQ 03	squadretta allineamento a serraggio meccanico mod. Fuji	
SQ 04	squadretta allineamento nylon	
SQ 06	cavallotto estruso	
SQ 07	cavallotto per profili maggiorati 28,5 x 26,3 mm	
SQ 09	squadretta pressofusa a pulsante 28,4 x 14,6 mm	
SQ 12	squadretta pressofusa a cianfrinare-spinare 28,7 x 14,6 mm	
SQ 64	squadretta pressofusa a cianfr-spinare-avvitare 28,5 x 14,5 mm (usa spine SQ62 o viti SQ63)	

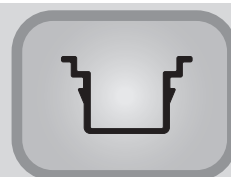
SQ 14	squadretta pressofusa per maggiorati con dado 28 x 23.9 mm	
SQ 20 SQ 61	squadretta pressofusa a pulsante 23 x 14 mm squadretta pressofusa a cianfrinare-spinare-avvitare 23 x 14,4 mm (usa spine SQ62 o viti SQ63)	
SQ 21 SQ 24 0092/400B	squadretta esterna a cianfrinare o di allineamento 26,8 x 4,3 mm squadretta esterna a cianfrinare o di allineamento 39,1 x 4,3 mm spina F3 mm per squadrette SQ21/SQ24	
SQ 25	squadretta pressofusa a pulsante per maggiorato 28,5 x 35,8 mm	
SQ 26	squadretta pressofusa a pulsante per maggiorato 28,2 x 34,6 mm	
SQ 44 0092/400B	squadretta esterna a cianfrinare 14 x 4,3 mm (sostituisce SQ13) spina F3 mm	
SQ 47	squadretta ad angolo variabile 28,5 x 14,5 mm	
SQ 62 SQ 63	spina per squadrette SQ61-SQ64 vite per squadrette SQ61-SQ64	
TP 06	tappo paratempesta	

TP 71 tappo di battuta per riporto centrale E68201 - E68202

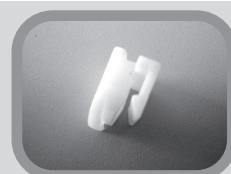
TP 72 tappo di battuta per riporto centrale E68207 - E68208



TP 22 canalina in PVC per sede ferramenta perimetrale a nastro



TP 32 clips fermavetro



1014 tappo chiudi foro



GU 74
PRECAMERA TELAIO



EPDM
ESPANSO

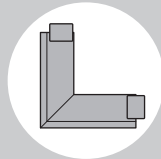
GU02
BATTUTA TELAIO



ELAPRENE
BASE RIGIDA

inserimento ad infilare

GU 75
ANGOLO STAMPATO
PER ART. GU 74



P-P EPDM

GU06
VETRO ESTERNO
SPESSORE 3 mm.



EPDM

GU07
VETRO ESTERNO
SPESSORE 3 mm.



EPDM

GU08
VETRO INTERNO
3 mm.



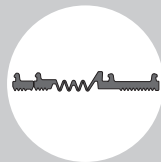
EPDM

GU15
BATTUTA TELAIO



EPDM

GU 72
ISOLAMENTO MURO



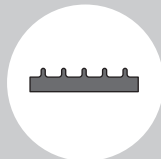
EPDM

GU51
VETRO ESTERNO
3,5 -4,5 mm



EPDM

GU69
ISOLAMENTO VETRO



PEX CELLULE CHIUSE

VETRO INTERNO
D6L 4-5 mm.
D8L 6-7 mm.



EPDM

VETRO INTERNO

D1 3 mm.
D4 4 mm.
D6 5 mm.
D7 6 mm.
D8M 7 mm.



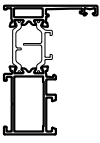
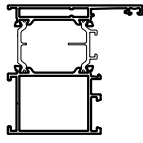
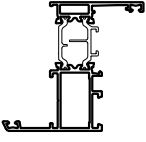
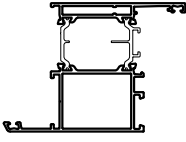
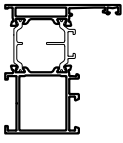
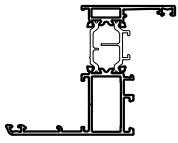
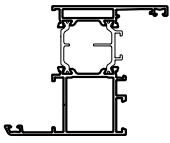
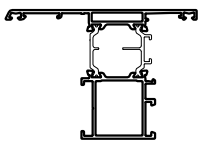
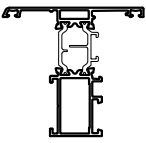
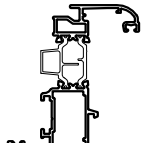
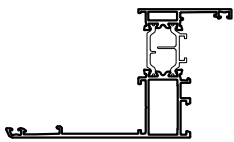
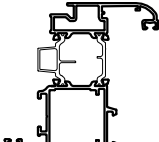
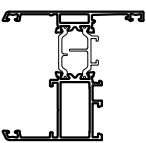
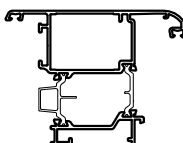
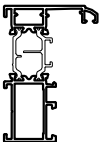
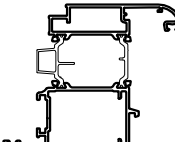
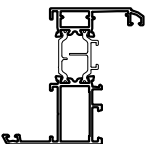
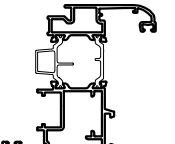
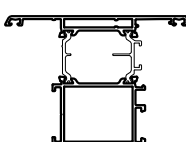
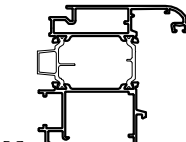
PLASTOMERO

VA 01
RULLO



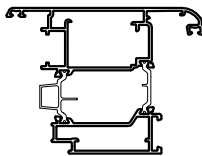
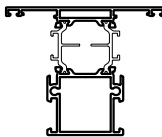
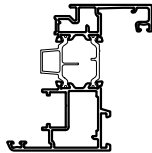
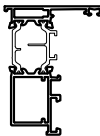
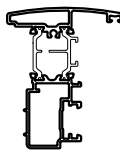

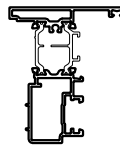

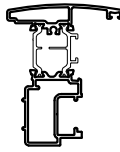

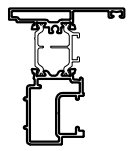
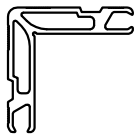
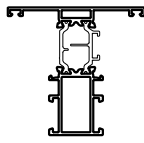
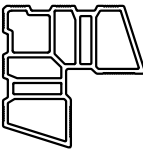
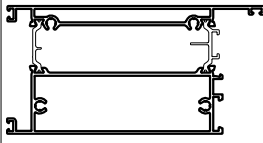
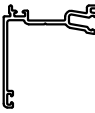
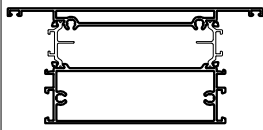

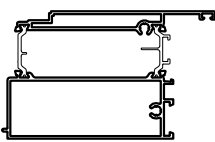

FIRE 680TT

ELENCO PROFILI

CODICE	PROFILO	PESO kg/m	DESCRIZIONE	CODICE	PROFILO	PESO kg/m	DESCRIZIONE
E68001		1,17	TELAIO A "L"	E68046		1,54	TELAIO A "L" MAGGIORATO
E68002		1,29	TELAIO A "Z" BATTUTA 25 mm	E68047		1,68	TELAIO A "Z" MAGGIORATO BATTUTA 25 mm
E68007		1,38	TELAIO A "L" MAGGIORATO	E68060		1,39	TELAIO A "Z" BATTUTA 40 mm
E68008		1,51	TELAIO A "Z" MAGGIORATO BATTUTA 25 mm	E68061		1,61	TELAIO A "T"
E68019		1,29	TELAIO A "T"	E68101		1,44	ANTA
E68025		1,58	TELAIO SOGLIA A "L"	E68104		1,68	ANTA MAGGIORATA
E68026		1,41	TELAIO SOGLIA A "L"	E68111		1,93	ANTA APERTURA ESTERNA
E68031		1,25	TELAIO A "L" SCORNICIATO	E68117		1,90	ANTA MAGGIORATA
E68032		1,37	TELAIO A "Z" SCORNICIATO BATTUTA 25 mm	E68128		1,73	ANTA FERR. NASTRO
E68034		1,71	TELAIO A "T" MAGGIORATO	E68130		1,98	ANTA MAGGIORATA FERR. NASTRO











FIRE 680TT











ELENCO PROFILI

CODICE	PROFILO	PESO kg/m	DESCRIZIONE	CODICE	PROFILO	PESO kg/m	DESCRIZIONE
E68133		2,09	ANTA APERTURA ESTERNA FERR. NASTRO	E68312		1,53	"T" TRAVERSO MAGGIORATO
E68137		1,62	ANTA MAGGIORATA SCQUADRATA	E68612		1,21	INVERSIONE BATTUTA
E68201		1,35	RIPORTO CENTRALE TONDO	E41000		0,135	ASTINA
E68202		1,35	RIPORTO CENTRALE PIANO	E41504		0,080	COPRIFILO COMPENSATORE
E68207		1,40	RIPORTO CENTRALE TONDO FERR. NASTRO	E41615		0,35	PORTA SPAZZOLINO
E68208		1,40	RIPORTO CENTRALE PIANO FERR. NASTRO	E41620		2,136	SQUADRETTA CIANFRINARE (alt.SQ20)
E68302		1,30	FASCIA 72 mm	E41638		2,996	SQUADRETTA CIANFRINARE (alt.SQ23)
E68303		2,83	ZOCCOLO PORTE	E41654		0,745	COMPENSATORE
E68304		2,88	FASCIA 150 mm	E41655		0,460	COMPENSATORE
E68306		2,26	ZOCCOLO RIPORTATO	E41701		0,265	FERMAVETRO 11 mm

FIRE 680TT

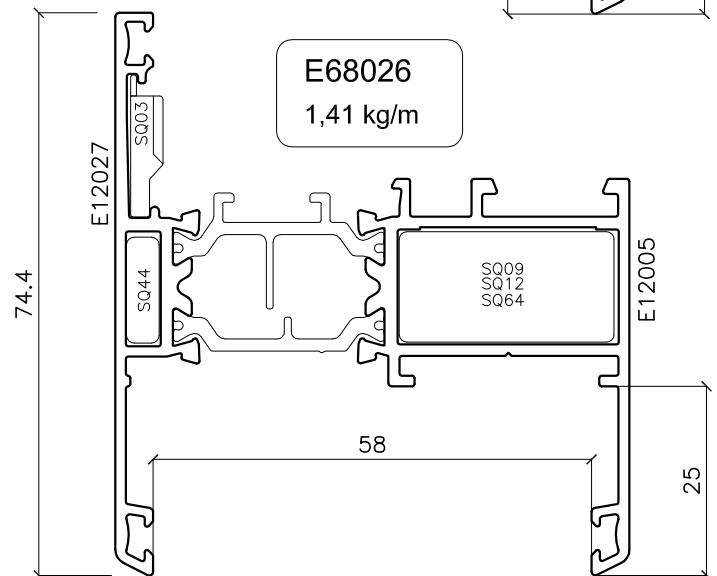
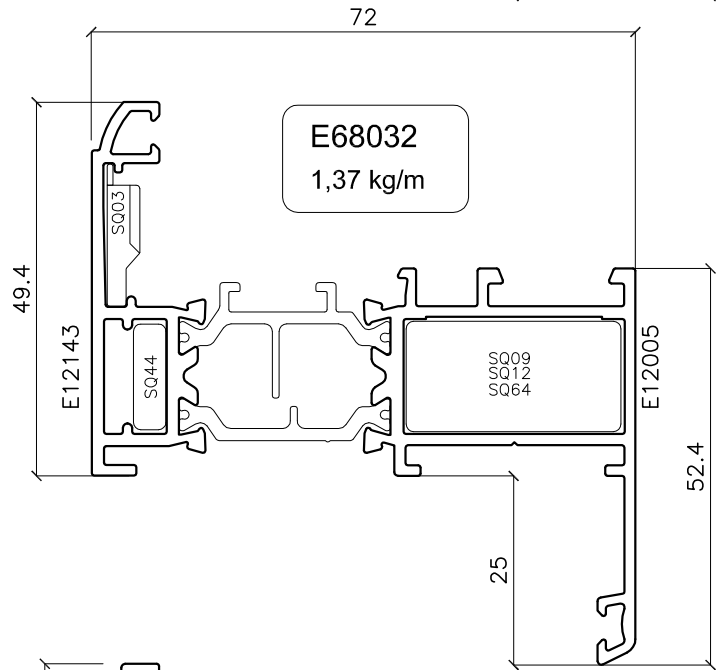
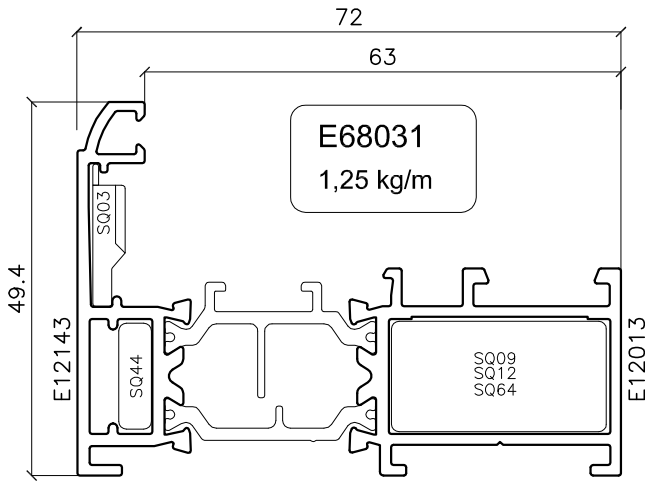
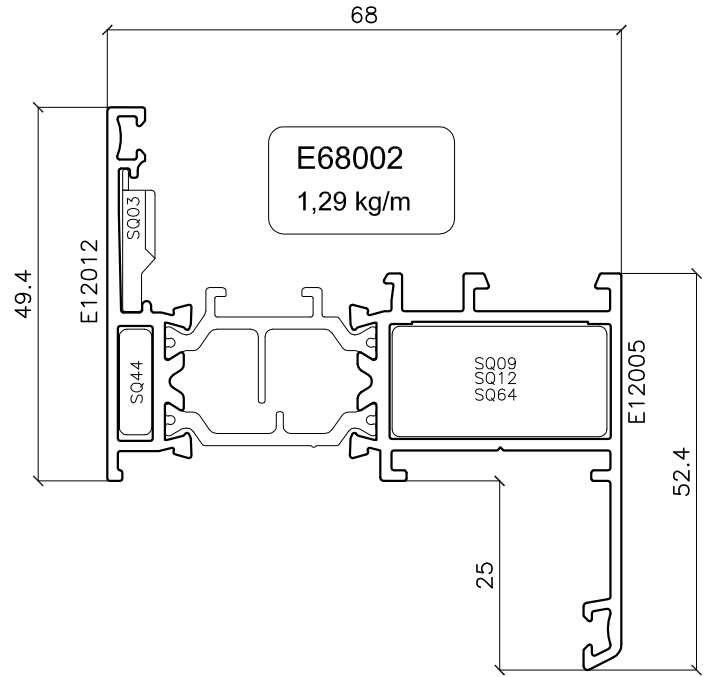
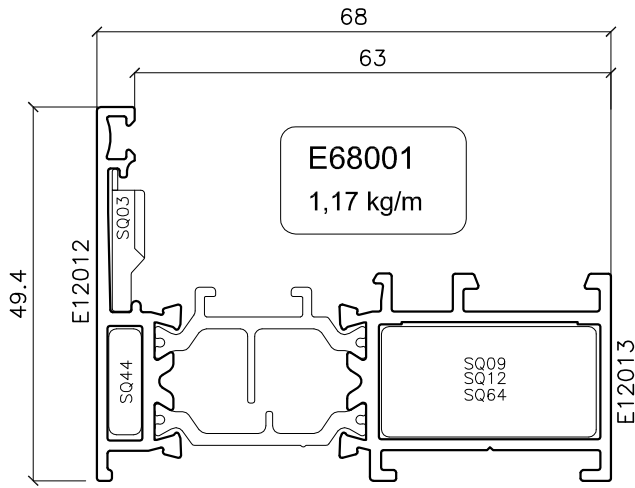
ELENCO PROFILI

CODICE	PROFILO	PESO kg/m	DESCRIZIONE
E41703		0,273	FERMAVETRO 15.5 mm
E41704		0,313	FERMAVETRO 25.5 mm
E41705		0,375	FERMAVETRO 36.3 mm
E41706		0,273	FERMAVETRO 10.3 mm
E41707		0,324	FERMAVETRO 25.5 mm
E41708		0,283	FERMAVETRO 15.5 mm
E41709		0,386	FERMAVETRO 36.5 mm
E41710		0,290	FERMAVETRO 20.5 mm
E41711		0,290	FERMAVETRO 20.5 mm
E41712		0,378	FERMAVETRO 33.5 mm

CODICE	PROFILO	PESO kg/m	DESCRIZIONE
E41713		0,367	FERMAVETRO 33.5 mm
E41714		0,178	FERMA PANNELLO 2 mm
E41715		0,364	FERMAVETRO 29.5 mm
E41716		0,351	FERMAVETRO 29.5 mm
E41717		0,319	FERMAVETRO 25.5 mm
E41718		0,267	FERMAVETRO 11 mm
E41720		0,230	FERMAVETRO 15.5 mm CON CLIPS
E41721		0,250	FERMAVETRO 20.5 mm CON CLIPS
E41722		0,202	FERMA PANNELLO 6 mm
E41723		0,272	FERMAVETRO 13 mm

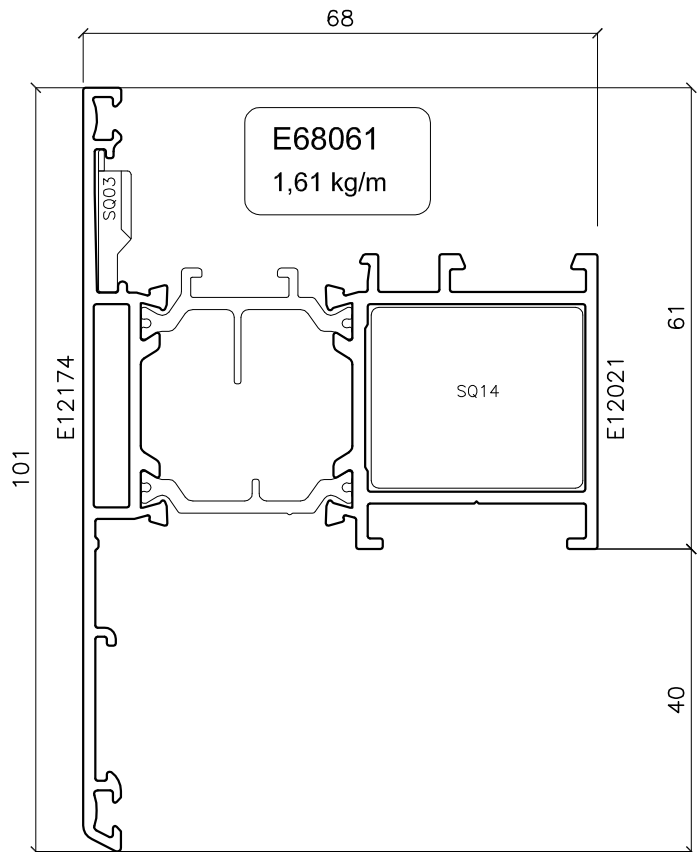
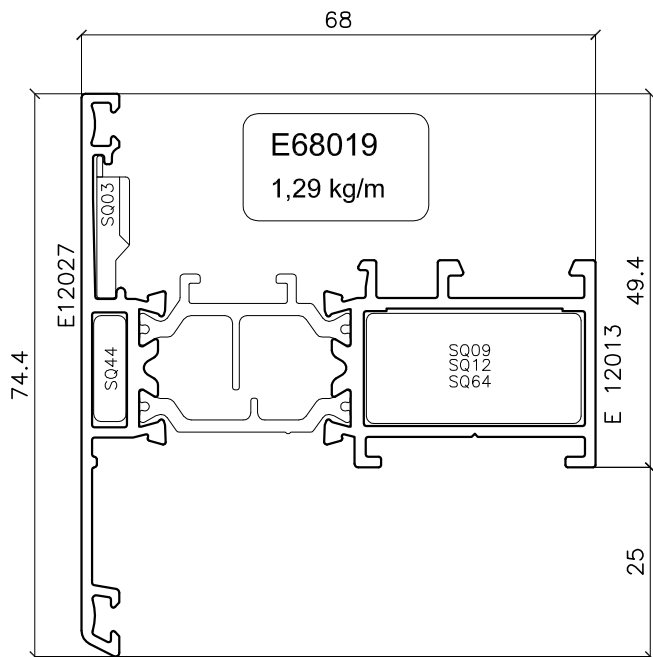
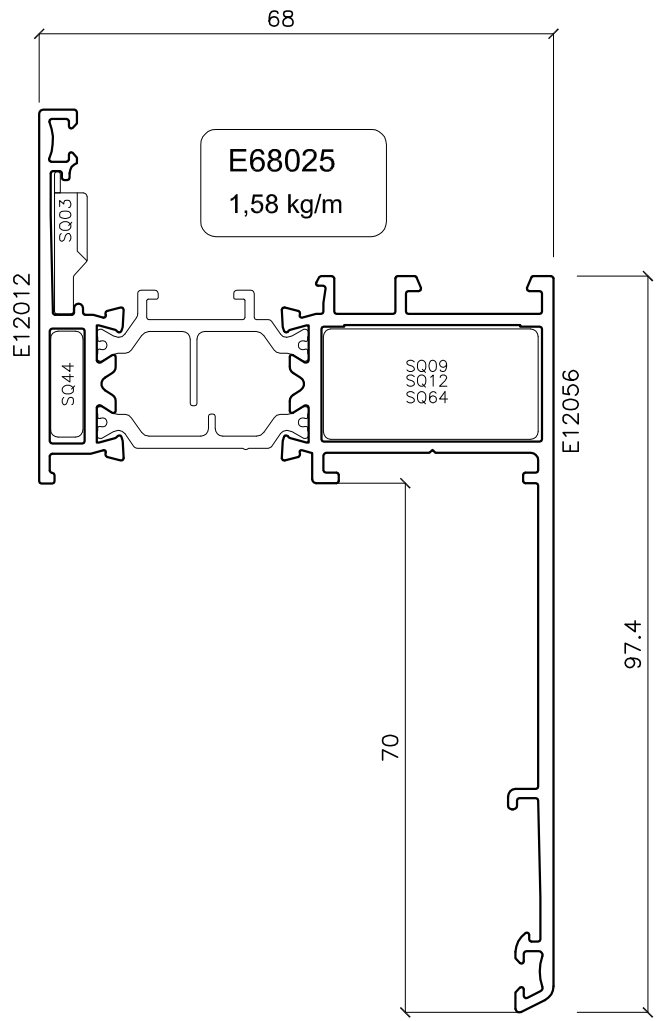
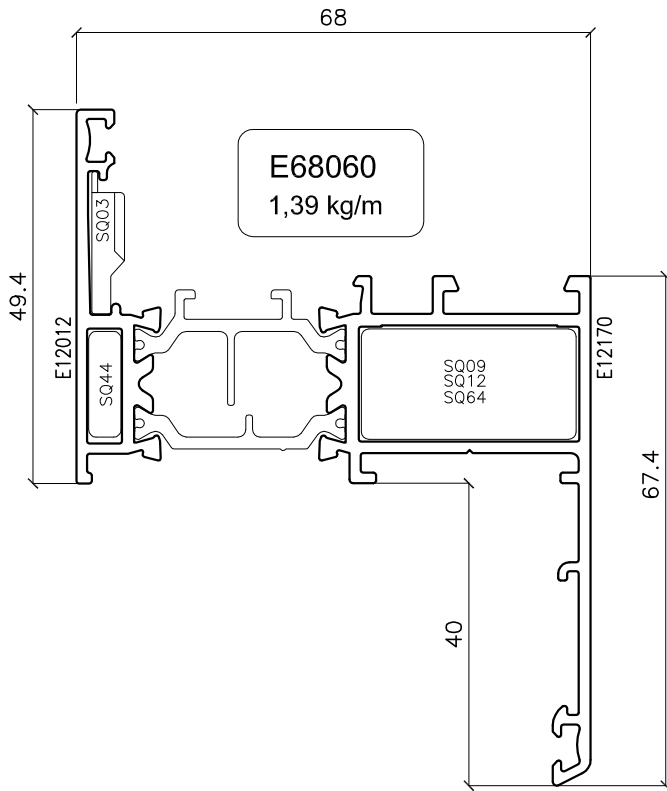
FIRE 680TT

TELAI FISSI



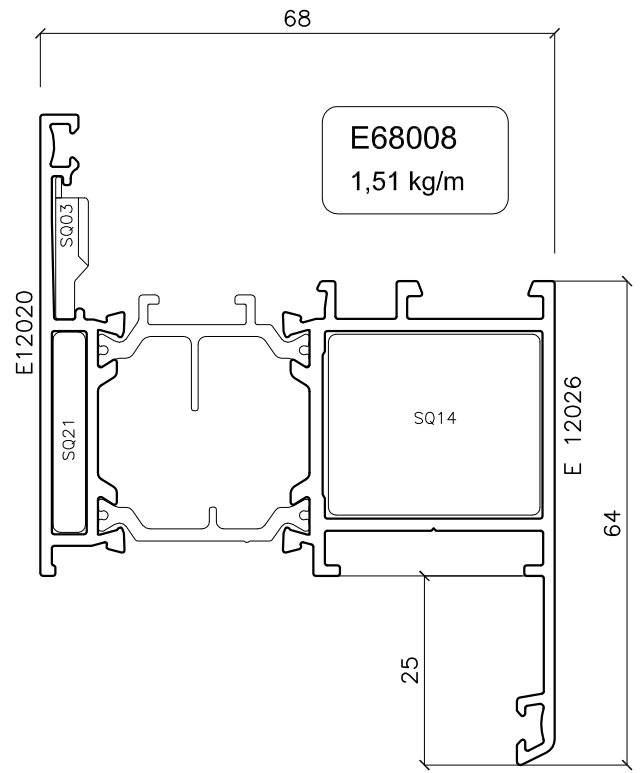
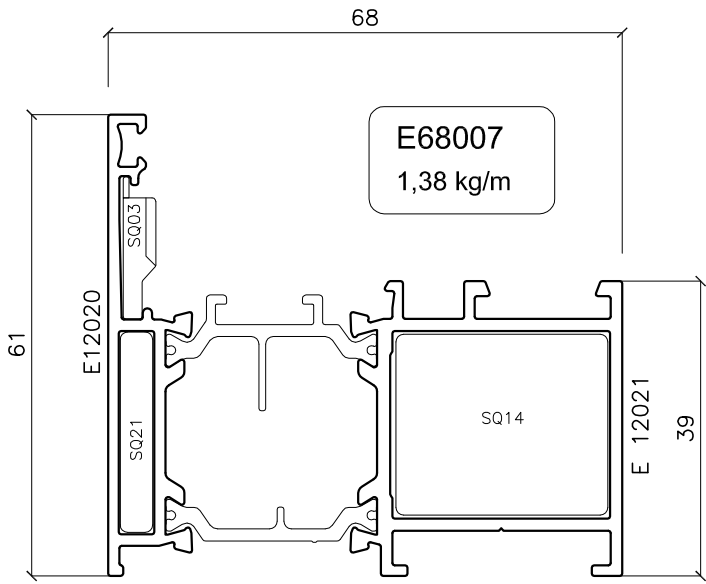
FIRE 680TT

TELAJ FISSI



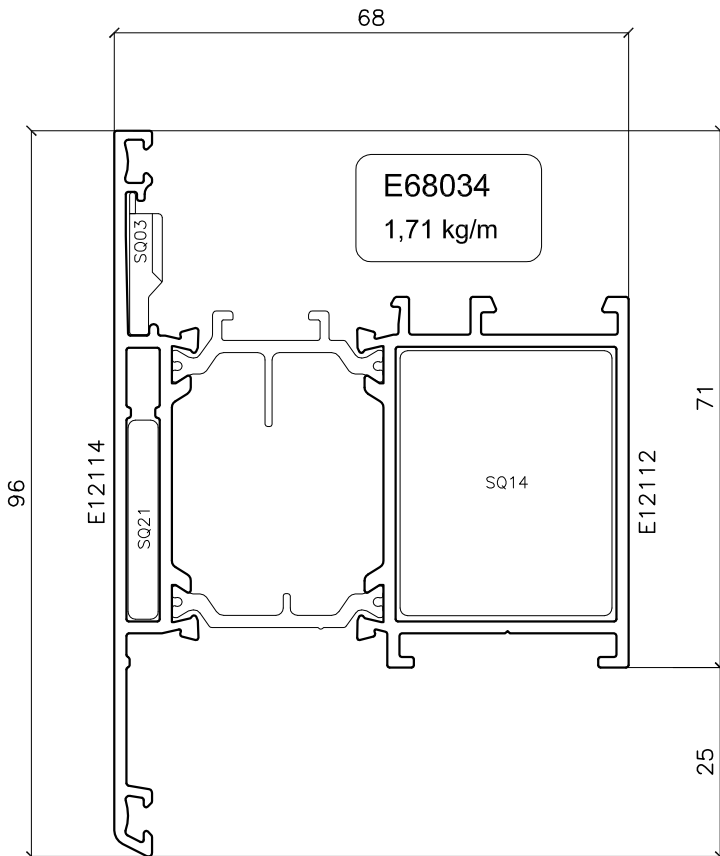
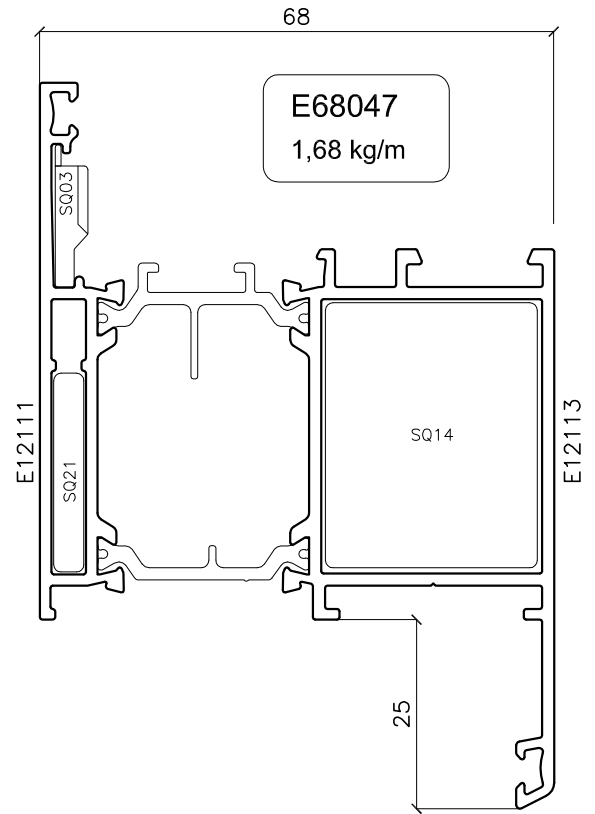
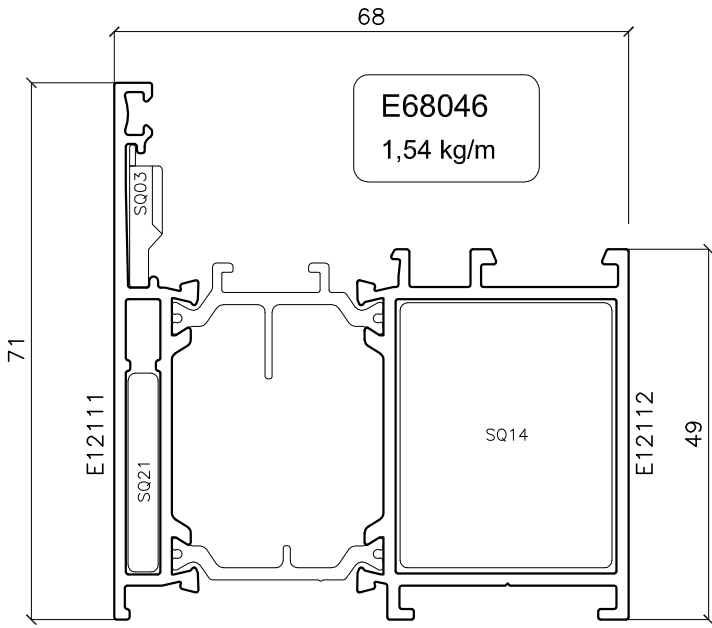
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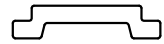
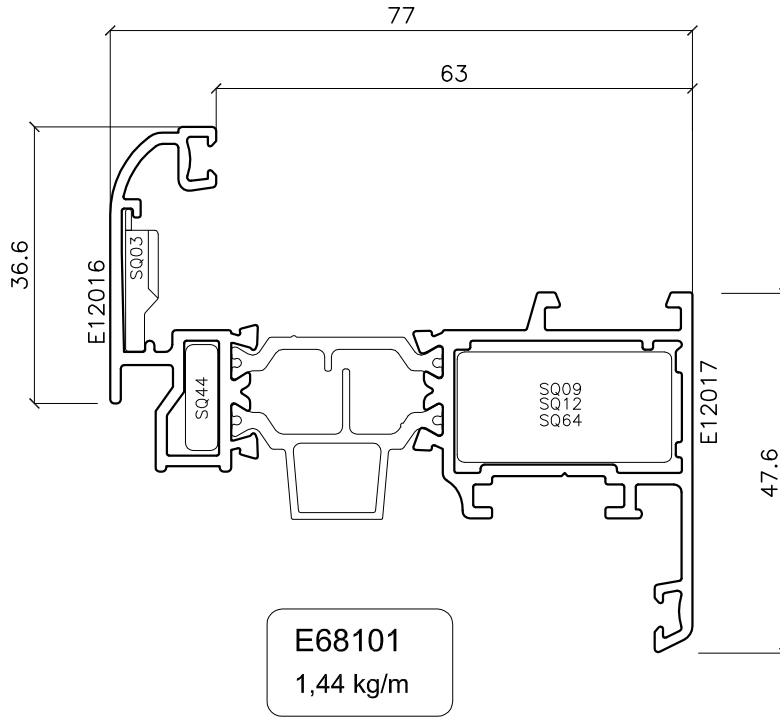
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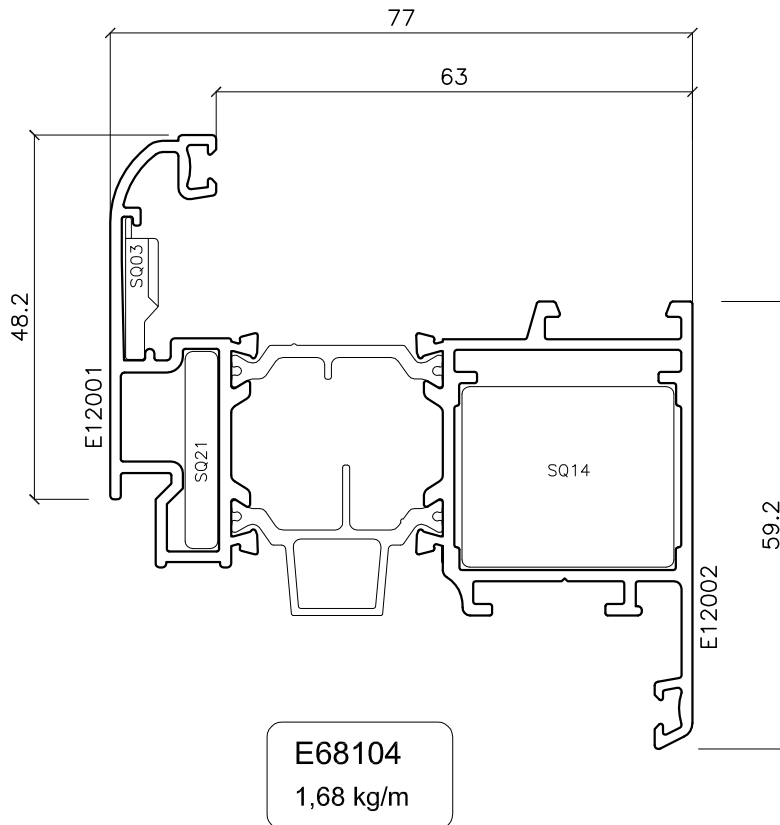
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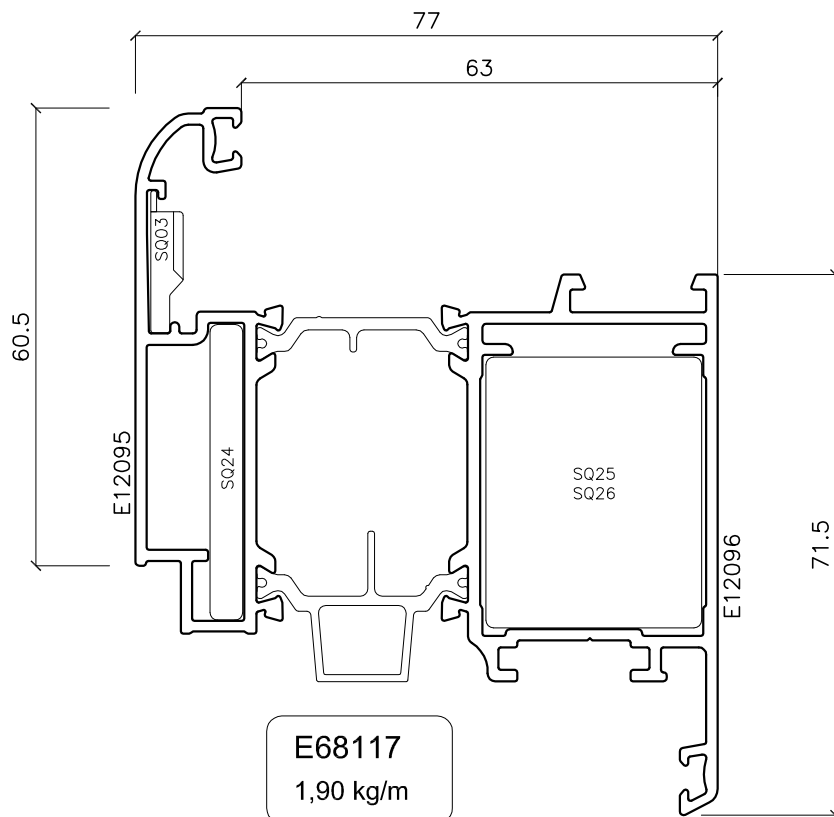
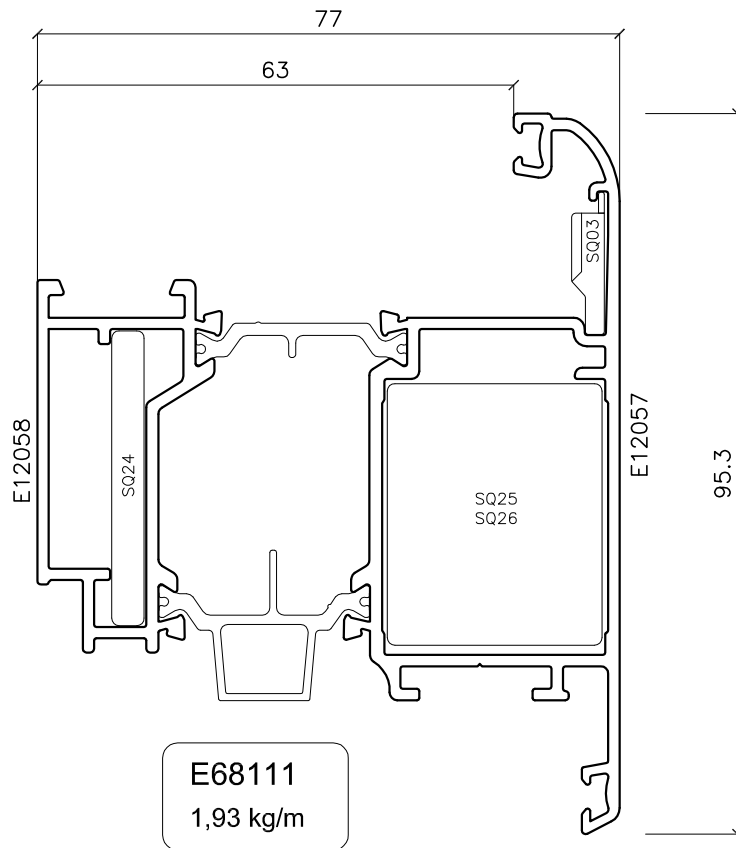
TELAI FISSI

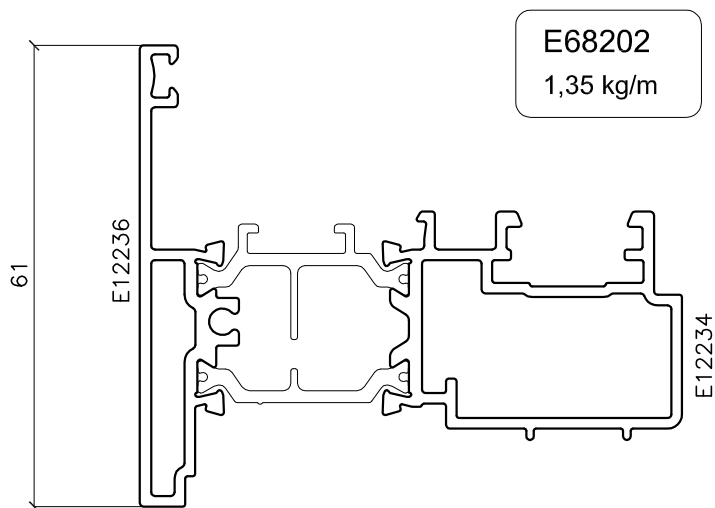
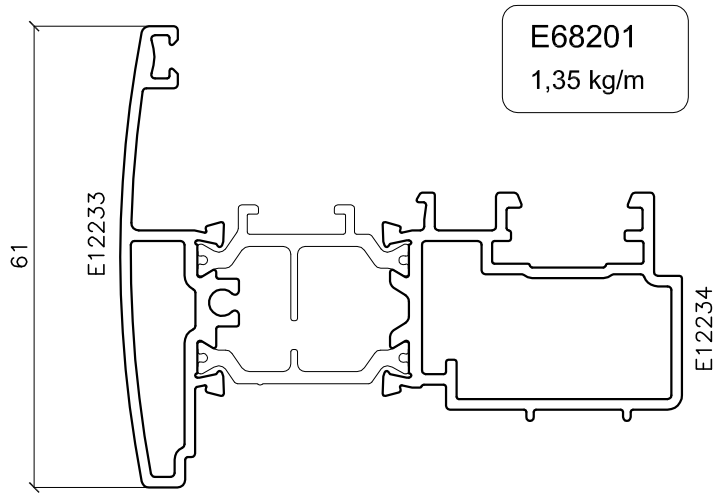




E41000
0.135 kg/m

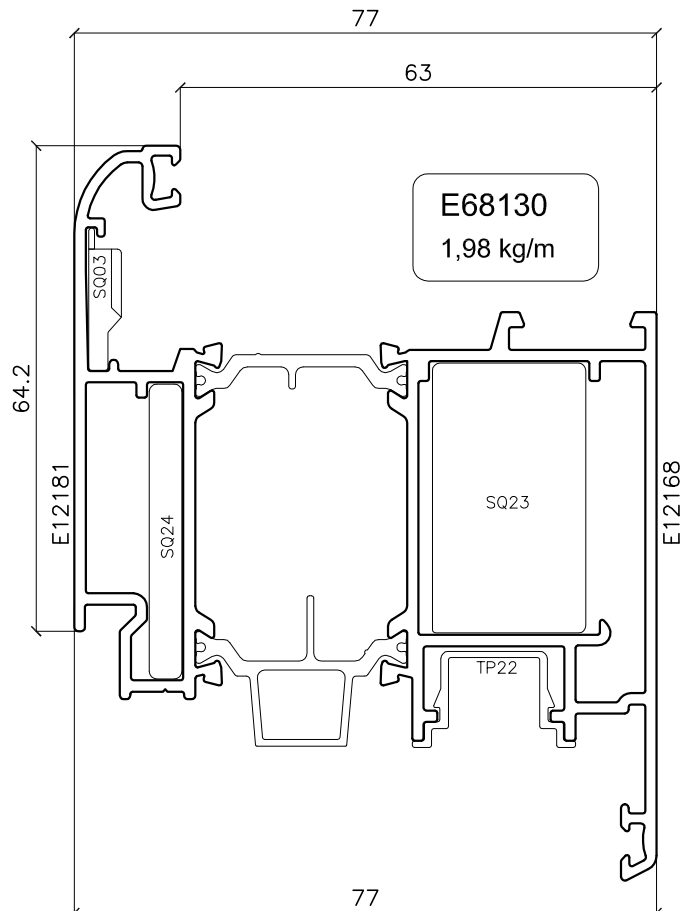
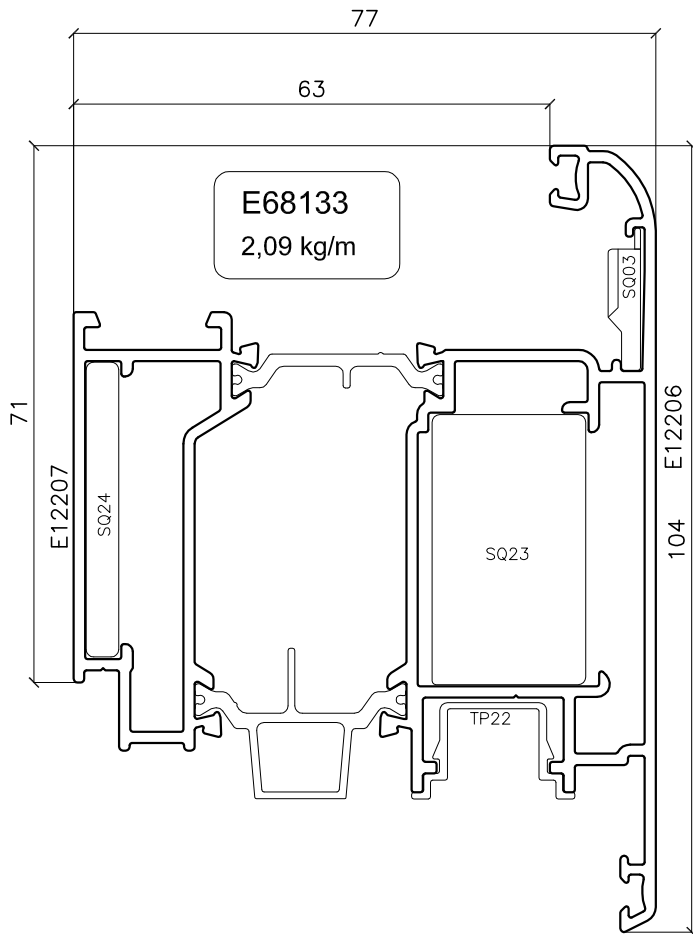
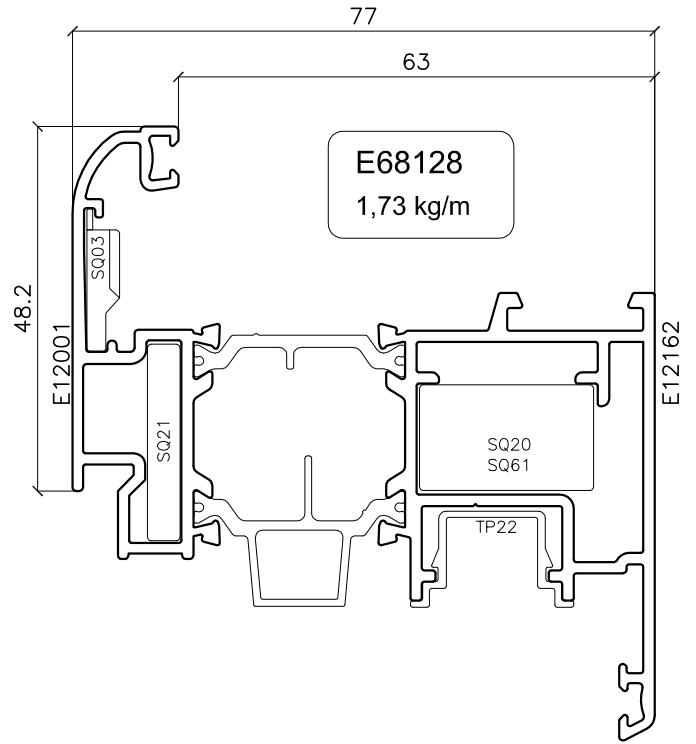
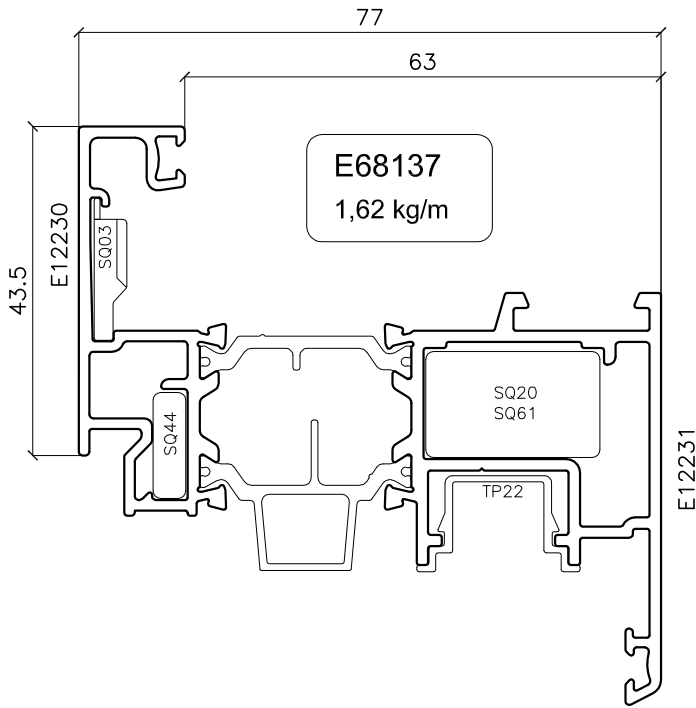


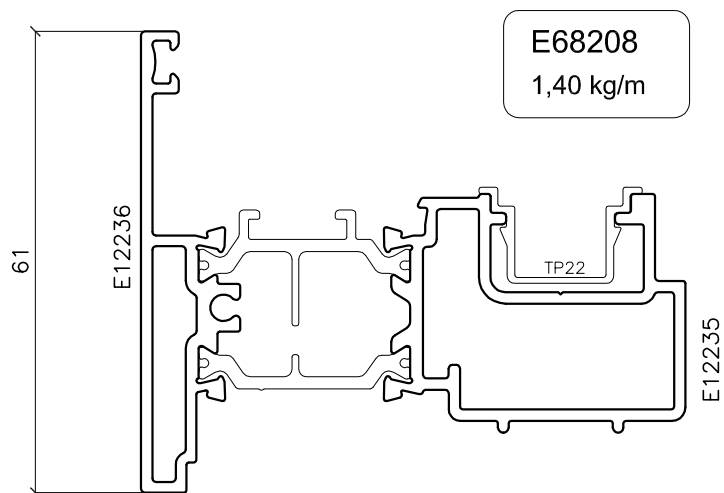
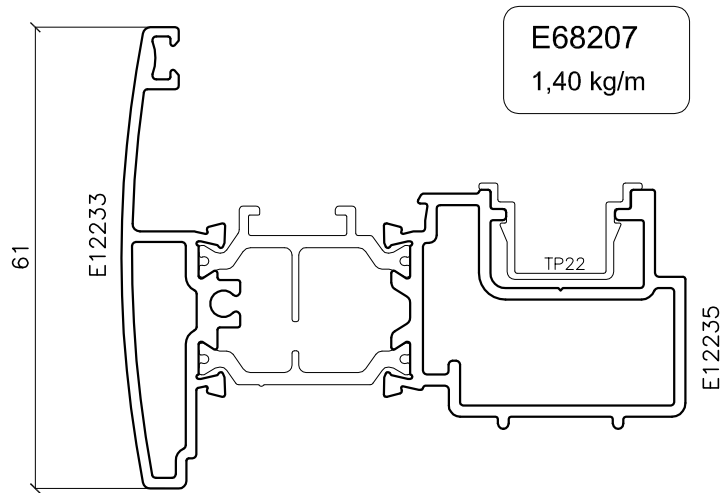




FIRE 680TT

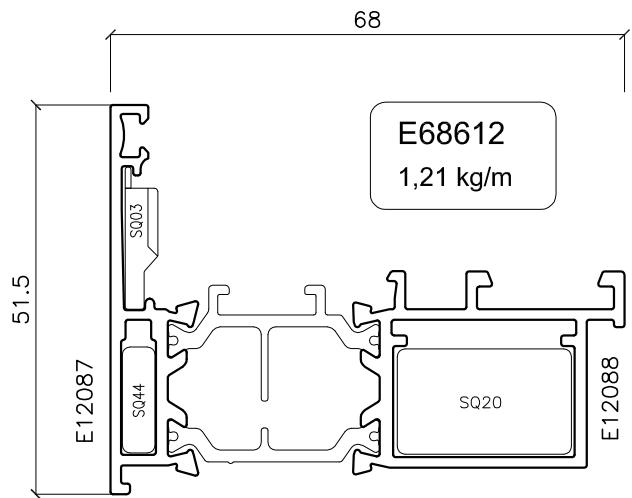
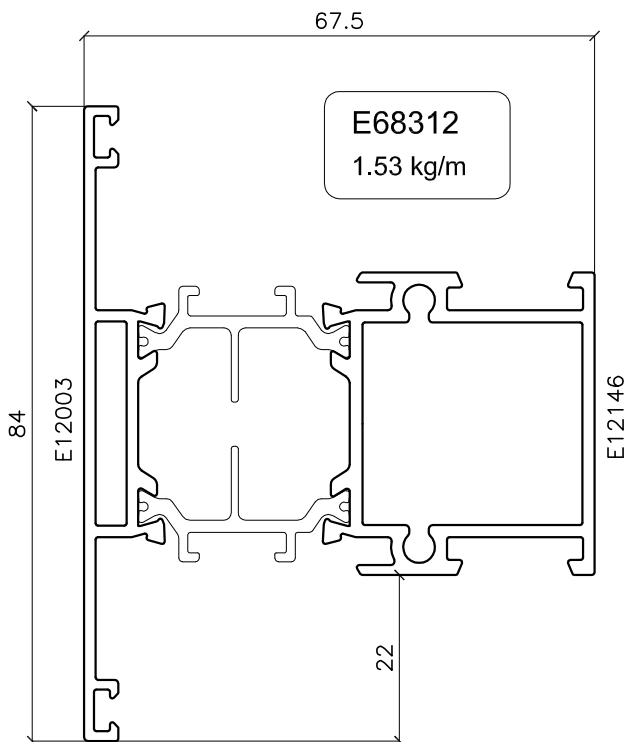
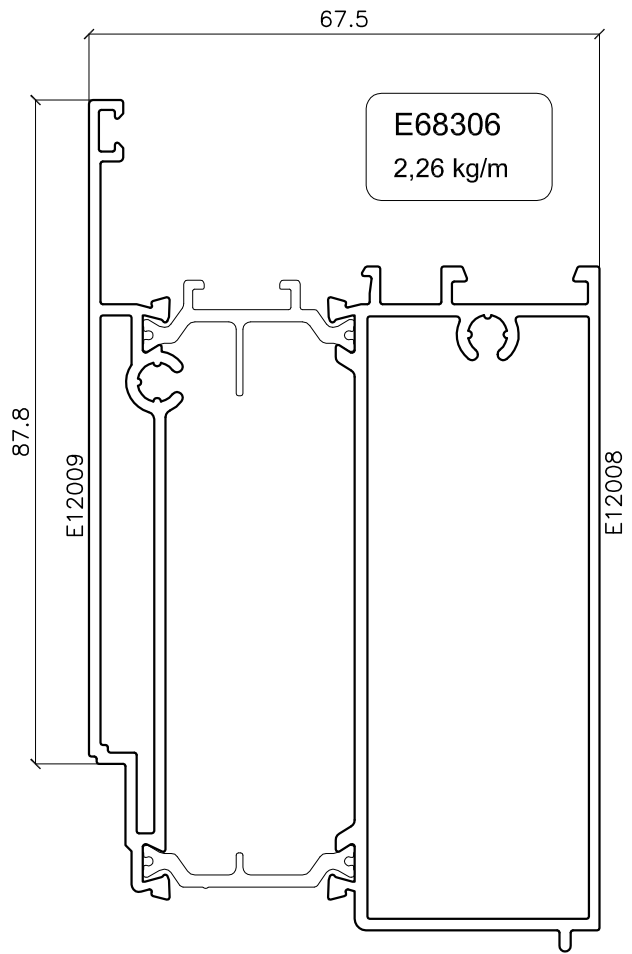
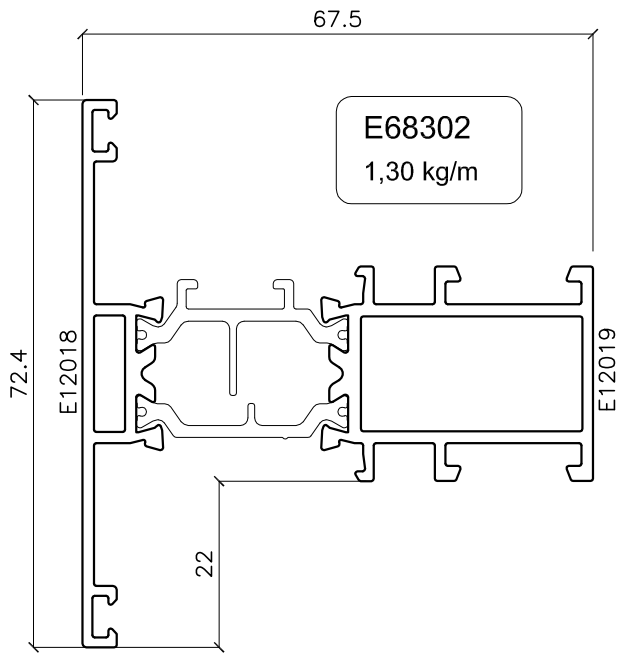
ANTE FERRAMENTA PERIMETRALE





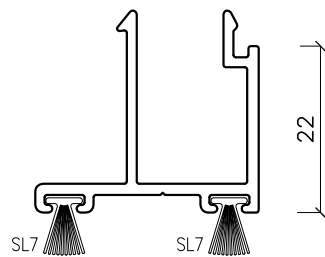
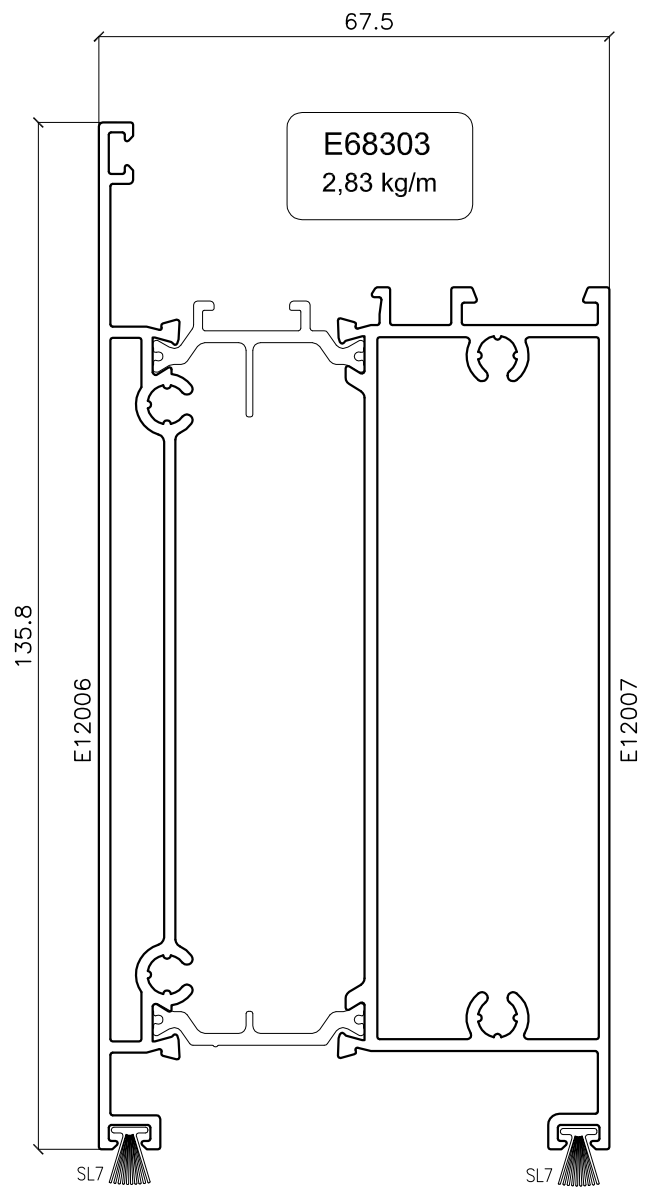
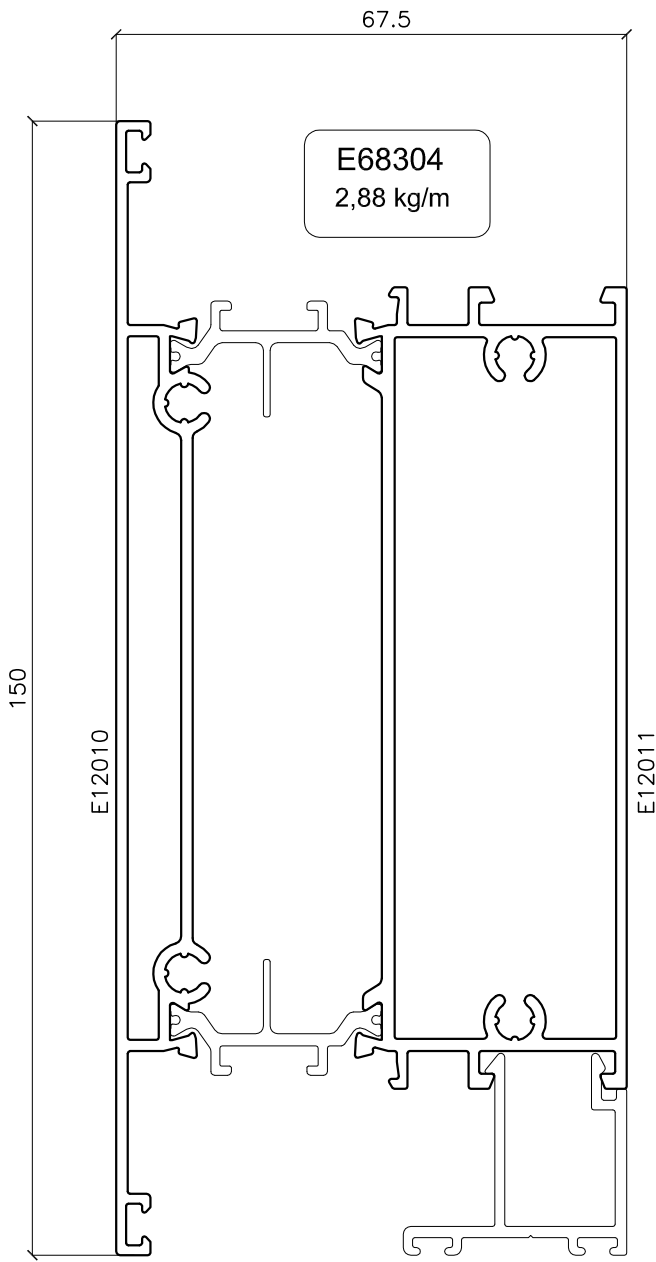
FIRE 680TT

FASCE ZOCCOLI



FIRE 680TT

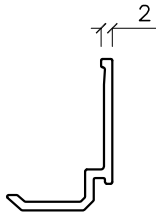
FASCE ZOCCOLI



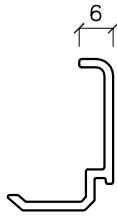
E41615
0,35 kg/m

FIRE 680TT

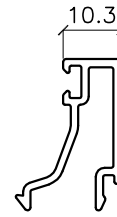
FERMAVETRO



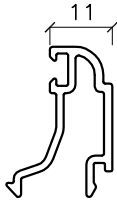
E 41714
0.178 kg/m



E 41722
0.202 kg/m



E41706
0.273 kg/m



E41718
0.267 kg/m



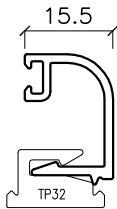
E41701
0.265 kg/m



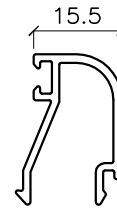
E41723
0.272 kg/m



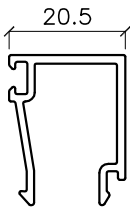
E41708
0.283 kg/m



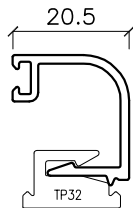
E41720
0.230 kg/m



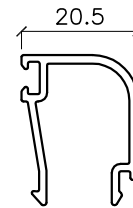
E41703
0.273 kg/m



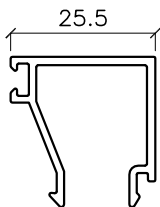
E41710
0.290 kg/m



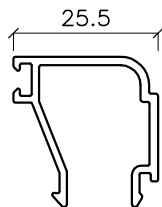
E41721
0.250 Kg/m



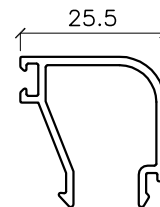
E41711
0.290 kg/m



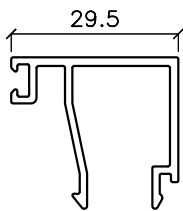
E41707
0.324 kg/m



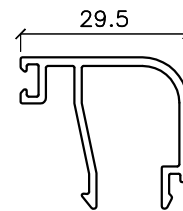
E41717
0.319 kg/m



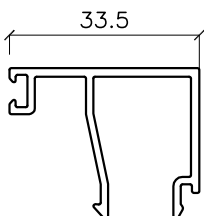
E41704
0.313 kg/m



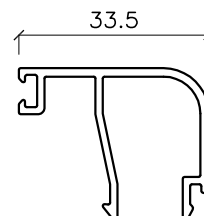
E41715
0.364 kg/m



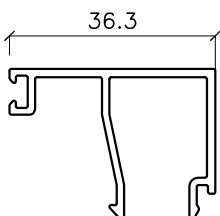
E41716
0.351 kg/m



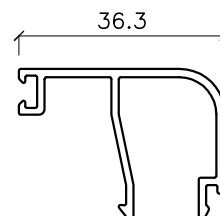
E 41712
0.378 kg/m



E 41713
0.367 kg/m


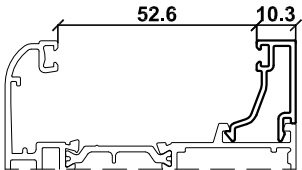
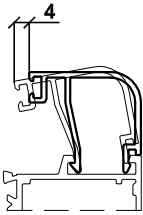


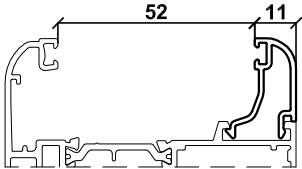

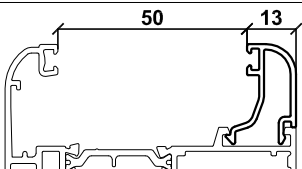




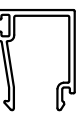

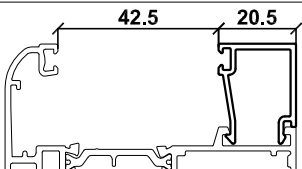


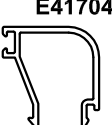
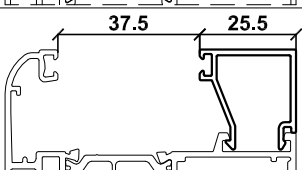
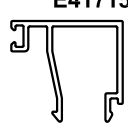
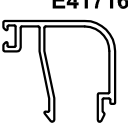
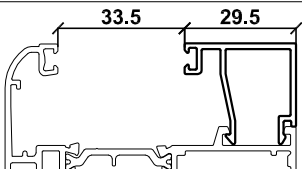
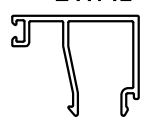
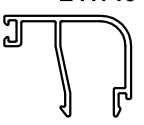
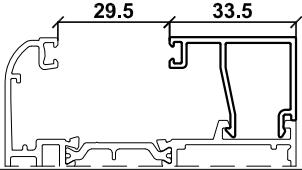
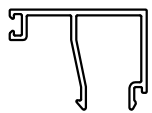
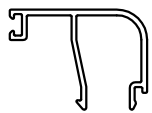
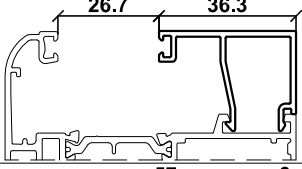
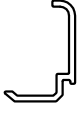
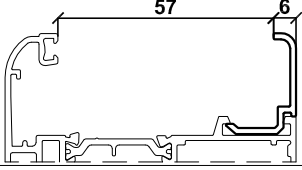
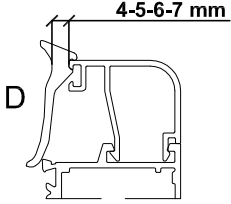

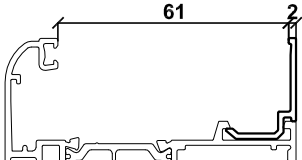


E 41709
0.386 kg/m

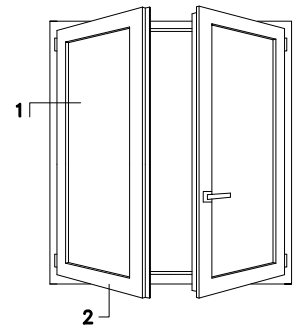
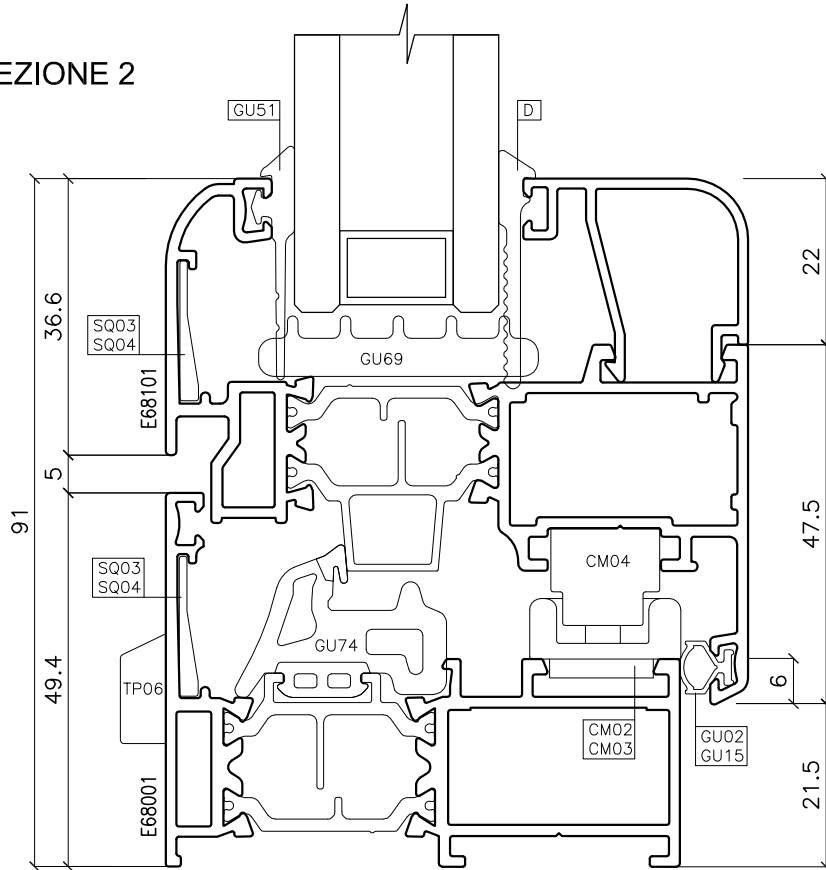


E 41705
0.375 kg/m

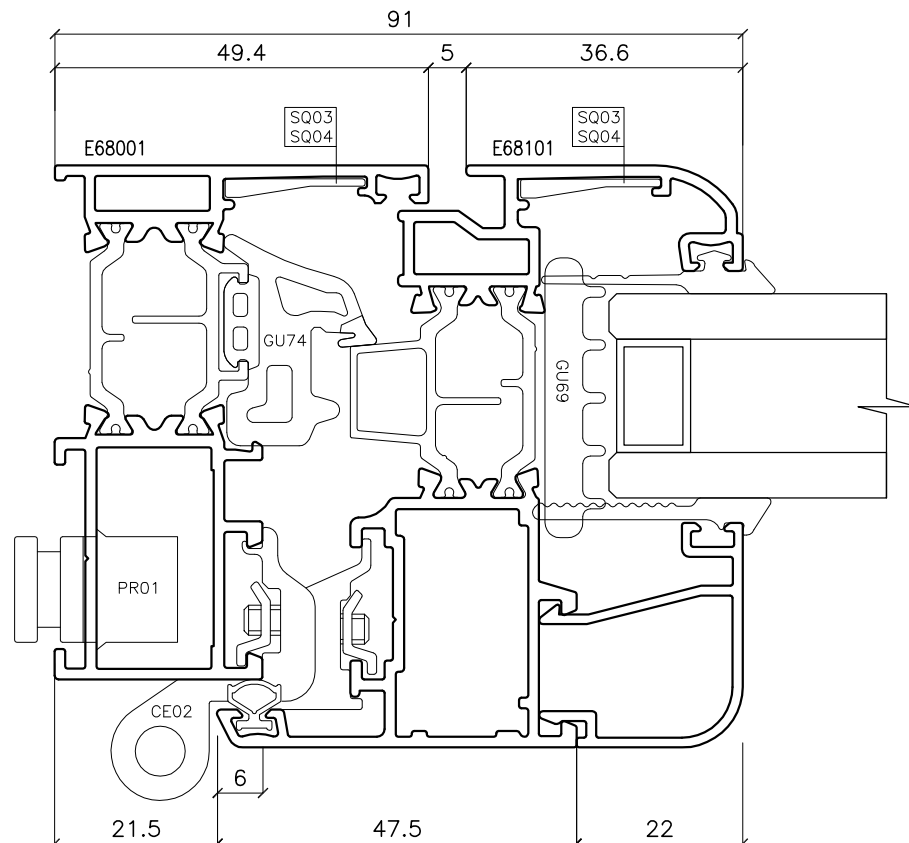
FIRE 680TT

PROFILI FERMAVETRO	SPAZIO VETRO	MONTAGGIO	
E41706 			
E41718 	E41701 		
E41723 			Rotazione per scatto fermavetro
E41720 	E41708 		E41703 
E41721 	E41710 	E41711 	
E41717 	E41707 	E41704 	
E41715 	E41716 		Dimensione guarnizioni esterna vetro
E41712 	E41713 		
E41709 	E41705 		Dimensione guarnizioni interna vetro
E41722 			
E41714 			

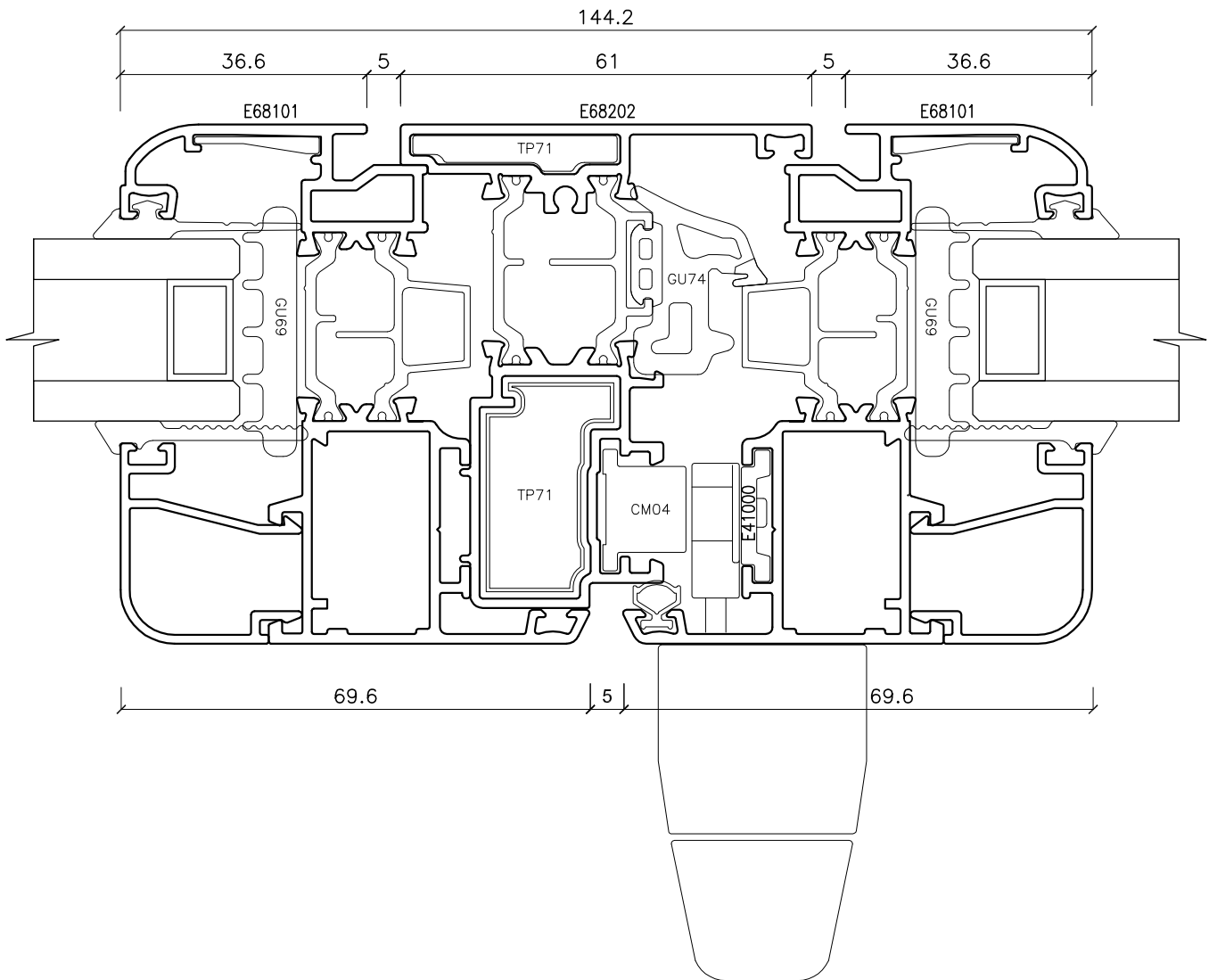
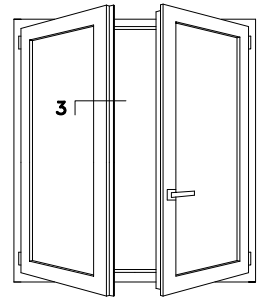
SEZIONE 2



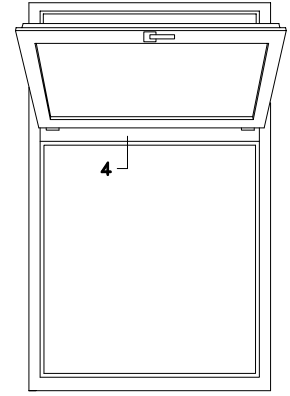
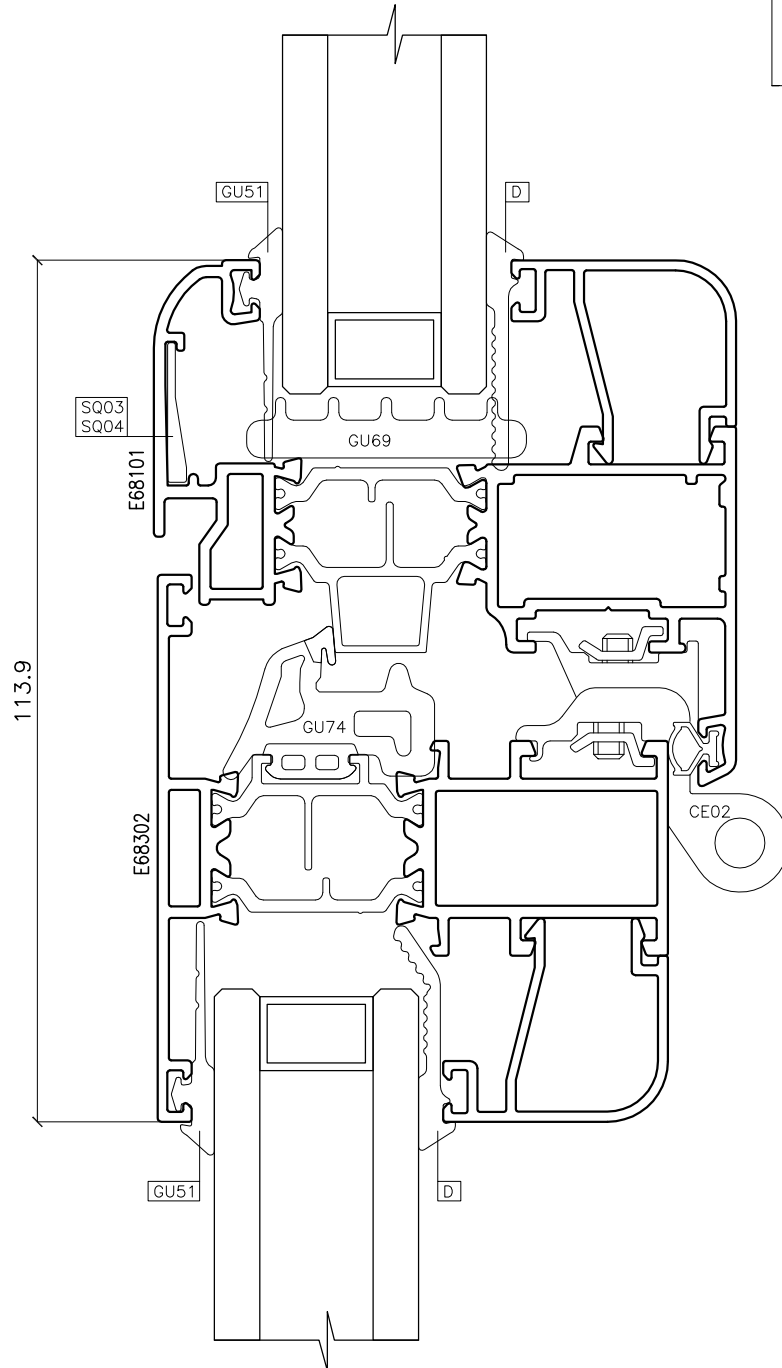
SEZIONE 1



SEZIONE 3



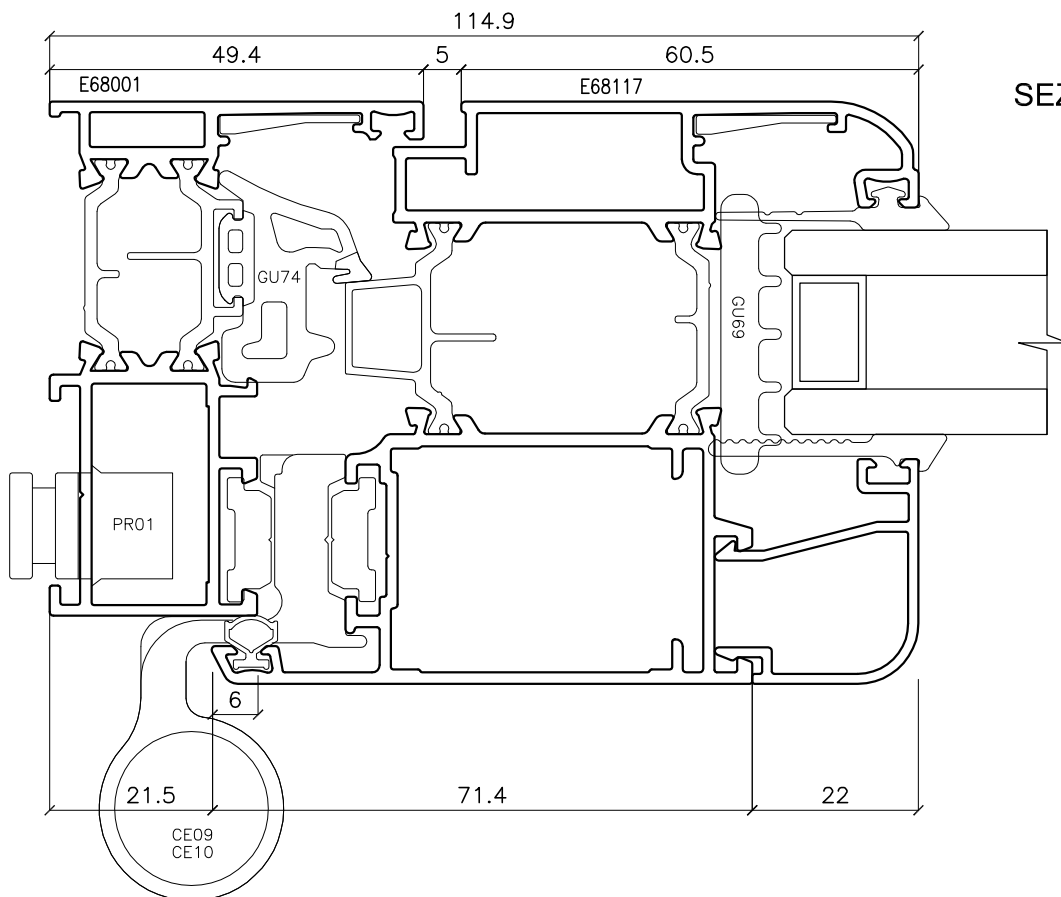
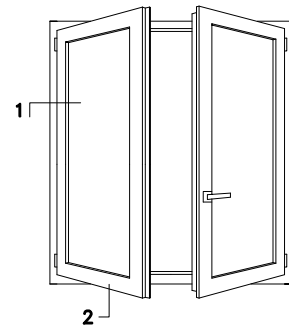
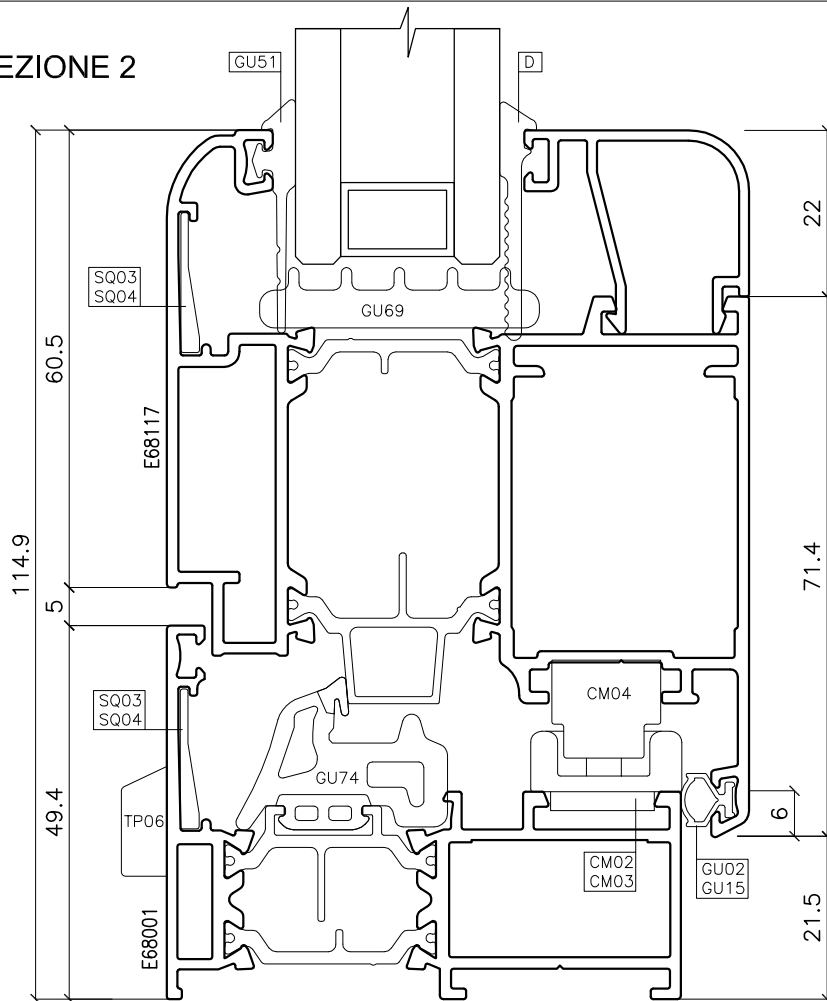
SEZIONE 4



FIRE 680TT

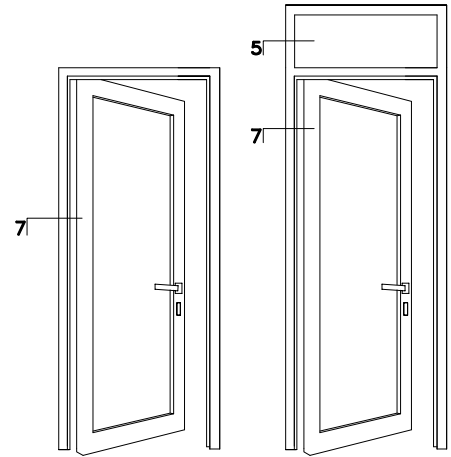
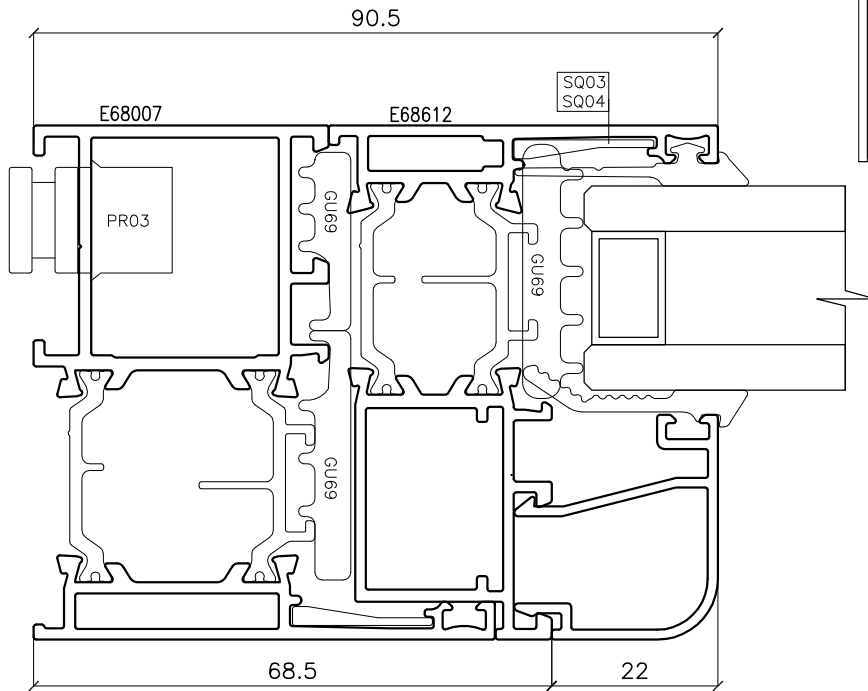
SEZIONI

SEZIONE 2

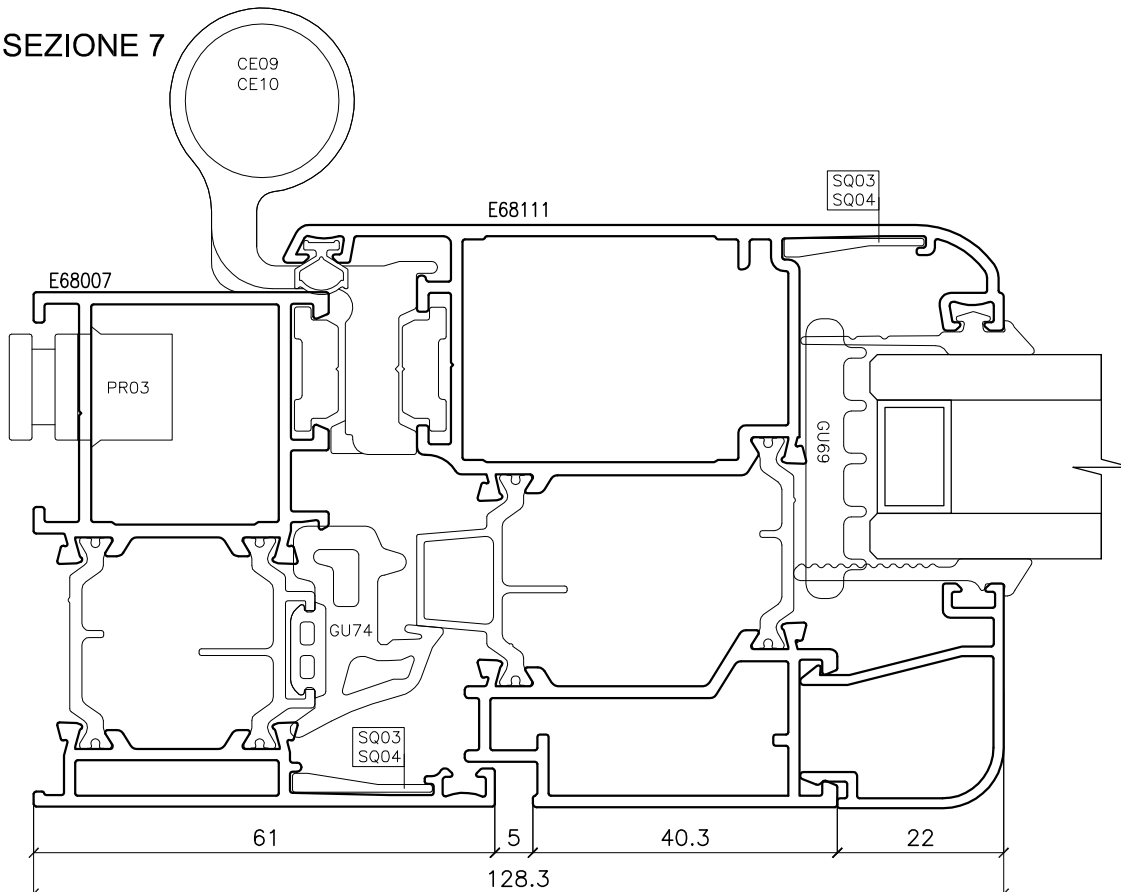


SEZIONE 1

SEZIONE 5

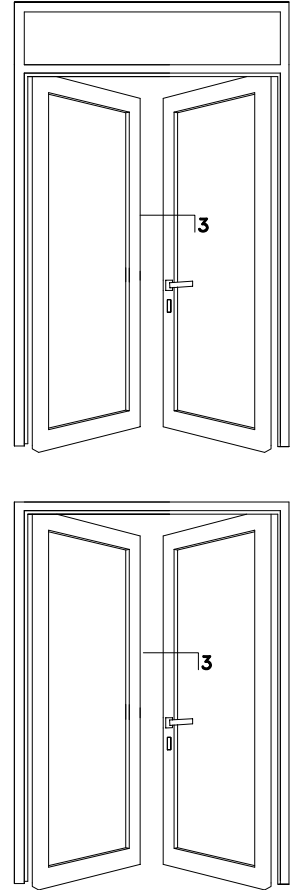
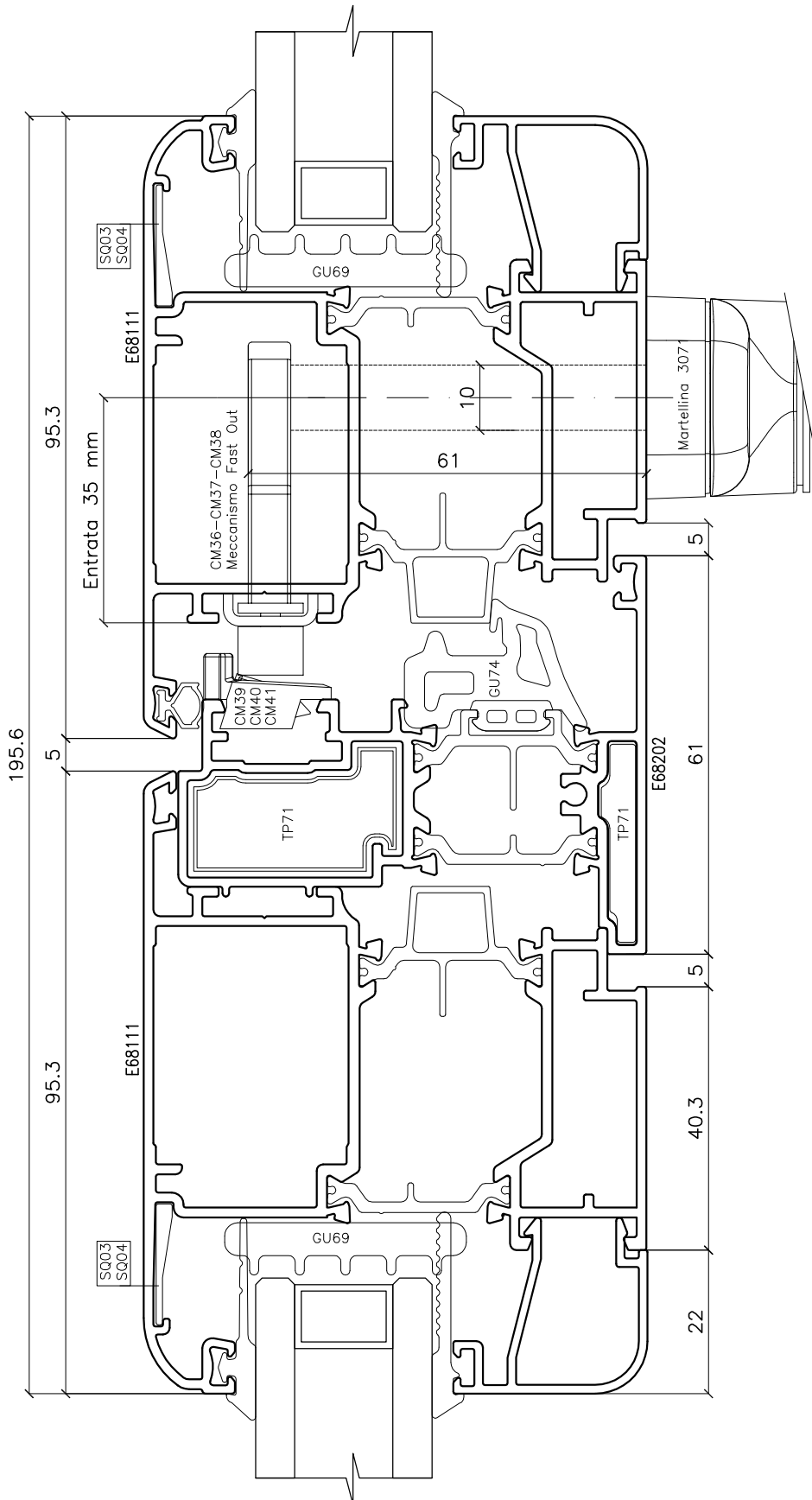


SEZIONE 7



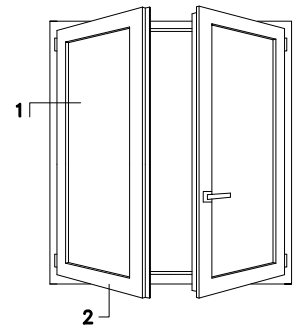
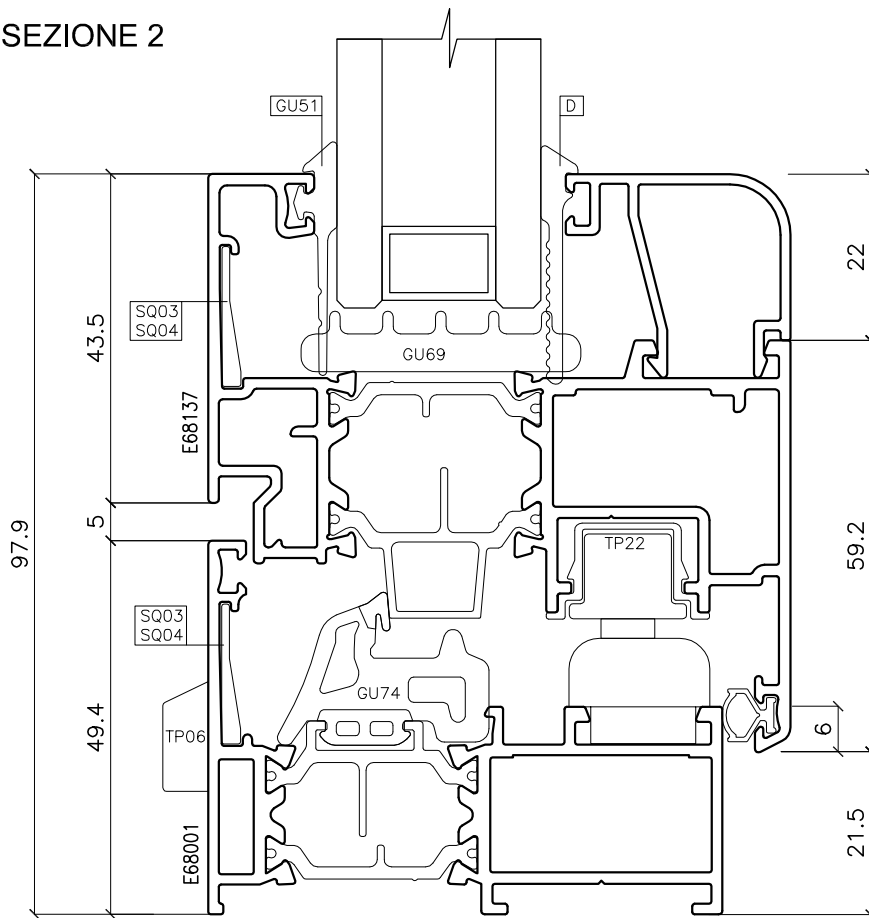
APERTURA ESTERNA CON MECCANISMO FAST-OUT MASTER

SEZIONE 3

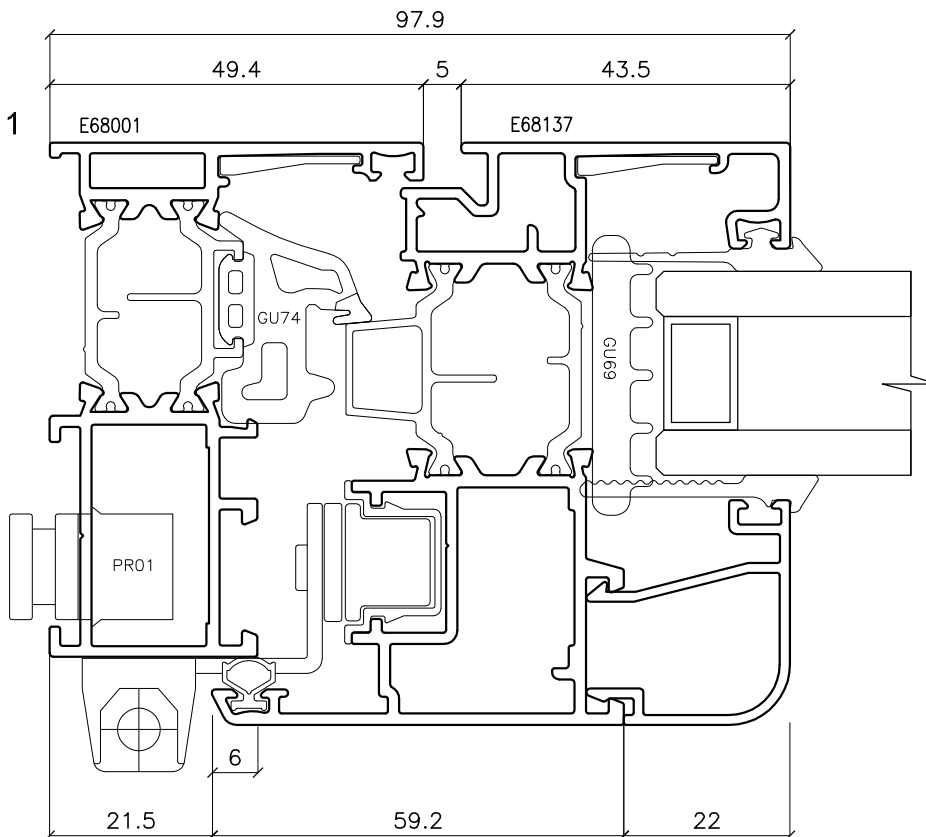


COD. ASTA	LUNGHEZZA (mm)	RISCONTRI	H MANIGLIA (mm)	N° PUNTI CHIUSURA	H MINIMA ANTA (mm)
CM36	600	CM39	250	2	750
CM37	1000	CM40	250	3	1150
CM38	1600	CM41	800	3	1750

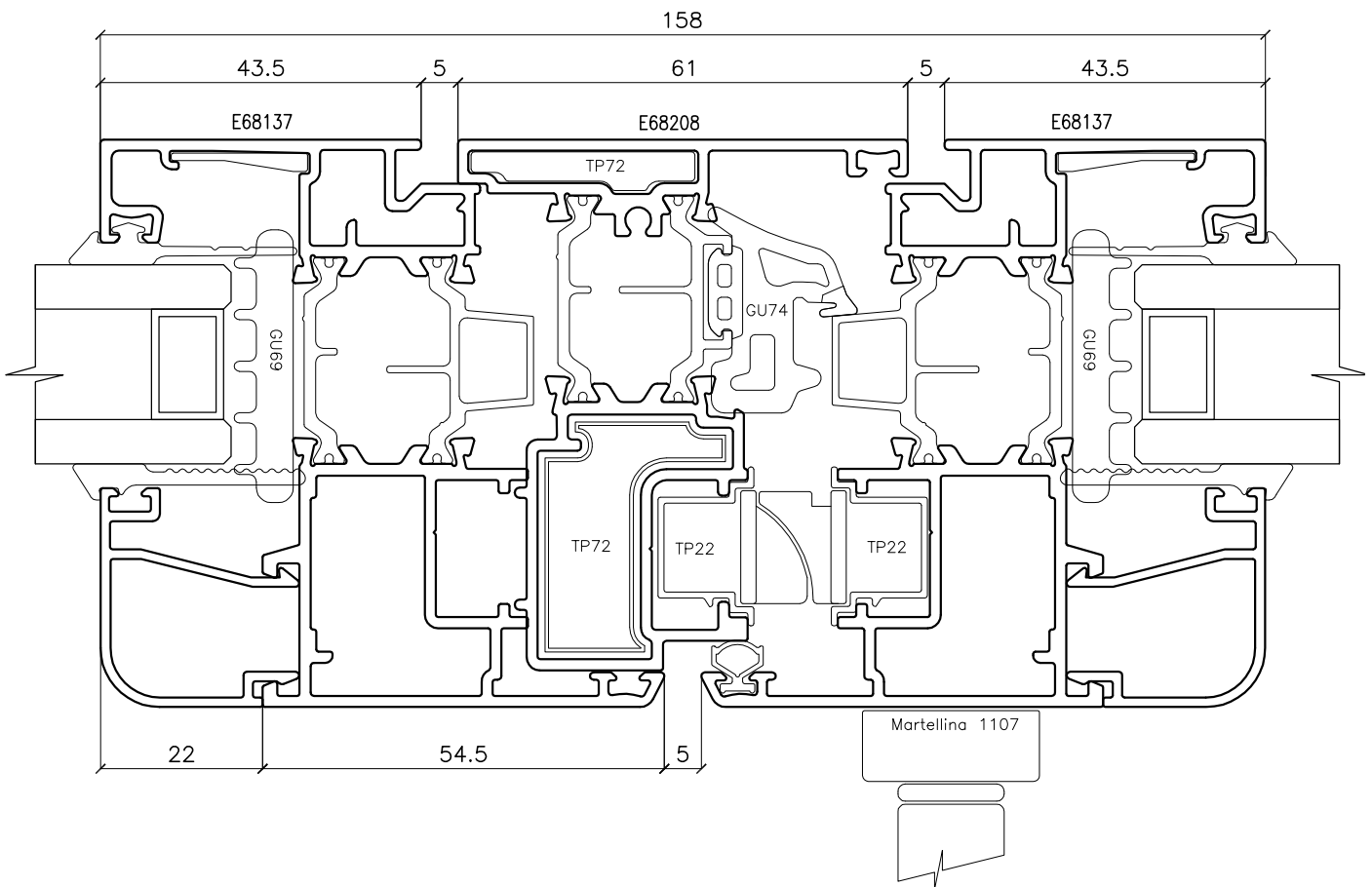
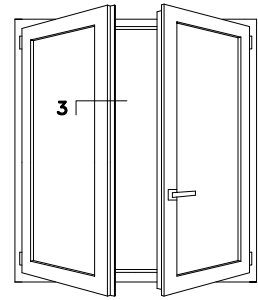
SEZIONE 2



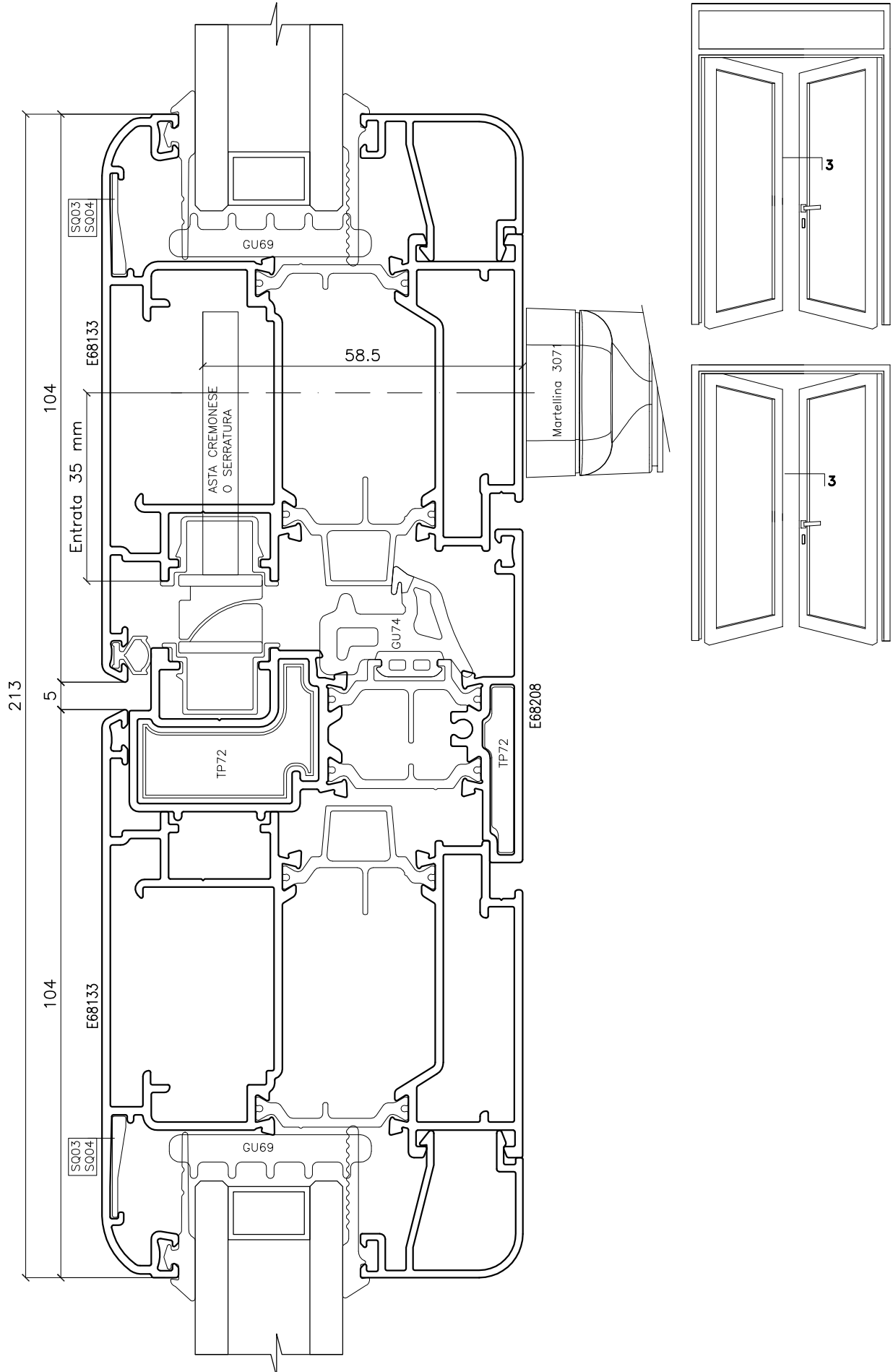
SEZIONE 1

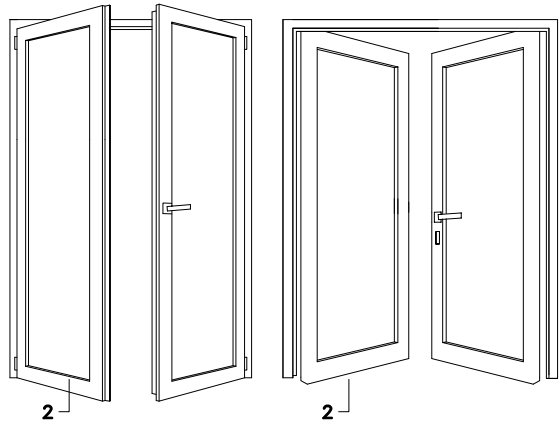


SEZIONE 3



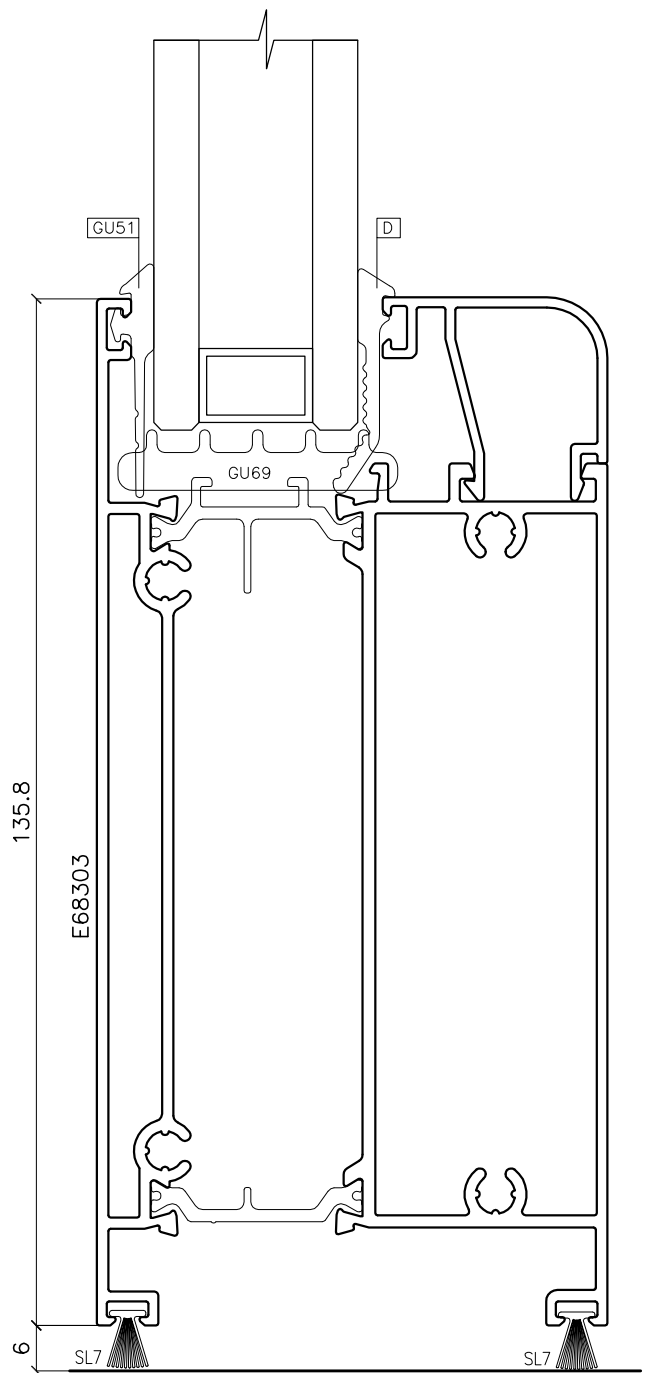
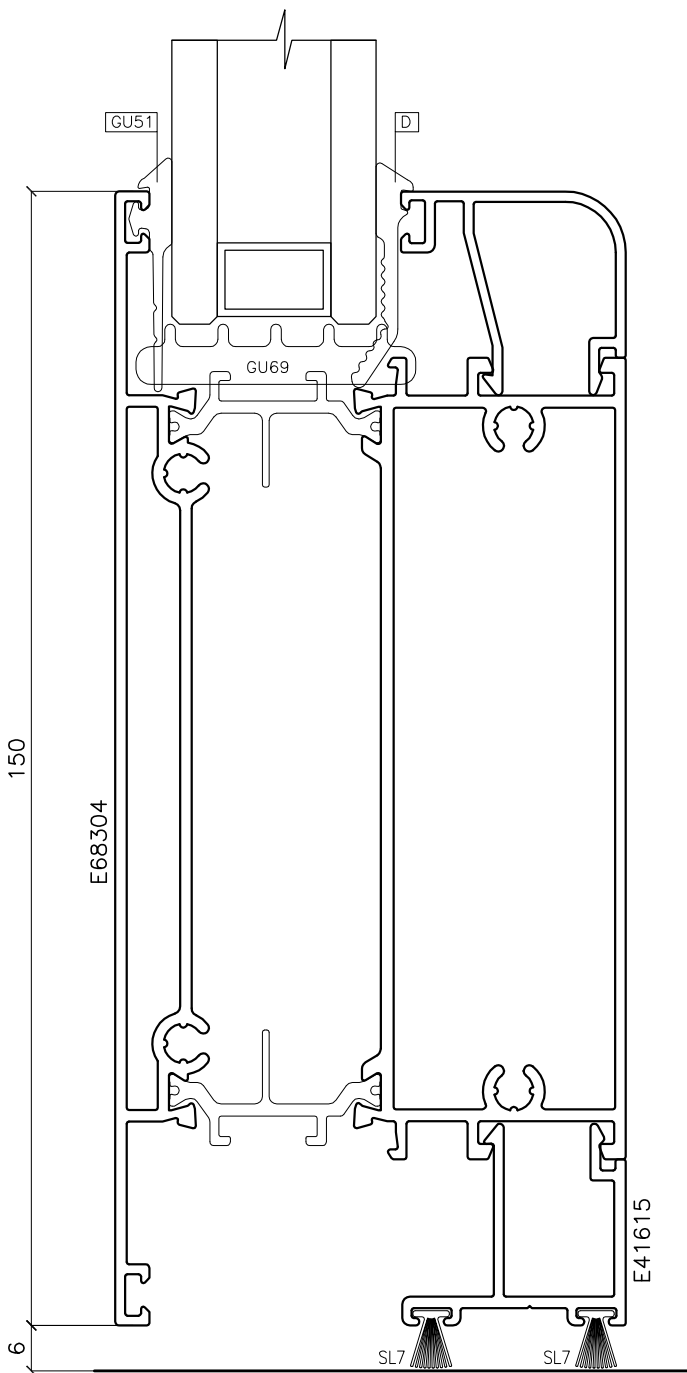
SEZIONE 3





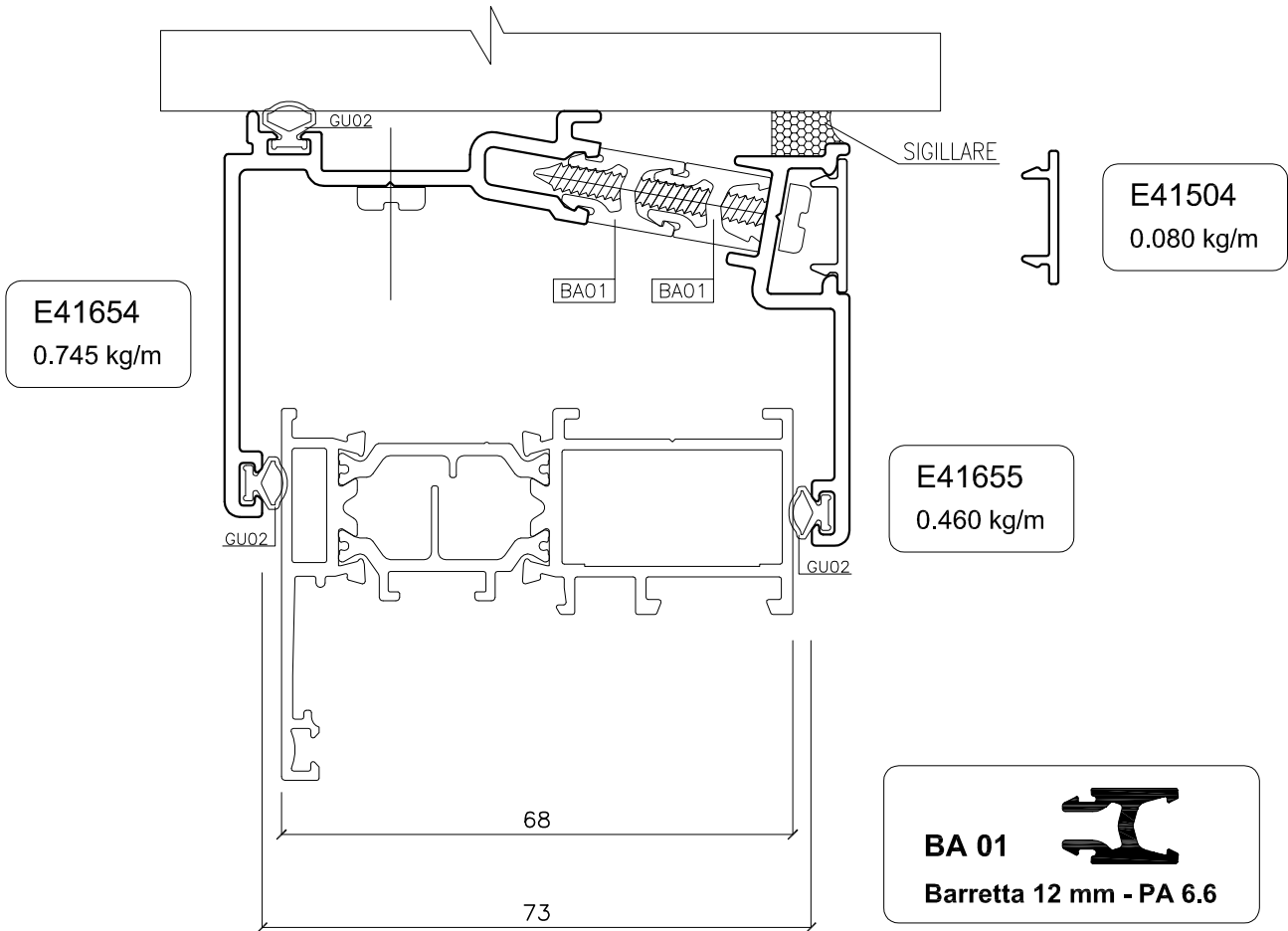
SEZIONE 2

SEZIONE 2

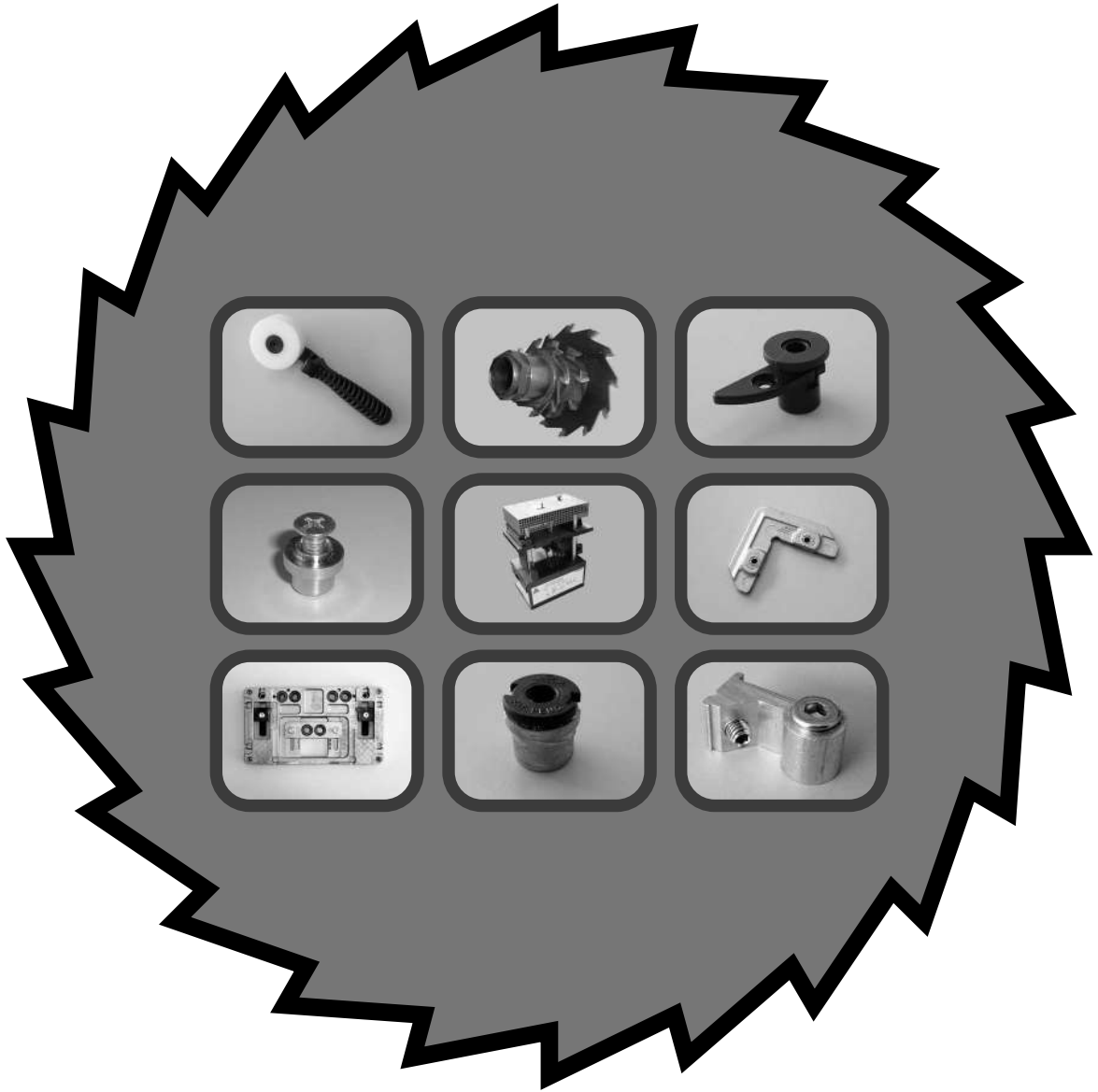


FIRE 680TT

SEZIONI





schede di lavorazione

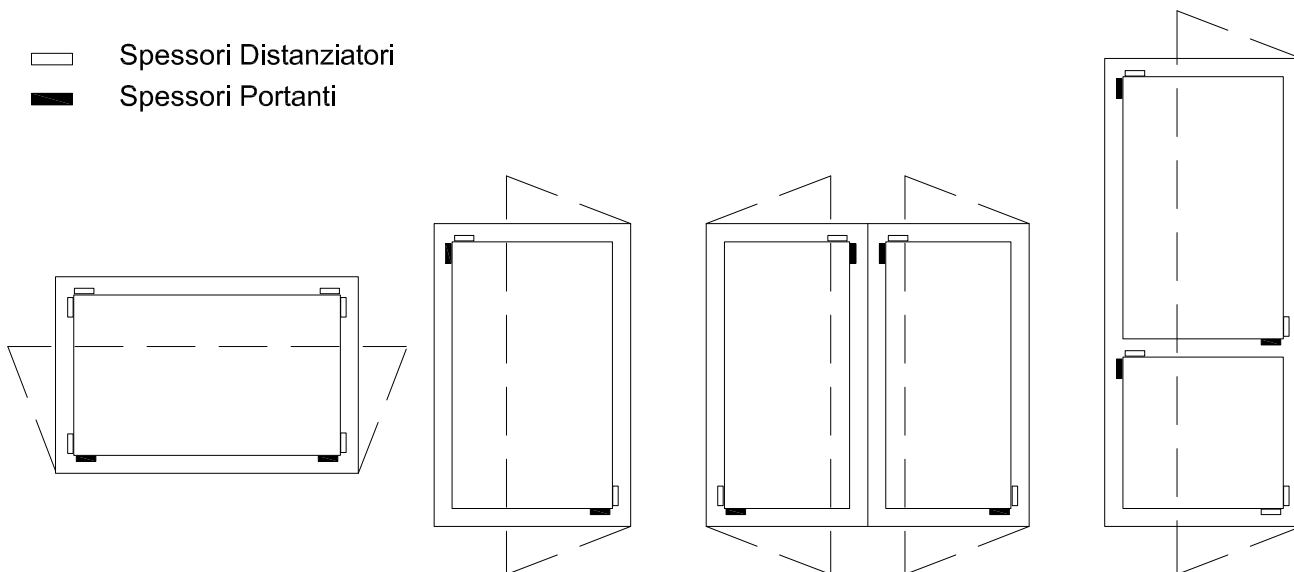


680TT

FIRE 680TT

SPESSORAMENTO VETRI

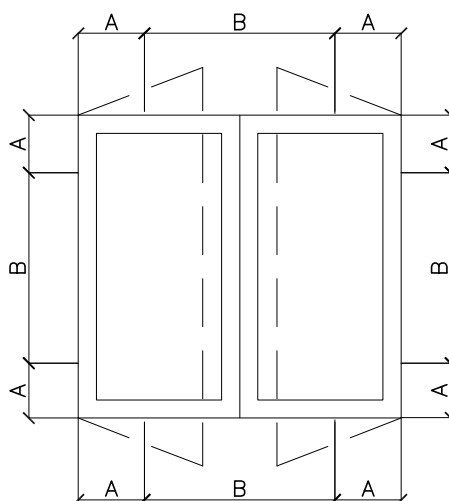
-  Spessori Distanziatori
-  Spessori Portanti



FISSAGGIO ALLA MURATURA

A = 150-200 mm

B = 500 mm max

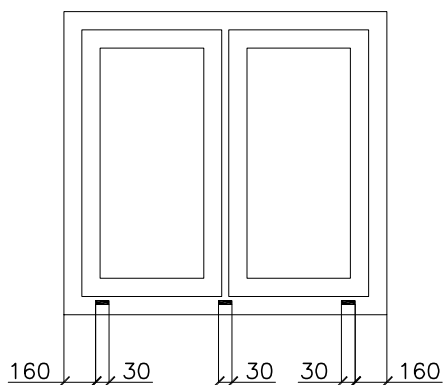


SCARICHI ACQUA SU TELAI

Asole 30x6 mm

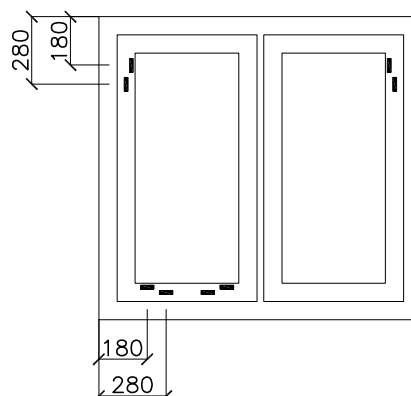
Minimo 3 asole per finestre a 2 ante

Minimo 2 asole per finestre 1 anta



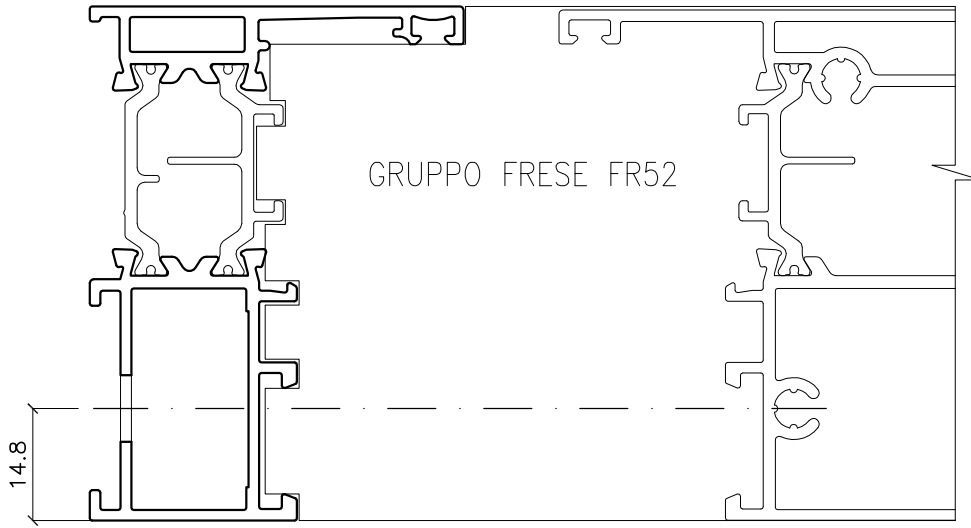
AERAZIONE VETRI E SCARICO CONDENSA

Asole 20x5 mm



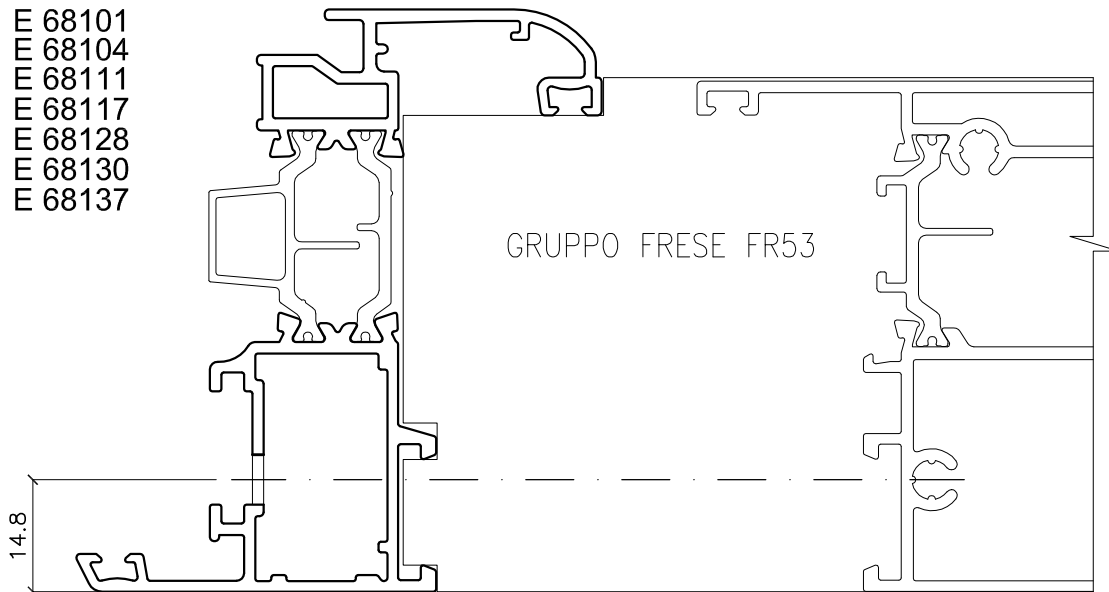
FIRE 680TT

E 68001
E 68002
E 68007
E 68008
E 68019
E 68025
E 68026
E 68031
E 68032
E 68034
E 68046
E 68047
E 68060
E 68061



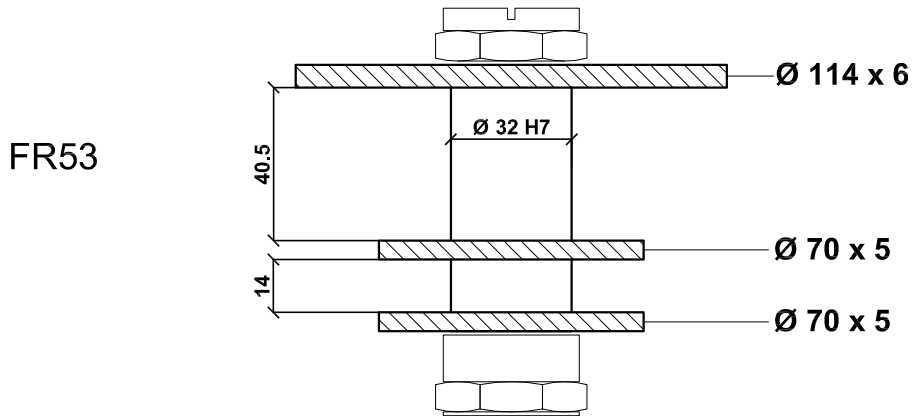
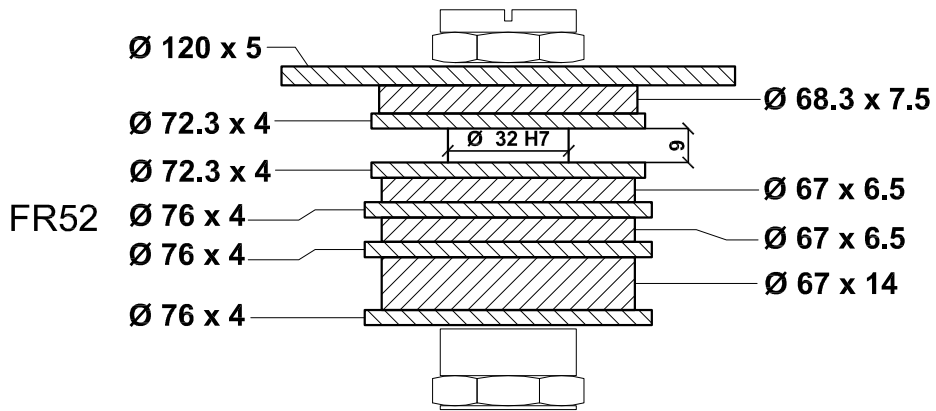
E 68302
E 68303
E 68304
E 68306
E 68312

E 68101
E 68104
E 68111
E 68117
E 68128
E 68130
E 68137

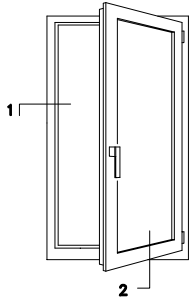


E 68302
E 68303
E 68304
E 68306
E 68312


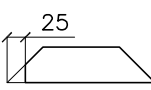

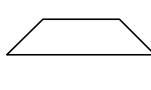

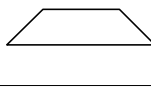

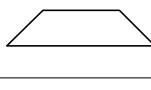

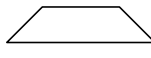

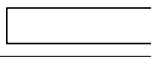

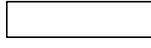
FIRE 680TT

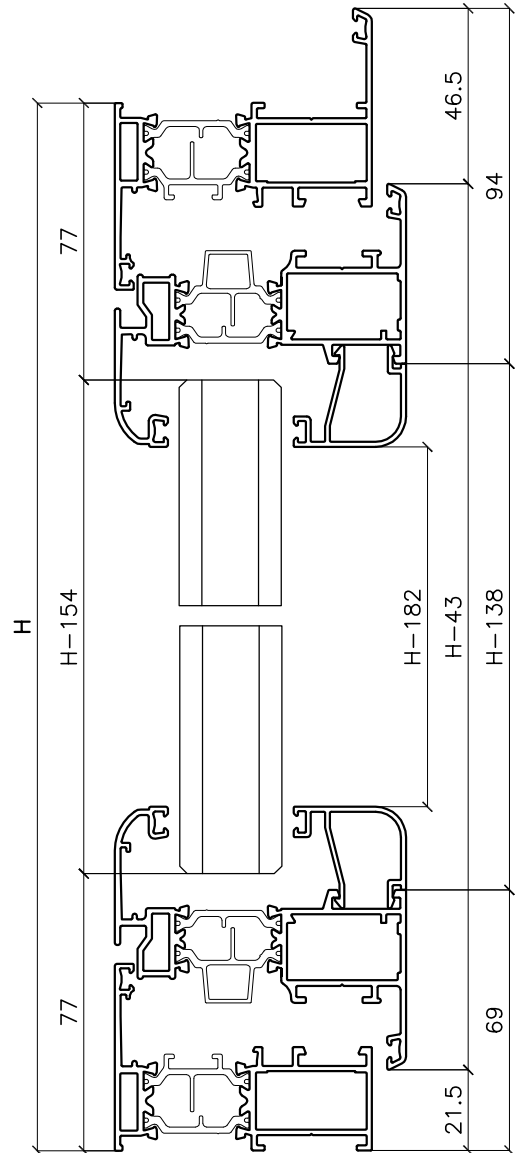


FIRE 680TT



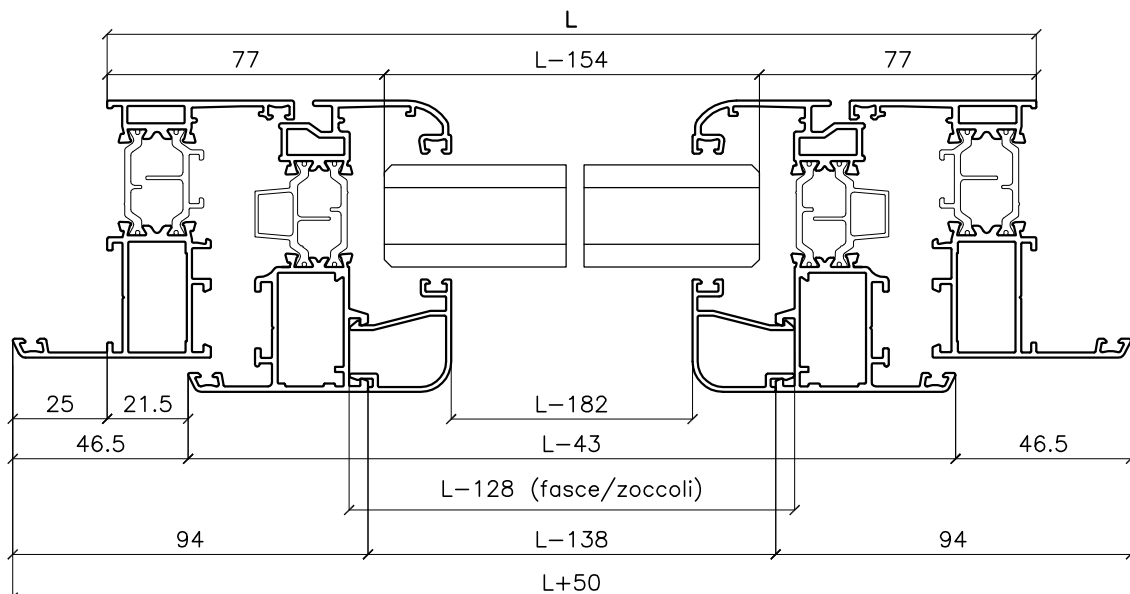
DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L-154	H-154	1

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68101		ANTA	L-43 H-43		2 2
VARIANTI		FERMAVETRO taglio 45°	L-138 H-138		2 2
		FERMAVETRO con art. AN01	L-182 H-182		2 2
		FERMAVETRO taglio 90°	L-138 H-182		2 2

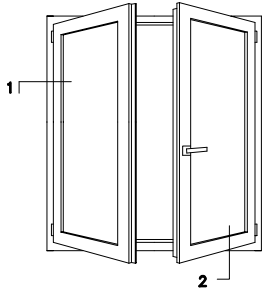


SEZIONE 2


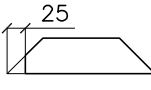

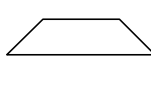

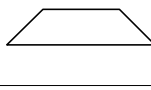

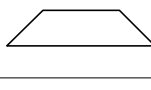

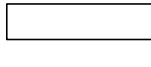
SEZIONE 1



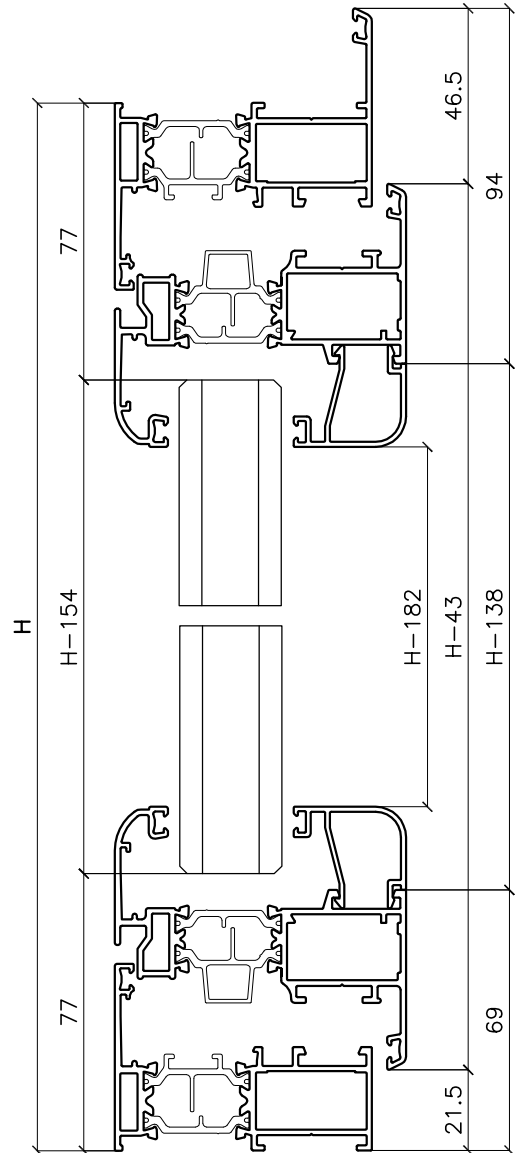
FIRE 680TT



DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/2-135	H-154	2

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68101		ANTA	L/2-24 H-43		4 4
E 68201 E 68202		RIPORTO	H-114		1

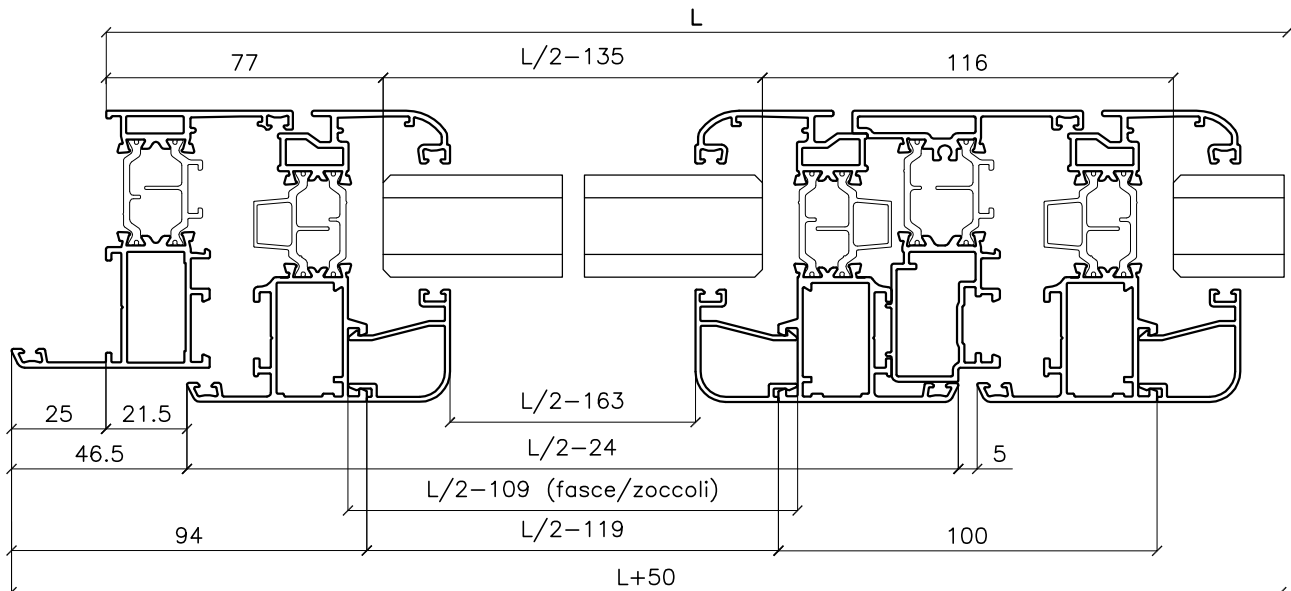
VARIANTI		FERMAVETRO taglio 45°	L/2-119 H-138		4 4
		FERMAVETRO con art. AN01	L/2-163 H-182		4 4
		FERMAVETRO taglio 90°	L/2-119 H-182		4 4



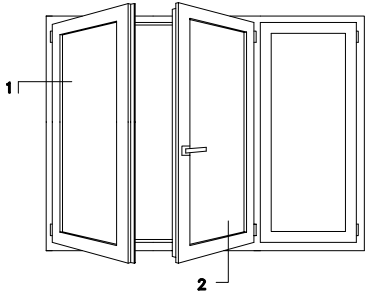
SEZIONE 2

SEZIONE 1

SEZIONE 3

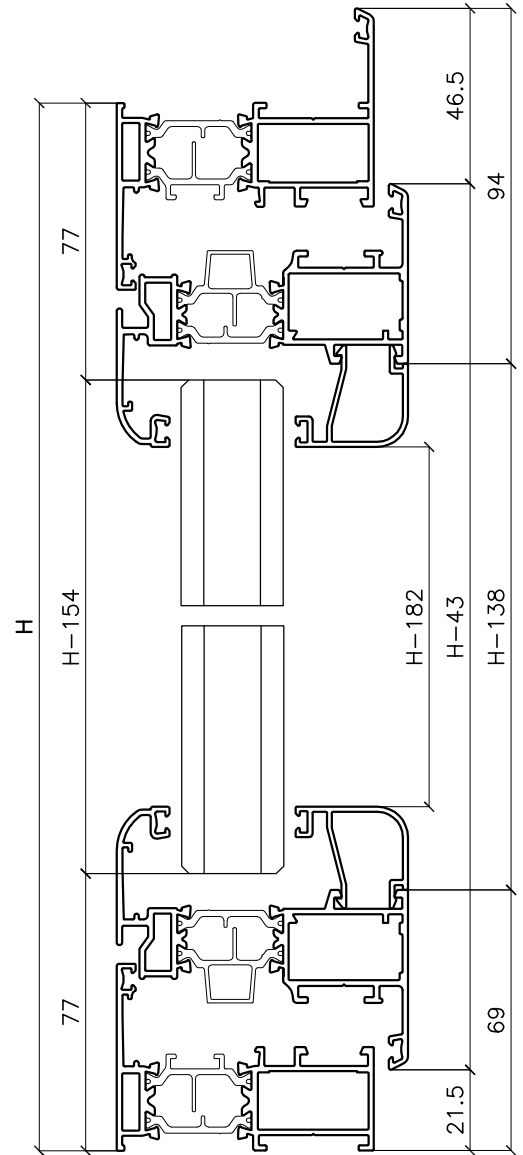


FIRE 680TT



DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/3-128.5	H-154	3

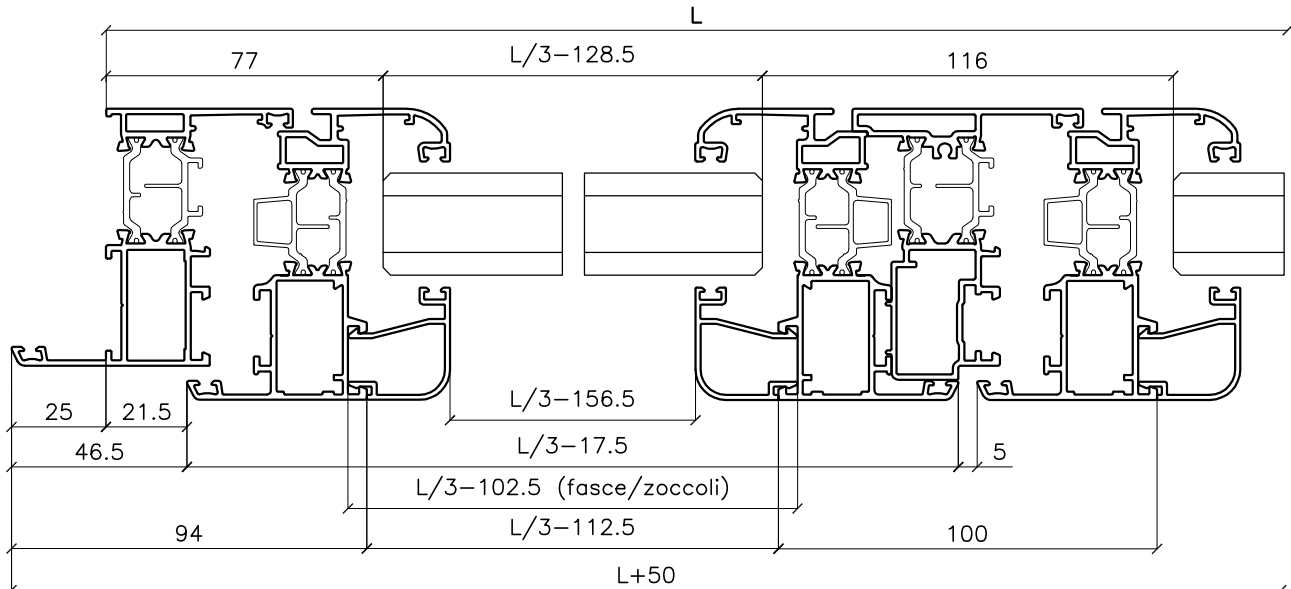
ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68101		ANTA	L/3-17.5 H-43		6 6
E 68201 E 68202		RIPORTO	H-114		2
VARIANTI		FERMAVETRO taglio 45°	L/3-112.5 H-138		6 6
		FERMAVETRO con art. AN01	L/3-156.5 H-182		6 6
		FERMAVETRO taglio 90°	L/3-112.5 H-138		6 6



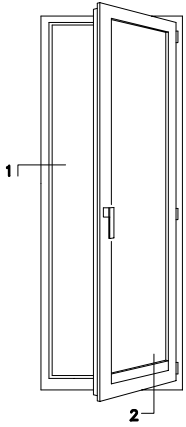
SEZIONE 2

SEZIONE 1

SEZIONE 3

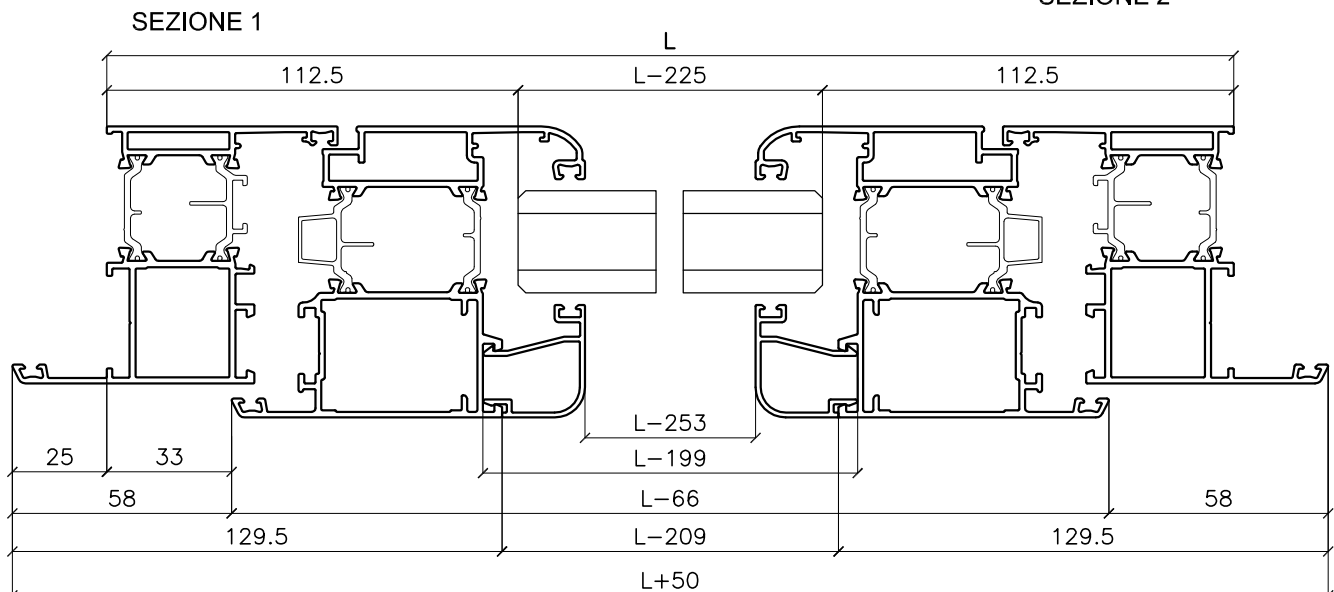
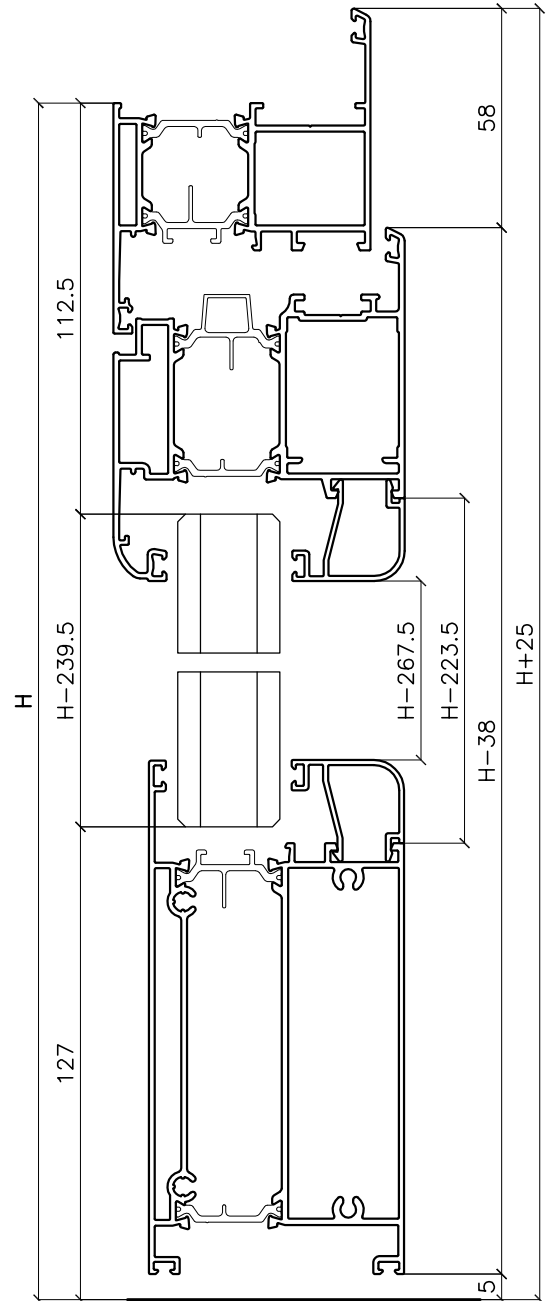


FIRE 680TT

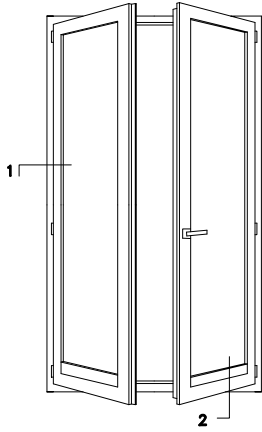


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L-225	H-239.5	1

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68008		TELAIO	H+25 H+25		1 1
E 68008		TELAIO	L+50		1
E 68117		ANTA	H-38 H-38		1 1
E 68117		ANTA	L-66		1
E 68303		ZOCCOLO	L-199		1
VARIANTI		FERMAVETRO taglio 45°	L-209 H-223.5		2 2
		FERMAVETRO con art. AN01	L-253 H-267.5		2 2
		FERMAVETRO taglio 90°	L-209 H-267.5		2 2

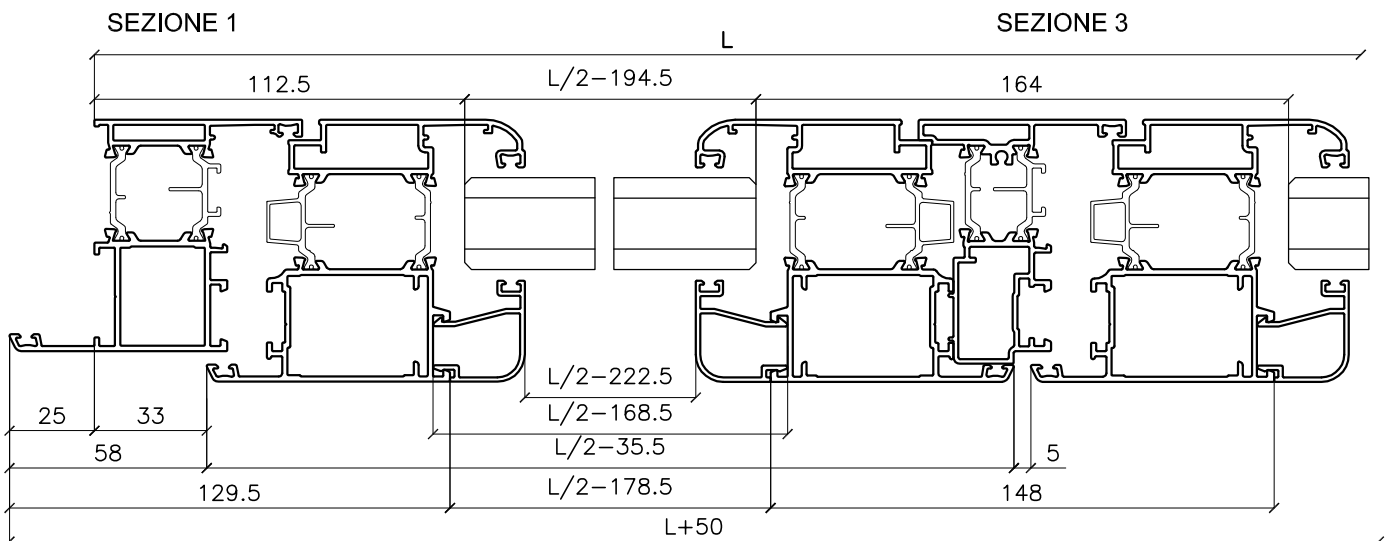
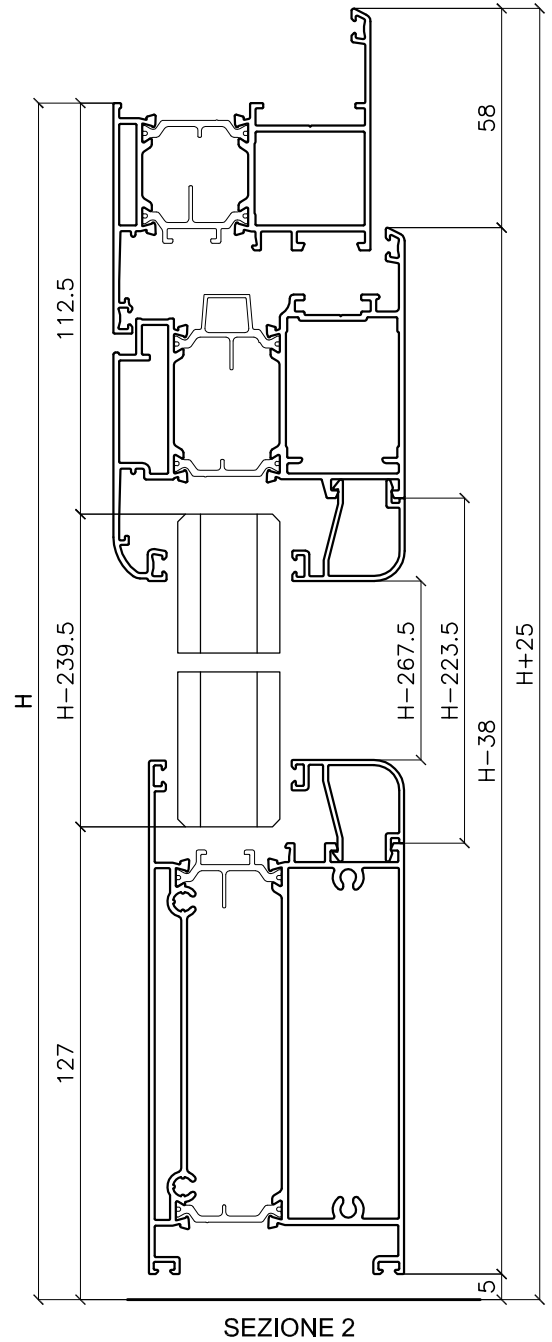


FIRE 680TT

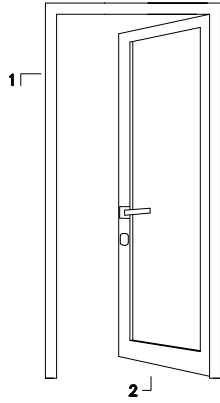


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/2-194.5	H-239.5	2

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68008		TELAIO	H+25 H+25		1 1
E 68008		TELAIO	L+50		1
E 68117		ANTA	H-38 H-38		2 2
E 68117		ANTA	L/2-35.5		2
E 68201 E 68202		RIPORTO	H-73.5		1
E 68303		ZOCCOLO	L/2-168.5		2
VARIANTI		FERMAVETRO taglio 45°	L/2-178.5 H-223.5		4 4
		FERMAVETRO con art. AN01	L/2-222.5 H-267.5		4 4
		FERMAVETRO taglio 90°	L/2-178.5 H-267.5		4 4

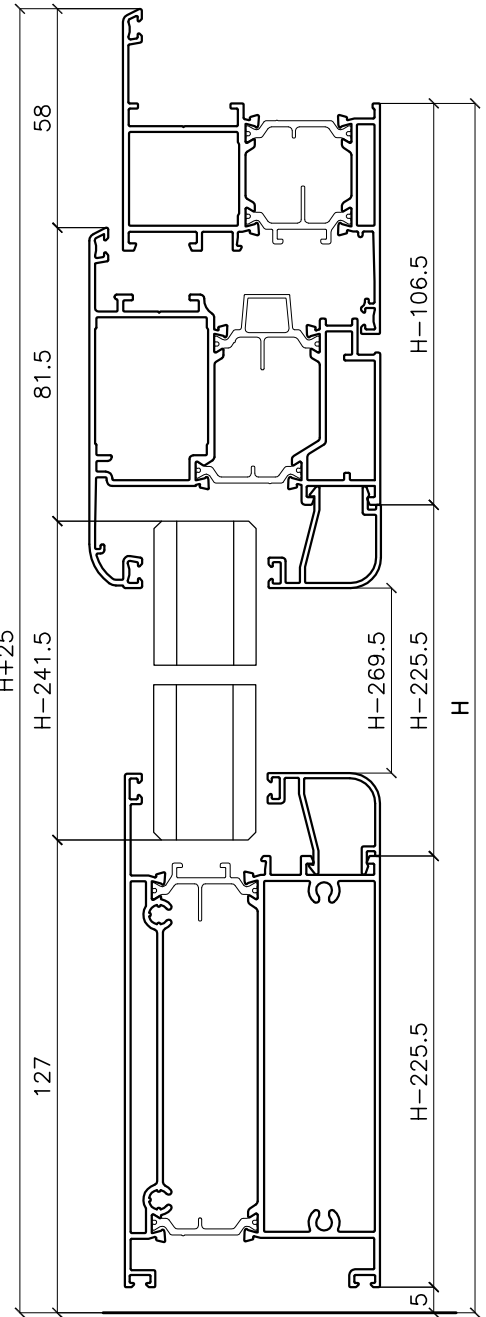


FIRE 680TT

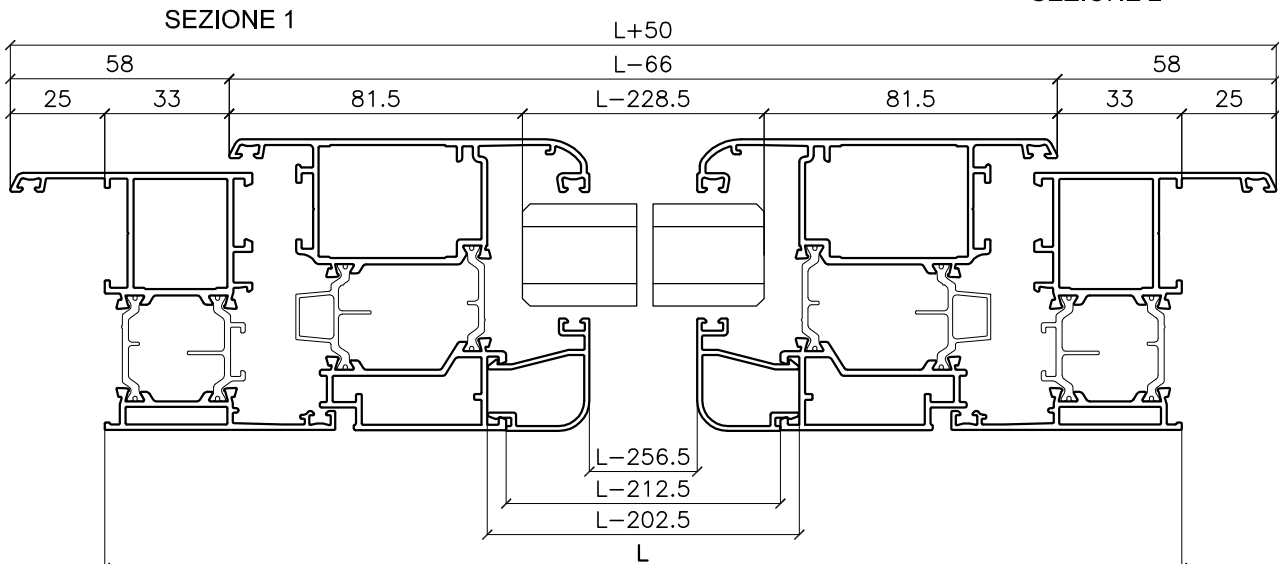


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L-228.5	H-241.5	1

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68008		TELAIO	H+25 H+25		1 1
E 68008		TELAIO	L+50		1
E 68111		ANTA	H-38 H-38		1 1
E 68111		ANTA	L-66		1
E 68303		ZOCCOLO	L-202.5		1
VARIANTI		FERMAVETRO taglio 45°	L-212.5 H-225.5		2 2
		FERMAVETRO con art. AN01	L-256.5 H-269.5		2 2
		FERMAVETRO taglio 90°	L-212.5 H-269.5		2 2

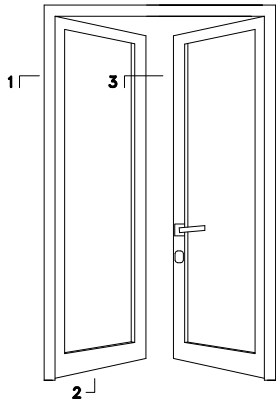


SEZIONE 2



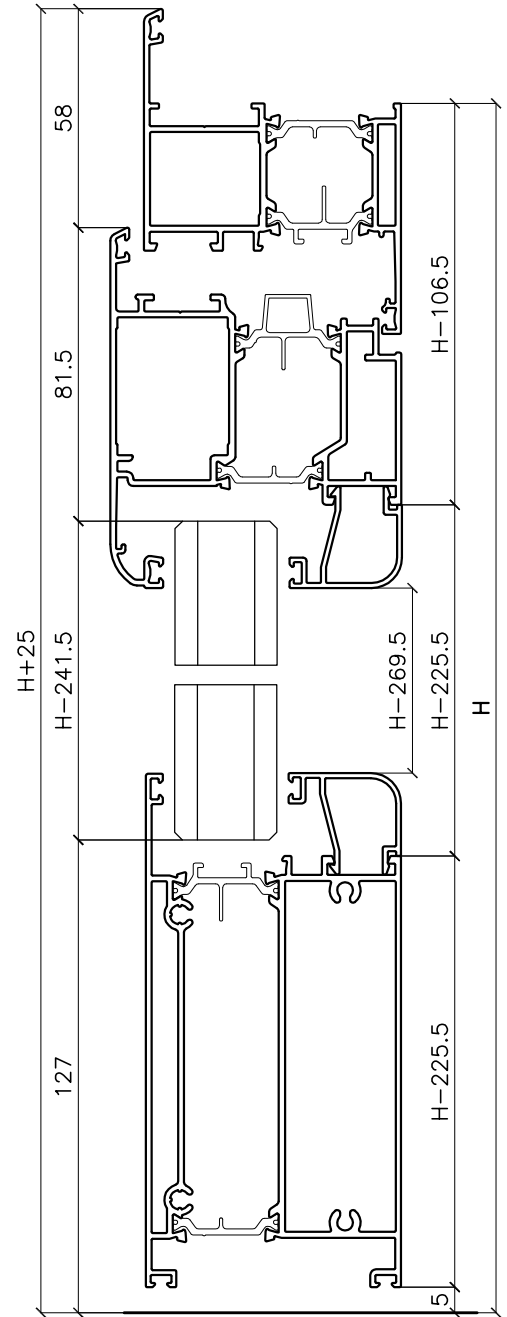
SEZIONE 1

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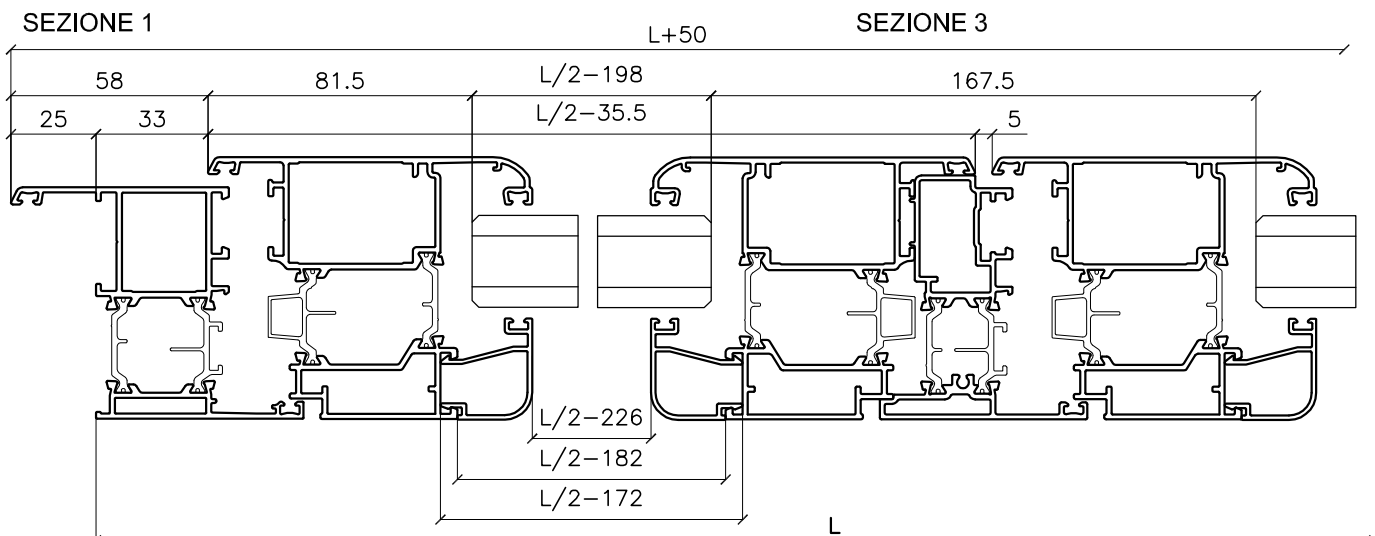


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/2-198	H-241.5	2

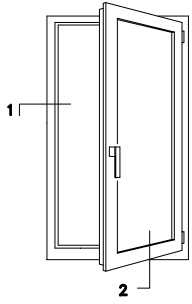
ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68008		TELAIO	H+25 H+25		1 1
E 68008		TELAIO	L+50		1
E 68111		ANTA	H-38 H-38		2 2
E 68111		ANTA	L/2-35.5		2
E 68201 E 68202		RIPORTO	H-73.5		1
E 68303		ZOCCOLO	L/2-172		2
VARIANTI		FERMAVETRO taglio 45°	L/2-182 H-225.5		4 4
		FERMAVETRO con art. AN01	L/2-226 H-269.5		4 4
		FERMAVETRO taglio 90°	L/2-182 H-269.5		4 4



SEZIONE 2

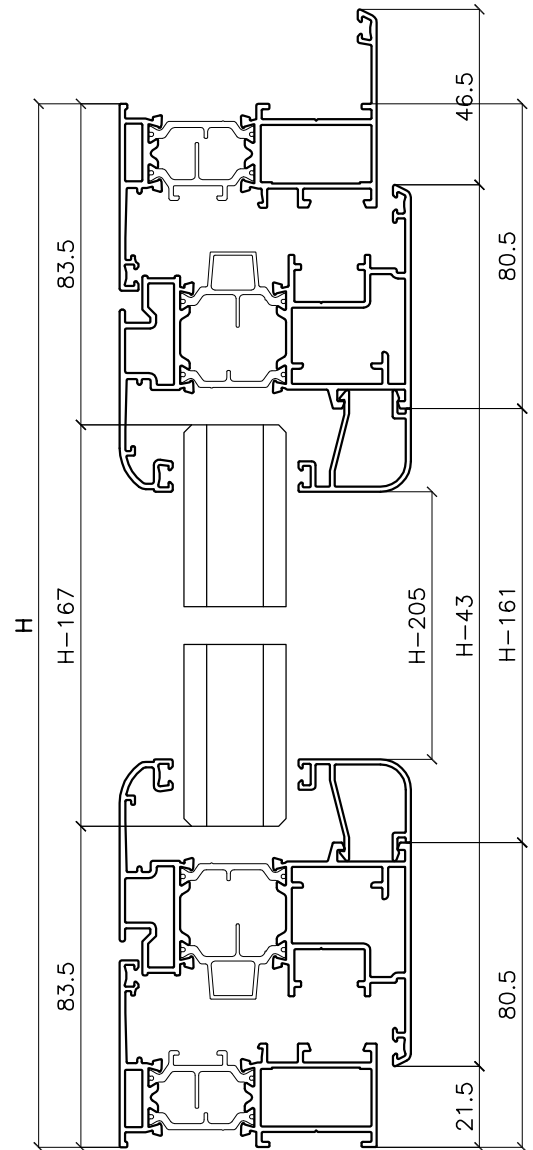


FIRE 680TT

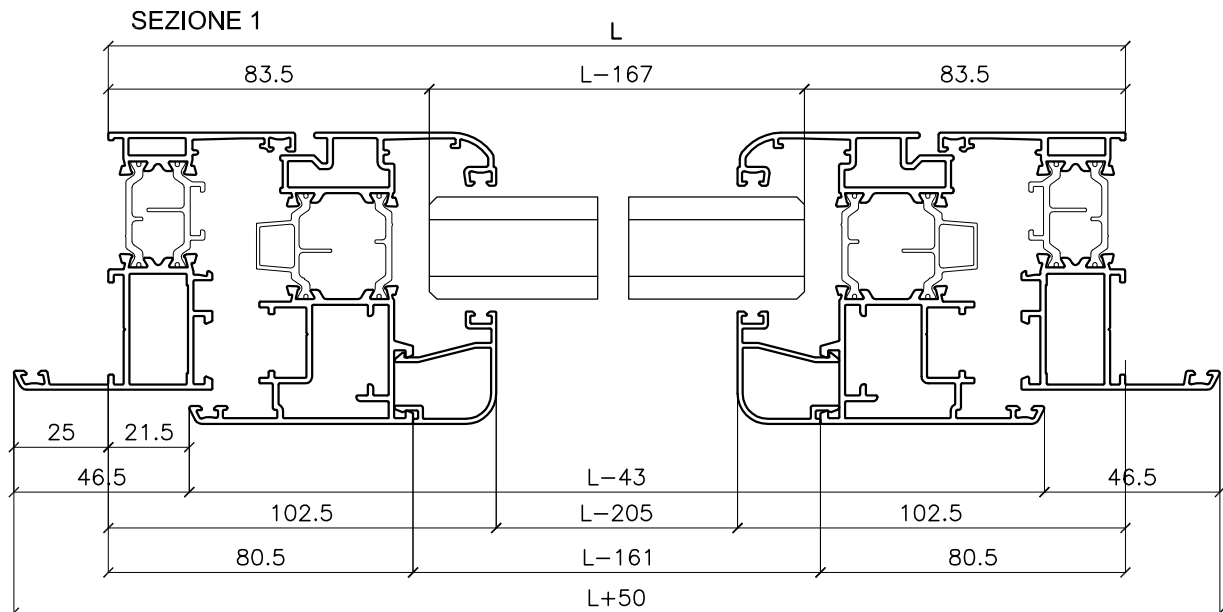


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L-167	H-167	1

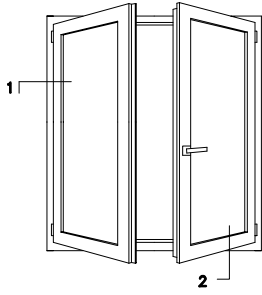
ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68128		ANTA	L-43 H-43		2 2
VARIANTI		FERMAVETRO taglio 45°	L-161 H-161		2 2
		FERMAVETRO con art. AN01	L-205 H-205		2 2
		FERMAVETRO taglio 90°	L-161 H-205		2 2




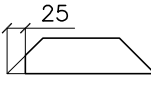

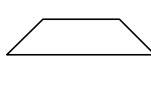

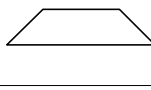

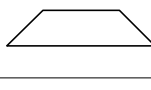

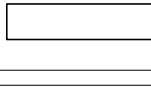

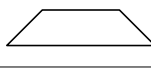

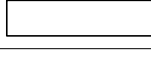

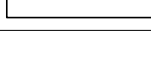
SEZIONE 2

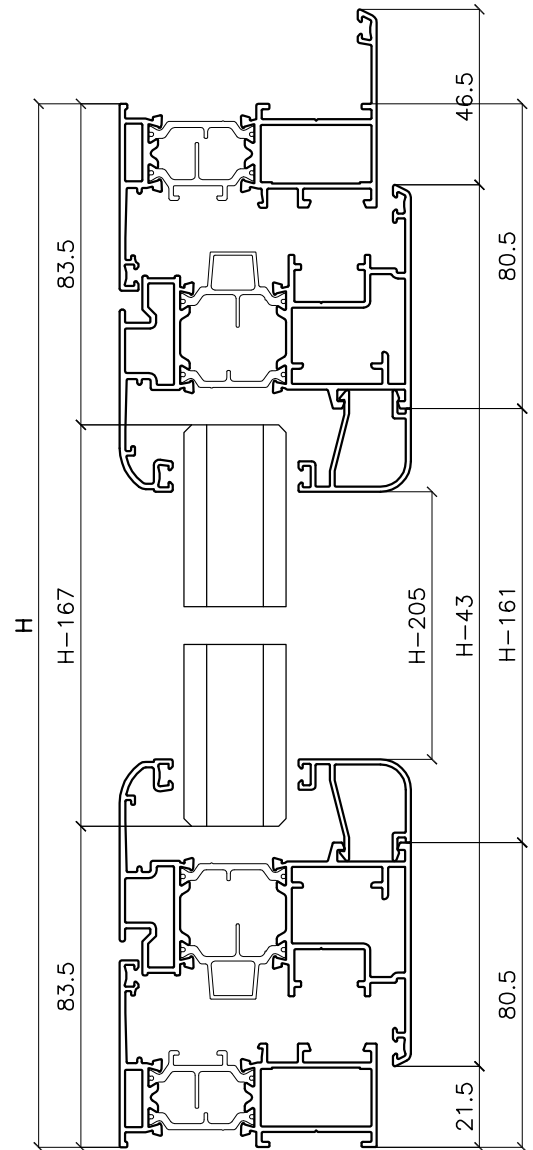


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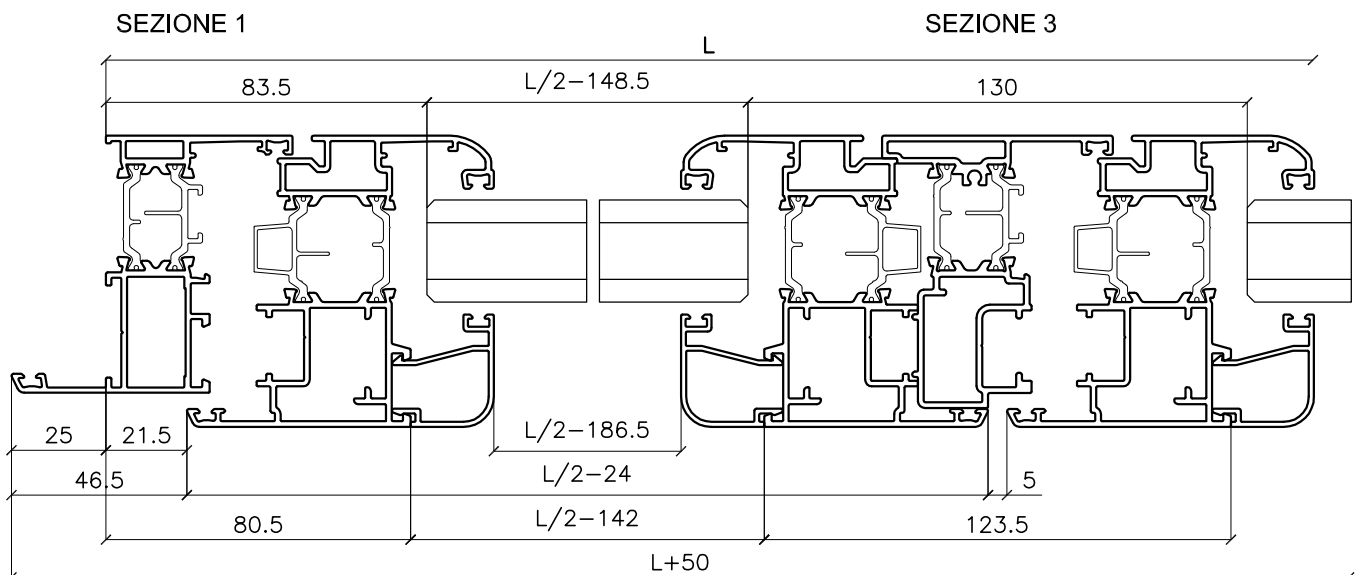


DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/2-148.5	H-167	2

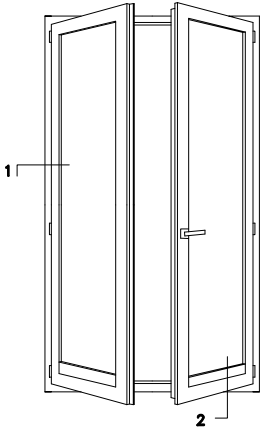
ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68128		ANTA	L/2-24 H-43		4 4
E 68201 E 68202		RIPORTO	H-114		1
VARIANTI		FERMAVETRO taglio 45°	L/2-142 H-138		4 4
		FERMAVETRO con art. AN01	L/2-186.5 H-205		4 4
		FERMAVETRO taglio 90°	L/2-142 H-205		4 4



SEZIONE 2

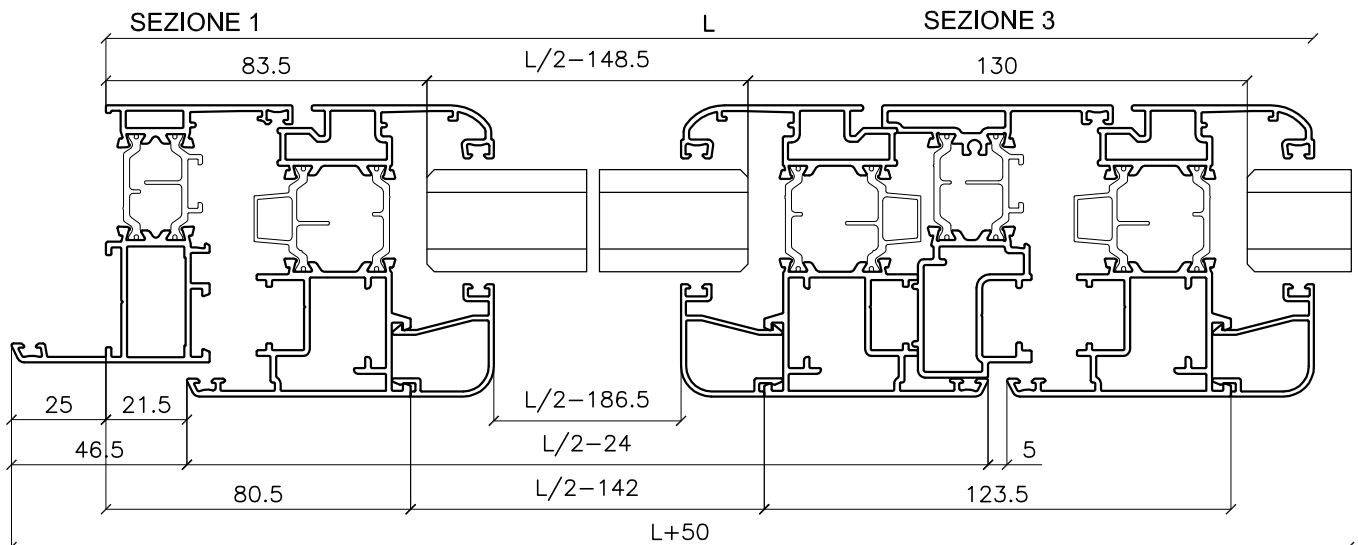
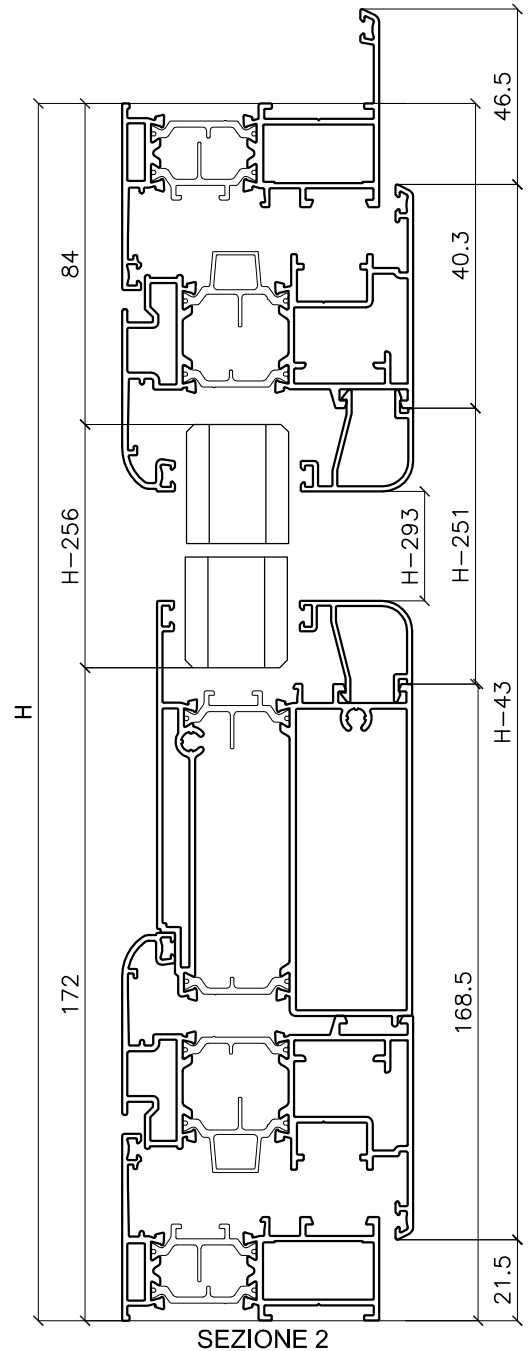


FIRE 680TT



DISTINTA DI TAGLIO VETRI			
POSIZIONE	L	H	Q.TA'
	L/2-148.5	H-256	2

ARTICOLO	PROFILO	DESCRIZIONE	TAGLIO	TIPOLOGIA	Q.ta
E 68002		TELAIO	H+50		2
E 68002		TELAIO	L+50		1
E 68001		TELAIO	L		1
E 68128		ANTA	L/2-24 H+43		4 4
E 68207 E 68208		RIPORTO	H-114		1
E 68306		ZOCCOLO	L/2-113		2
VARIANTI		FERMAVETRO taglio 45°	L/2-178.5 H-223.5		4 4
		FERMAVETRO con art. AN01	L/2-222.5 H-267.5		4 4
		FERMAVETRO taglio 90°	L/2-178.5 H-267.5		4 4





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